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(54) **Continuously variable valve timing system and method for controlling the same**

Stufenloses variables Ventileinstellungseinrichtung und Steuerungsverfahren dafür

Système de commande de soupape à variation continue et son procédé de commande

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US-A1- 2010 050 965 US-A1- 2010 116 231

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Description

BACKGROUND OF THE INVENTION

Field of the invention

[0001] The present invention relates to a continuously variable valve timing system and a method for controlling the same, and more particularly, to a continuously variable valve timing system and a method for controlling the same which can improve a fuel efficiency by controlling a reference position when a general hydraulic CVVT (continuously variable valve timing) system is employed in a continuously variable valve lift (CVVL) engine having no self-advanced/delayed angle function.

Description of Related Art

[0002] In general, it is known in CVVL engines that a valve lift and valve opening duration is directly controlled by an electronic control unit (ECU) to improve fuel efficiency, performance and responsibility, and reduce emissions.

[0003] A valve lift changing property of the CVVL system is varied depending upon the structure of the variable lift mechanism of the CVVL engine. In view of the engine control, the valve lift changing property can be divided into two types described below, depending upon whether the maximum opening point (MOP) is varied or not when the valve lift is changed.

[0004] FIG. 1 is a view illustrating a lift changing property of a CVVL system having no self-advanced/delayed angle function. FIG. 2 is a view illustrating a lift changing property of a CVVL system having a self-advanced/delayed angle function. FIGS. 1 and 2 show the change in suction valve lift profile at a valve lift variation according to the presence or absence of the self-advanced/delayed angle function.

[0005] The CVVL system having no self-advanced/delayed angle function is a system in which the MOP is not changed by the operation of the CVVL mechanism when the valve lift is changed. The structure thereof is relatively simple, which is preferable to CVVL embodiment, but the cam timing is controlled by a separate CVVT system. The CVVL system having the self-advanced/delayed angle function is a system in which the MOP is changed by the operation of the CVVL mechanism when the valve lift is changed. If the advanced/delayed angle property of the CVVL mechanism is utilized, it can share a portion of separate CVVT operating necessity.

[0006] In addition, it is necessary to perform a cam timing control by monitoring a separate CVVT system to the CVVL engine having no self-advanced/delayed angle function. A conventional hydraulic CVVT system which is generally employed in a common Non-CVVL engine is used.

[0007] In the hydraulic CVVT system for the Non-CVVL engine, since a fixed suction value lift is used in the Non-

CVVL engine, a suction/exhaust cam timing is controlled to minimize a fuel consuming amount under driving conditions. In the case of the general Non-CVVL engine, a reference position is selected on the basis of the optimum cam timing in a low-speed and low-load region including start and idle, and generally corresponds to a suction/exhaust timing at which the value overlap is minimized.

[0008] That is, the reference position of the suction cam timing is the most delayed angle position, while the reference position of the exhaust cam timing is the most advanced angle position. The reference position should be maintained under a condition in which the oil pressure sufficient for driving the CVVT is not generated at start and low-speed driving.

[0009] In the CVVT, as shown in FIG. 3, if an outer sprocket rotates, an inner rotor rotates slower than the outer sprocket due to cam frictional torque, and thus the timing is always shifted to the most delayed angle position. In the case of the suction CVVT, the shifted position becomes the reference position, but in the case of the exhaust CVVT, a bias spring is installed between the sprocket and the inner rotor to forcefully shift the timing to the most advanced angle position, so that the most advanced angle position is maintained through the resilient force. If RMP is increased or the load is increased as compared with the idle driving condition, the optimum cam timing should be shifted in such a manner that the suction is shifted to the advanced angle direction and the exhaust timing is shifted to the delayed angle direction, in relation to the idle cam timing. In this instance, the oil pressure created in a head oil gallery is respectively applied to the advanced angle chamber and the delayed angle chamber in the CVVT apparatus by an oil control valve (OCV) through two oil circuits (advanced angle oil passage and delayed angle oil passage). In the case of the cam frictional torque and the exhaust CVVT, the CVVT is operated against the resilient force of the bias spring by the pressure difference between the advanced angle chamber and the delayed angle chamber.

[0010] In the case of the hydraulic CVVT employed in general Non-CVVL engines, an oil pressure of a predetermined level or more should be obtained to operate the CVVT. Accordingly, since the stability and responsibility in the CVVT control is significantly deteriorated at the low speed (usually idle RPM) which cannot create the sufficient oil pressure in the Non-CVVL engine, the cam timing of the reference position (suction the most delayed angle position and the exhaust most advanced angle position) should be used as it is. Therefore, the cam timing is selected as the reference position, and the cam timing is controlled in such a manner that the suction is shifted in the advanced angle direction and the exhaust is shifted in the delayed angle direction, rather than the reference position, in the engine driving region except for the low-speed and low-load duration.

[0011] However, in the case where the CVVT system for the Non-CVVL engine is employed in the CVVL engine having no self-advanced/delayed angle function, it is not

possible to control the optimum cam timing, and thus there are some problems of reducing the fuel efficiency, generating knocking, decreasing vehicle responsibility, and vibrating the vehicle.

[0012] That is, only when the RPM is increased to create the oil pressure sufficient to operate the CVVT, the suction/exhaust cam timing can be varied. However, in the low-speed duration the CVVT is not operated due to the lack of the oil pressure, and the suction/exhaust CVVT should be operated in the reference position (suction most delayed angle and exhaust most advanced angle). In the case of using the lowest delayed lift, there is another problem in that the fuel efficiency is deteriorated due to the increased pumping loss and the increased effective compression ratio.

