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(71) Applicant: **Whirlpool Corporation**
Benton Harbor, MI 49022 (US)

(72) Inventors:
• **ALLARD, Paul B.**
Benton Harbor, MI Michigan 49022 (US)
• **CUR, Nihat**
Benton Harbor, MI Michigan 49022 (US)

• **FERREIRA, Luiz Afrânio Alves**
Benton Harbor, MI Michigan 49022 (US)
• **KENDALL, James W.**
Benton Harbor, MI Michigan 49022 (US)
• **KUEHL, Steven J.**
Benton Harbor, MI Michigan 49022 (US)
• **RAMM, Axel J.**
Benton Harbor, MI Michigan 49022 (US)
• **WU, Guolian**
Benton Harbor, MI Michigan 49022 (US)

(74) Representative: **Nicholls, Michael John**
J A Kemp
14 South Square
Gray's Inn
London WC1R 5JJ (GB)

(54) **A vacuum panel cabinet structure for a refrigerator**

(57) A vacuum panel cabinet structure comprising a frame having side and back framing members defining a frame opening and panel receptacles, framing edges, at least one outwardly expanded framing member, and an inner surface. A plurality of vacuum panels disposed in the panel receptacles. A barrier film disposed on the vacuum panels. An outer enclosure having at least one extruded channel engaging the at least one outwardly expanded framing member, at least one outwardly contoured hinge, and an inward surface defining a frame receptacle into which the frame is disposed. A liner having at least four sidewalls, a back panel, a liner outer facing surface, and a liner perimetrical flange, wherein the liner outer facing surface is disposed within the frame opening proximate the frame inner surface. The liner perimetrical flange is disposed to the outer enclosure and includes a hermetically sealed infrastructure notch.

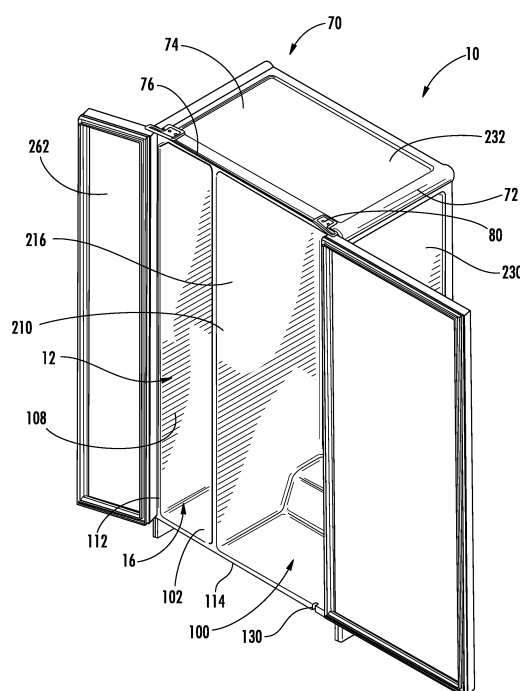


FIG. 1



EUROPEAN SEARCH REPORT

Application Number
EP 14 15 8626

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 12 June 2015	Examiner Canköy, Necdet
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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