



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**11.01.2012 Bulletin 2012/02**

(51) Int Cl.:  
**F24C 15/00 (2006.01) F24C 15/08 (2006.01)**

(21) Application number: **10007076.2**

(22) Date of filing: **09.07.2010**

(84) Designated Contracting States:  
**AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO SE SI SK SM TR**  
Designated Extension States:  
**BA ME RS**

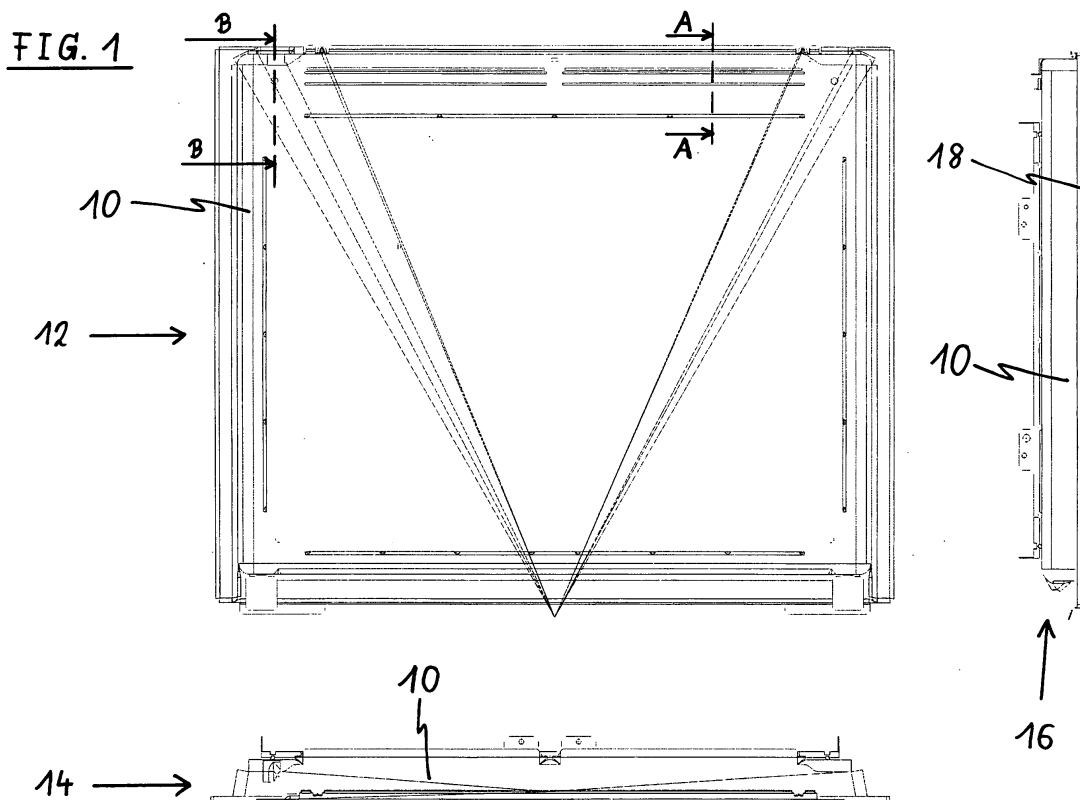
(71) Applicant: **Electrolux Home Products Corporation N.V.**  
**1130 Brussels (BE)**

(72) Inventors:  
• **Wiesinger, Richard**  
**91608 Geslau (DE)**  
• **Kleinfeldt, Jürgen**  
**91054 Erlangen (DE)**  
• **Dänzer, Stefan**  
**91631 Wettringen (DE)**  
• **Ivanovic, Branko**  
**97064 Würzburg (DE)**

(54) **A front frame for an oven cavity of a cooking oven**

(57) The present invention relates to a front frame (10) for an oven cavity of a cooking oven. The front frame (10) is provided for enclosing a front opening of the oven cavity. At least a front side (18) of the front frame (10) includes a metal layer. The metal layer is coated by at

least one protective and/or decorative coating made of an organic or ceramic material. Further, the present invention relates to a cooking oven with an oven cavity, wherein said cooking oven includes the above front frame (10).



