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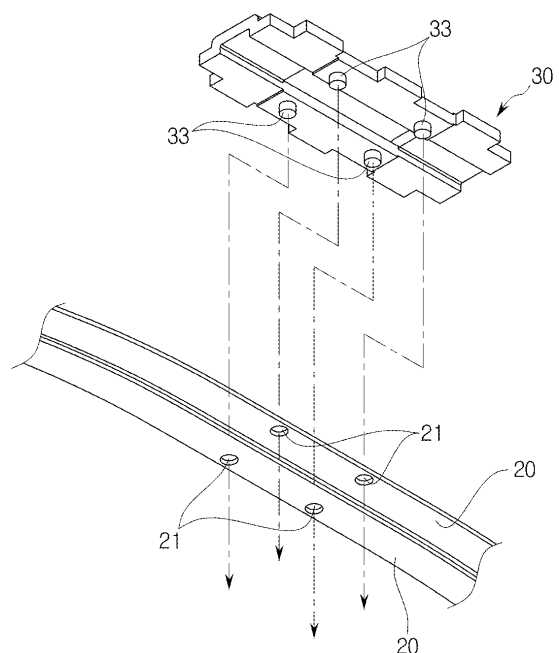
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(54) **Method of assembling metal clamp and body springs of wiper blade for vehicle**

(57) Disclosed is a method of assembling a metal clamp (30) and body springs (20) of a wiper blade for vehicles. The method includes forming a plurality of through holes (21) at major sides of the body springs (20), forming a plurality of protrusions (33) corresponding to the through holes (21) at a major side of the clamp (30) such that the protrusions (33) extend outward from the major side of the clamp (30), inserting the protrusions (33) of the clamp (30) into the respective through holes (21) of the body springs (20), fixing the protrusions (33), which are located in the respective through holes (21), in the respective through holes (21) by pressure welding or riveting such that the clamp (30) is mounted to the body springs (20).

Fig. 7



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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 31 August 2017	Examiner Westland, Paul
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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ANNEX TO THE EUROPEAN SEARCH REPORT
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