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(54) **Machine for the waterproof treatment of a blank for making a container for foodstuffs transport and process for waterproofing said blank**

(57) The present invention refers to a machine (20) and to a process for waterproofing a blank (10) for making a container for foodstuffs transport, in which the blank (10) comprises at least one plane inner sheet (11) made of paper material adapted to come into contact with foodstuffs, comprising a first coating waterproof layer (14) made with a hot glue; at least one plane outer sheet (12)

made of paper material opposite to the inner sheet; and, at least one corrugated sheet (13) made of paper material interposed between the inner sheet (11) and the outer sheet (12). The waterproofing of the blank (10) is performed by means of two spreading rollers (22) which apply the hot glue simultaneously on the plane inner sheet (11) and on the plane outer sheet (12) of the blank.

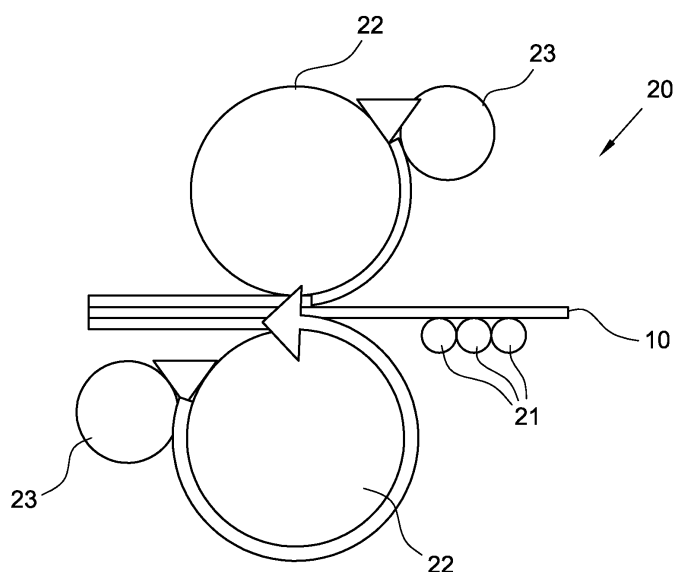


Fig. 3



EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 25 November 2014	Examiner Rodriguez Gombau, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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