## Description

**[0001]** The present invention relates to a front frame for an oven cavity of a cooking oven according to the preamble of claim 1. Further, the present invention relates to a cooking oven with said front frame.

**[0002]** A front frame for an oven cavity of a cooking oven is typically made of simple coated metal sheet or stainless steel. In order to obtain an attractive design, the front frame may be made of different materials and/or may be covered by different coatings. The choice of the materials and coatings allows different optical effects.

**[0003]** It is an object of the present invention to provide an improved front frame for an oven cavity of a cooking oven, wherein said front frame has protective as well as decorative properties.

**[0004]** The object of the present invention is achieved by the front frame according to claim 1.

**[0005]** According to the present invention the metal layer is coated by at least one protective and/or decorative coating made of an organic or ceramic material.

**[0006]** The core of the present invention is the use of the organic or ceramic material in order to protect the metal layer of the front frame on the one hand and to allow an attractive design of said front frame on the other hand. The coating made of the organic or ceramic material may have different colours and surface structures, so that a plurality of various designs can be realized.

**[0007]** According to a preferred embodiment of the present invention at least a part of the metal layer is made of stainless steel. The stainless steel allows an attractive design and a protective surface.

**[0008]** Alternatively or additionally, a part of the metal layer is made of metal sheet. The metal sheet allows a low cost version of the inventive front frame.

**[0009]** Further, at least a part of the metal layer may be enamelled. The enamel coat has a protective as well as a decorative function.

**[0010]** Preferably, the metal layer includes at least one metal of the group of chromium, nickel, titanium, gold, silver, aluminium, copper, zinc, zirconium, platinum and/or one or more oxides thereof. These metals and oxides, respectively, contribute to the protective and decorative purposes.

**[0011]** For example, at least a part of the protective and/or decorative coating is transparent. In this case the metal layer has substantially the decorative function and the coating has essentially the protective function.

**[0012]** According to a further embodiment of the present invention the metal layer is partially uncoated. This allows the creation of a special design, wherein the metal layer defines one part of the front frame and the coating defines another part of the front frame.

**[0013]** Further, the protective and/or decorative coating includes at least one non reflecting layer. Said non reflecting layer prevents any reflections at the surface of the front frame.

**[0014]** For example, the non reflecting layer has a spe-

cial refractivity. Such kinds of non reflecting layers are typically used at eyeglass lenses.

**[0015]** The protective and/or decorative coating may include at least one scratch-proof and/or impact resistant layer.

**[0016]** In a similar way the protective and/or decorative coating may include at least one corrosion inhibiting coating.

**[0017]** Further, the protective and/or decorative coating may include at least one dirt-repellent layer and/or at least one layer being effective against fingerprints.

**[0018]** Preferably, the protective and/or decorative coating includes at least one high-temperature resistant layer.

**[0019]** Additionally, the protective and/or decorative coating may include at least one antimicrobial layer.

**[0020]** Moreover, at least a part of the metal layer is coated by a lacquer coat for optical and/or protective purposes.

**[0021]** Further, the present invention relates to a cooking oven with at least one oven cavity, wherein the cooking oven comprises a front frame as described above.

**[0022]** Novel and inventive features of the present invention are set forth in the appended claims.

**[0023]** The present invention will be described in further detail with reference to the accompanied drawings, in which

FIG 1 illustrates three side views of a front frame according to a preferred embodiment of the present invention,

FIG 2 illustrates a sectional side view of the front frame according to the preferred embodiment of the present invention, and

FIG 3 illustrates a further sectional side view of the front frame according to the preferred embodiment of the present invention.

**[0024]** FIG 1 illustrates three side views of a front frame 10 according to a preferred embodiment of the present invention. The three side views include a front view 12, a top view 14 and a left side view 16.

**[0025]** The front frame 10 has a rectangular form. The front frame 10 is provided for enclosing a front opening of an oven cavity. A front side 18 of the front frame 10 includes a metal layer. The metal layer is coated by a protective and/or decorative coating. The protective and/or decorative coating is made of an organic or ceramic material.

