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(54) **Curtain wall bracket and method of attachment**

(57) There is provided a method of attaching bracket apparatus (14) to a curtain wall mullion (12) having a fastening channel (18) for receiving screw-threaded fasteners for a bracket element (30) having upper and lower attachment ports (54, 56). The method comprises the steps of : a) positioning the bracket element (30) on the fastening channel (18) so that a longitudinal opening (44) of the channel is blocked along the longitudinal extent of the bracket element (30), and providing upper and lower blocking elements (32) within the fastening channel (18) so that the upper and lower attachment ports (54, 56) are in between the upper and lower blocking elements (32) ; and b) forcing an adhesive (34) into one of the said upper and lower attachment ports (54, 56) until it appears in the other of the upper and lower attachment ports (54, 56). There is also provided curtain walling bracket apparatus (14) for use in such a method, and curtain wall mullion apparatus (10) wherein said curtain walling bracket apparatus (14) is attached to a curtain wall mullion (12) using said method.

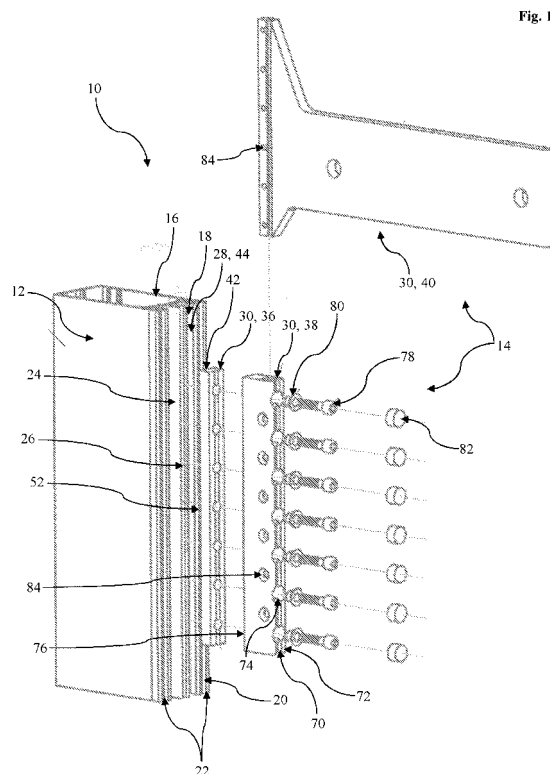


Fig. 1



## EUROPEAN SEARCH REPORT

Application Number  
EP 11 17 9089

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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 27 June 2012	Examiner Rosborough, John
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
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