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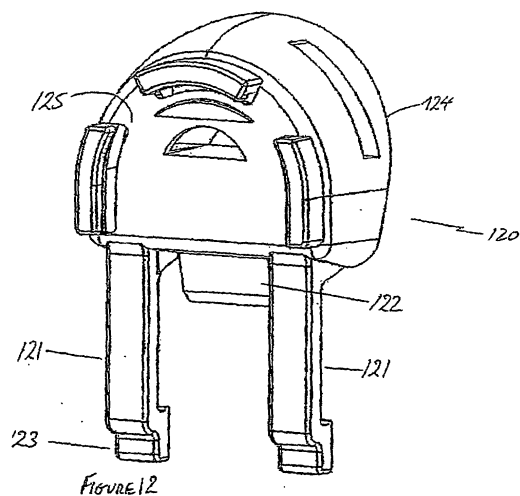
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(54) **A method of manufacturing a safety helmet**

(57) A method of manufacturing a safety helmet (1), the method including the steps of;
providing an upper, substantially hemispherical protecting shell (10), formed of a plastics material to protect the skull of the wearer when in use;
providing a lower helmet section (61);
the lower helmet section including engaging means for support tape (66);
securing each end of a support tape (66) with a tape engaging means (63) such that the tape spans the lower helmet section (61), and securing sufficient tape to provide a web of material to rest on a wearer's head and support the helmet (1);
engaging the lower helmet section (61) with the upper helmet section, said engagement pushing the tape engaging means (63) against the upper helmet shell, thereby sandwiching the tape ends and restricting movement of said tape ends.





EUROPEAN SEARCH REPORT

Application Number
EP 11 00 7299

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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A	WO 2005/067752 A (SANCHEONG CO LTD [KR]; KIM JONG-KEE [KR]) 28 July 2005 (2005-07-28) * claim 1; figure 2 *	1	
			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 29 June 2012	Examiner D'Souza, Jennifer
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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