



(11) EP 2 366 905 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
18.07.2012 Bulletin 2012/29

(51) Int Cl.:
F04D 1/06 (2006.01) F04D 13/10 (2006.01)
F04D 29/08 (2006.01) F04D 29/62 (2006.01)

(43) Date of publication A2:
21.09.2011 Bulletin 2011/38

(21) Application number: 11158552.7

(22) Date of filing: 16.03.2011

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO
PL PT RO RS SE SI SK SM TR

Designated Extension States:
BA ME

(30) Priority: 18.03.2010 IT VI20100075

(71) Applicant: CALPEDA S.p.A.
I-36050 Montorso Vicentino (VI) (IT)

(72) Inventors:
• Matteazzi, Giuliano
36040, Brendola (VI) (IT)
• Zamberlan, Fiorenzo
36070, Trissino (VI) (IT)

(74) Representative: Bonini, Ercole
Studio Bonini Srl
Corso Fogazzaro, 8
36100 Vicenza (IT)

(54) Improved tight multi-stage pump

(57) The invention is a multi-stage pump (1) comprising an external jacket (2) with a suction port (3) and a delivery port (4), provided at one end with a casing cover (5) and at the opposite end with a lantern bracket (6) supporting an electric motor (7) associated with rotary pumping members (8). The casing cover (5) and the lantern bracket (6) are coupled to the ends of the external jacket (2) through fixing means with the interposition of annular gaskets (17). Each gasket is housed in an annular seat (18) defined by a shaped annular area (19) present in the casing cover (5) and the lantern bracket (6) and by a counter-shaped annular area (20) present in the corresponding end of the external jacket (2), opposing each other. The counter-shaped annular area (20) comprises an annular counteracting surface (20a), inclined with respect to the longitudinal axis (Y) defined by the external jacket (2), suited to compress the annular gasket (17) when the casing cover (5) and the lantern bracket (6) are coupled to the external jacket (2) through the tie rods. The external jacket (2) is provided with a plurality of shaped annular portions (28) suited to make the external jacket (2) elastically yielding along the direction defined by its longitudinal axis (Y) and the fixing means comprise a plurality of tie rods (12) each one of which is provided with a first end (12a) constrained to the casing cover (5) and a second end (12b) constrained to the lantern bracket (6).

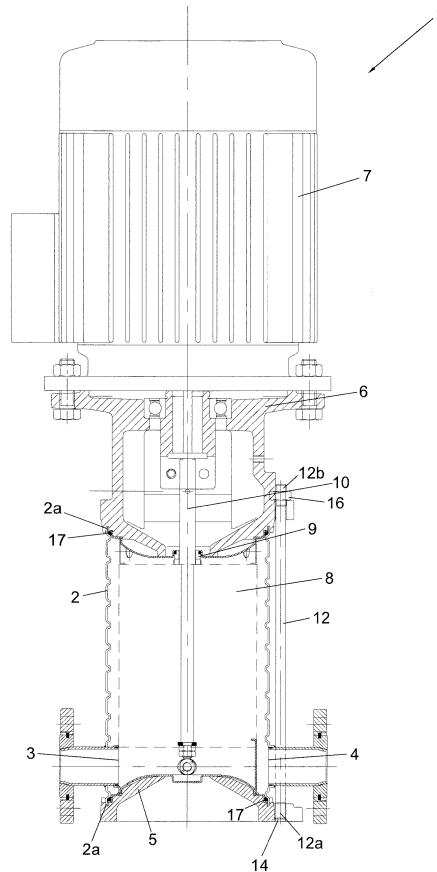


Fig.1



EUROPEAN SEARCH REPORT

Application Number

EP 11 15 8552

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (IPC)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	EP 0 406 787 A2 (NOWAX SRL [IT] EBARA CORP [JP]) 9 January 1991 (1991-01-09) * the whole document * * figure 4 * -----	1-9	INV. F04D1/06 F04D13/10 F04D29/08 F04D29/62
A	JP 57 103400 U (UNKNOWN) 25 June 1982 (1982-06-25) * figure 1 * -----	1-9	
X	US 5 407 323 A (GAY FARRAL D [US] ET AL) 18 April 1995 (1995-04-18) * figure 2 * -----	1	
A	EP 0 566 089 A1 (EBARA CORP [JP]) 20 October 1993 (1993-10-20) * figure 1 * -----	1	
			TECHNICAL FIELDS SEARCHED (IPC)
			F04D
The present search report has been drawn up for all claims			
1	Place of search	Date of completion of the search	Examiner
	The Hague	11 June 2012	Ingelbrecht, Peter
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 11 15 8552

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

11-06-2012

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
EP 0406787	A2	09-01-1991	AT DE DE EP IT US	145040 T 69029062 D1 69029062 T2 0406787 A2 1234126 B 5040946 A		15-11-1996 12-12-1996 06-03-1997 09-01-1991 29-04-1992 20-08-1991
JP 57103400	U	25-06-1982	JP JP	57103400 U 61043999 Y2		25-06-1982 11-12-1986
US 5407323	A	18-04-1995	AU AU EP KR US WO	682109 B2 2248495 A 0793768 A1 100230071 B1 5407323 A 9530821 A1		18-09-1997 29-11-1995 10-09-1997 15-11-1999 18-04-1995 16-11-1995
EP 0566089	A1	20-10-1993	AT AT DE DE DE DE EP US	143104 T 197494 T 69304770 D1 69304770 T2 69329657 D1 69329657 T2 0566089 A1 5385444 A		15-10-1996 11-11-2000 24-10-1996 07-05-1997 14-12-2000 31-05-2001 20-10-1993 31-01-1995