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(54) **Method of manufacturing Bi-Metal Screw**

(57) A method of manufacturing a bi-metal screw includes steps of: forming a semi-finished bi-metal screw by connecting together a shank portion (1) and a rod portion (2); forming a thread (5) on the semi-finished bi-metal screw; performing a post-cleaning process on the semi-finished bi-metal screw with the thread (5); performing a heat treatment on the semi-finished bi-metal screw, which is processed after the post-cleaning process, in a vacuum furnace to obtain a bi-metal screw having good toughness, hardness, and strength; and performing a surface treatment thereon to make the bi-metal screw have ability to resist corrosion, acid, ultraviolet, and the like.

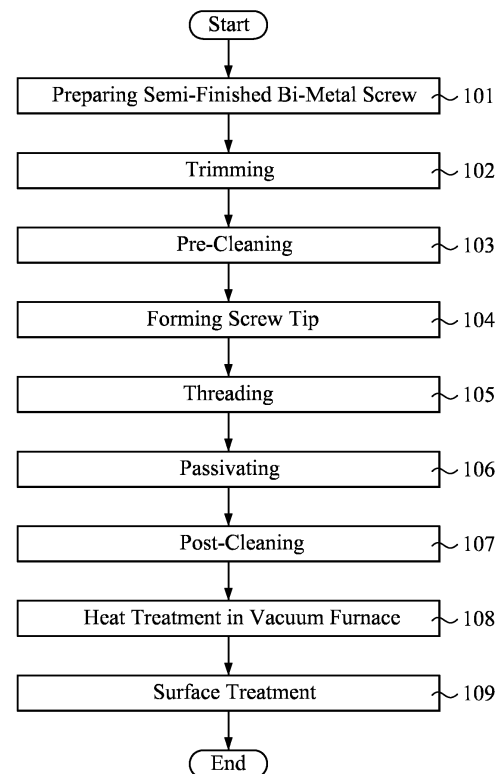


FIG.1

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EUROPEAN SEARCH REPORT

Application Number
EP 12 18 1105

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 13 January 2017	Examiner Plastiras, Dimitrios
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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The members are as contained in the European Patent Office EDP file on
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