**[0026]** The organic or ceramic material of the protective and/or decorative coating allows a protection of the metal layer of the front frame. Further, the organic or ceramic material of the protective and/or decorative coating allows an attractive design of said front frame. The coating made of the organic or ceramic material may have different colours and surface structures. Thus, a

plurality of various designs can be realized.

[0027] At least a part of the metal layer of the front frame 10 is made of stainless steel. The stainless steel allows an attractive design and a protective surface. Further, at least a part of the metal layer may be made of metal sheet. The metal sheet is a low cost metal layer.

[0028] At least a part of the metal layer of the front frame 10 may be enamelled. The enamel coat has a protective purpose as well as a decorative function.

[0029] In this example, the metal layer of the front frame 10 includes at least one metal of the group of chromium, nickel, titanium, gold, silver, aluminium, copper, zinc, zirconium, and/or platinum. Further, the metal layer includes one or more oxides of the aforementioned metals. These metals and oxides, respectively, contribute to the protective and decorative purposes.

[0030] At least a part of the protective and/or decorative coating of the front frame 10 may be transparent. In this case the metal layer has substantially the decorative function and the coating has essentially the protective function.

[0031] Further, the metal layer of the front frame 10 may be partially uncoated. This allows the creation of a special design, wherein the metal layer defines some parts of the front frame 10 and the coating defines other parts of the front frame 10.

[0032] The protective and/or decorative coating of the front frame 10 may include at least one non reflecting layer. Said non reflecting layer prevents any reflections at the surface of the front frame 10. This may be achieved by a special refractivity of the non reflecting layer. Such kinds of non reflecting layers are typically used at eyeglass lenses.

[0033] The protective and/or decorative coating of the front frame 10 may include at least one scratch-proof layer. In a similar way, the protective and/or decorative coating may include an impact resistant layer.

[0034] The protective and/or decorative coating of the front frame 10 may also include an corrosion inhibiting coating.

[0035] Further, the protective and/or decorative coating of the front frame 10 may include a dirt-repellent layer. Additionally or alternatively, the protective and/or decorative coating of the front frame 10 may include a layer being effective against fingerprints.

[0036] The protective and/or decorative coating of the front frame 10 may include a high-temperature resistant layer.

[0037] For example, the protective and/or decorative coating of the front frame 10 may include at least one antimicrobial layer.

[0038] The metal layer of the front frame 10 may be at least partially coated by a lacquer coat for optical purposes. In a similar way, the metal layer of the front frame 10 may be at least partially coated by a lacquer coat for protective purposes.

[0039] FIG 2 illustrates a sectional side view of the front frame 10 according to the preferred embodiment of the

present invention. The sectional side view of FIG 2 shows the front frame 10 along the line A-A in FIG 1. FIG 2 clarifies some geometric details of the front frame 10.

[0040] FIG 3 illustrates a further sectional side view of the front frame 10 according to the preferred embodiment of the present invention. The sectional side view of FIG 3 shows the front frame 10 along the line B-BG in FIG 1. FIG 3 clarifies further geometric details of the front frame 10.

[0041] An oven door may be arranged within or in front of the front frame 10. The oven door may comprise a door frame enclosing a transparent door panel. Alternatively, the oven door may consist of the transparent door panel, wherein said transparent door panel is directly attached at door hinges. The door panels can be removed without a complete dismounting of the oven door.

[0042] Although an illustrative embodiment of the present invention has been described herein with reference to the accompanying drawings, it is to be understood that the present invention is not limited to that precise embodiment, and that various other changes and modifications may be affected therein by one skilled in the art without departing from the scope or spirit of the invention. All such changes and modifications are intended to be included within the scope of the invention as defined by the appended claims.

#### List of reference numerals

[0043]

- 10 front frame
- 12 front view
- 14 top view
- 16 left side view
- 18 front side

#### Claims

1. A front frame (10) for an oven cavity of a cooking oven, wherein the front frame (10) is provided for enclosing a front opening of the oven cavity and at least a front side (18) of the front frame (10) includes a metal layer, **characterized in, that** the metal layer is coated by at least one protective and/or decorative coating made of an organic or ceramic material.
2. The front frame according to claim 1, **characterized in, that** at least a part of the metal layer is made of stainless steel.

