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(54) **A pile for deep foundation and method for providing a pile**

(57) The present invention relates to a pile for deep foundation piling, which pile is driven or arranged to be driven into the ground, the pile comprising an upper concrete pile section comprising an upper axial end provided with an upper drive-fit connection member arranged for cooperation with a tube member, such as a steel tube or pipe, having a predetermined radial dimension, and a final upper pile section formed of a tube, such as a steel tube or pipe, having the predetermined radial dimension, wherein a lower axial end of the final upper pile section is attached by drive-fit cooperation with the upper drive-fit connection member of the upper concrete pile section.

The present invention also relates to a method for manufacturing a pile for deep foundation piling.

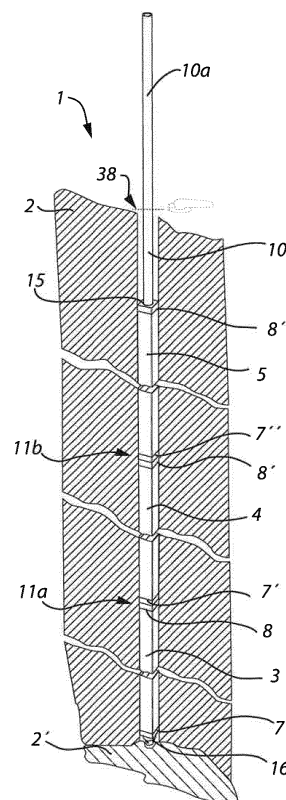


Fig. 2



EUROPEAN SEARCH REPORT

Application Number
EP 13 16 0418

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
			E02D
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 17 June 2014	Examiner Friedrich, Albert
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 13 16 0418

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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EPO FORM P0459

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