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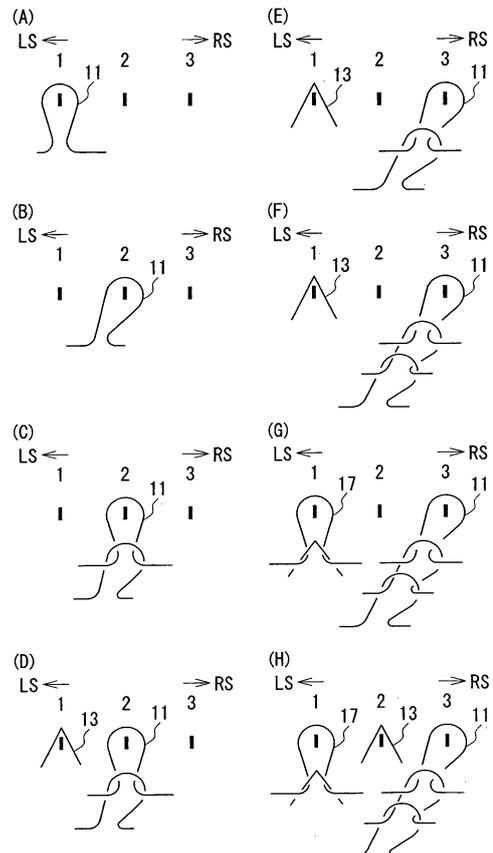
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(54) **Knitting method of knitted fabric and knitted fabric**

(57) To provide a knitting method of a knitted fabric for knitting a set-up portion in which stretchability is moderately suppressed. The following steps α to δ are repeated to form the set-up portion. A step α of transferring a one side stitch 11 held on one needle bed (BB) to a knitting needle in a forming direction RS, and forming a new one side stitch 11 following in a wale direction of the moved one side stitch 11; a step β of forming a one side widening stitch 13 on an empty needle on the starting end direction LS side of the new one side stitch 11 formed in the step α ; a step γ of transferring an other side stitch 12 held on an other needle bed (FB) to a knitting needle in the forming direction RS, and forming a new other side stitch 12 following in a wale direction of the moved other side stitch 12 after the step β ; and a step δ of forming an other side widening stitch 14 on an empty needle on the starting end direction LS side of the new other side stitch 12 formed in the step γ .

Fig. 1



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			D04B
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 10 February 2015	Examiner Braun, Stefanie
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