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(54) **ROBOTIZED ISLAND AND RELATIVE METHOD FOR THE AUTOMATIC LABELLING OF BEAMS OF ROUND STEEL, OF BILLETS EXITING CONTINUOUS CASTING AND OF WIRE RODS EXITING THE EVACUATION LINE**

(57) Robotized island (10) for the automatic labelling (15) of metal products such as beams of round steel (11), billets (12) exiting continuous casting or wire rods (13) exiting the evacuation line; said island comprising:

- a label-creating station;
- a label application robot (14);
- supply and control boards;

characterised in that said label application robot (14) is provided with a video camera to detect an image of the application area of said label (14); said image being transmitted to a processor to identify a constraint position of said label; said label application robot (14) being provided with welding means of said label in said constraint position.

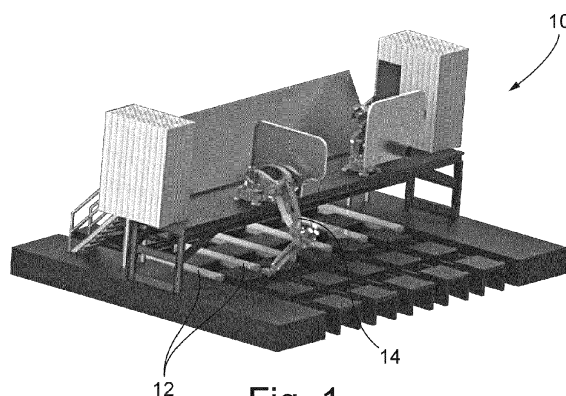


Fig. 1

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