3. The front frame according to claim 1 or 2,  
**characterized in, that**  
at least a part of the metal layer is made of metal sheet.
4. The front frame according to any one of the preceding claims,  
**characterized in, that**  
at least a part of the metal layer is enamelled.
5. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the metal layer includes at least one metal of the group of chromium, nickel, titanium, gold, silver, aluminium, copper, zinc, zirconium, platinum and/or one or more oxides thereof.
6. The front frame according to any one of the preceding claims,  
**characterized in, that**  
at least a part of the protective and/or decorative coating is transparent.
7. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the metal layer is partially uncoated.
8. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one non reflecting layer.
9. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one scratch-proof and/or impact resistant layer.
10. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one corrosion inhibiting coating.
11. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one dirt-repellent layer and/or at least one layer being effective against fingerprints.
12. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one high-temperature resistant layer.
13. The front frame according to any one of the preceding claims,  
**characterized in, that**  
the protective and/or decorative coating includes at least one antimicrobial layer.
14. The front frame according to any one of the preceding claims,  
**characterized in, that**  
at least a part of the metal layer is coated by a lacquer coat for optical and/or protective purposes.
15. A cooking oven with at least one oven cavity,  
**characterized in, that**  
the cooking oven comprises a front frame (10) according to any one of the claims 1 to 14.

