## (11) **EP 2 287 082 A8**

## (12) CORRECTED EUROPEAN PATENT APPLICATION

(15) Correction information:

Corrected version no 1 (W1 A1)

Corrections, see

Bibliography INID code(s) 84

(48) Corrigendum issued on:

20.04.2011 Bulletin 2011/16

(43) Date of publication:

23.02.2011 Bulletin 2011/08

(21) Application number: 09168013.2

(22) Date of filing: 17.08.2009

(84) Designated Contracting States:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR

Designated Extension States:

**AL BA RS** 

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(51) Int Cl.:

B65D 5/74 (2006.01)

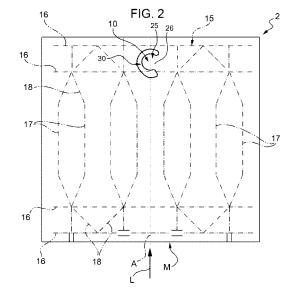
B65D 5/06 (2006.01)

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## (54) Multilayer sheet packaging material for producing sealed packages of pourable food products

(57)There is described a multilayer sheet packaging material (M) for producing a sealed package (1) of a pourable food product; the packaging material (M) comprises one base layer (11) for imparting stiffness, a number of lamination layers (12) covering both sides of the base layer (11), and a removable portion (10, 10', 10", 10"', 10"", 10""") which, in use, can be detached partly from the rest of the packaging material (M) along at least one arc-shaped cutting line (20, 20"") and folded at a folding zone (21, 81) extending between the opposite ends of the cutting line (20, 20"") so as to free a pour opening (9) by which to pour the food product from the package (1); the removable portion (10, 10', 10", 10"', 10"", 10""') comprises a central area (25) made of whole packaging material and which, in use, in any case, remains attached to the rest of the packaging material (M) through a permanent bridge (26) defined by the folding zone (21, 81), and a peripheral area (27, 27', 27"', 27"'', 27""') for cutting interaction, extending around part of the central area (25), containing the cutting line (20, 20"") and including at least one pre-laminated opening (30, 30', 30", 30", 30a"", 30b"", 30c"", 30""), which is formed by a

through slot (31, 31', 31", 31"', 31a"'', 31b"'', 31c"'', 31"''') provided at least in the base layer (1) and covered by one or more of the lamination layers (12).



EP 2 287 082 A8