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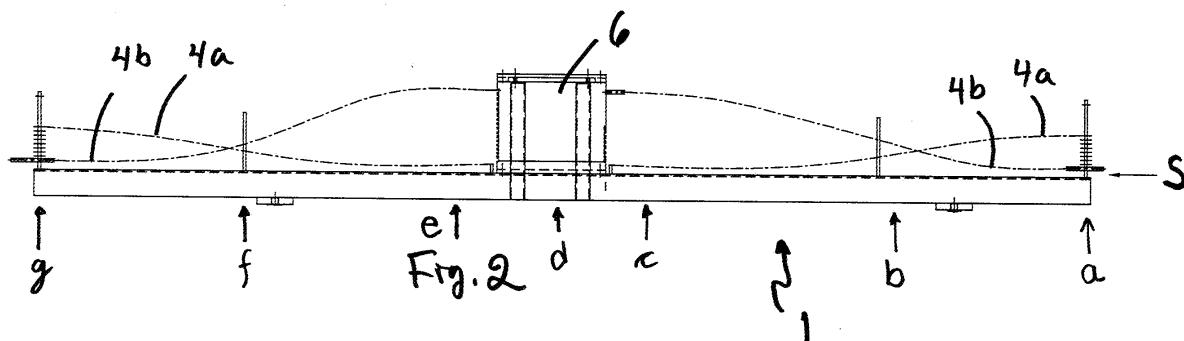
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(54) **Wood block handling**

(57) The invention comprises an arrangement and a method in wood block (2) handling. The method comprises

- sawing blocks (2) of a desired length from an elongated wood material with one or more automatic cutting saws, which blocks have a longitudinal direction (S);
- separating the blocks (2) after the automatic cutting saw into different grades according to a desired position of the sawed block (2);

- transferring the blocks in a transfer device (1) in their longitudinal direction (S) toward a next handling stage;
- turning the sawed blocks (2) around their longitudinal axis into the desired position before they are fed into the next handling stage,
- turning the sawed blocks (2) around their longitudinal axis in the turning chute (3) arranged in connection with the transfer device (1) at the same time as the blocks (2) are transferred in the longitudinal direction toward the next handling stage.





EUROPEAN SEARCH REPORT

Application Number
EP 11 15 3509

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
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The present search report has been drawn up for all claims			
1	Place of search	Date of completion of the search	Examiner
	The Hague	22 December 2011	Chariot, David
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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