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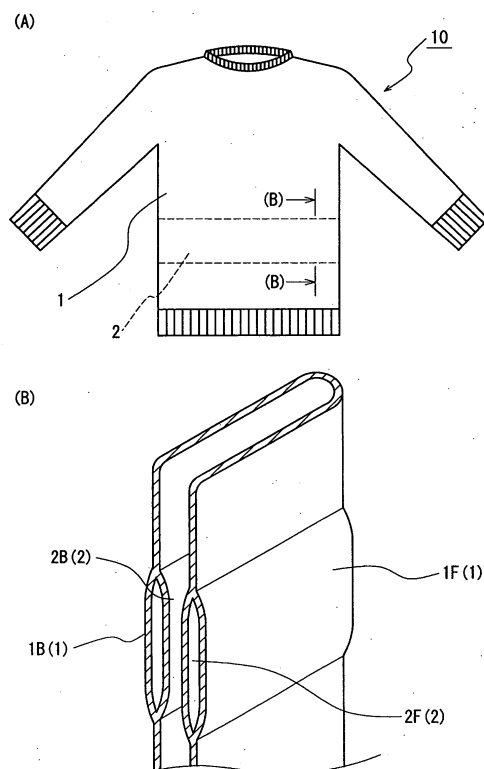
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(54) **Knitting method of knitted fabric having multilayered structure**

(57) Provided is a knitting method of a knitted fabric having a multilayered structure capable of knitting an outer knitted fabric portion in a full gauge state when knitting a knitted fabric having a multilayered structure including an outer knitted fabric portion and an inner knitted fabric portion. The number of knitting courses of an outer front portion 1F is increased from a standard arrangement in which the outer knitted fabric portion (outer front portion 1F, outer back portion 1B) is held in a full gauge state on a lower front needle bed (FD) and a lower back needle bed (BD), and the inner knitted fabric portion (inner front portion 2F) is held in a half gauge state on an upper front needle bed (FU) using a four-bed flat knitting machine including two pairs of front and back needle beds arranged one above the other. In this case, some stitches of the outer back portion 1B held on the BU on an opposing side 9, which faces a side (reference side 8) on which the inner front portion 2F is held, are transferred to the FU (S2, S3). The stitches of the inner front portion 2F are transferred from the reference side 8 to the knitting needles, which became empty needles due to the transfer, (S4), and the number of knitting courses of the outer front portion 1F is increased (S5). The arrangement state of each portion 1F, 1B, 2F is then returned to the standard arrangement (S6 to S8).

Fig. 1





EUROPEAN SEARCH REPORT

Application Number
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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 19 June 2015	Examiner Wendl, Helen
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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