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(54) Method for repairing exterior wall structure

Verfahren zur Herstellung einer Außenwandstruktur

Procédé de réparation d'une structure de mur extérieur

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Description

[0001] The invention relates to a method for repairing the exterior wall structures of a building.

[0002] Constructing exterior wall structures made of stone material of buildings without a ventilation gap, the so-called ventilation slot, has been the industry custom for decades, at least in the Nordic countries. Exterior structures of stone material are masonry, plastered and other exterior wall structures, which include stony material. Because of the missing ventilation slot, such a structure is particularly sensitive to damage due to moisture. Then, the wall itself and its insulating layer can be permanently damp, which causes various health hazards. Microbes thriving in moisture, such as e.g. mould fungi, weather the walls, spread in the building and cause symptoms of diseases and a risk of losing health for people on the premises.

[0003] When repairing the stony exterior wall structures of such buildings, exterior wall cladding is traditionally pulled down first, thermal insulations are removed and new thermal insulations are installed. After this, the external cladding is re-built. Then, it is important that plinths are widened such that a working ventilation slot is provided in the structure. Such repair is sluggish and takes a long time. Furthermore, the costs of repair are high and, even when repaired, the structures do not prevent the weathering of the stony external claddings.

[0004] A method of repairing walls is known from US 5 408 759. This known method includes the following steps: forming holes in the external cladding at a distance from each other; through the holes, drying an insulation space behind the external cladding and disinfecting with disinfectant; drying the insulation space of the wall structure by installing a drying tube system in drying holes made in the wall.

[0005] An object of the invention is to introduce a method for repairing exterior wall structures coated with stone material having got wet and damaged by moisture without pulling down the structures. A further object of the invention is to introduce a method with which the thermal economy of the wall structure can be returned to the original level and the exterior wall structure can also otherwise be made to operate in a way originally intended. An additional object of the invention is to introduce a method using which the health hazard caused by microbes in the structure for indoor air and people on the premises is eliminated.

[0006] The object of the invention is achieved with a method, which is characterised by what is presented in the claims.

[0007] In the method according to the invention, the transfer of moisture through the external cladding to the wall structure is prevented by treating the external cladding with façade protection, after which holes are formed in the external cladding and, through the holes, an insulation space behind the external cladding is dried and disinfected with disinfectant. Then, microbes in the insu-

lation space are extinguished by disinfecting. As the external cladding of the wall is treated with façade protection, its structure cannot get wet any more, its normal operation is preserved and no new microbe growth is formed in the structure. Therefore, the health hazard caused by the microbe growth in the structure is eliminated and the health hazards due to the structures for people on the premises are terminated.

[0008] Advantages provided with the method are also the significant savings in repair costs and the considerable shortening of repair time, because there is no need to pull down the wall structures. By the method, it is possible to provide a surface, which can be kept clean more easily and cost-effectively than earlier.

[0009] Next, the different steps of the repair method will be described in more detail:

1. At the first step, the microbiological condition of thermal insulations in the wall structure is examined by means of laboratory analyses. At the same time, the dampness of the insulation space, the extent of wetness, microbe growths etc. are measured. The drying of the wet façade structure is performed with side-channel or equivalent blowers advantageously by means of preheated air.

2. The stony outer surface of the wall structure is cleaned with a method suitable for the target and loose material is removed.

3. The outer surface is treated to prevent further wetness with a façade protection agent suitable for the purpose, such as e.g. with an MCF façade protection agent. The façade protection agent prevents the absorption of rainwater in the structure, at the same time still allowing water vapour to transfer outside through the structure. The surface protection does not change the appearance of the façade. The façade protection agent is applied on the structure surfaces with a low-pressure sprayer or by rolling.

4. In the wall structure, drying holes are made at a distance from each other and the insulation space is dried by installing a drying tube system in the drying holes. The distance of the holes is such that air and disinfectant are able to spread everywhere. That is, the distance is dependent on the structure, but it can be e.g. 1.2 metres or less. In structures, which include a wooden frame, for instance, the distance of studs is normally 600 mm and, when the holes must be in each gap of the studs, the hole distance is 600 mm. The diameter of the holes and tubes is advantageously about 32 mm. The direction of drying air is determined by the way a structure, such as a roof, is joined in the wall structure.

The drying can thus be performed depending on the situation from bottom to top, from top to bottom or sideways.

5. As the drying is almost finished, smoke tracer is run along the drying air within the structure. With the smoke tracer, it is possible to discover how tight the wall structure is e.g. in window joints. At the same time, it is possible to see how well the smoke travels in the insulation space. This information is important before disinfection. With the smoke tracer test, it is also possible to find out if the rooms can be used during disinfection.

