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(54) **STEREOLITHOGRAPHY SYSTEM AND METHOD FOR MIXING A STEREOLITHOGRAPHY RESIN**

STEREOLITHOGRAFIESYSTEM UND VERFAHREN ZUM MISCHEN EINES
STEREOLITHOGRAFIEHARZES

SYSTÈME DE STÉRÉOLITHOGRAPHIE ET PROCÉDÉ POUR MÉLANGER UNE RÉSINE DE
STÉRÉOLITHOGRAPHIE

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Description

[0001] The present invention concerns a stereolithography system.

[0002] The present invention also concerns a method for mixing a stereolithography resin.

[0003] As is known, a stereolithography machine is a device that allows a three-dimensional object to be produced by superimposing a plurality of layers on top of one another, said layers being obtained through the solidification of a suitable stereolithography resin.

[0004] Document EP 1375115 A1 concerns a technique called Selective Deposition Modeling (SDM), in which a build material is deposited on the build platform or a previous layer of solidified material to solidify on contact to the said platform or previous layer.

[0005] In particular, the term "stereolithography resin" means a liquid or pasty material suited to solidify when exposed to a predefined radiation, in particular a luminous radiation.

[0006] The stereolithography resin is available on the market packaged in containers that are provided with a closing cap.

[0007] When necessary, the container is opened and the resin contained therein is poured into a tank of the stereolithography machine in order to solidify it.

[0008] Many stereolithography resins are mixtures made up of several components having different specific weights and including, for example, epoxy resins, ceramic particles in suspension and the like.

[0009] In said mixtures, also called "hybrid resins", the heavier components tend to sediment during the periods of inactivity, for example during the time elapsing from when the resin is packaged in the container to when it is actually used in the machine.

[0010] Therefore, before using a resin of the type mentioned above it is necessary to mix it, in such a way as to restore its homogeneity.

[0011] According to the known art, the resin contained in the container is mixed manually, for example using a stick.

[0012] Obviously, this manual operation poses the drawback that it is uncomfortable and that the operator needs a certain amount of time to carry it out.

[0013] A further drawback posed by the manual mixing operation lies in that it is very subjective and, therefore, it does not allow repeatable results to be obtained. In particular, manual mixing cannot be optimised for each specific type of resin contained in the container.

[0014] Furthermore, the manual mixing operation involves as a further drawback the risk that the operator may accidentally come into contact with the resin, which often has a certain degree of toxicity.

[0015] The manual mixing operation poses also the drawback that it requires that the container be opened, with the consequence that the resin is exposed to the atmospheric agents, in particular to the air of the external environment, which may cause it to deteriorate.

[0016] The present invention intends to overcome all the drawbacks of the known art outlined above.

[0017] It is an object of the invention to allow a mixing operation that is repeatable and independent of the operator to be carried out.

[0018] It is a further object of the invention to avoid the exposure of the resin to the atmospheric agents during the mixing operation.

[0019] The above mentioned objects are achieved by a stereolithography system according to claim 1.

[0020] The above mentioned objects are also achieved by a method for mixing a stereolithography resin according to claim 10.

[0021] Further characteristics and details of the invention are described in the corresponding dependent claims.

[0022] Advantageously, the fact that the resin is easier to mix lightens the operator's tasks.

[0023] Still to advantage, the repeatability of the mixing operation ensures that the resin is mixed effectively before being used.

[0024] Furthermore, advantageously, the invention makes it possible to prevent the operator from coming into contact with the stereolithography resin, thus reducing the risks related to the toxicity of the latter.

[0025] Still advantageously, the possibility to protect the resin from the atmospheric agents during the mixing operation makes it possible to preserve the resin itself, increasing its duration.

[0026] Still advantageously, the invention makes it possible to carry out the mixing operation taking into account the type and quantity of the resin contained in the container, in such a way as to obtain optimal mixing results in the different possible situations.

[0027] The said objects and advantages, together with others which will be highlighted below, are illustrated in the description of a preferred embodiment of the invention which is provided by way of non-limiting example with reference to the attached drawings, wherein:

- Figure 1 shows a side sectional view of a package of stereolithography resin positioned on a mixing device;
- Figure 2 shows a cross section of Figure 1 carried out along plane II-II;
- Figure 3 shows a cross section of a variant embodiment of the package of Figure 1 carried out along a plane analogous to that of Figure 2.

[0028] The invention is described with reference to a stereolithography system comprising a stereolithography machine, not illustrated herein but known per se, of the type suited to produce a three-dimensional object.

[0029] In particular, the stereolithography machine produces the three-dimensional object through the selective solidification of a stereolithography resin in successive superimposed layers.

[0030] The stereolithography resin is supplied in a

package, indicated as a whole by **1** in Figure 1, which comprises a container **2** filled with said stereolithography resin **3**.

[0031] Preferably, the stereolithography resin **3** is a resin of the so-called "hybrid" type, meaning a mixture of several components having different specific weights including, for example, epoxy resins, ceramic particles in suspension and the like.

