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(30) Priority: 21.09.2011 JP 2011206362	
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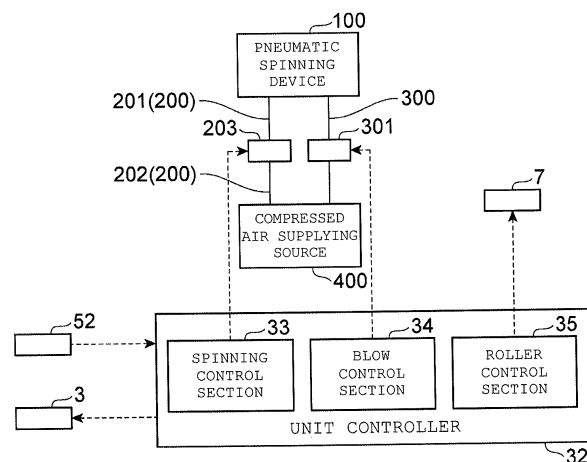
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Pneumatic spinning device, spinning unit, spinning machine, and pneumatic spinning method

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A pneumatic spinning device includes a nozzle block (134) including a whirling airflow generating nozzle (127) adapted to inject spinning compressed air into a spinning chamber (126) to generate the whirling airflow in the spinning chamber (126), a flow pipe (200) adapted to enable flow of the spinning compressed air to be supplied to the whirling airflow generating nozzle (127), and a spinning switching valve (203) provided to the flow pipe (200) and adapted to permit or shut the flow of the spinning compressed air that flows through the flow pipe (200). A volume inside a first flow pipe (201) is set such that a length of a fiber bundle (10e) at a yarn end of the spun yarn (10) cut by the shut of the flow of the spinning compressed air is a first length.

FIG. 3





EUROPEAN SEARCH REPORT

Application Number
EP 12 17 9103

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Place of search Munich		Date of completion of the search 9 December 2016	Examiner Herry-Martin, D
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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