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(54) **An improved method of insulating a hot water cylinder**

(57) A method is disclosed of the manufacture of an insulated hot water container (11), the container (11) being within a housing (13). The method includes the steps of selecting a base portion (12) to support the container (11), locating the container on the base portion (12). A sealant (18) is provided in a well (17) between an outer rim wall (15) and a locating wall (16) of the base portion (12), and an outer casing (13) located in the well. The outer casing (13) rests on or is embedded in the sealant and surrounds the container (11). A top moulding is located on the open end of the outer casing to enclose the container (11). Liquid prepolymer is then admitted into the space between the outer casing and the container and the prepolymer polymerised.

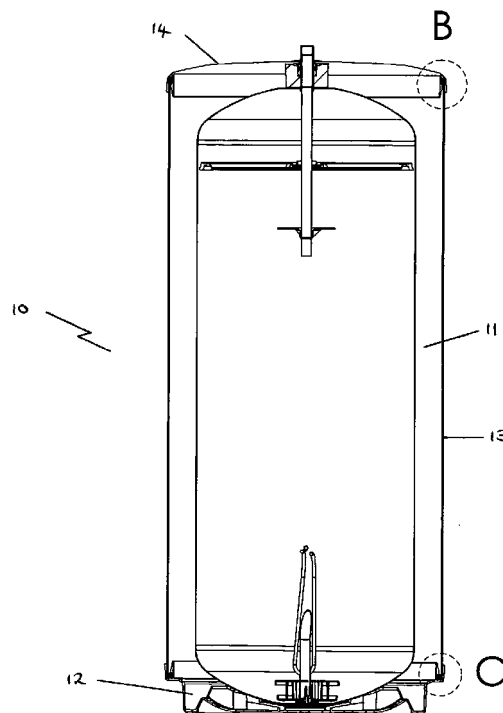


FIGURE 1b

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EUROPEAN SEARCH REPORT

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EP 11 25 0707

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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 20 November 2012	Examiner Blot, Pierre-Edouard
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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