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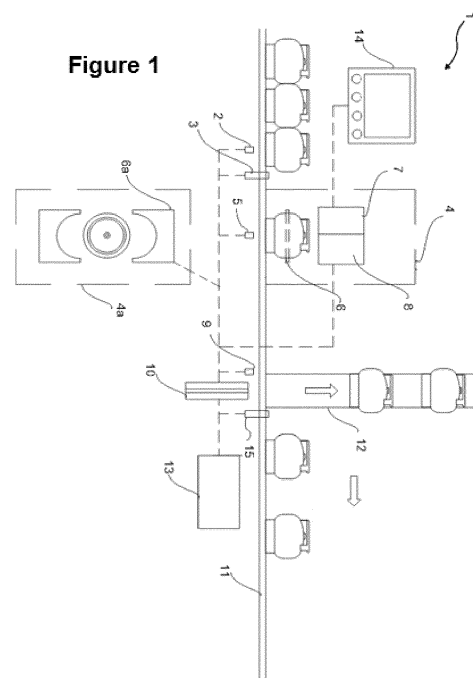
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(54)

A cylinder recognition system

(57)

This invention relates to a cylinder recognition system, identifying the type of a cylinder prior to a filling process by means of a camera using artificial vision technology and allowing conveying a single type of cylinder to a filling line. It comprises at least one illuminator (8) providing the illumination of cylinders conveyed on a conveyor line to a filling unit in a storage cabin (4); at least one camera (7) generating an image providing the classification of cylinders conveyed to a filling unit; at least one storage cabin (4) in which cylinders conveyed to a filling unit are stopped, their images taken by the camera (7) and the type of cylinder is determined accordingly; at least one control unit (13) in which electric signals from photocells (2, 5, 9) and camera (7) are processed, and accordingly, electronic signals are transmitted to the deflecting piston (10) to classify the cylinders; and at least one operator display (14) by which the type of cylinder is selected and the number of cylinders deflected or conveyed to a filling unit is monitored by the user.





EUROPEAN SEARCH REPORT

 Application Number
EP 12 19 9372

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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A	DE 43 05 559 A1 (SCHIESL HANS [DE]; LEISTNER HERMANN [DE]) 25 August 1994 (1994-08-25) * abstract *	1-8	
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Place of search Munich		Date of completion of the search 9 July 2014	Examiner Wich, Roland
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82