[0013] The information disclosed in this Background of the Invention section is only for enhancement of understanding of the general background of the invention and should not be taken as an acknowledgement or any form of suggestion that this information forms the prior art already known to a person skilled in the art. However, US 2010/116231 A1 discloses a variable valve gear for an internal combustion engine comprising a camshaft phase change mechanism, and US 2010/050965 A1 discloses a variable valve control apparatus.

BRIEF SUMMARY

[0014] Various aspects of the present invention are directed to providing a continuously variable valve timing system and a method for controlling the same, which improves a method for controlling selection of a reference position of a CVVT (continuously variable valve timing) in a general Non-CVVL engine and a CVVL (continuously variable valve lift) engine when a general hydraulic CVVL system is employed in the CVVL engine having no self-advanced/delayed angle function, thereby reducing a pumping loss and thus improving a fuel efficiency and an effective compression ratio to improve a knock property and reduce variations of RPM in a cycle.

[0015] In one aspect of the present invention, there is provided a method for controlling a continuously variable valve timing (CVVT) system which is operated in cooperation with a continuously variable valve lift (CVVL) engine, including the steps defined in claim 2. According to another aspect, a continuously variable valve timing system as defined in claim 1 is provided.

[0016] With the above configuration, the present invention can set a low valve lift and optimum cam timing, which is necessary for the same in a low RPM region including an idle condition, as a reference position. Therefore, the optimum valve lift can be used in the region without employing the CVVT control, thereby improving the fuel efficiency in the idle and low-speed region. In addition, a proper effective compression ratio is maintained to suppress generation of knock and decrease variations of RPM. When the valve lift is changed, it is possible to improve the fuel efficiency at the low speed,

without complicating the mechanism required to employ the CVVL mechanism having the self-advanced/delayed angle function and increasing rotational inertial and friction, as well as a cost. Furthermore, as compared with the CVVL mechanism having the self-advanced/delayed angle function, when a temperature of cooling water is low or atmosphere is low, the combination of the valve lift and the cam timing optimized for various driving conditions, such as full-load driving and costing driving, can be achieved by using the general hydraulic CVVT module to improve a merchantable quality.

[0017] The methods and apparatuses of the present invention have other features and advantages which will be apparent from or are set forth in more detail in the accompanying drawings, which are incorporated herein, and the following Detailed Description, which together serve to explain certain principles of the present invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018]

FIG. 1 is a view illustrating a lift changing property of a CVVL system having no self-advanced/delayed angle function.

FIG. 2 is a view illustrating a lift changing property of a CVVL system having a self-advanced/delayed angle function.

FIG. 3 is a view illustrating the structure of a hydraulic CVVT system in the related art.

FIG. 4 is a view illustrating the structure of a hydraulic CVVT system according to an exemplary embodiment of the present invention.

FIG. 5 is a graph illustrating the efficiency based on a valve lift and a suction cam timing.

FIG. 6 is a view illustrating an optimum valve lift and a suction timing in a continuously variable valve lift engine.

FIG. 7 is a view illustrating the optimum valve lift and the suction timing for each driving condition.

FIG. 8 is a view illustrating properties of the optimum valve lift and the suction timing.

FIG. 9 is a view illustrating an effective compression ratio and a RAM variation according to a lift/suction cam.

[0019] It should be understood that the appended drawings are not necessarily to scale, presenting a somewhat simplified representation of various features illus-

trative of the basic principles of the invention. The specific design features of the present invention as disclosed herein, including, for example, specific dimensions, orientations, locations, and shapes will be determined in part by the particular intended application and use environment.

[0020] In the figures, reference numbers refer to the same or equivalent parts of the present invention throughout the several figures of the drawing.

DETAILED DESCRIPTION

[0021] Reference will now be made in detail to various embodiments of the present invention(s), examples of which are illustrated in the accompanying drawings and described below. While the invention(s) will be described in conjunction with exemplary embodiments, it will be understood that the present description is not intended to limit the invention(s) to those exemplary embodiments. On the contrary, the invention(s) is/are intended to cover not only the exemplary embodiments, but also various alternatives, modifications, equivalents and other embodiments, which may be included within the spirit and scope of the invention as defined by the appended claims.

[0022] Hereinafter, a preferred embodiment of the present invention will be described with reference to the accompanying drawings. In the entire description of the present invention, the same drawing reference numerals are used for the same elements across various figures.

[0023] FIGS. 4 to 9 are views illustrating a continuously variable valve timing system and a method of controlling the same according to an exemplary embodiment of the present invention. FIG. 4 is a view illustrating the structure of a hydraulic CVVT system according to an exemplary embodiment of the present invention. FIG. 5 is a graph illustrating the efficiency based on a valve lift and a suction cam timing. FIG. 6 is a view illustrating an optimum valve lift and a suction timing in a continuously variable valve lift engine.

[0024] In addition, FIG. 7 is a view illustrating the optimum valve lift and the suction timing for each driving condition. FIG. 8 is a view illustrating properties of the optimum valve lift and the suction timing. FIG. 9 is a view illustrating an effective compression ratio and a RAM variation according to a lift/suction cam.

