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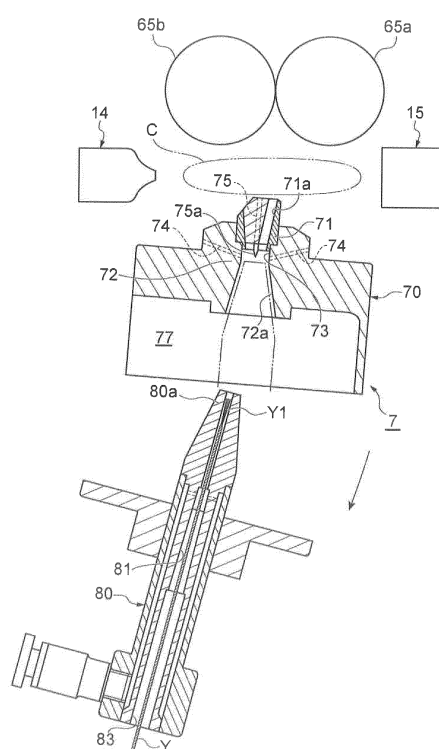
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(54) **SPINNING MACHINE AND SPINNING METHOD**

(57) A spinning unit 2 includes a draft device 6 adapted to draft a fiber bundle F and a pneumatic spinning device 7 arranged movable to a spinning position and a retracted position and adapted to produce a yarn Y by applying twists to the drafted fiber bundle F by injecting whirling flow of air to a spinning chamber while being located at the spinning position. In the spinning unit 2, at least one of a first timing, which is a timing at which injection of the air is stopped when a drafting operation of the draft device 6 is stopped, and a second timing, which is a timing at which the pneumatic spinning device 7 starts being moved from the spinning position to the retracted position when the drafting operation of the draft device 6 is stopped, is adjusted.

FIG. 5





## EUROPEAN SEARCH REPORT

Application Number  
EP 15 16 5786

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Y	* column 1, line 33 - line 36 * * column 9, line 38 - line 39 * * column 9, line 60 - line 65 * * column 14, line 16 - line 27 * * figures 4,7,17 *	6	
Y	----- EP 1 207 224 A2 (MURATA MACHINERY LTD [JP]) 22 May 2002 (2002-05-22) * paragraph [0006] * * paragraph [0026] * * figure 8 * -----	6	
			TECHNICAL FIELDS SEARCHED (IPC)
			D01H
The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>30 March 2016</b>	Examiner <b>Humbert, Thomas</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 03/82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
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