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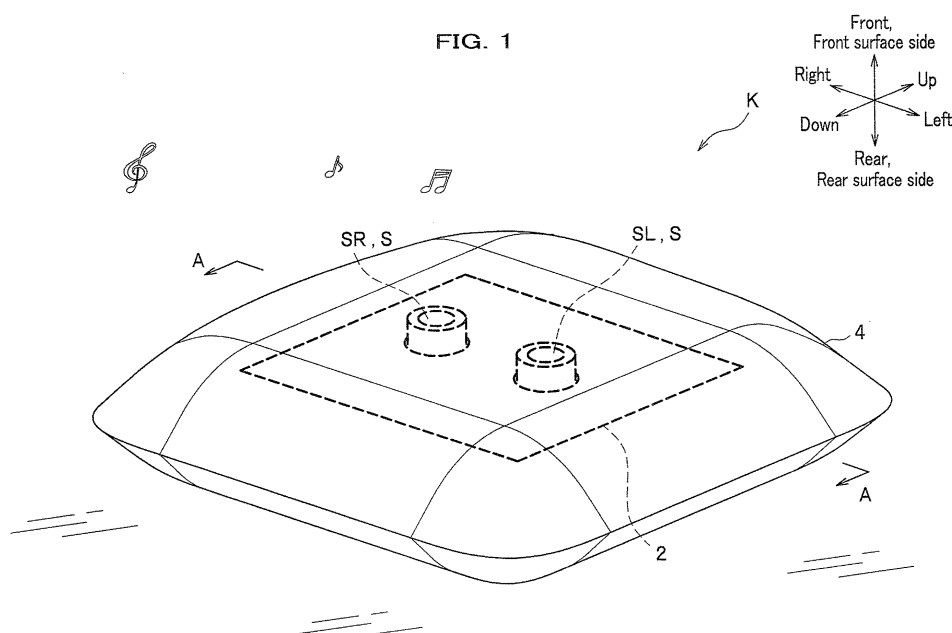
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(54) **Speaker unit built-in product**

(57) A relatively small speaker unit incorporated into a normal size product is capable of outputting sound with extreme fidelity to the original sound. A speaker unit built-in product includes one or more speaker units S, and a baffle plate 2 made of a thin flexible soft rubber, wherein a frame of each of the one or more speaker units S is

fixed directly to the baffle plate 2 so that the front side of each of the one or more speaker units faces in the same direction as the front surface side of the baffle plate 2, and the baffle plate 2 and the one or more speaker units S are both held in a state of being movable back and forth freely in the vibration direction of the diaphragm of each of the one or more speaker units S.

FIG. 1





EUROPEAN SEARCH REPORT

Application Number
EP 13 17 8014

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 5 682 434 A (BOYDEN JAMES H [US]) 28 October 1997 (1997-10-28)	1,3,4	INV. H04R5/02 H04R1/02
Y	* column 3, line 51 - column 4, line 23; figures 1,2 *	2	
X	DE 10 2006 051613 A1 (ELAC ELECTROACUSTIC GMBH [DE]) 8 May 2008 (2008-05-08)	1	
A	* paragraphs [0008], [0009], [0011]; figure 1 *	2-4	
X	US 5 586 195 A (ISHIGAKI HITOMI [JP] ET AL) 17 December 1996 (1996-12-17)	1	
Y	* column 2, line 60 - column 3, line 43; figures *	2	
Y	EP 1 179 968 A2 (SHIMA SYSTEM CO LTD [JP]) 13 February 2002 (2002-02-13)	2	TECHNICAL FIELDS SEARCHED (IPC) H04R
A	* paragraphs [0186] - [0199]; figure 7B *	1,3,4	
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 12 February 2014	Examiner Fobel, Oliver
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

1

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82