[0025] In a CVVL engine, controlling a dimension of a valve lift continuously and variably is to minimize a pumping loss and thus improve a fuel efficiency. Since the valve lift and a valve opening duration can be variably controlled in the CVVL engine, the engine can be operated by selecting a suction valve opening position and a suction valve closing position to have an optimum value in cooperation with a CVVT mechanism.

[0026] As shown in FIGS. 5 and 6, if the suction valve closing timing is significantly shifted to an advanced angle, the air confined in a combustion chamber is adiabatically expanded to a bottom dead center (BDC), and then

is subjected to adiabatic compression as a piston is raised.

[0027] In this instance, since the pumping loss is theoretically zero to a piston position during a suction valve closing timing, the pumping loss is minimized by suctioning an air volume corresponding to a volume of a combustion chamber for the suction valve closing duration. Meanwhile, in the case where the suction valve closing position is significantly shifted to an advanced angle in the general Non-CVVL engine having a constant valve lift and valve closing direction, the suction valve opening timing is significantly shifted to the advanced angle, and thus the valve overlap becomes excessively large, so that misfire occurs due to unstable combustion, which is a condition which cannot drive a vehicle.

[0028] Meanwhile, in FIG. 5, a first diagram indicates a combustion pressure and a volume at a maximum lift (valve lift which is equal to MP1), and a second diagram indicates a combustion pressure and a volume at a minimum lift (throttle minimizing lift by a throttle body).

[0029] In comparison to the pumping loss (area of a border portion of the first diagram) in the case of using the maximum lift, the pumping loss (area of red border portion) in the case of using the minimum lift is varied depending upon the minimum lift, but when the minimum lift is 1 mm, the pumping loss can be reduced by 1/3 of the Non-CVVL (or the maximum lift). It can reduce an indicated mean effective pressure (IMEP) and fuel consumption, thereby improving the fuel efficiency.

[0030] FIGS. 7 and 8 show the optimum valve lift and a suction timing property, in which the below engine driving property is obtained according to the lift and the suction cam.

[0031] First, if the lift is minimum and the suction cam is the most advanced angle, the pumping loss is minimized and the fuel efficiency is improved. If the lift is minimum and the suction cam is at the most delayed angle, the effective compression ratio is excessive, knocking occurs, and an RPM variation in the cycle is excessive. If the lift is maximum and the suction cam is the most advanced angle, the inner EGR is excessive, and the combustion stability is deteriorated. If the lift is maximum and the suction cam is at the most delayed angle, the high-speed output is increased.

[0032] The properties of the continuously variable valve timing for each load region will now be described.

[0033] Since the fuel efficiency is important in the idle region including a low speed and a low load, the minimum lift and the most advanced angle suction cam timing should be used. In the engine equipped with the oil pump and the CVVT system for a general Non-CVVL, since the oil pressure sufficient to operate the CVVT is not created due to the low RPM, the suction cam timing is fixed to the most delayed angle condition. In this instance, the pumping loss can be reduced by using the maximum lift instead of the minimum lift, but the fuel efficiency is deteriorated in comparison with the minimum lift and the most advanced angle suction cam.

[0034] With reference to the idle silence, a torque difference required for the compression process according to the effective compression ratio occurs, and thus there is a difference in the RPM variation properties within a cycle. In general, if the effective compression ratio is lowered at the idle driving, the RPM variation is decreased to improve the idle silence. Accordingly, as shown in FIG. 9, it can be known that the minimum lift and the most advanced angle condition which lowers the effective compression ratio are advantageous in order to reduce the idle RPM variation.

[0035] The minimum lift and the most advanced angle suction cam timing are required in a partial-load region which is an important region, as well as the idle region. In this instance, as the load is increased, the lift is increased and the suction cam timing is slightly delayed.

[0036] In the full-load region, it is important to improve a torque by suction the maximum air volume at the full load, and thus a lift capable of obtaining the maximum air volume, and a cam timing at that time are selected. In general, 60% to 80T of the maximum lift at low and middle speed is used, and the maximum lift is used at the high speed.

[0037] Since there are the suction valve lift and the suction valve timing which can maximize the fuel efficiency and the combustion stability depending upon the driving condition, the CVVL engine having a self-advanced angle function has an effect of obtaining the advanced angle of the opening/closing timing and a valve profile through reduction of the lift, but the CVVL engine having no self-advanced angle function should have the optimum cam timing by the control and operation of the CVVT.

[0038] The CVVT system capable of obtaining the optimum cam timing in the CVVL engine according to an exemplary embodiment of the present invention, and the method for controlling the same will be described.

[0039] As described above, the optimum fuel efficiency, drivability and performance can be satisfied by simultaneously obtaining the optimum lift and cam timing for every engine driving region. It can be seen that CVVT requirements at the low speed are different from those of the general Non-CVVL engine.

[0040] Therefore, the present invention relates to the hydraulic control CVVT for driving the optimum cam timing for every valve lift in the CVVL engine having no self-advanced/delayed angle function or remarkably insufficient advanced/delayed angle amount, as compared with the necessary advanced/delayed angle amount, when the valve lift is varied. A reference position of the suction CVVT is set to the most advanced angle position, and a CVVT assembly with a bias spring to control the delayed angle amount at the reference position of the most advanced angle.

[0041] According to an exemplary embodiment of the present invention, the reference position of the suction CVVT in the CVVT system which operates in cooperation with the CVVL engine is set by the spring.

