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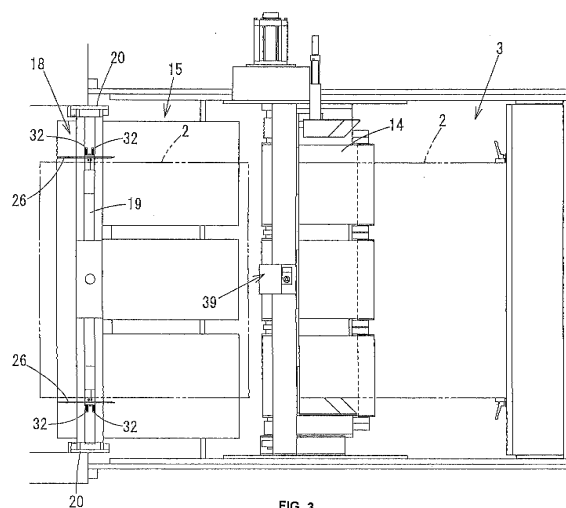
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(54) **Flat board stamping apparatus**

(57) A work adjustable positioning mechanism (18) is disposed between a loading stage (15) arranged near the front end portion of the work feeder (3) and an entrance portion of the transferring unit (10), which comprises a pair of bracket bearings (20, 20) disposed at the opposite sides of the loading stage (15); a slide bar (21) supported on each end by the respective bracket bearings whereby the slide bar extends lengthwise perpendicular to the travel of the sheet material (2) loaded into the loading stage (15) towards the transferring unit (10); and a pair of sliding contactors (26, 26) supported on the slide bar (21), each of which is configured to be slidable in horizontal directions and extends crossways perpendicular to the length of the slide bar, wherein as a sheet material (2) from the work feeder (3) advanced into a space between the sliding contactors rested apart on the slide bar (21) in a determined position, both sliding contactors being slid inward simultaneously to approach to each other and brought to bear on each lateral side of the loaded sheet material (2), at which position those sliding contactors are stopped sliding at the same time, the position of the loaded sheet material (2) relative to a determined loading section of the transferring unit (10) is locked by releasing activation of those sliding contactors (26) so that the located sheet material (2) is loaded into the transferring unit (10) as it is.





EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	EP 1 733 855 A1 (ASAHI TEKOSHO KK [JP]) 20 December 2006 (2006-12-20) * paragraph [0028] - paragraph [0033]; figures 1-6 *	1-4	INV. B65H9/10
A	EP 0 708 046 A1 (GIETZ AG MASCHF [CH]) 24 April 1996 (1996-04-24) * the whole document *	1-4	
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A	DE 29 29 583 A1 (ROLAND MAN DRUCKMASCH) 22 January 1981 (1981-01-22) * page 5, paragraph 1 * * page 9, paragraph 2 - page 12, paragraph 1; figures 1-6 *	1-4	TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 10 May 2011	Examiner Henningsen, Ole
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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