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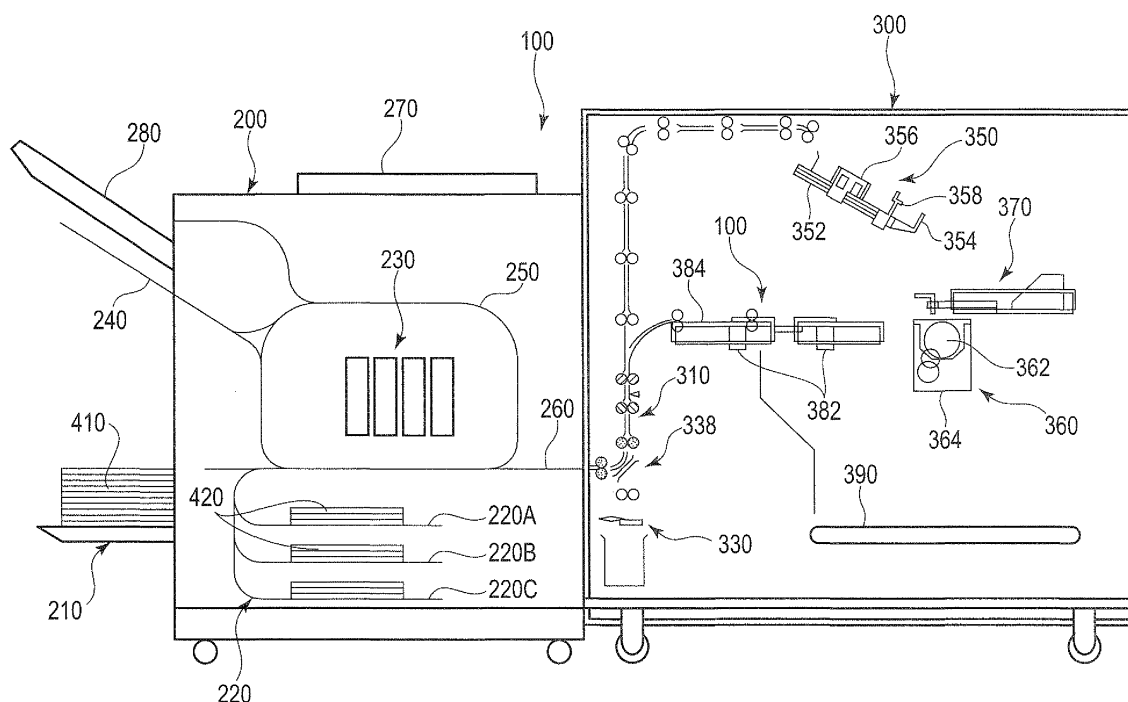
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(54) **Image-forming system**

(57) An image-forming system includes an image-forming unit for forming an image on a sheet, a sheet feeding unit including at least a pair of feed rollers for feeding the sheet on which the image has been formed, a cutting unit for cutting away a waste portion of the sheet, and a controller. The controller is operable to controlling the sheet feeding unit for a cleaning operation of the pair

of feed rollers, before the waste portion is cut away, so as to hold the sheet and drive the pair of feed rollers in contact with the waste portion of the sheet. According to the image-forming system, the pair of feed rollers can be easily cleaned up by effectively utilizing the waste portion.

FIG.1





## EUROPEAN SEARCH REPORT

Application Number  
EP 12 16 1457

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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>19 December 2016</b>	Examiner <b>Mandreoli, Lorenzo</b>
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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