[0042] In order to set the reference position of the suction CVVT to the most advanced angle position and control the delayed angle of the CVVT, the CVVT system is provided with the bias spring so that the suction cam timing is shifted in an advanced angle direction when an oil control valve installed in the CVVT system does not operate (when PWM is zero). In the case where the oil control valve installed in the CVVT system operates to the max (when PWM is applied), the oil control valve changes an oil pressure passage connected to the CVVT system to change an oil circuit in a head or an oil passage in a cam shaft.

[0043] As described above, in the state in which the oil control valve does not operate or the head oil pressure is not sufficient at the low speed, since the oil pressure is not applied to the advanced angle chamber and the delayed angle chamber in the CVVT module, the cam timing is shifted to the advanced angle position by the resilience force of the bias spring.

[0044] The position of the CVVT can be fixed by using a lock pin, like a general CVVT module. If the oil control valve is operated after the oil pressure is created, the oil pressure is applied to the delayed angle chamber of the CVVT module through the oil control valve and the oil circuit. The delayed angle chamber is connected to a drain passage through the oil control valve, and thus the cam timing is shifted in the advanced angle direction by the oil pressure difference in the advanced angle chamber and the delayed angle chamber.

[0045] With the continuously variable valve timing system and the control method according to an exemplary embodiment of the present invention, the reference position of the suction CVVT is set to the most advanced angle position in the CVVT system which is operated in cooperation with the CVVL engine. After that, the delayed angle amount is controlled at the reference position of the advanced angle to improve the fuel efficiency at the low speed and increase the merchantable quality.

Claims

1. A continuously variable valve timing (CVVT) system which is operated in cooperation with a continuously variable valve lift (CVVL) engine, wherein a reference position of a suction CVVT is set by a spring. wherein the spring is adapted such that a suction cam timing is shifted in an advanced angle direction when an oil control valve installed in the CVVT system does not operate, and wherein when the oil control valve installed in the CVVT system operates to the max, the oil control valve changes an oil pressure passage connected to the CVVT system, **characterized in that** in an exhaust CVVT a bias spring is installed between a sprocket and an inner rotor to forcefully shift an exhaust timing to the most advanced angle posi-

tion, so that the most advanced angle position is maintained through a resilient force, wherein the exhaust timing is shifted to a delayed angle direction in relation to an idle cam timing, when a RPM is increased or a load is increased as compared with an idle driving condition.

2. A method for controlling a continuously variable valve timing (CVVT) system which is operated in co-operation with a continuously variable valve lift (CVVL) engine, comprising the steps of:

setting a reference position of a suction CVVT to a most advanced angle position; and controlling a delayed angle amount at the reference position of the most advanced angle, wherein when an oil control valve installed in the CVVT system does not operate, a suction cam timing is shift in an advanced angle direction by a bias spring which is installed in the CVVT system, and

wherein when the oil control valve installed in the CVVT system operates to the max, the oil control valve changes an oil pressure passage connected to the CVVT system, **characterized by**

installing in an exhaust CVVT a bias spring between a sprocket and an inner rotor, to forcefully shift an exhaust timing to the most advanced angle position, so that the most advanced angle position is maintained through a resilient force, and

shifting the exhaust timing to a delayed angle direction in relation to an idle cam timing, when a RPM is increased or a load is increased as compared with an idle driving condition.

Patentansprüche

1. Ein Kontinuierlich-Variable-Ventilsteuerung(CVVT)-System, das im Zusammenspiel mit einem Kontinuierlich-Variable-Ventilhub(CVVL)-Verbrennungsmotor betrieben wird, wobei eine Referenzposition einer Einlass-CVVT durch eine Feder gesetzt wird, wobei die Feder so angepasst ist, dass eine Einlassnockensteuerung in eine vorgerückte Winkelrichtung verschoben wird, wenn ein in dem CVVT-System installiertes Ölsteuerventil nicht arbeitet, und wobei, wenn das in dem CVVT-System installierte Ölsteuerventil maximal arbeitet, das Ölsteuerventil einen mit dem CVVT-System verbundenen Öldruckkanal ändert, **dadurch gekennzeichnet, dass** in einem Auslass-CVVT eine Vorspannungsfeder zwischen einem Kettenrad und einem Innenrotor installiert ist, um eine Auslasszeitsteuerung zur maxi-

mal vorgerückten Winkelposition mit Kraft zu verschieben, sodass die maximal vorgerückte Winkelposition durch eine Federkraft beibehalten wird, wobei die Auslasszeitsteuerung in Bezug auf eine Leerlaufnockensteuerung in eine verzögerte Winkelrichtung verschoben wird, wenn im Vergleich zu einer Leerlauffahrbedingung eine Drehzahl erhöht wird oder eine Last erhöht wird.

2. Ein Verfahren zum Steuern eines Kontinuierlich-Variable-Ventilsteuerung(CVVT)-System, das im Zusammenspiel mit einem Kontinuierlich-Variable-Ventilhub(CVVL)-System betrieben wird, aufweisend die Schritte:

Setzen einer Referenzposition eines Einlass-CVVTs auf eine maximal vorgerückte Winkelposition, und Steuern eines Verzögerungswinkelbetrages an der Referenzposition des maximal vorgerückten Winkels,

wobei, wenn ein in dem CVVT-System installiertes Ölsteuerventil nicht arbeitet, eine Einlassnockensteuerung durch eine Vorspannungsfeder, die in dem CVVT-System installiert ist, in eine vorgerückte Winkelrichtung verschoben wird, und

wobei, wenn das in dem CVVT-System installierte Ölsteuerventil maximal arbeitet, das Ölsteuerventil einen mit dem CVVT-System verbundenen Öldruckkanal ändert,

gekennzeichnet durch

Installieren in einem Auslass-CVVT einer Vorspannungsfeder zwischen einem Kettenrad und einem Innenrotor, um eine Auslasszeitsteuerung zur maximal vorgerückten Winkelposition mit Kraft zu verschieben, sodass die maximal vorgerückte Winkelposition durch eine Federkraft beibehalten wird, und

Verschieben der Auslasszeitsteuerung in eine verzögerte Winkelrichtung in Bezug auf eine Leerlaufnockensteuerung, wenn im Vergleich zu einer Leerlauffahrbedingung eine Drehzahl erhöht wird oder eine Last erhöht wird.

