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(54) **Roll forming machine**

(57) The invention relates to a roll forming machine which comprises a frame (13) and successive pairs (18) of forming rolls, having forming rolls (1a, 1b) adjustably connected to the frame (13) and to each other by means of shafts (4a, 4b). In the roll forming machine according

to the invention, the forming rolls (1a, 1b) are provided with bearings on the shafts (4a, 4b) and that at least part of the shafts (4a, 4b) are mounted on the frame (13) in an adjustable manner and locked with a desired spacing.

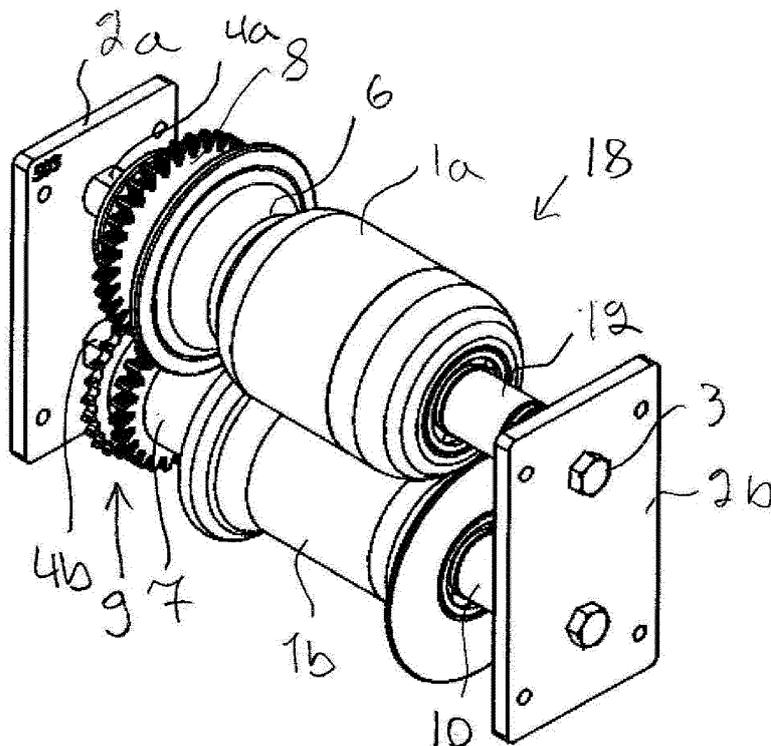


Fig. 2



EUROPEAN SEARCH REPORT

Application Number
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (IPC)
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Place of search		Date of completion of the search	Examiner
Munich		22 July 2016	Cano Palmero, A
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82