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(54) **Wire electric discharge machine including control means for holding wire electrode at desired angle and wire electric discharge machining method**

Drahterodiermaschine mit Steuerungsmittel zum Halten der Drahtelektrode im gewünschten Winkel und Drahterodierverfahren

Machine à décharge électrique à fil comprenant des moyens de commande pour maintenir une électrode en fil métallique à angle désiré et procédé à décharge électrique à fil

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EP 2 756 903 B8

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