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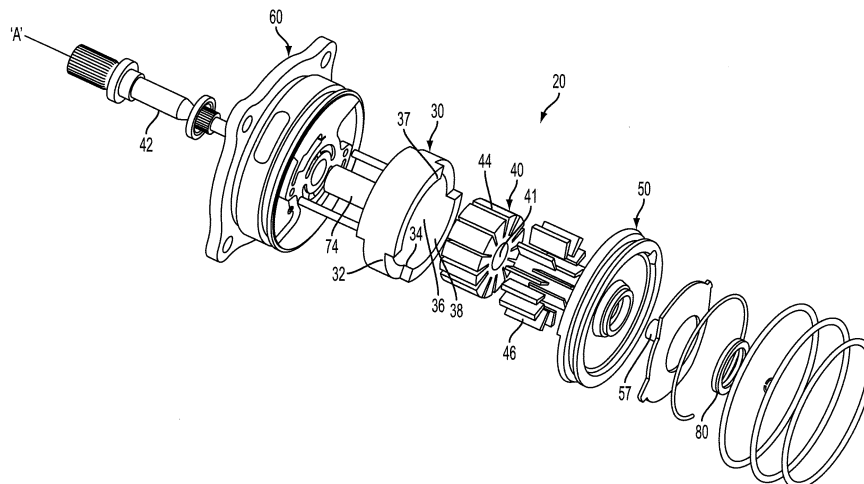
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(54) Cartridge style binary vane pump

(57) A binary vane pump is provided. The binary vane pump includes a pressure plate (50) having a first discharge port (52), a thrust plate (60) having a second discharge port (66), a ring (30) positioned axially between the pressure plate (50) and thrust plate (60), the ring (30) having an inner cam surface (34), and a rotor (40) rotatably disposed within the ring (30), the rotor (40) having a plurality of slots (44) and a plurality of vanes (46), the vanes (46) of the plurality of vanes corresponding to respective slots (44) of the plurality of slots (44) and are

radially movable with the respective slots (44). A first and second pump chamber (37,38) are disposed within the ring (30), separated by the rotor (40), vanes (46), pressure plate (50) and thrust plate (60), the first pump chamber (37) configured to discharge fluid to the first discharge port (52) and the second pump chamber (38) configured to discharge fluid to the second discharge port (66). A shaft (42) extends through the pressure plate (50), thrust plate (60), ring (30) and rotor (40) and drives the rotor (40).

**FIG. 2****EP 2 578 883 A3**



EUROPEAN SEARCH REPORT

Application Number
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Y	* column 5, line 13 - line 30 * * column 6, line 3 - line 18 * * column 6, line 57 - line 72 * * figures 1,2,4,5 *	6,12	
E	US 2013/280118 A1 (AKATSUKA KOICHI [JP] ET AL) 24 October 2013 (2013-10-24) * paragraphs [0029] - [0031], [0034], [0040], [0041] * * figures 1,2,3 *	1-4,13	
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Y	US 2008/075615 A1 (STATON TIMOTHY MATTHEW [US] ET AL) 27 March 2008 (2008-03-27) * paragraphs [0017], [0018], [0022] * * figure 4 *	6,12	
A	WO 01/06127 A1 (LUCAS WESTERN INC [US]) 25 January 2001 (2001-01-25) * page 7, line 4 - page 8, line 11 * * figures 1,2 *	1	TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 13 December 2013	Examiner Lange, Christian
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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