Revendications

1. Système de calage variable des soupapes (CVVT) qui est mis en oeuvre en coopération avec un moteur à combustion interne à levée de soupape d'admission variable (CVVL), dans lequel une position de référence d'un CVVT d'admission est définie par un ressort, dans lequel le ressort est conçu de sorte qu'un calage de came d'admission soit décalé vers une avance angulaire lorsqu'une vanne de commande d'huile installée dans le système de CVVT ne fonctionne

pas, et

dans lequel, lorsque la vanne de commande d'huile installée dans le système de CVVT opère à son maximum, la vanne de commande d'huile modifie un passage de pression d'huile relié au système de CVVT, 5

caractérisé en ce que

dans un CVVT d'échappement, un ressort moteur est installé entre un pignon et un rotor intérieur pour décaler de force un calage d'échappement vers la position angulaire la plus en avance, de sorte que la position angulaire la plus en avance soit maintenue par une force élastique, 10

dans lequel le calage de l'échappement est décalé vers un retard angulaire par rapport à un calage de l'arbre à cames en régime lent, lorsque le nombre de tours par minute est augmenté ou lorsqu'une charge est augmentée comparé à une condition de conduite au ralenti. 15

2. Procédé pour commander un système de calage variable des soupapes (CVVT) qui est mis en oeuvre en coopération avec un moteur à combustion interne à levée de soupape d'admission variable (CVVL), comprenant les étapes : 20

de réglage d'une position de référence d'un CVVT d'admission à une position angulaire la plus en avance ; et 25

de commande d'une quantité d'angle de retard à la position de référence de l'angle le plus en avance, 30

dans lequel, lorsqu'une vanne de commande d'huile installée dans le système de CVVT ne fonctionne pas, un calage de came d'admission est décalé dans une direction angulaire d'avance par un ressort moteur qui est installé dans le système de CVVT, et 35

dans lequel, lorsque la vanne de commande d'huile installée dans le système de CVVT opère à son maximum, la vanne de commande d'huile modifie un passage de pression d'huile relié au système de CVVT, **caractérisé par** 40

l'installation, dans un CVVT d'échappement, d'un ressort moteur entre un pignon et un rotor intérieur, pour décaler de force un calage de l'échappement vers la position angulaire la plus en avance, de sorte que la position angulaire la plus en avance soit maintenue par une force élastique, et 45

le décalage du calage de l'échappement vers un retard angulaire par rapport à un calage de l'arbre à cames en régime lent, lorsqu'un nombre de tours par minute est augmenté ou lorsqu'une charge est augmentée comparé à une condition de conduite au ralenti. 50 55

FIG. 1 (Related Art)

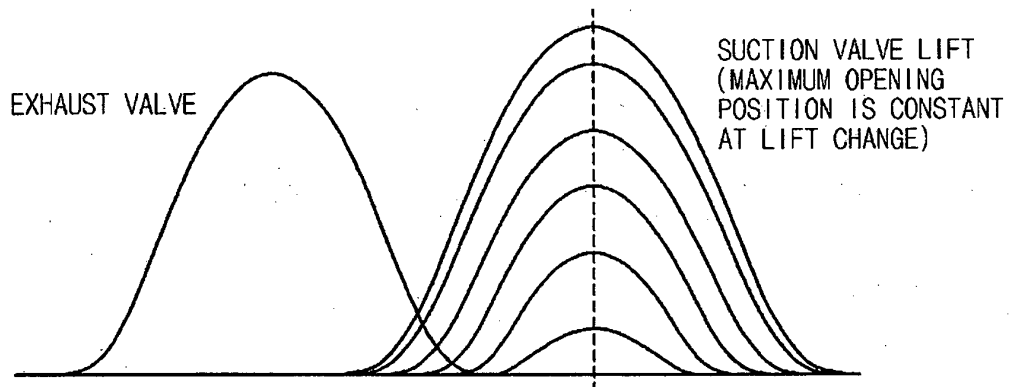


FIG. 2 (Related Art)

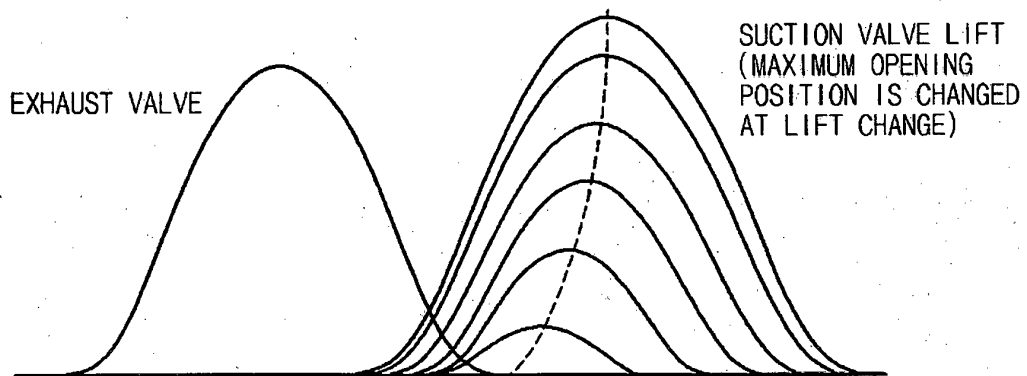


FIG. 3 (Related Art)