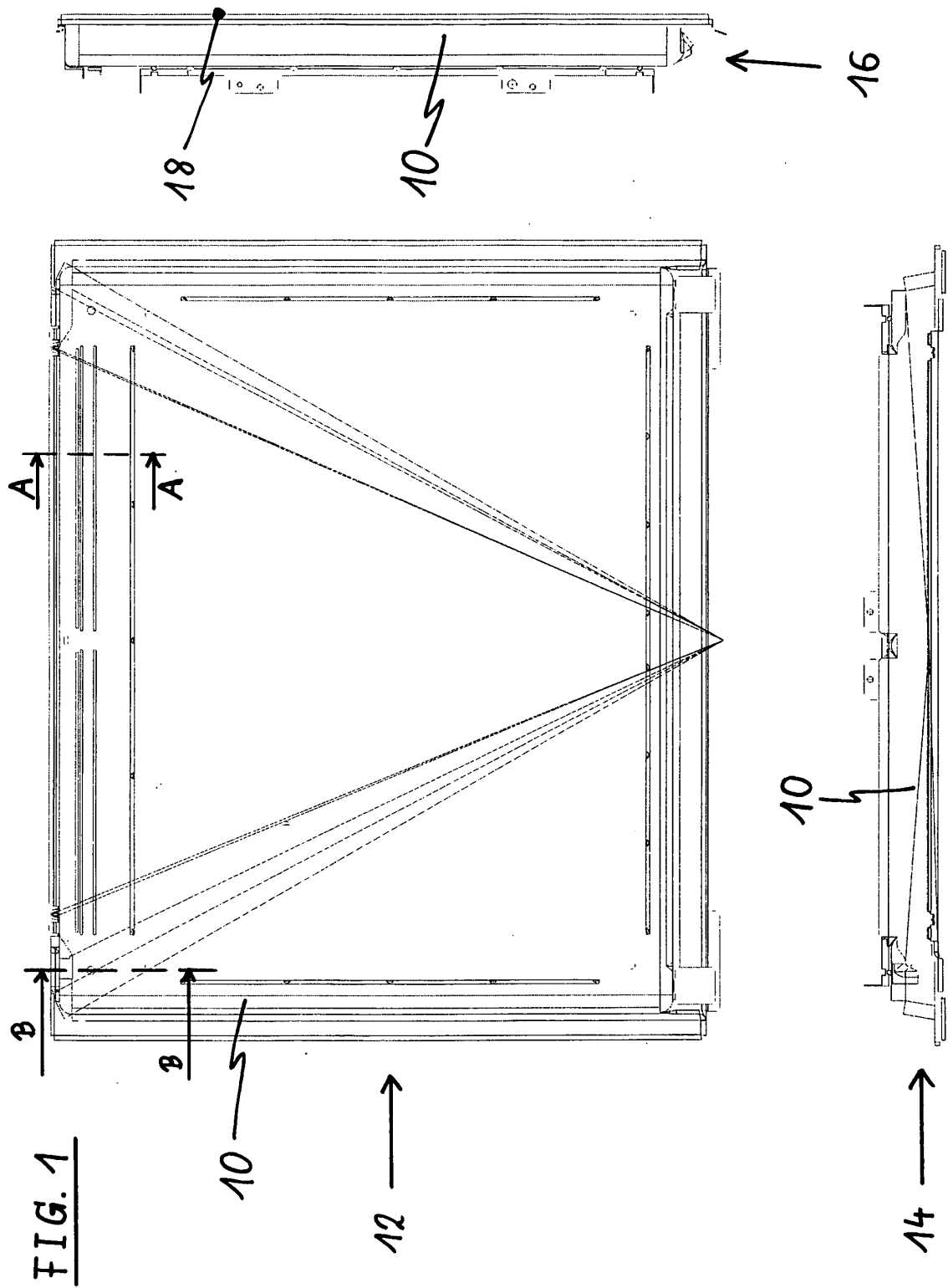


FIG. 2

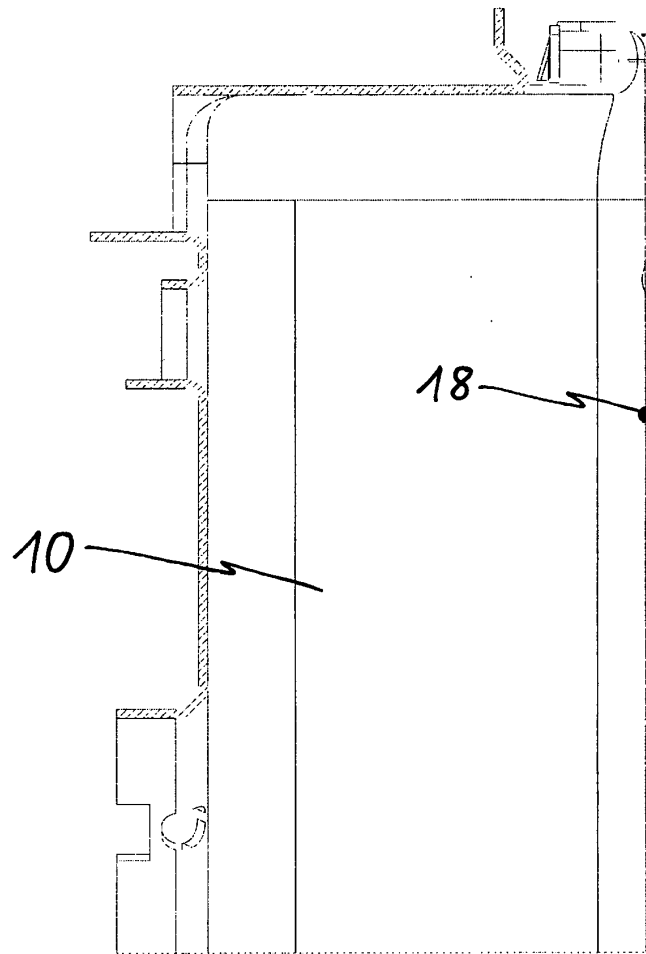
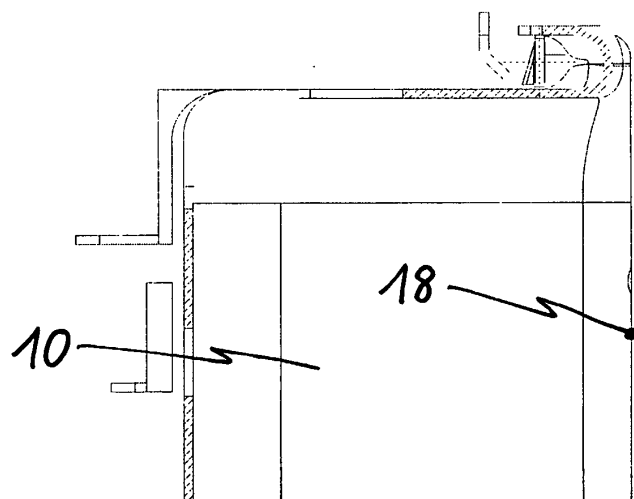


