



(12) **CORRECTED EUROPEAN PATENT APPLICATION**

(15) Correction information:
Corrected version no 1 (W1 A1)
Corrections, see
Bibliography INID code(s) 84

(51) Int Cl.:
B65D 5/74 (2006.01) **B65D 5/06 (2006.01)**

(48) Corrigendum issued on:
20.04.2011 Bulletin 2011/16

(43) Date of publication:
23.02.2011 Bulletin 2011/08

(21) Application number: **09168013.2**

(22) Date of filing: **17.08.2009**

(84) Designated Contracting States:
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL
PT RO SE SI SK SM TR
Designated Extension States:
AL BA RS

- **Sorbara, Angelo**
41100 Modena (IT)
- **Casale, Cristiano**
41057 Spilamberto (IT)
- **Marchetti, Marco**
41012 Carpi (IT)

(71) Applicant: **Tetra Laval Holdings & Finance SA**
1009 Pully (CH)

(74) Representative: **Jorio, Paolo et al**
STUDIO TORTA
Via Viotti 9
10121 Torino (IT)

(72) Inventors:
• **Benkö, Gabor**
226 42 Lund (SE)

(54) **Multilayer sheet packaging material for producing sealed packages of pourable food products**

(57) There is described a multilayer sheet packaging material (M) for producing a sealed package (1) of a pourable food product; the packaging material (M) comprises one base layer (11) for imparting stiffness, a number of lamination layers (12) covering both sides of the base layer (11), and a removable portion (10, 10', 10'', 10''', 10'''' , 10''''') which, in use, can be detached partly from the rest of the packaging material (M) along at least one arc-shaped cutting line (20, 20''''') and folded at a folding zone (21, 81) extending between the opposite ends of the cutting line (20, 20''''') so as to free a pour opening (9) by which to pour the food product from the package (1); the removable portion (10, 10', 10'', 10''', 10'''' , 10''''') comprises a central area (25) made of whole packaging material and which, in use, in any case, remains attached to the rest of the packaging material (M) through a permanent bridge (26) defined by the folding zone (21, 81), and a peripheral area (27, 27', 27'', 27''', 27'''' , 27''''') for cutting interaction, extending around part of the central area (25), containing the cutting line (20, 20''''') and including at least one pre-laminated opening (30, 30', 30'', 30''', 30a'''' , 30b'''' , 30c'''' , 30'''''), which is formed by a

through slot (31, 31', 31'', 31''', 31a'''' , 31b'''' , 31c'''' , 31''''') provided at least in the base layer (1) and covered by one or more of the lamination layers (12).

