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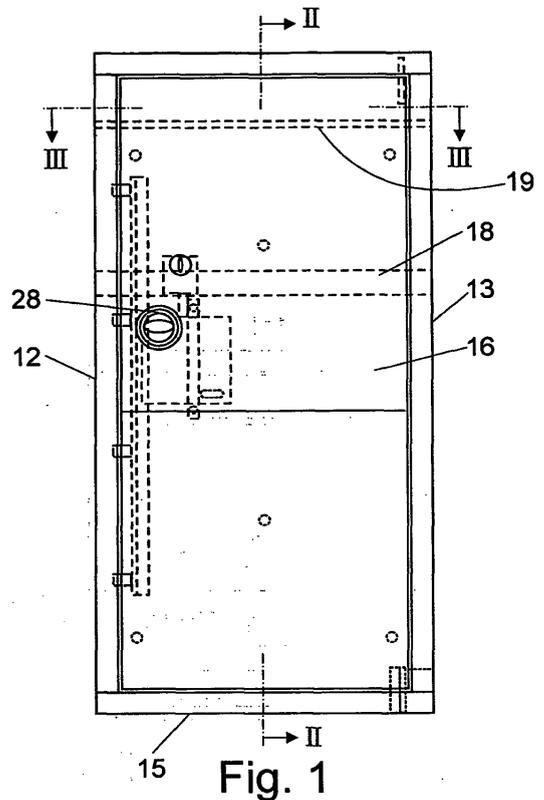
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(54) **Framework for setting up walls of safes**

(57) The present invention is based on the construction of sidewalls, access door and top and bottom for safes and safety cabinets, especially destined to improve safety with less weight, offering mechanical strength for the longest time possible against undesired actions. This is achieved with a multilayer design comprising at least two sheets or plates attached together, an outer one made of iron and an inner made of one or several aluminium plates.



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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 2007/240621 A1 (QIAO PIZHONG [US]) 18 October 2007 (2007-10-18) * abstract * * paragraph [0040] - paragraph [0044]; figure 1 *	1-4	INV. E05G1/024
X	US 4 489 663 A (POAG D W [CA] ET AL) 25 December 1984 (1984-12-25) * column 1, line 35 - column 2, line 13; figures 1,2 * * abstract *	1-4	
			TECHNICAL FIELDS SEARCHED (IPC)
			E05G
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		25 October 2012	Rémondot, Xavier
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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25-10-2012

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82