FIG. 3





## EUROPEAN SEARCH REPORT

Application Number  
EP 10 00 7076

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 4 138 988 A (HURLEY JAMES E) 13 February 1979 (1979-02-13)	1,3,13,15	INV. F24C15/00
Y	* column 2, line 65 - column 4, line 30; figures 1-4 *	2,4-12,14	F24C15/08
Y	US 3 627 560 A (MORGAN CURTIS L) 14 December 1971 (1971-12-14) * column 2, line 29 - column 2, line 55; figures 1-3 *	2,5	
Y	GB 2 329 467 A (ELECTROLUX ZANUSSI ELETTRODOME [IT]) 24 March 1999 (1999-03-24) * page 3, line 29 - page 3, line 39; figure 1 *	4	
Y	EP 0 945 682 A1 (BOSCH SIEMENS HAUSGERAETE [DE]) 29 September 1999 (1999-09-29) * paragraph [0007] - paragraph [0014]; figures 1-4 *	5-8,11,12	
Y	US 4 374 754 A (ARAI NOBUSHIGE [JP]) 22 February 1983 (1983-02-22) * column 1, line 40 - column 1, line 61 * * column 11, line 11 - column 12, line 68 *	9	TECHNICAL FIELDS SEARCHED (IPC) F24C
Y	US 6 392 203 B1 (SCHMIDMAYER GERHARD [DE]) 21 May 2002 (2002-05-21) * column 1, line 20 - column 1, line 33; figures 1-4 *	10,14	
X	US 3 304 401 A (LONG GEORGE B) 14 February 1967 (1967-02-14)	1	
Y	* column 2, line 52 - column 4, line 61; figures 1-3 *	6	
		-/--	
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 31 January 2011	Examiner Makúch, Milan
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

 1  
EPO FORM 1503 03.82 (P04C01)



## EUROPEAN SEARCH REPORT

Application Number  
EP 10 00 7076

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
Y	GB 2 289 532 A (FLAMETECH INTERNATIONAL LIMITE [GB]) 22 November 1995 (1995-11-22) * page 6, line 14 - page 8, line 3; figure 1 *	2	
Y	GB 1 392 857 A (MATSUSHITA ELECTRIC IND CO LTD) 30 April 1975 (1975-04-30) * page 2, line 25 - page 2, line 31; figure 4 *	2	
			TECHNICAL FIELDS SEARCHED (IPC)
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 31 January 2011	Examiner Makúch, Milan
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

1  
EPO FORM 1503 03-92 (P04C01)



**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 10 00 7076

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

31-01-2011

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 4138988	A	13-02-1979	NONE	
US 3627560	A	14-12-1971	NONE	
GB 2329467	A	24-03-1999	DE 29816770 U1	28-01-1999
			ES 1041375 U	01-07-1999
			FR 2768800 A1	26-03-1999
			IT PN970049 A1	23-03-1999
EP 0945682	A1	29-09-1999	DE 19813786 A1	30-09-1999
US 4374754	A	22-02-1983	DE 2928895 A1	31-01-1980
			FR 2431324 A1	15-02-1980
			US 4560620 A	24-12-1985
US 6392203	B1	21-05-2002	AT 232952 T	15-03-2003
			DE 19813787 A1	30-09-1999
			WO 9950601 A1	07-10-1999
			EP 1064502 A1	03-01-2001
			ES 2237637 T3	01-08-2005
			ES 2193696 T3	01-11-2003
			JP 2002510029 T	02-04-2002
			PL 343159 A1	30-07-2001
			TR 200002585 T2	21-11-2000
US 3304401	A	14-02-1967	NONE	
GB 2289532	A	22-11-1995	NONE	
GB 1392857	A	30-04-1975	CA 952590 A1	06-08-1974
			DE 2218611 A1	28-06-1973
			DE 2265217 A1	16-12-1976
			FR 2133848 A1	01-12-1972
			IT 952719 B	30-07-1973
			JP 51027004 B	10-08-1976
			US 3803377 A	09-04-1974