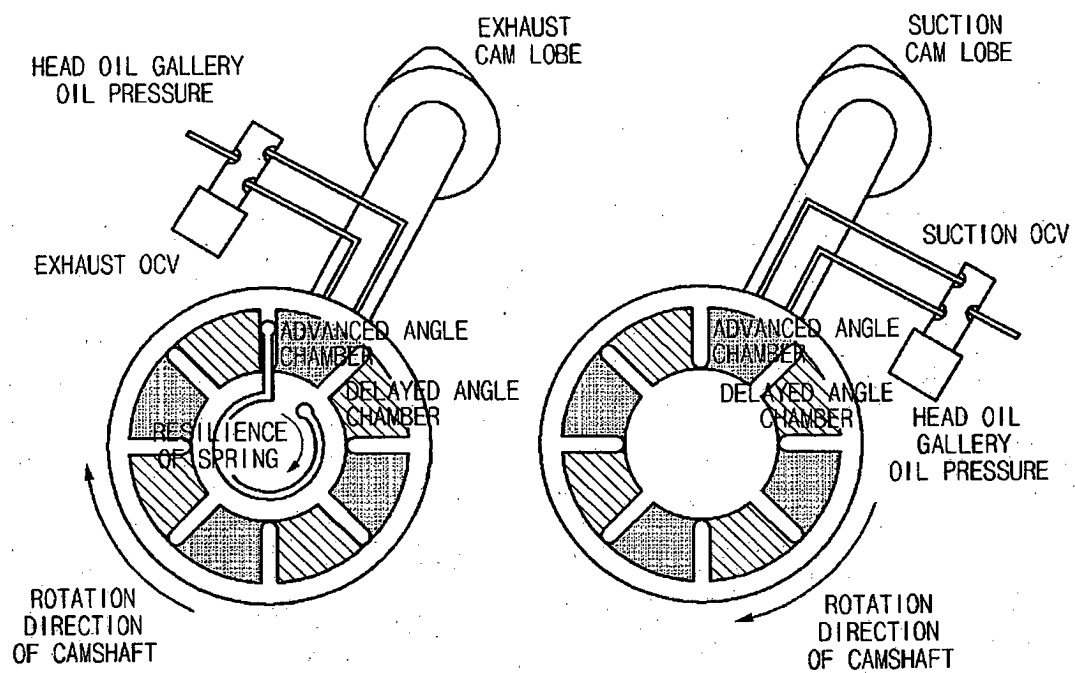


FIG. 4

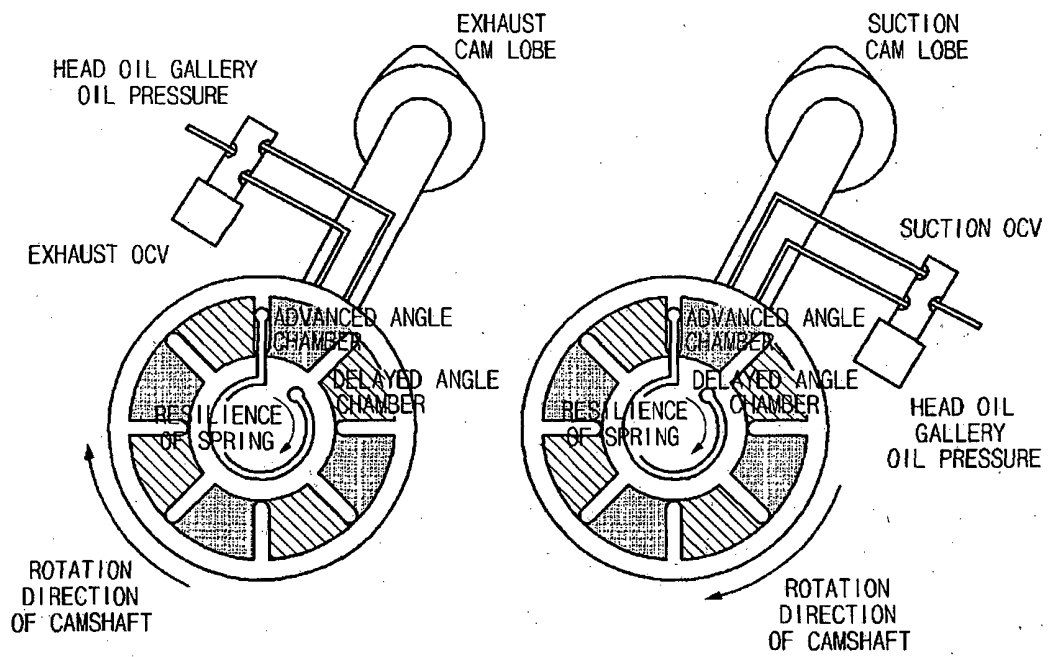


FIG. 5

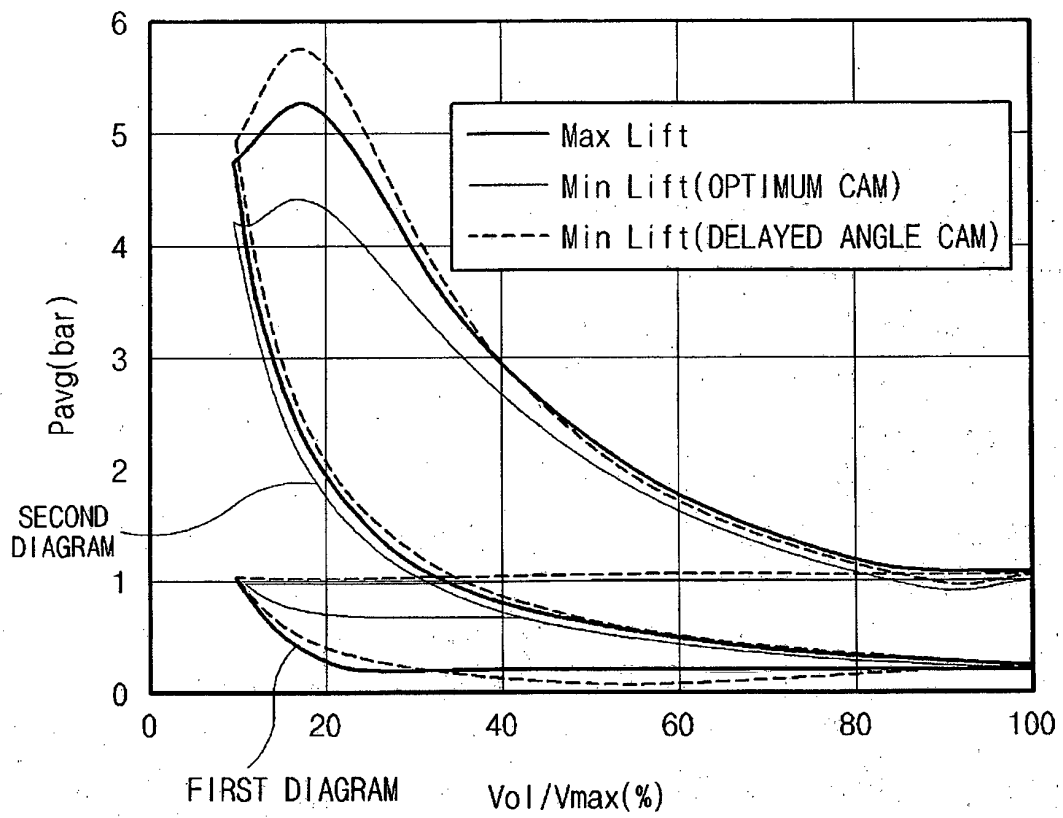


FIG. 6

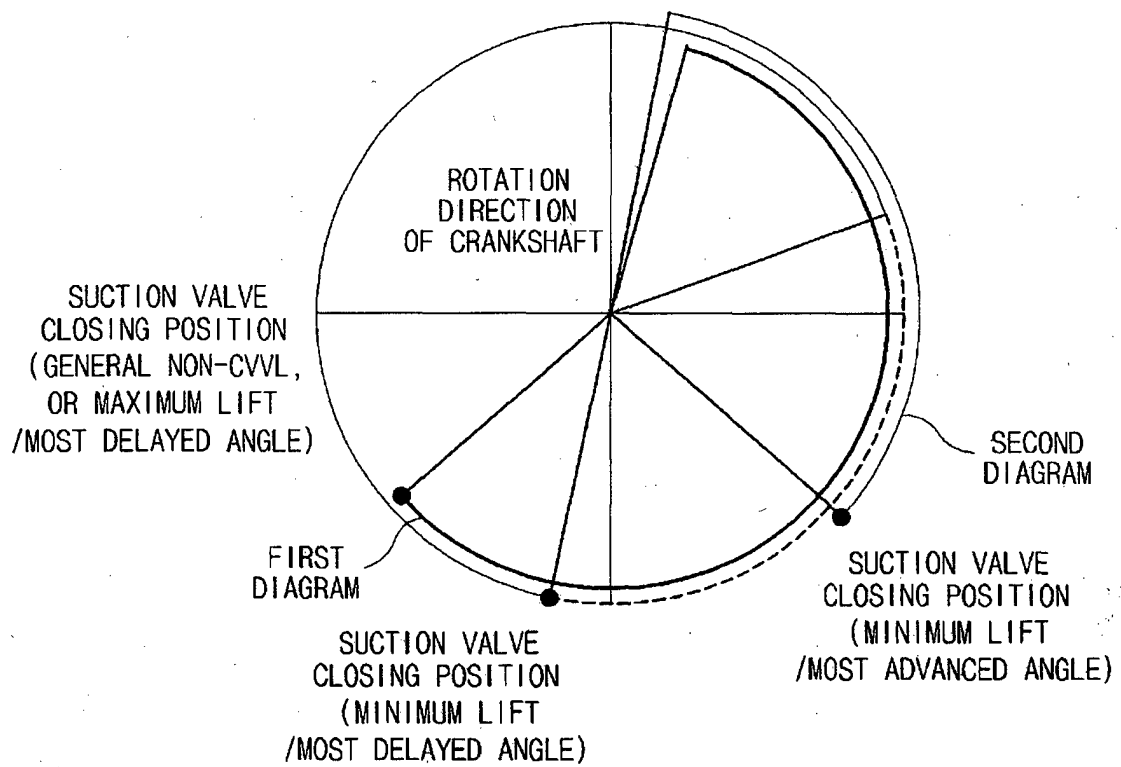


