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(54) **Cooling appliance having storage unit**

(57) The present invention provides a storage unit for use in a cooling appliance. The storage unit includes a plurality of walls (21-25, 3, 21'), an evacuable storage space (4) defined by the plurality of walls (21-25, 3, 21'), and at least one reinforcing member (7-9, 7a, 7b, 7c) for

reinforcing at least one of the walls (21-25, 3, 21'). According to the present invention, the at least one reinforcing member (7-9, 7a, 7b, 7c) is at least partially embedded in at least one of the walls (21-25, 3, 21')

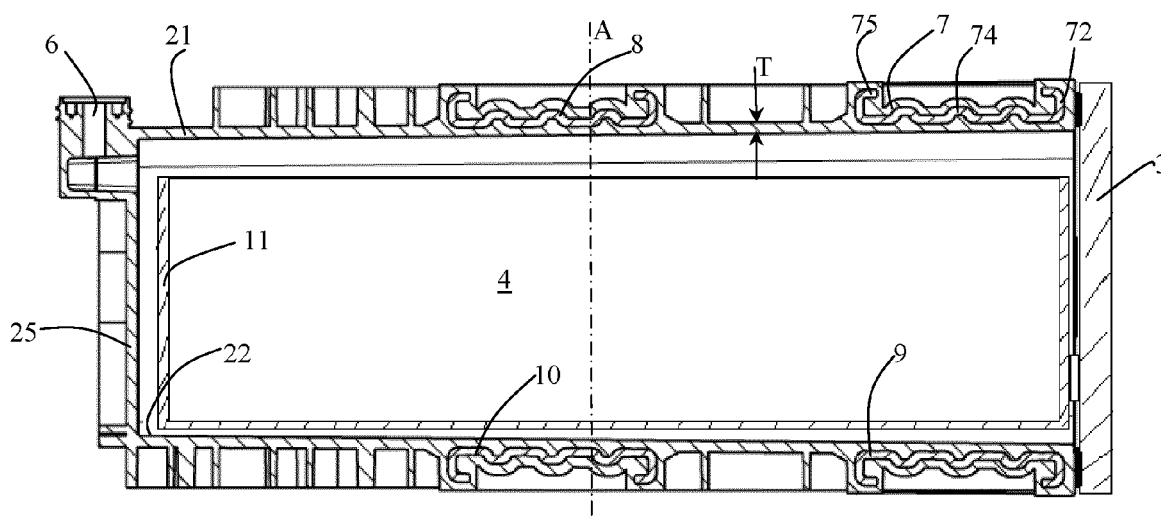


FIG. 3



EUROPEAN SEARCH REPORT

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X,D	US 2008/302441 A1 (KELLY PAUL H [US] ET AL) 11 December 2008 (2008-12-11) * paragraphs [0005] - [0056]; figures 1-11 *	1-4,6-8, 10,11, 13,17,18	
X	WO 2011/147735 A2 (BSH BOSCH SIEMENS HAUSGERAETE [DE]; JIA BAORYING [CN]; MA JINGDONG [CN]) 1 December 2011 (2011-12-01) * page 1, line 11 - page 23, line 14; figures 1-5 *	1-4,6-8, 10-13,18	TECHNICAL FIELDS SEARCHED (IPC) F25D
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 6 January 2017	Examiner Kolev, Ivelin
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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