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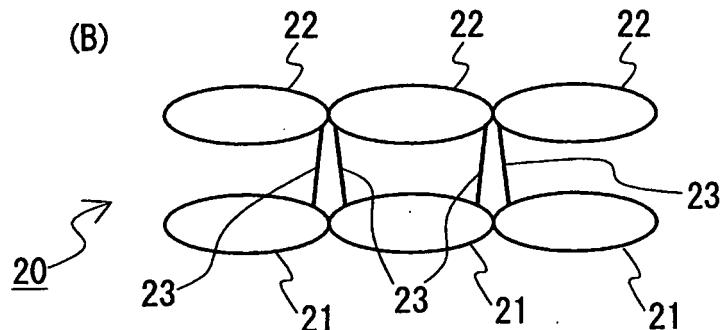
(54) Bind-off method of knitted fabric and knitted fabric

(57) To provide a bind-off method of a knitted fabric capable of obtaining a tight bind-off processing portion having excellent contractile property.

After obtaining a state in which a stitch row is allocated to one needle bed (FB) and other needle bed (BB), following [1], [2] are alternately repeated using a same knitting yarn. [1] A stitch at an end on one side (stitch η) at an end in a starting end direction (RS) of the (FB) and a stitch (ε) closest in a bind-off direction (LS) from the

stitch (η) of the (FB) are overlapped on the (BB), a new stitch (P1) is formed following the double stitches (ε/η), and the new stitch (P1) is redefined as the stitch at the end on the one side. [2] A stitch at an end on the other side (stitch P0) at an end in the starting end direction (RS) of the (BB) and a stitch (δ) closest in the bind-off direction (LS) from the stitch (P0) of the (BB) are overlapped on the (FB), a new stitch (P2) is formed following the double stitches ($\delta/P0$), and the stitch (P2) is redefined as the stitch at the end on the other side.

Fig. 2





EUROPEAN SEARCH REPORT

Application Number

EP 11 00 9658

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A	* paragraphs [0005], [0006], [0014] - [0017]; figures 2-5 *	1-7	
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			D04B
1	The present search report has been drawn up for all claims		
	Place of search	Date of completion of the search	Examiner
	Munich	3 December 2013	Wendl, Helen
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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