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(54) **Hollow monolithic header unit for heating systems**

(57) "A hollow enbloc header unit (100) having a plurality of connectors designed to be hydraulically connected to a heating system (10). The hollow enbloc header unit (100) is in the form of plate made of a single piece, and comprises a by-pass branch (200) as a whole substantially Z-shaped, in such a way that at least a portion thereof (103) faces a pipe (108) belonging to a cold-water return branch (250) (or else a hot-water delivery branch (250)), which is also as a whole substantially Z-shaped. In addition, the by-pass branch (200) and the cold-water return branch (250) (or else the hot-water delivery branch (250)) cross one another in a point (P)."

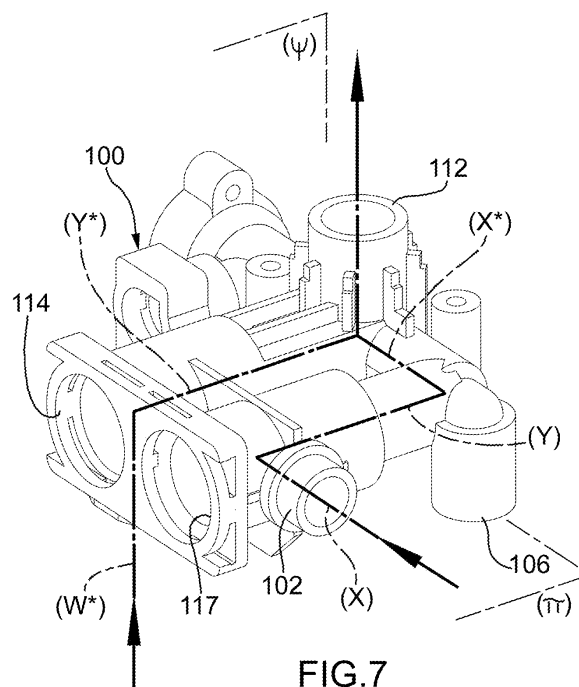


FIG.7



EUROPEAN SEARCH REPORT

Application Number
EP 10 19 1992

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 6 December 2013	Examiner García Moncayo, O
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

 2
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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