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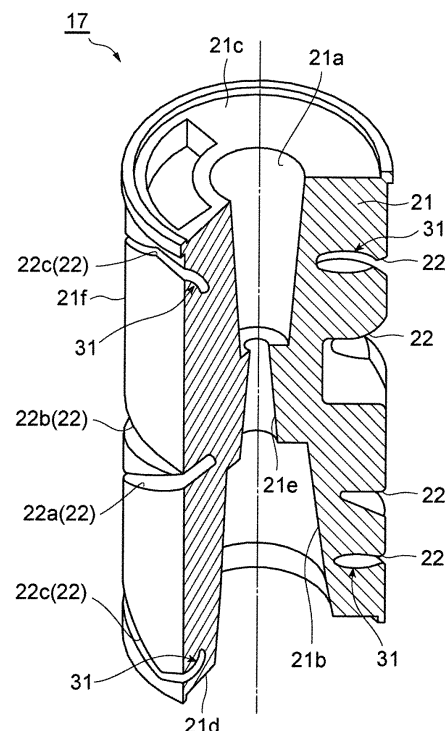
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(54) **Traverse drum, yarn winding device, and method of manufacturing traverse drum**

(57) An undercut portion (31) is formed in a traverse groove (22) of a traverse drum (17). The undercut portion (31) has a portion whose surface on a center side of the drum main body (21) in an axial direction thereof is curved toward the center side as a position on the surface becomes deeper in a depth direction of the traverse groove (22). Because of this undercut portion (31), a yarn can be engaged with a surface of the traverse groove (22) under a suitable tension. Winding of the yarn into a package can be achieved without any problem of the yarn coming off the traverse groove (22) while being guided or the yarn not being smoothly fed from the traverse drum (17) and failing to be wound into the package.

**FIG.3**





## EUROPEAN SEARCH REPORT

Application Number  
EP 13 18 5118

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
			B65H B29C
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 19 December 2014	Examiner Pussemier, Bart
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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The members are as contained in the European Patent Office EDP file on  
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82