[0032] Said container **2** is provided with an access opening **4** from which it is possible to withdraw the stereolithography resin **3**.

[0033] Furthermore, the package **1** comprises a mixer element **5** arranged in a removable manner in said container **2**.

[0034] The mixer element **5** is also provided with one or more magnets **6**, represented with a broken line in Figure 1.

[0035] Said magnets **6** react to a magnetic force produced by a magnet **9** arranged outside the container **2**.

[0036] In particular, the external magnet **9** induces the magnets **6** of the mixer element **5** to be oriented with the respective north pole **N** and south pole **S** in opposition with respect to the corresponding poles **N**, **S** of the external magnet **9**.

[0037] Therefore, the movement of the external magnet **9** causes an analogous movement of the mixer element **5**.

[0038] Obviously, the movement of the mixer element **5** mixes the stereolithography resin **3** contained in the container **2**.

[0039] It can be understood that the possibility to move the mixer element **5** from the outside of the container **2** makes it possible to mix the stereolithography resin **3** with no need to open the container **2**, thus achieving the object to preserve the resin contained in the container from the atmospheric agents.

[0040] Furthermore, advantageously, said package **1** is particularly simple to make, as it does not require any connection device to connect the mixer element **5** to the container **2**.

[0041] In fact, the position and the movement of the mixer element **5** are determined by the position and the movement of the external magnet **9**.

[0042] Therefore, the package **1** can be obtained by simply inserting the mixer element **5** in the container **2** together with the stereolithography resin **3**.

[0043] Preferably but not necessarily, the movement of the external magnet **9** is a rotation around the geometrical axis of the container **2**.

[0044] Advantageously, and as will be explained below, said rotation can be obtained by connecting the external magnet **9** to particularly simple motorisation means **12** like, for example, an electric motor.

[0045] Obviously, according to variant embodiments of the invention the mixer element **5** may perform a movement different from rotation, for example a translation movement, a planetary movement or any other movement of the known type.

[0046] Preferably, the mixer element **5** comprises two magnets **6**, arranged in such a way that each pole **N**, **S** of a magnet **6** faces a corresponding pole **N**, **S** of the other magnet **6**.

[0047] In particular, as shown in Figure 1, each one of the poles **N**, **S** of a magnet **6** faces the pole with opposite sign of the other magnet **6**.

[0048] In this way, each one of the two poles **N**, **S** of the external magnet **9** attracts the pole with opposite sign of a corresponding magnet **6** of the mixer element **5** and repels the other pole of the same magnet **6**.

[0049] Therefore, the two magnets **6** of the mixer element **5** are forced to assume a position that is coplanar with the external magnet **9**.

[0050] In particular, when the external magnet **9** is rotated according to a plane parallel to the bottom **2a** of the container **2**, the mixer element **5** rotates while at the same time remaining perpendicular to the bottom **2a**, with the advantage of increasing the efficiency of the mixer element.

[0051] Still advantageously, with the two magnets **6** arranged opposing each other as described above, the mixer element **5** has such a configuration that it can assume any one of two equivalent positions, one rotated by 180° with respect to the other.

[0052] Still advantageously, the opposing arrangement of the two magnets **6** makes it possible to use a single external magnet **9** to move them.

[0053] According to a variant embodiment of the invention, not illustrated herein, the two magnets **6** of the mixer element **5** may be arranged with the respective poles **N**, **S** with the same sign mutually facing each other.

[0054] In this case, the movement of the mixer element **5** is obtained by means of two external magnets, arranged, too, with the respective poles **N**, **S** with the same sign facing each other, in such a way as to attract the corresponding poles with opposite sign of the magnets **6** of the mixer element.

[0055] It can be understood that, also in this variant embodiment, the mixer element **5** assumes an operating configuration that is coplanar with respect to the external magnets.

[0056] In any case, the mixer element **5** preferably comprises a laminar body **5a** that extends between the two magnets **6**.

[0057] Advantageously, the laminar body **5a** carries out the mixing action following the rotation of the mixer element **5**.

[0058] Obviously, variant embodiments of the invention may comprise a mixer element with a single magnet, or with more than two magnets.

[0059] In these variant embodiments, the laminar body **5a** is configured, with respect to the magnets, in such a way that in the operating position it develops mainly on the plane that is perpendicular to the rotation axis of the mixer element **5**.

[0060] With regard to the container **2**, it is preferably a bottle, which can advantageously be supplied separately

from the stereolithography machine.

[0061] Preferably, said bottle has a flat bottom **2a** that, advantageously, improves the mixing action, as it eliminates the presence of concave portions at the level of the corners of the container **2**, which can hardly be reached by the mixing action.

[0062] Still advantageously, the flat bottom **2a** favours the proximity of the mixer element **5** to the external magnet **9**.

[0063] It can be understood that said proximity increases the attraction between the magnets **6** of the mixer element **5** and the external magnet **9**, thus facilitating the driven movement of the mixer element **5**.

[0064] The bottle has a preferably circular cross section, as shown in Figure 2.

