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(54) **Method of creating a cross-machine direction fold line boundary**

(57) Apparatus and methods are provided to allow for creation of a cross-machine direction fold boundary, so that a laminate with a defined foldover can be created.

A laid open two-ply material can then undergo processing operations such as addition of discrete disposable product components, or printing, and then be laid closed and sealed to form disposable products.

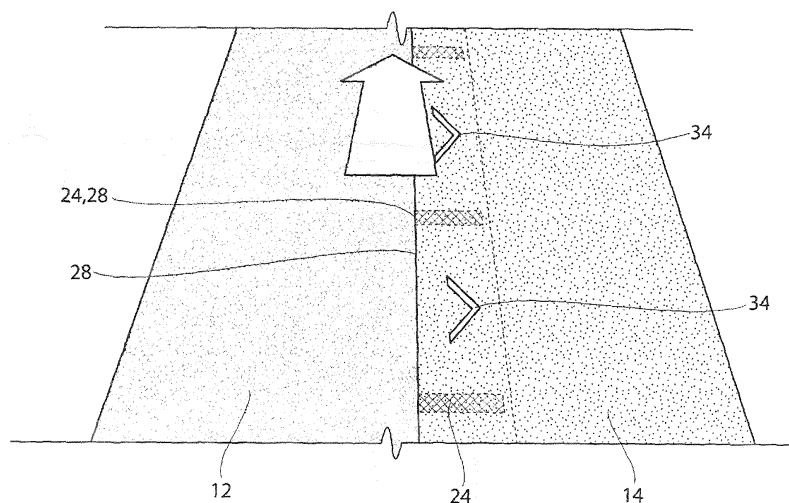


Fig. 3A

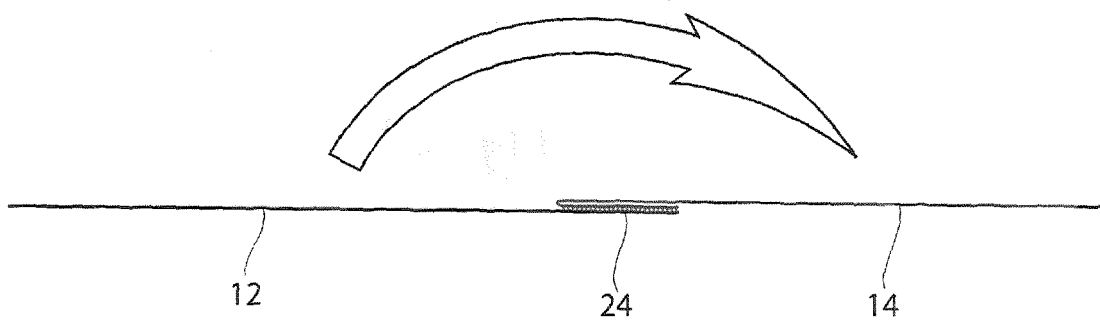


Fig. 3B