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(54) **Drain vent for petrochemical/chemical fluid pumping device and method of making the same**

(57) A fluid pumping device 10 for use in the petroleum and/or chemical industries includes a cast fluid housing 11 having an inlet 13 to or an outlet 13 from the fluid pumping device, a drain/vent tubular connection 12 extending through the cast fluid housing to communicate

with the inlet to or the outlet of the fluid pumping device and a flange adapter 20 sealingly secured to the cast fluid housing 11. A method of providing a drain/vent tube 12 to structurally communicate with an inlet 13 to or the outlet 13 from a fluid pumping device is disclosed.

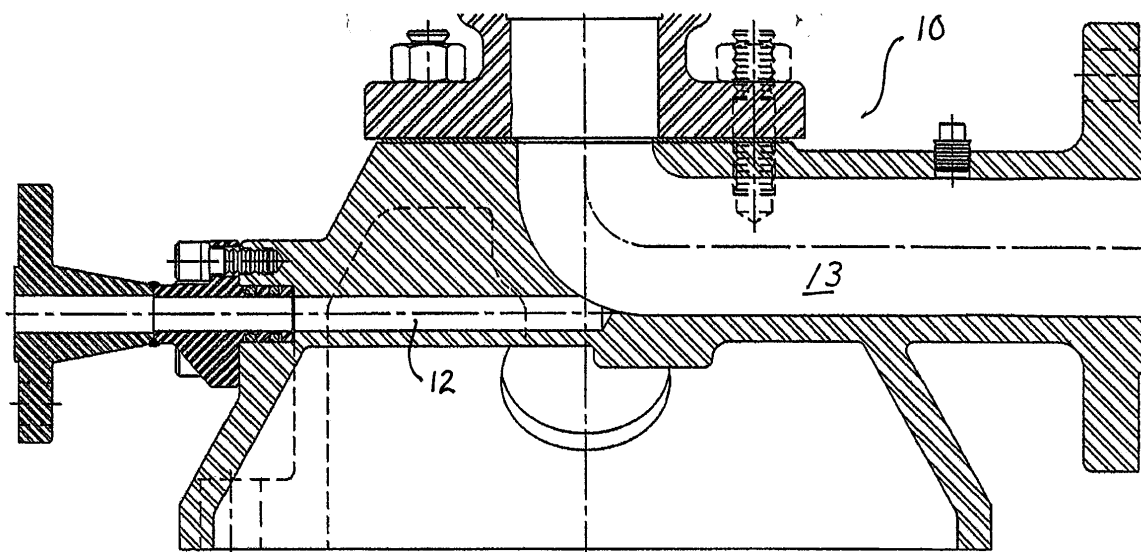


FIG. 4

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EUROPEAN SEARCH REPORT

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Place of search Munich		Date of completion of the search 16 January 2015	Examiner Ziegler, Hans-Jürgen
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
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