[0065] According to a variant embodiment of the invention, shown in Figure 3, the cross section of the bottle is delimited by a mixtilinear profile.

[0066] Said mixtilinear profile makes it possible to precisely fit the bottle in a seat **10** whose shape matches the shape of the container.

[0067] Said configuration of the seat **10** advantageously prevents any rotation of the bottle around its axis following the rotational movement transmitted to the mixer element **5**.

[0068] Preferably, the cross section is generally triangular in shape, which advantageously facilitates the storage of the bottle.

[0069] Obviously, in variant embodiments of the invention the shape of the bottle can be other than triangular, more generally polygonal.

[0070] Preferably, the bottle is supplied with the access opening **4** sealed by a cap **8**.

[0071] Said cap **8** advantageously makes it possible to preserve the contents of the container **2**, avoiding any deterioration due to its contact with external agents.

[0072] Obviously, variant embodiments of the invention may comprise a container **2** configured so that it can be used directly as a tank for the stereolithography machine, for example with a transparent bottom.

[0073] Preferably, the internal surface of the container **2** defines a concave area **7**, as in the embodiment shown in Figure 3, that extends according to a direction orthogonal to the plane of the access opening **4** to the bottom **2a** of the container **2**.

[0074] Said concave area **7** is suited to house a dispensing pipe arranged in the container **2**, through which the resin **3** is withdrawn in order to convey it to the stereolithography machine.

[0075] Advantageously, said concave area **7** can accommodate the dispensing pipe, thus preventing the latter from interfering with the rotation of the mixer element **5**.

[0076] Obviously, if the container **2** has a polygonal shape as described above, each one of the vertices of the polygon defines a corresponding concave area **7**.

[0077] According to a variant embodiment of the invention, not illustrated herein, the mixer element **5** is provided

with a through hole in which said dispensing pipe is revolvingly inserted.

[0078] Advantageously, said arrangement of the dispensing pipe makes it possible to place its end at the level of the centre of the container **2**, from where the resin **3** can be withdrawn more efficiently.

[0079] In this case, the dispensing pipe is preferably made of a flexible material, in order to ensure that the mixer element **5** has a certain freedom of movement.

[0080] According to the invention, the container **2** comprises also a data support **13** containing information on the type and quantity of stereolithography resin **3** contained in the container **2**.

[0081] The data support **13** is associated with connection means suited to transmit information on the stereolithography resin **3** to an external device, for example to the stereolithography machine or to an automatic mixing device **11** of the type shown in Figure 1.

[0082] Advantageously, the presence of said data support **13** allows the external device to carry out the processing based on the contents of the container **2**.

[0083] Preferably but not necessarily, the data support **13** is an electronic device, for example a transponder of the RFID type (radio-frequency identification), an integrated circuit (microchip) or a similar device.

[0084] According to variant embodiments of the invention, the data support **13** can be a magnetic band or any other support, provided that it is suited to store said information.

[0085] Regarding the connection means, they preferably comprise electromagnetic means, such as an antenna or a magnetic field, particularly suited to be used in the case where the data support **13** is respectively a RFID or a magnetic band.

[0086] In variant embodiments of the invention, the transmission means may comprise electric means like, for example, a connector, which is particularly suited to be used with an integrated circuit.

[0087] In further variant embodiments of the invention, the transmission means may comprise any means, provided that they are suited to transmit the information from the data support **13** to the user device.

[0088] As already mentioned, the mixing operation can be performed by an automatic mixing device **11** comprising a seat **10** suited to accommodate the container **2** and comprising also the external magnet **9** and the corresponding motorisation means **12** that sets it rotating.

[0089] In particular, the mixing device **11** is configured so that, when the container **2** is associated with the seat **10**, the external magnet **9** is in proximity to the container **2** itself and preferably faces its bottom **2a**.

[0090] Obviously, in variant embodiments of the invention, the external magnet **9** can be arranged in a different position and can be moved in another way, different from that described above.

[0091] The mixing device **11** comprises reading means **14**, for example an antenna, a magnetic reader, a connector suited to be associated with the container **2**, or

any other means, provided that it is suited to acquire the information contained in the data support 13.

[0092] Preferably, said acquisition takes place when the container 2 is associated with the seat 10 and the reading means 14 are configured accordingly.

[0093] The mixer device 11 is configured so that it can mix the stereolithography resin 3 based on said information, through a logic control unit 15 that controls the motorisation means 12 of the external magnet 9, in particular the rotation speed and the mixing time.

[0094] Preferably, the mixing device 11 comprises also heating elements 16 configured so as to establish a thermal contact with the container 2 when the latter is arranged in the seat 10.

[0095] Preferably, said heating elements 16 are positioned within the walls 17 that delimit the seat 10.

[0096] Advantageously, the heating elements 16 are capable of heating the stereolithography resin 3 contained in the container 2 to a predetermined temperature, in such a way as to favour the mixing of the resin 3 and/or its successive use in a stereolithography process.

