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(54) **Insulated composite door with a layer of high pressure laminate**

(57) An insulated composite door (1) comprising a wooden frame (2) covered by a facing sheet layer (3,4) on one major surface of the door, said facing sheet layer comprising a layer of veneer (5) and a layer of High Pres-

sure Laminate (6), said layer of High Pressure Laminate being arranged further from the centre of the door than the layer of veneer, and where the thickness of the layer of High Pressure Laminate is greater than 3mm.

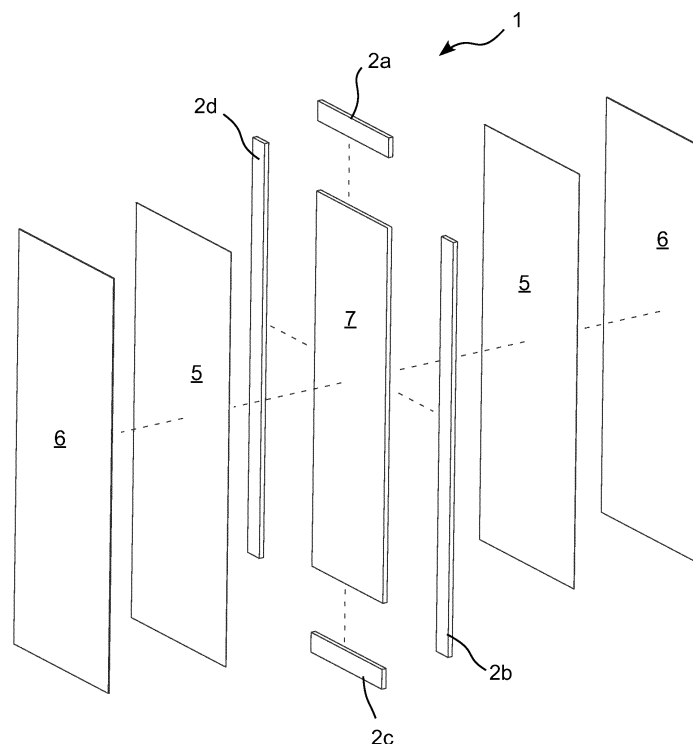


Fig. 5



EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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Y	* paragraphs [0019], [0023]; claims 1,5; figures 1,5 *	2,3,6-8	ADD. E06B3/78 E06B3/70
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 31 July 2014	Examiner Knerr, Gerhard
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 11 18 3675

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31-07-2014

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82