6. After the drying has finished, disinfectant suitable for disinfecting insulations damaged by microbes, such as MCF disinfectant, which is provided in aerosol form, is conveyed as smoke-like via the drying tube into the wall structure. The way of applying is determined based on the performed test and it considers, inter alia, construction frames, the tightness of lining, the joining of the wall structure in the roof etc. When required, the flow direction is reversed to ensure that the disinfectant penetrates everywhere in the insulation space. If required, it is also possible to use the aid of suction air. It is recommended that the disinfectant can be conveyed into the structure such that the disinfectant goes pressurised within the structure, whereby it spreads best in the insulation space.

7. The drying tube is removed from the structure. The holes of the tube systems in the structure are repaired and the surface is treated with façade protection suitable for the purpose, such as with MCF façade protection.

[0010] The method has been developed for several years. In the study, test walls were built which were made to mould. Next, the studies were transferred to the exterior walls of actual buildings. In the newest study, the insulation space was dried and, after drying, the insulation space was disinfected according to the method. Before and after the study, microbe samples were taken from the insulation space by means of which it was possible to show microbiological changes possibly occurred in the structure.

[0011] The results of the samples showed that the badly moulded insulation space of the exterior wall structure could be restored to the normal state. Repairing the mould damage and drying the insulations restored the working condition of the thermal insulation. Treating the external cladding with MCF façade protection prevents the structure from damaging due to slanting rain.

[0012] Repairing the building façade with the new method was compared to a conventional method in which the façade cladding is pulled down, the insulations are replaced and the façade is re-built. The costs of the new method are about 15% of the costs of the conventional method.

[0013] According to the design manual of the building regulations, the lifetime of a building is assumed 50 years

in design. When e.g. the exterior wall structure of a building from the 1980s can be repaired with the more cost-effective repair such that no health hazards occur nor the traditional damage mechanism is possible, an extremely great economic advantage is gained. When more time, e.g. 20 years, is acquired with the repair, the building is reaching the end of its lifetime. At this step, the building in any case requires renovation at some extent. In the renovation to be performed, there is necessarily no need to tamper with the exterior walls, unless e.g. extra thermal insulation is required.

[0014] The method according to the invention advantageously employs MCF façade protection, which protects façade faces and materials from moisture and salts as well as prevents the growth of various moulds and microbes in the treated areas. The composition of the product is the following:

- anionic and non-ionic tensides (TEA C6-20 sec. alkyl. sulphonate) less than 5%
- carefully selected polymer dispersants and cationactive guanidine copolymer (PHMG)
- UV-cleaned water

[0015] The pH of the prepared solution is normal and its specific weight about 1,000 g / litre.

[0016] The polymer dispersant (moisture protection agent) used in this product is safe for both materials and the environment as well as for the user. The treated surface retains its natural porosity at the same time as it prevents water from penetrating the structure. The surface is not yet steam-proof, but allows the structure to breath normally. The cationic copolymer guanidine (PHMG) used to prevent the growth of mould and bacteria acts in a physical way, not chemical, and it is thus almost impossible for microbes and bacteria to develop resistance to it. PHMG forms on surfaces and in liquids polymer chains, which puncture and destroy the cell walls of unicellular organisms coming into contact with it.

[0017] MCF façade protection is a ready-prepared solution. The product is applied with a brush, a roll or a sprayer into an even layer onto the surface being treated. The intersection of plates and surfaces are also treated carefully. No special protection equipment, except for a respirator mask, is required when applying the product. The recommended use and storage temperature is normal working temperature. The product dries in a few hours in normal moisture and temperature.

[0018] MCF façade protection does not contain scents or colourings. The tensides used in the product are easily and quickly biodegradable according to EU regulations. The product contains no alcohols, solvents or other components harmful to respiration or organs. It does not gasify or emit harmful particles. The product does not absorb in the skin or dry mucous membranes.

[0019] The invention and its implementation are not

limited to the described materials, but it can vary within the scope of the inventive idea presented in the claims.