[0097] Preferably, also the heating elements 16 are controlled by the logic control unit 15 based on the information contained in the data support 13, so as to maintain the resin 3 at the optimal temperature during the mixing operation.

[0098] According to a variant embodiment of the invention, the mixing device 11 belongs to the stereolithography machine, with the advantage of simplifying the processing cycle.

[0099] The above clearly shows that the invention achieves all the set objects.

[0100] In particular, the presence of a magnetic mixer element situated inside the container makes it possible to carry out the mixing operation with no need to open the container itself and thus with no need to expose the resin to the atmospheric agents.

[0101] Furthermore, the magnetic operation is obtained through an automatic mixing device, avoiding the intervention of the operator and thus making the mixing operation simpler and repeatable.

[0102] Said mixing device is configured so that the mixing operation is performed according to the type and quantity of the material contained in the container, thus allowing a more reliable mixing process to be implemented.

Claims

1. Stereolithography system comprising:

- a stereolithography machine;
- a stereolithography resin package (1), comprising a container (2), filled with a stereolithography resin (3) and provided with an access opening (4);

wherein said stereolithography resin package (1) further comprises: a mixer element (5), arranged in a removable manner in said container (2) and provided with at least one magnet (6); a data support (13) belonging to said container (2), containing information on the type and quantity of said stereolithography resin (3), associated with connection means suited to transmit said information to an external device; wherein said stereolithography system further comprises:

- a duct for connecting said container (2) to said stereolithography machine, suited to withdraw said stereolithography resin (3) from said container (2);
- a mixing device (11) provided with:
 - a seat (10) suited to accommodate said container (2);
 - an external magnet (9) associated with motorisation means (12) suited to set it moving;
 - reading means (14) suited to acquire the information contained in said data support (13) of said container (2), operatively associated with a logic control unit (15) configured so as to control said motorisation means (12) based on said information.

2. Stereolithography system according to claim 1, **characterized in that** it comprises heating elements (16) configured so as to establish a thermal contact with said container (2) when said container (2) is arranged in said seat (10).

3. Stereolithography system according to claim 2, **characterized in that** said logic control unit (15) is configured so as to control said heating elements (16) based on the information contained in said data support (13).

4. Stereolithography system according to any of the preceding claims, **characterized in that** said mixer element (5) comprises at least two of said magnets (6), arranged so that each one of the poles (N, S) of one of said magnets (6) faces a corresponding pole (N, S) of the other magnet (6).

5. Stereolithography system according to claim 4, **characterized in that** each one of the poles (N, S) of one of said magnets (6) faces the pole (N, S) with opposite sign of the other magnet (6).

6. Stereolithography system according to any of the claims 4 or 5, **characterized in that** said mixer element (5) comprises a laminar body (5a) that extends between said two magnets (6).

7. Stereolithography system according to any of the preceding claims, **characterized in that** said mixer element (5) is released from said container (2).
8. Stereolithography system according to any of the preceding claims, **characterized in that** said container (2) is a bottle and said access opening (4) is sealed by a cap (8).
9. Stereolithography system according to claim 8, **characterized in that** the cross section of said bottle is externally delimited by a mixtilinear profile.
10. Method for mixing a stereolithography resin (3), comprising the following operations:
- preparing a stereolithography resin package (1) by filling a container (2) provided with an access opening (4) with said stereolithography resin (3);
- wherein said stereolithography resin package (1) further comprises: a mixer element (5) arranged in a removable manner in said container (2) and provided with at least one magnet (6); a data support (13) belonging to said container (2), containing information on the type and quantity of said stereolithography resin (3), associated with connection means suited to transmit said information to an external device; wherein said method further comprises the following operations:
- arranging an external magnet (9) outside said container (2), facing the bottom (2a) of said container (2);
 - acquiring said information from said data support (13);
 - controlling motorization means (12) through a logic control unit (15) for setting said external magnet (9) moving based on said information so as to drive said mixer element (5).
11. Method according to claim 10, **characterized in that** said movement of said external magnet (9) is a rotation.
12. Method according to any of claims 10 or 11, **characterized in that** it comprises an operation of heating said stereolithography resin (3).
13. Method according to any of the claims from 10 to 12, **characterized in that** it comprises the operation of:
- controlling the speed and/or the rotation time of said external magnet (9) and/or the temperature used in said heating operation of said stereolithography resin (3) based on said information.

