



(12) **CORRECTED EUROPEAN PATENT APPLICATION**

(15) Correction information:
Corrected version no 1 (W1 A1)
Corrections, see
Bibliography INID code(s) 30

(51) Int Cl.:
H01F 27/32 (2006.01)

(48) Corrigendum issued on:
24.07.2013 Bulletin 2013/30

(43) Date of publication:
12.06.2013 Bulletin 2013/24

(21) Application number: **12460073.5**

(22) Date of filing: **08.10.2012**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME

- **Tarnowski, Marcin**
06-300 Przasnysz (PL)
- **Debski, Pawel**
06-300 Przasnysz (PL)
- **Grysztar, Pawel**
06-300 Przasnysz (PL)
- **Duzdowski, Jaroslaw**
06-413 Ciechanow (PL)

(30) Priority: **05.12.2011 PL 39724111**

(71) Applicant: **ABB Sp.z.o.o.**
04-713 Warszawa (PL)

(74) Representative: **Chochorowska-Winiarska, Krystyna**
ABB Sp. z o. o.,
Ul. Zeganska 1
04-713 Warszawa (PL)

(72) Inventors:
• **Wesolowski, Zbigniew**
01-641 Warszawa (PL)

(54) **A method for making the insulation of a voltage coil of a HV instrument transformer and a device for making the insulation of a voltage coil**

(57) The method according to the invention is characterized by the fact that a top screen (17) is put on the insulated windings of a voltage coil (10), which screen is joined with a conducting bar (18) of a bushing and next the coil and the joint between the voltage coil (10) and the bushing are banded with bands of winding paper (16) in vertical position of the coil (10), by turns on the upper and lower side of the coil surface. The device according to the invention is characterized in that it comprises a crossbar (6) and means for fixing the position of the voltage coil (6) on the crossbar, and the crossbar (6) is fastened to a revolving frame (1) joined with a body (2) and a base (3).

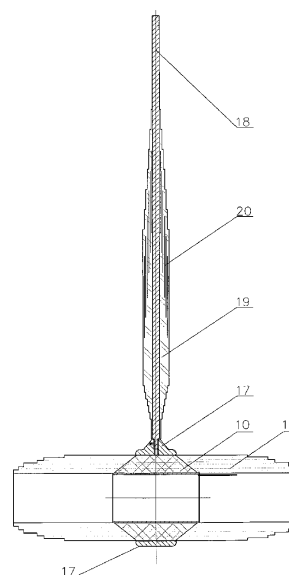


Fig. 4