FIG. 7

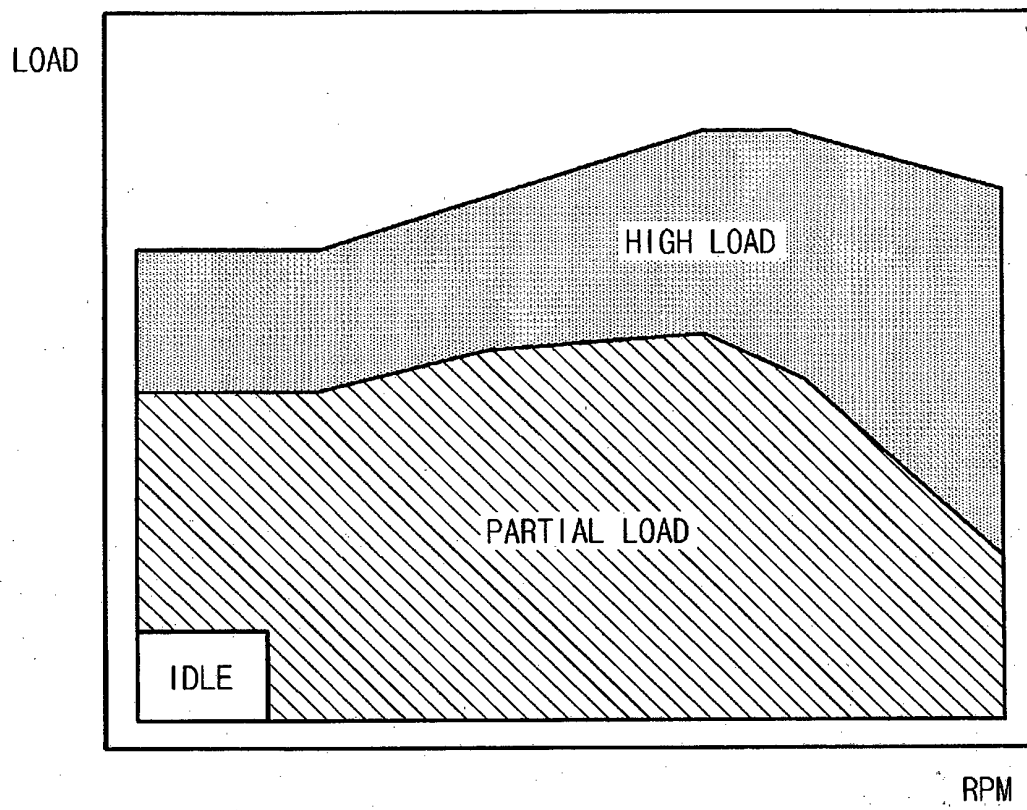
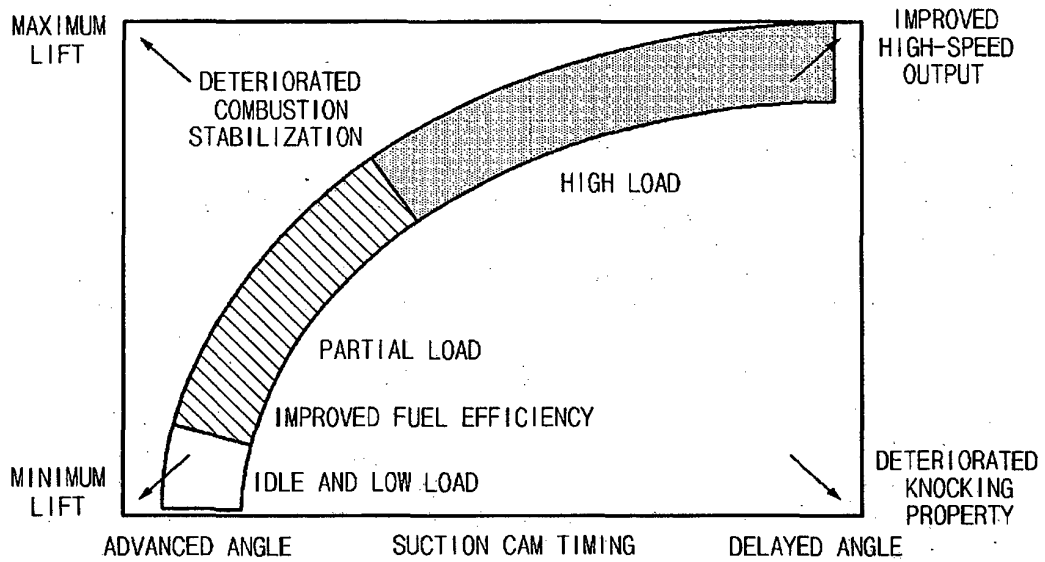


FIG. 8**FIG. 9**

LIFT	SUCTION CAM	EFFECTIVE COMPRESSION RATIO	RPM VARIATION IN CYCLE
MAXIMUM	DELAYED ANGLE	8~8.5	
MINIMUM	ADVANCED ANGLE	8~8.5	
MINIMUM	DELAYED ANGLE	10~10.5	

REFERENCES CITED IN THE DESCRIPTION

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