Patentansprüche

1. Stereolithographiesystem, Folgendes umfassend:

- eine Stereolithographiemaschine;
- eine Packung Stereolithographieharz (1), einen mit einem Stereolithographieharz (3) gefüllten Behälter (2) mit einer Zugangsöffnung (4) umfassend;

wobei die besagte Packung Stereolithographieharz (1) des Weiteren umfasst: Ein Mischerelement (5), das abnehmbar in dem besagten Behälter (2) angeordnet und mit wenigstens einem Magneten (6) versehen ist; ein zu dem besagten Behälter (2) gehörender Datenträger (13), der Informationen zu Typ und zur Menge des besagten Stereolithographieharzes (3) enthält und mit Verbindungsmitteln verbunden ist, die geeignet sind, die besagten Informationen an ein externes Gerät zu übermitteln; wobei das besagte Stereolithographiesystem des Weiteren Folgendes umfasst:

- eine Leitung zum Anschluss des besagten Behälters (2) an die besagte Stereolithographiemaschine, dazu geeignet, das besagte Stereolithographieharz (3) aus dem besagten Behälter (2) zu entnehmen;
- eine Mischvorrichtung (11), Folgendes umfassend:

- eine Aufnahme (10), dazu geeignet, den besagten Behälter (2) aufzunehmen;
- einen externen Magneten (9), der mit Antriebsmitteln (12) verbunden ist, die geeignet sind, ihn in Bewegung zu versetzen;
- Auslesemittel (14), dazu geeignet, die in dem besagten Datenträger (13) des besagten Behälters (2) enthaltenen Informationen zu erfassen, operativ verbunden mit einer Steuerlogikeinheit (15), die so konfiguriert ist, dass sie die besagten Antriebsmittel (12) auf Grundlage der besagten Informationen steuert.

2. Stereolithographiesystem gemäß Patentanspruch 1, **dadurch gekennzeichnet, dass** es Heizelemente (16) umfasst, die so konfiguriert sind, dass ein thermischer Kontakt mit dem besagten Behälter (2) hergestellt wird, wenn der besagte Behälter (2) in der besagten Aufnahme (10) positioniert ist.

3. Stereolithographiesystem gemäß Patentanspruch 2, **dadurch gekennzeichnet, dass** die besagte Steuerlogikeinheit (15) so konfiguriert ist, dass sie die besagten Heizelemente (16) auf Grundlage der in dem besagten Datenträger (13) enthaltenen Informationen steuert.

4. Stereolithographiesystem gemäß eines jeden der vorstehenden Patentansprüche, **dadurch gekennzeichnet, dass** das besagte Mischerelement (5) wenigstens zwei der besagten Magneten (6) umfasst, die so angeordnet sind, dass jeder der Pole (N, S) eines der besagten Magneten (6) zu einem entsprechenden Pol (N, S) des anderen Magneten (6) gerichtet ist. 5
5. Stereolithographiesystem gemäß Patentanspruch 4, **dadurch gekennzeichnet, dass** jeder der Pole (N, S) eines der besagten Magneten (6) zu dem Pol (N, S) mit entgegengesetztem Vorzeichen des anderen Magneten (6) gerichtet ist. 10
6. Stereolithographiesystem gemäß eines jeden der Patentansprüche 4 oder 5, **dadurch gekennzeichnet, dass** das besagte Mischerelement (5) einen blätterförmigen Körper (5a) umfasst, der sich zwischen den besagten zwei Magneten (6) erstreckt. 20
7. Stereolithographiesystem gemäß eines jeden der vorstehenden Patentansprüche, **dadurch gekennzeichnet, dass** das besagte Mischerelement (5) von dem besagten Behälter (2) losgelöst ist. 25
8. Stereolithographiesystem gemäß eines jeden der vorstehenden Patentansprüche, **dadurch gekennzeichnet, dass** der besagte Behälter (2) eine Flasche ist und dass die besagte Zugangsöffnung (4) durch eine Kappe (8) versiegelt ist. 30
9. Stereolithographiesystem gemäß Patentanspruch 8, **dadurch gekennzeichnet, dass** der Querschnitt der besagten Flasche außen durch ein gemischtliniges Profil begrenzt ist. 35
10. Methode zum Mischen eines Stereolithographieharzes (3), folgende Vorgänge umfassend: 40
- Vorbereitung einer Packung Stereolithographieharz (1) durch Füllen eines Behälters (2) mit einer Zugangsöffnung (4) mit dem besagten Stereolithographieharz (3);
- wobei die besagte Packung Stereolithographieharz (1) des Weiteren umfasst: Ein Mischerelement (5), das abnehmbar in dem besagten Behälter (2) angeordnet und mit wenigstens einem Magneten (6) versehen ist; ein zu dem besagten Behälter (2) gehörender Datenträger (13), der Informationen zum Typ und zur Menge des besagten Stereolithographieharzes (3) enthält und mit Verbindungsmitteln verbunden ist, die geeignet sind, die besagten Informationen an ein externes Gerät zu übermitteln; 50
- wobei die besagte Methode des Weiteren folgende Vorgänge umfasst:
- Anbringen eines externen, zum Boden (2a) des besagten Behälters (2) gerichteten Magneten (9) außerhalb des besagten Behälters (2);
 - Erfassen der besagten Informationen von dem besagten Datenträger (13);
 - Steuern der Antriebsmittel (12) über eine Steuerlogikeinheit (15) um den besagten, externen Magneten (9) auf den besagten Informationen basierend in Bewegung zu versetzen, wodurch das besagte Mischerelement (5) angetrieben wird.
11. Methode gemäß Patentanspruch 10, **dadurch gekennzeichnet, dass** die besagte Bewegung des besagten, externen Magneten (9) eine Drehung ist. 15
12. Methode gemäß eines jeden der Patentansprüche 10 oder 11, **dadurch gekennzeichnet, dass** sie einen Vorgang der Erwärmung des besagten Stereolithographieharzes (3) umfasst. 20
13. Methode gemäß eines jeden der Patentansprüche von 10 bis 12, **dadurch gekennzeichnet, dass** sie folgenden Vorgang umfasst:
- Kontrolle der Geschwindigkeit und/oder der Dauer der Drehung des besagten, externen Magneten (9) und/oder der für die Erwärmung des besagten Stereolithographieharzes (3) angewendeten Temperatur gemäß den besagten Informationen.
- ### Revendications 35
1. Système de stéréolithographie comprenant:
- une machine de stéréolithographie;
 - un paquet de résine de stéréolithographie (1), comprenant un récipient (2), rempli avec une résine de stéréolithographie (3) et doté d'une ouverture d'accès (4);
- où ledit paquet de résine de stéréolithographie (1) comprend en outre: un élément mélangeur (5), disposé de manière amovible dans ledit récipient (2) et doté d'au moins un aimant (6); un support de données (13) appartenant audit récipient (2), contenant des informations sur le type et la quantité de ladite résine de stéréolithographie (3), associé à des moyens de connexion indiqués pour transmettre lesdites informations à un dispositif extérieur; 45
- où ledit système de stéréolithographie comprend en outre:
- un conduit pour relier ledit récipient (2) à ladite machine de stéréolithographie, indiqué pour retirer ladite résine de stéréolithographie (3) dudit

