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(71) Applicant: **Shima Seiki Mfg., Ltd**
Wakayama-shi,
Wakayama 641-8511 (JP)

(72) Inventor: **Okamoto, Kazuyoshi**
Wakayama, 641-8511 (JP)

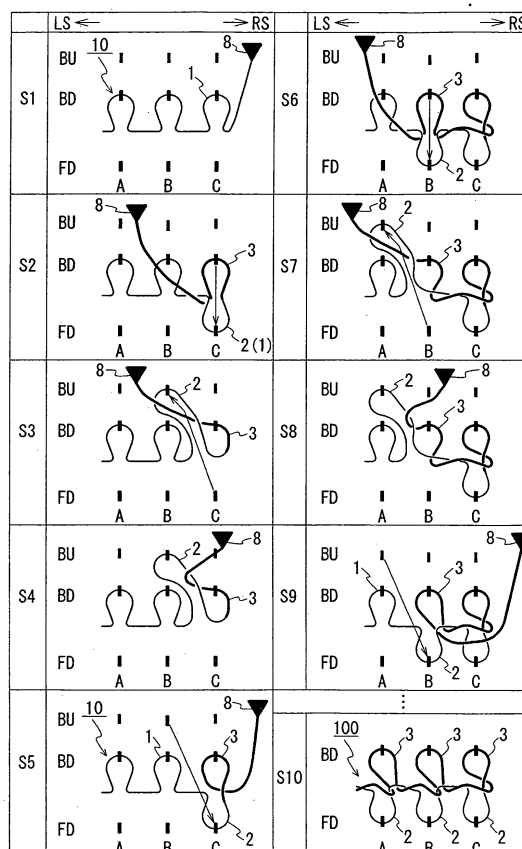
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(74) Representative: **Emde, Eric**
Wagner & Geyer
Gewürzmühlstrasse 5
80538 München (DE)

(54) **Set-up method of knitted fabric**

(57) A set-up method of a knitted fabric capable of knitting a set-up portion by split knitting using a flat knitting machine equipped with a compound needle including a needle main body and a slider with two blades is provided. The following steps α to δ are repeated. While moving a yarn feeder 8 in a forming direction LS, a split knitting of transferring a target stitch 1 of a base stitch row 10 of one needle bed (BD) from one needle bed (BD) to the other needle bed (FD), and forming a new stitch 3 following the target stitch 1 (widening stitch 2) is performed (step α). The widening stitch 2 is transferred to the knitting needle on the forming direction LS side of the widening stitch 2 in the needle bed (BU) facing the other needle bed (FD) (step β). The yarn feeder 8 is moved in the starting end direction RS side of the widening stitch 2 transferred in the step β (step γ). The widening stitch 2 is transferred to the other needle bed (FD) (step δ).

Fig. 1





EUROPEAN SEARCH REPORT

Application Number
EP 12 00 6256

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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (IPC)
			D04B
Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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