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(54) **METHOD FOR ADHERING DOUBLE-SIDED ADHESIVE TAPE AND DEVICE FOR ADHERING DOUBLE-SIDED ADHESIVE TAPE**

(57) A double-faced adhesive tape is accurately joined to a bent tape joining face of a workpiece while a separator on an upper surface remains without separation of the separator. Specifically, the double-faced adhesive tape has the separator on the upper surface remaining and a separator on a lower surface being separated, and a rotary cutter forms slits at given intervals along sides of the separator on the double-faced adhesive tape that is to be supplied to a tape joining position. Then, the double-faced adhesive tape having the separator with the slits formed therein is guided to the tape joining position at a front end of apparatus, and is successively joined to a front face of the workpiece while being pressed with a joining roller.

Fig.7