- récepteur (2);
 - un dispositif mélangeur (11) doté de:
- un siège (10) apte à accueillir ledit récepteur (2);
 - un aimant extérieur (9) associé à des moyens de motorisation (12) aptes à le mettre en mouvement;
 - des moyens de lecture (14) aptes à acquérir les informations contenues dans ledit support de données (13) dudit récepteur (2), associés de manière opérationnelle à une unité logique de contrôle (15) configurée de manière à contrôler lesdits moyens de motorisation (12) selon lesdites informations.
2. Système de stéréolithographie selon la revendication 1, **caractérisé en ce qu'il** comprend des éléments de chauffage (16) configurés de manière à établir un contact thermique avec ledit récepteur (2) quand ledit récepteur (2) est disposé dans ledit siège (10).
3. Système de stéréolithographie selon la revendication 2, **caractérisé en ce que** ladite unité logique de contrôle (15) est configurée de manière à contrôler lesdits éléments de chauffage (16) selon les informations contenues dans ledit support de données (13).
4. Système de stéréolithographie selon l'une quelconque des revendications précédentes, **caractérisé en ce que** ledit élément mélangeur (5) comprend au moins deux desdits aimants (6), disposés de manière à ce que chaque pôle (N, S) d'un desdits aimants (6) soit tourné vers un pôle correspondant (N, S) de l'autre aimant (6).
5. Système de stéréolithographie selon la revendication 4, **caractérisé en ce que** chacun des pôles (N, S) d'un desdits aimants (6) est tourné vers le pôle (N, S) avec signe opposé de l'autre aimant (6).
6. Système de stéréolithographie selon l'une quelconque des revendications 4 ou 5, **caractérisé en ce que** ledit élément mélangeur (5) comprend un corps laminaire (5a) qui s'étend entre lesdits deux aimants (6).
7. Système de stéréolithographie selon l'une quelconque des revendications précédentes, **caractérisé en ce que** ledit élément mélangeur (5) est dégagé dudit récepteur (2).
8. Système de stéréolithographie selon l'une quelconque des revendications précédentes, **caractérisé en ce que** ledit récepteur (2) est une bouteille et ladite ouverture d'accès (4) est fermée hermétiquement par

un bouchon (8).

9. Système de stéréolithographie selon la revendication 8, **caractérisé en ce que** la section transversale de ladite bouteille est délimitée extérieurement par un profil mixtiligne.

10. Méthode pour mélanger une résine de stéréolithographie (3), comprenant les opérations suivantes:

- préparation d'un paquet de résine de stéréolithographie (1) en remplissant un récepteur (2) doté d'une ouverture d'accès (4) avec ladite résine de stéréolithographie (3);

où ledit paquet de résine de stéréolithographie (1) comprend en outre: un élément mélangeur (5) disposé de manière amovible dans ledit récepteur (2) et doté d'au moins un aimant (6); un support de données (13) appartenant audit récepteur (2), contenant des informations sur le type et la quantité de ladite résine de stéréolithographie (3), associé à des moyens de connexion indiqués pour transmettre lesdites informations à un dispositif extérieur; où ladite méthode comprend en outre les opérations suivantes:

