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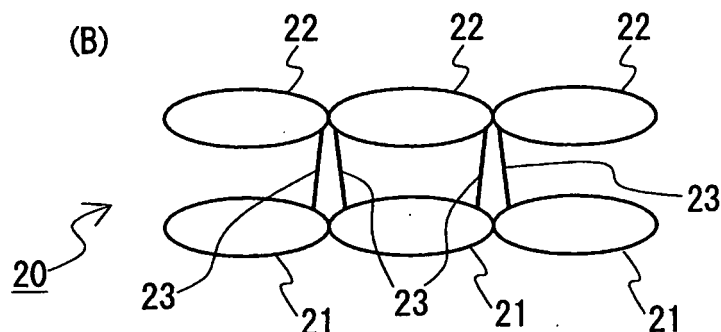
(54) **Bind-off method of knitted fabric and knitted fabric**

(57) To provide a bind-off method of a knitted fabric capable of obtaining a tight bind-off processing portion having excellent contractile property.

After obtaining a state in which a stitch row is allocated to one needle bed (FB) and other needle bed (BB), following [1], [2] are alternately repeated using a same knitting yarn. [1] A stitch at an end on one side (stitch  $\eta$ ) at an end in a starting end direction (RS) of the (FB) and a stitch ( $\varepsilon$ ) closest in a bind-off direction (LS) from the

stitch ( $\eta$ ) of the (FB) are overlapped on the (BB), a new stitch (P1) is formed following the double stitches ( $\varepsilon/\eta$ ), and the new stitch (P1) is redefined as the stitch at the end on the one side. [2] A stitch at an end on the other side (stitch P0) at an end in the starting end direction (RS) of the (BB) and a stitch ( $\delta$ ) closest in the bind-off direction (LS) from the stitch (P0) of the (BB) are overlapped on the (FB), a new stitch (P2) is formed following the double stitches ( $\delta/P0$ ), and the stitch (P2) is redefined as the stitch at the end on the other side.

**Fig. 2**





## EUROPEAN SEARCH REPORT

Application Number  
EP 11 00 9658

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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 3 December 2013	Examiner Wendl, Helen
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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