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(54) **Boat mooring device and method of making the same**

(57) A method of making a boat mooring device includes: (a) mounting at least two spaced-apart rod members (7) to a base plate (6), each of the rod members (7) penetrating the base plate (6) and having a securing portion (72) protruding from a bottom surface (62) of the base plate (6) and a shank portion (71) protruding from a top surface (61) of the base plate (6); (b) placing the rod members (7) and the base plate (6) in a mold device

and molding a molding material over the base plate (6) and the rod members (7) to form a molded part (8) that embeds the shank portions (71) of the rod members (7) and that covers at least the top surface (61) of the base plate (6); and (c) forming a protective coating (9) on the molded part (8). A boat mooring device including a base plate (6), at least two spaced-apart rod members (7), and a molded part (8) is also disclosed.

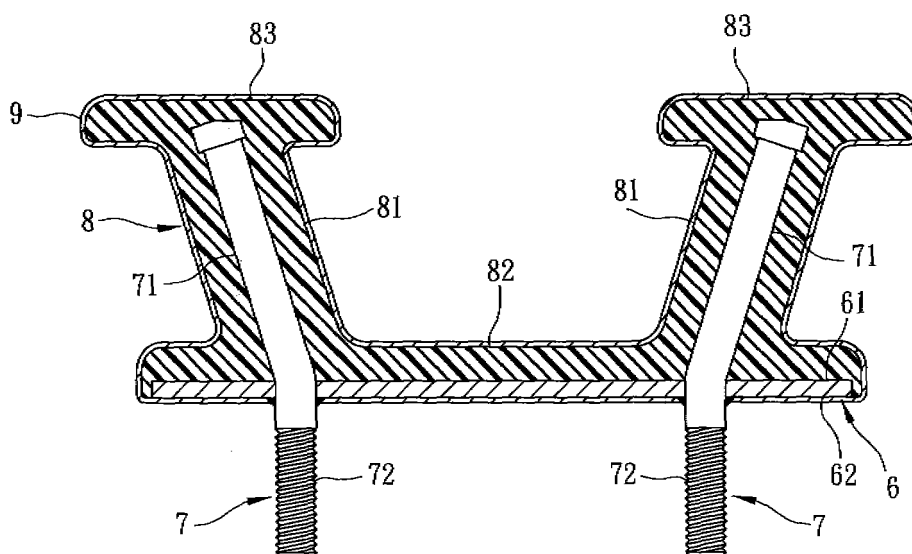


FIG. 5



EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
			B63B F16G
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 25 May 2012	Examiner Weber, Ingo
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 10 15 6670

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The members are as contained in the European Patent Office EDP file on
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25-05-2012

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