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(54) **Bed for ironing device**

(57) Trough (10) for an ironing device (1), comprising a first heat-conducting plate and a second heat-conducting plate (12), in which both heat-conducting plates (11, 12) are attached to one another by means of weld spots (13) and/or weld seams (14) across the surface of the heat-conducting plates (11, 12) and in which the first heat-conducting plate (11) is deformed in such a way that a space (16) is provided between both plates (11, 12), in which the trough (10) comprises one or more perforations (15) through both heat-conducting plates (11, 12), and in which the one or more perforations (15) are not in open contact with the space (16) between both plates (11, 12).

Also, a method of manufacturing said trough (10) is disclosed in which the perforation extend through the weld spots (13) and /or weld seams (14).

Additionally, a method of ironing linen with an ironing device (1) comprising said trough (10) is disclosed.

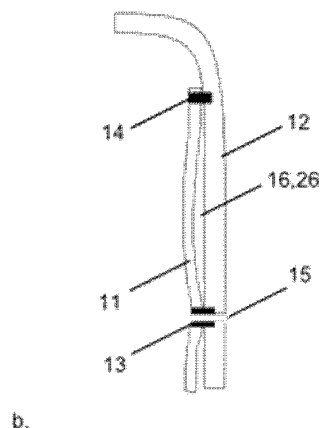


Figure 2



EUROPEAN SEARCH REPORT

Application Number
EP 12 17 9006

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Place of search Munich		Date of completion of the search 2 January 2013	Examiner Uhlig, Robert
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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