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(54) **A method for manufacturing of protective packaging**

(57) A method for manufacturing of protective packaging, comprising attaching a bubble wrap (202) to the surface of cardboard (201), comprising the steps of cutting a sheet from the bubble wrap (202), the sheet having a size equal to the rectangular form of the cardboard, applying by a gluing unit (106) adhesive substance (203) on the whole surface of the rectangular cardboard form, attaching and pressing the bubble wrap sheet (202) to the form (201), the bubble wrap sheet comprising rows of bubbles, drying the cardboard with attached bubble wrap, cutting a desired die-cut of the packaging (330) on a die (320) equipped with cutting blades (321) and making creasing lines by using pairs of creasing knives (322, 323), wherein the creasing knives (322, 323) of each pair are set parallel to each other at a distance (D) larger than a distance (d1) between the neighbouring bubbles in a row and smaller than the diameter (d2) of a single bubble.

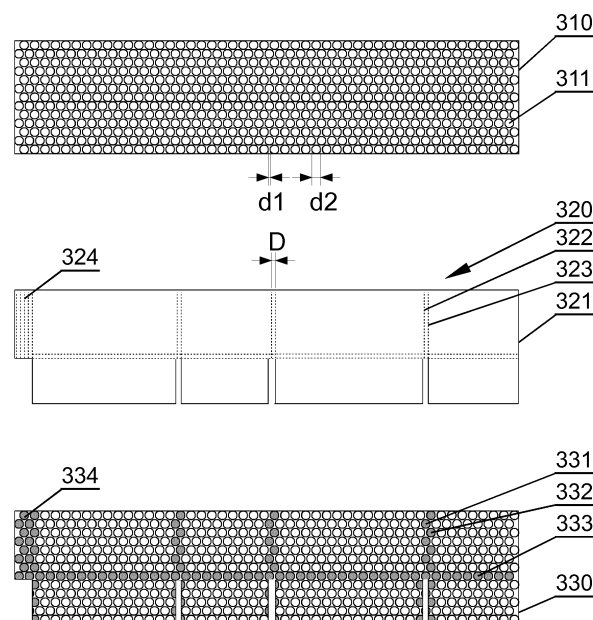


Fig. 4



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Application Number
EP 12 18 3022

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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 14 March 2016	Examiner Sundqvist, Stefan
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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