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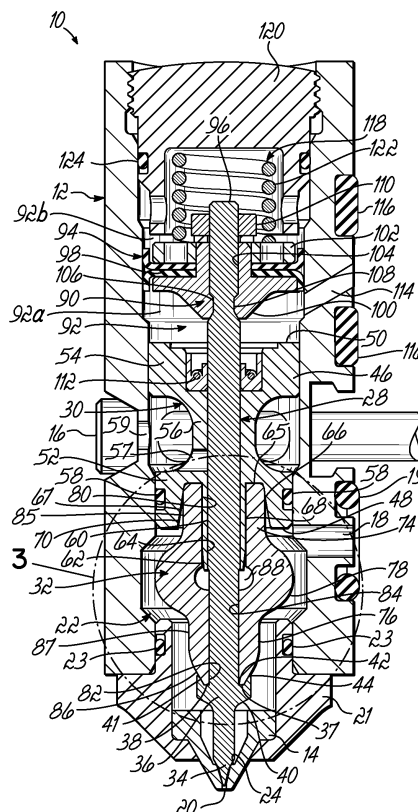
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(54) **Liquid dispensing module**

(57) A liquid dispensing module includes a dispenser body assembly, a flexible seal, a needle, and an actuator. The dispenser body assembly includes a liquid inlet, a discharge outlet, and a flow channel including a valve seat between the inlet and outlet. The flexible seal engages the dispenser body assembly and includes a downstream end. The needle includes an enlarged portion engaging and retaining the downstream end of the flexible seal to place the flexible seal in lengthwise compression between the enlarged portion and the dispenser body assembly. The needle also includes a valve element that moves between open and closed positions. The flexible seal prevents liquid from leaking out of the flow channel.



**FIG. 2**



## EUROPEAN SEARCH REPORT

Application Number  
EP 10 16 0834

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
			B05B B05C F16K
The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>15 September 2011</b>	Examiner <b>Schork, Willi</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82