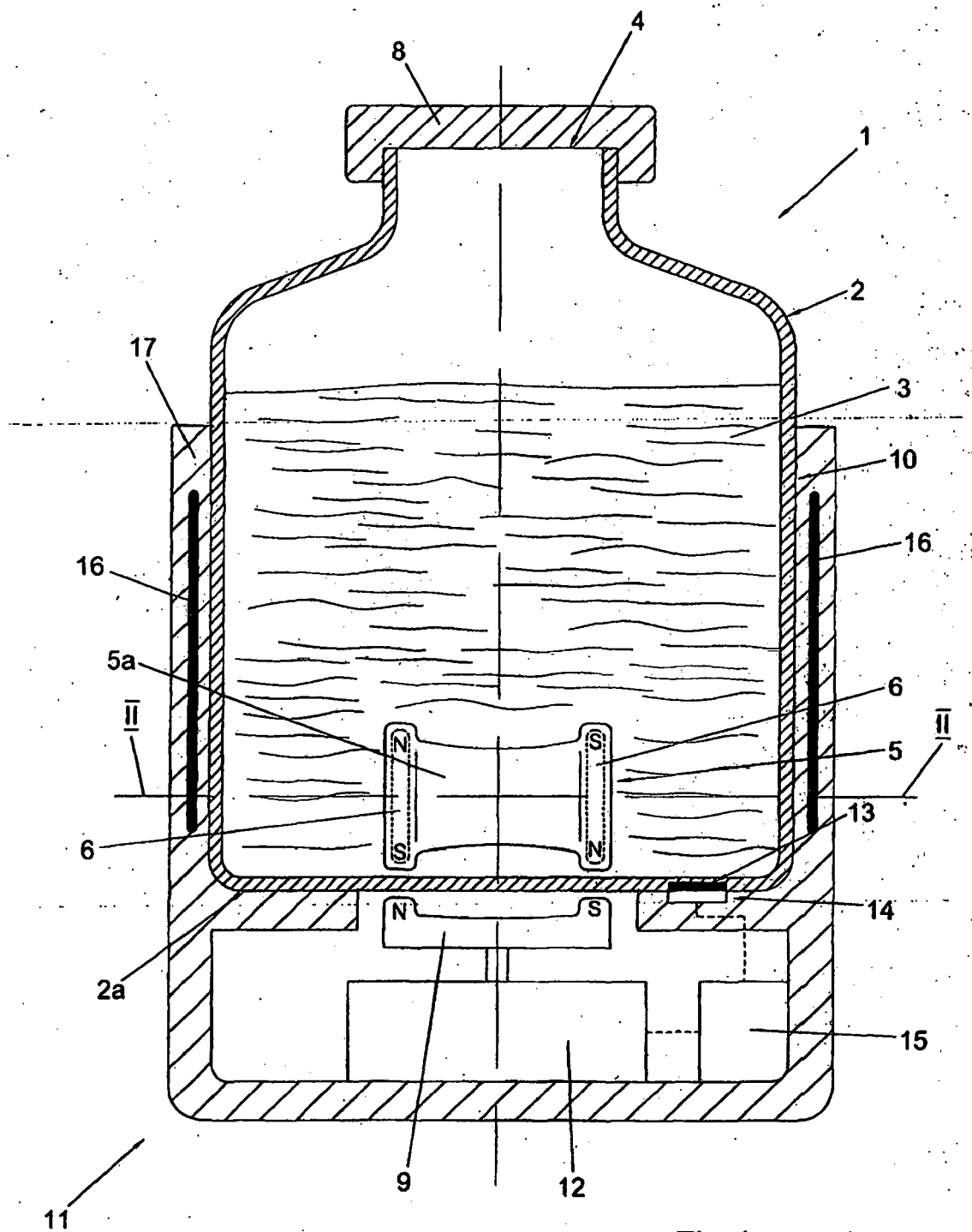
- disposition d'un aimant extérieur (9) à l'extérieur dudit récepteur (2), tourné vers le fond (2a) dudit récepteur (2);
- acquisition desdites informations dudit support de données (13);
- contrôle des moyens de motorisation (12) grâce à une unité logique de contrôle (15) pour mettre ledit aimant extérieur (9) en mouvement selon lesdites informations de façon à actionner ledit élément mélangeur (5).