Claims

1. A method for repairing exterior wall structures, **characterised by** including the following steps:

- examining the microbiological condition of thermal insulations in the wall structure by means of analyses and measuring the moisture in the insulation space, 10
- cleaning the stony outer surface of the wall structure with a method suitable for the target and removing loose material, 15
- treating the outer surface of the wall structure to prevent further wetness with a facade protection agent, 20
- forming holes in the external cladding at a distance from each other and,
- through the holes, drying an insulation space behind the external cladding and disinfecting with disinfectant, 25
- drying the insulation space of the wall structure by installing a drying tube system in drying holes made in the wall,
- conveying smoke tracer along with drying air,
- when the drying has finished, conveying disinfectant in smoke-like form via the drying tube system to the wall structure, and 30
- removing the drying tube system from the structure, repairing the holes of the tube systems in the structure and treating the surface with a façade protection. 35

2. A method for repairing exterior wall structures according to claim 1, **characterised by**, when conveying disinfectant to the wall structure, reversing the flow direction to ensure the penetration of the disinfectant everywhere in the insulation space. 40

3. A method for repairing exterior wall structures according to claim 1 or 2, **characterised by**, when conveying disinfectant to the wall structure, using the aid of suction air. 45

Patentansprüche

1. Verfahren zum Reparieren von Außenwandstrukturen, **gekennzeichnet durch** die Aufnahme der folgenden Schritte:

- Untersuchen des mikrobiologischen Zustandes der Wärmedämmungen in den Wandstrukturen mittels Analysen und Messungen der Feuchtigkeit im Dämmraum, 55

- Reinigen der steinigen Außenfläche der Wandstruktur mit einem Verfahren, das sich für das Ziel eignet, und Entfernen von losem Material,
- Behandeln der Außenfläche der Wandstruktur, um weitere Feuchtigkeit mit einem Fassadenschutzmittel zu verhindern,
- Bilden von Löchern in der Außenverkleidung mit einem Abstand voneinander, und
- Trocknen eines Dämmraums hinter der Außenverkleidung **durch** die Löcher und Desinfizieren mit einem Desinfektionsmittel,
- Trocknen des Dämmraums der Wandstruktur **durch** Installieren eines Trocknungsrohrsystems in Trocknungslöchern, die in der Wand hergestellt wurden,
- Übertragen von Rauchmarkierer zusammen mit Trocknungsluft,
- wenn das Trocknen beendet ist, Übertragen von Desinfektionsmittel in Rauchform über das Trocknungsrohrsystem auf die Wandstruktur, und
- Entfernen des Trocknungsrohrsystems aus der Struktur, Reparieren der Löcher des Rohrsystems in der Struktur und Behandeln der Oberfläche mit Fassadenschutz.

2. Verfahren zum Reparieren von Außenwandstrukturen nach Anspruch 1, **dadurch gekennzeichnet, dass** beim Übertragen von Desinfektionsmittel auf die Wandstruktur die Strömungsrichtung umgekehrt wird, um das Eindringen des Desinfektionsmittels überall im Dämmraum sicherzustellen.

3. Verfahren zum Reparieren von Außenwandstrukturen nach Anspruch 1 oder 2, **dadurch gekennzeichnet, dass** beim Übertragen von Desinfektionsmittel auf die Wandstruktur Saugluft verwendet wird.

Revendications

1. Procédé pour la réparation de structures de mur extérieur, **caractérisé en ce qu'il** comprend les étapes suivantes :

- examen de l'état microbiologique d'isolations thermiques dans la structure de mur au moyen d'analyses et en mesurant l'humidité dans l'espace d'isolation, 50
- nettoyage de la surface extérieure en pierre de la structure de mur à l'aide d'une méthode appropriée pour la cible et en ôtant les matières détachées,
- traitement de la surface extérieure de la structure de mur pour empêcher davantage d'humidité avec un agent de protection de façade,
- formation de trous dans le revêtement extérieur à une distance les uns des autres,

- à travers les trous, séchage d'un espace d'iso-
lation derrière le revêtement extérieur et désin-
fection à l'aide d'un désinfectant,
 - séchage de l'espace d'isolation de la structure
de mur en installant un système de tubes de
séchage dans des trous de séchage formés
dans le mur, 5
 - transport d'un traceur de fumée ensemble avec
de l'air de séchage, 10
 - une fois le séchage terminé, transport de désinfectant sous forme de fumée par le biais du système de tubes de séchage vers la structure de mur, et
 - retrait du système de tubes de séchage de la
structure, réparation des trous des systèmes de
tubes dans la structure et traitement de la sur-
face avec une protection de façade. 15
2. Procédé pour la réparation de structures de mur ex-
térieur selon la revendication 1, **caractérisé en ce** 20
que la direction de flux est inversée lors du transport
de désinfectant vers la structure de mur, pour assu-
rer la pénétration du désinfectant dans l'ensemble
de l'espace d'isolation. 25
3. Procédé pour la réparation de structures de mur ex-
térieur selon la revendication 1 ou 2, **caractérisé en**
ce que de l'air d'aspiration est utilisé lors du transport
de désinfectant vers la structure de mur. 30

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REFERENCES CITED IN THE DESCRIPTION

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