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(54) **Yarn winding machine**

(57) A winder unit 10 includes a winding unit main body 16 adapted to form a package 30 by winding a yarn 20, an upper-yarn catching member 26 adapted to suck and catch the yarn 20 from the package 30 and to guide the yarn 20, and a unit control section 50 adapted to control the upper-yarn catching member 26 to perform a catching operation at a catching region R1 to suck and catch the yarn 20 from the package 30, a standby operation to be under standby at a standby region R2 that is further away from the package 30 than the catching region R1, and a guiding operation to guide the yarn 20 to a yarn joining region R3, and adapted to adjust the standby operation according to a diameter of the package 30 and/or a length of a defect included in the yarn 20.

FIG. 6

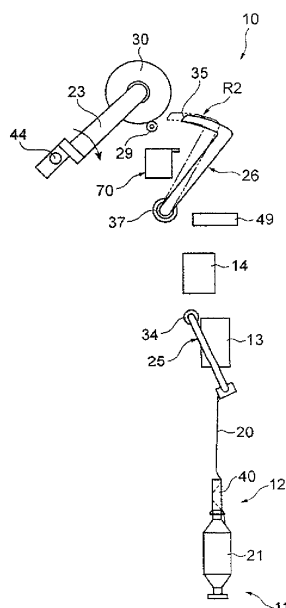
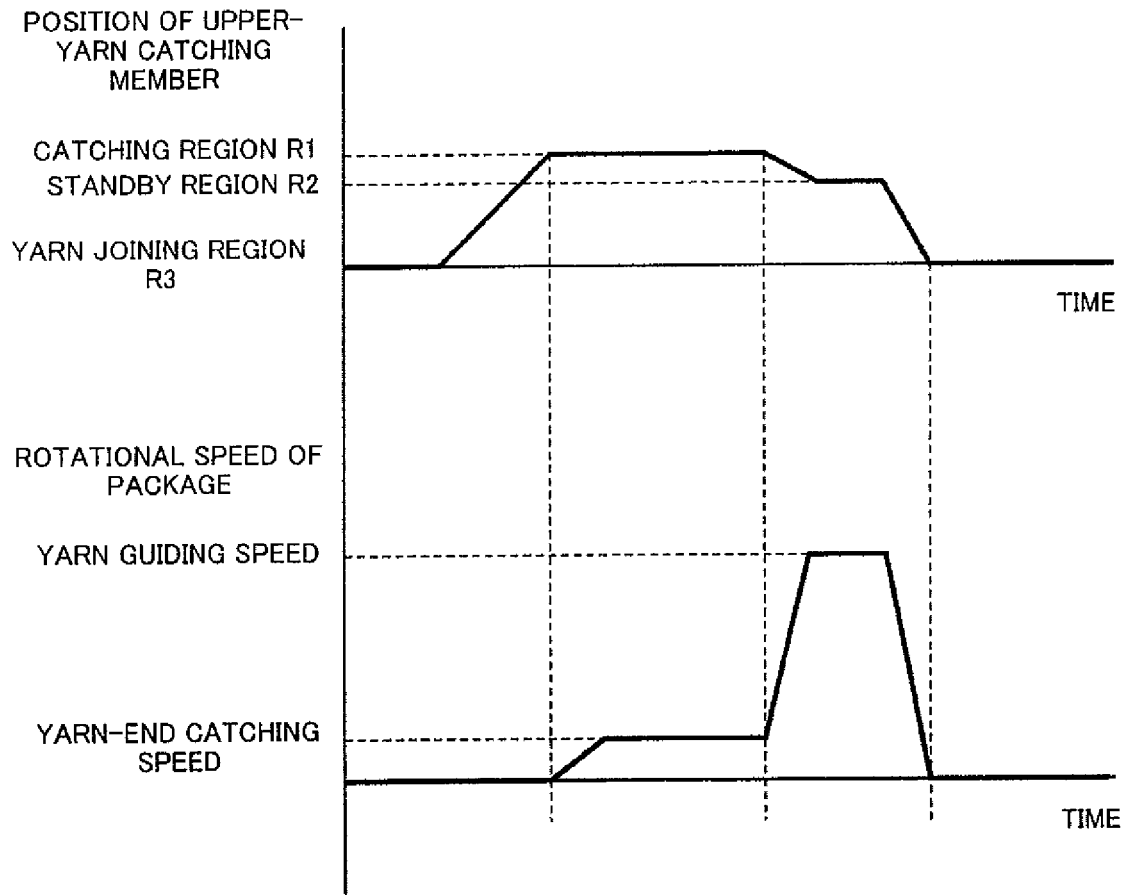


FIG. 9





EUROPEAN SEARCH REPORT

Application Number
EP 13 18 9683

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			TECHNICAL FIELDS SEARCHED (IPC)
			B65H
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 9 October 2017	Examiner Pussemier, Bart
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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