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(54) A door hinge

(57) The present invention relates to a door hinge (1) comprising members that protect the first damper (9) and the second damper (14) in order to prevent the overloads that might arise when a household appliance door is closed fast from causing damage in the first damper (9)

and the second damper (14). The door hinge (1) of the present invention prevents the door of a household appliance from making noise when being opened and closed, and slows down the fast movement during closing.

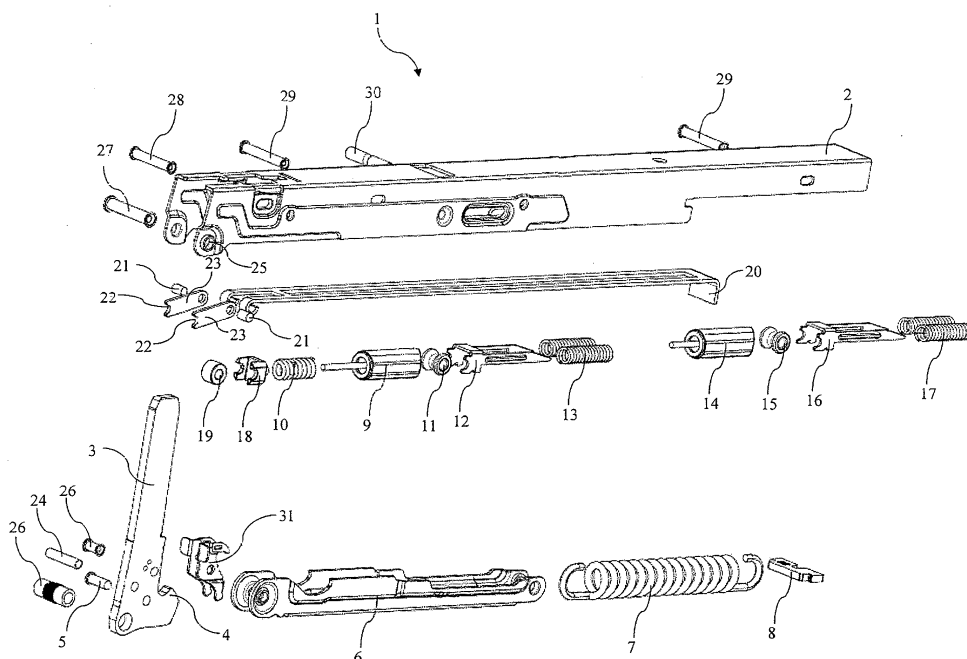


Figure 1

EP 2 664 737 A3



EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 12 June 2014	Examiner Witasse-Moreau, C
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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