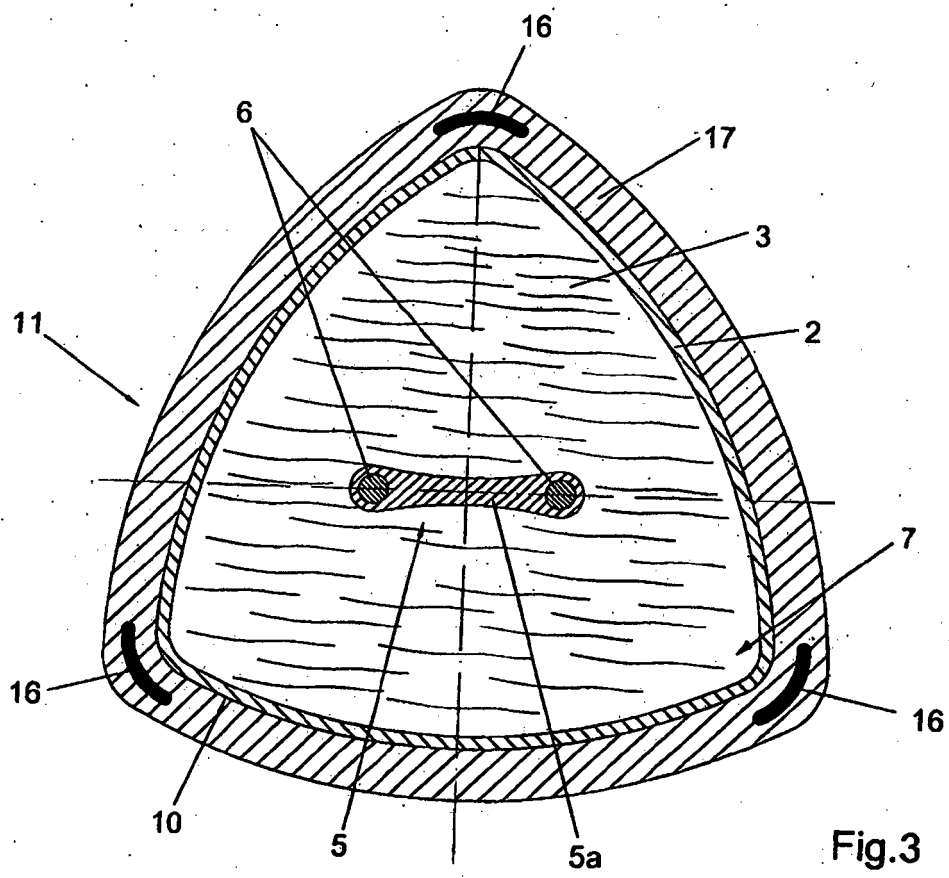
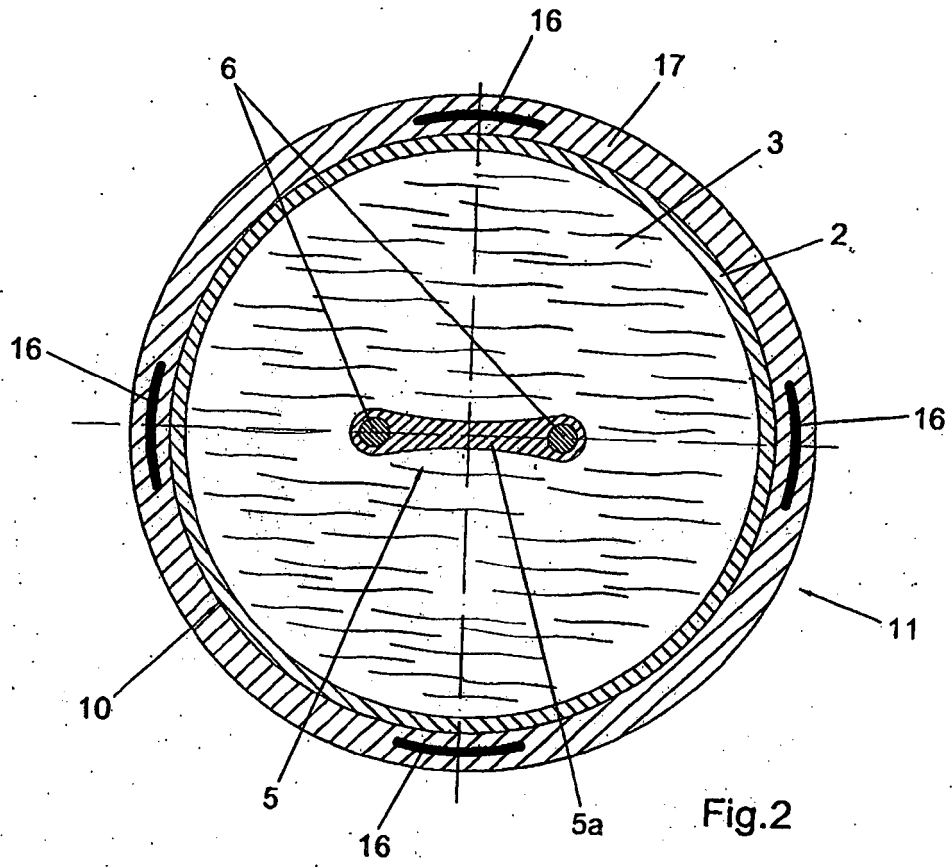
11. Méthode selon la revendication 10, **caractérisée en ce que** ledit mouvement dudit aimant extérieur (9) est une rotation.

12. Méthode selon l'une quelconque des revendications 10 ou 11, **caractérisée en ce qu'elle** comprend une opération de chauffage de ladite résine de stéréolithographie (3).

13. Méthode selon l'une quelconque des revendications de 10 à 12, **caractérisée en ce qu'elle** comprend l'opération de:

- contrôle de la vitesse et/ou du temps de rotation dudit aimant extérieur (9) et/ou de la température utilisée dans ladite opération de chauffage de ladite résine de stéréolithographie (3) selon lesdites informations.





REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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