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(54) SPINNING MACHINE AND SPINNING METHOD

(57) A spinning machine includes a drafting device (7), an air-jet spinning device (9), and a yarn pooling roller (41). The drafting device (7) includes plural draft rollers, including a front roller (20), and drafts a fiber bundle (8). The air-jet spinning device (9) performs spinning to form a yarn (10) by twisting the fiber bundle (8) drafted by the drafting device (7). The yarn pooling roller (41) pools the yarn (10) formed by the air-jet spinning device (9) by winding the yarn (10) around a surface thereof. A peripheral speed of the front roller (20) during yarn discharge spinning and during regular spinning performed after yarn discharge spinning is different. A peripheral speed of the yarn pooling roller (41) during the yarn discharge spinning and during the regular spinning is different.

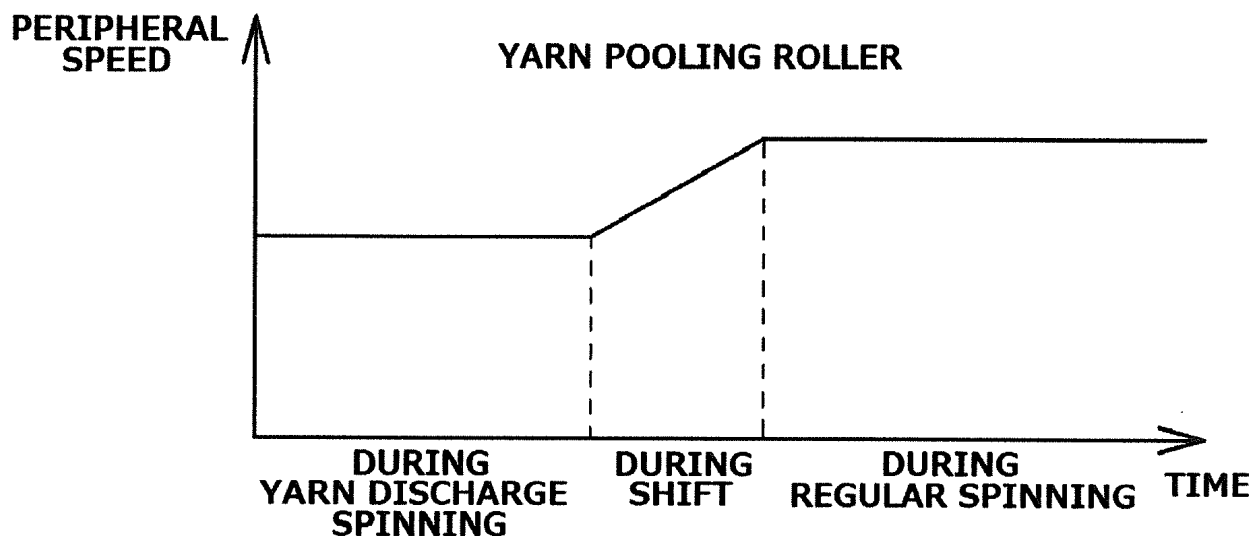
FIG.5A**EP 2 977 493 A3**

FIG.5B

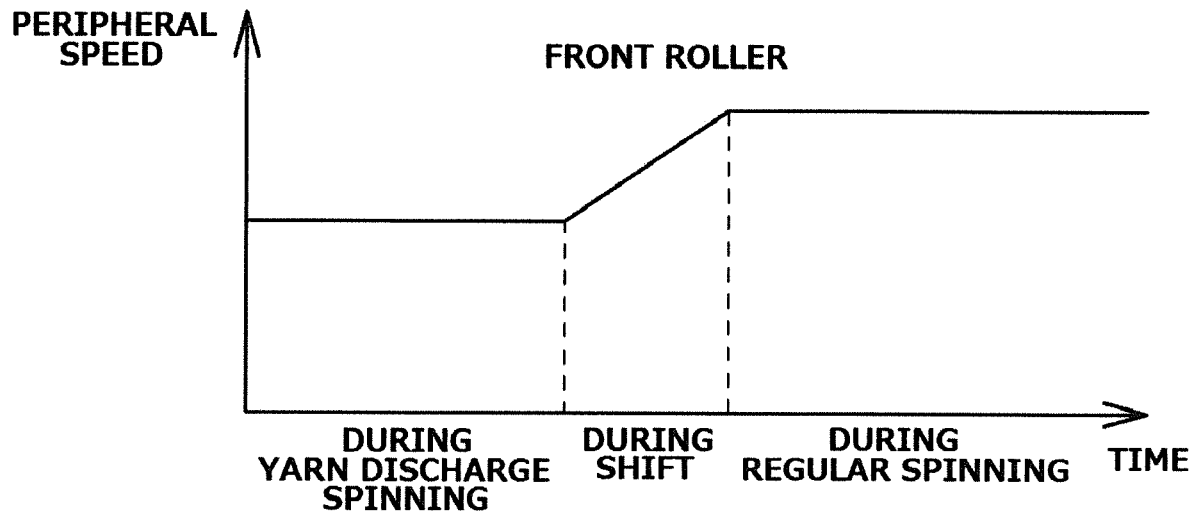
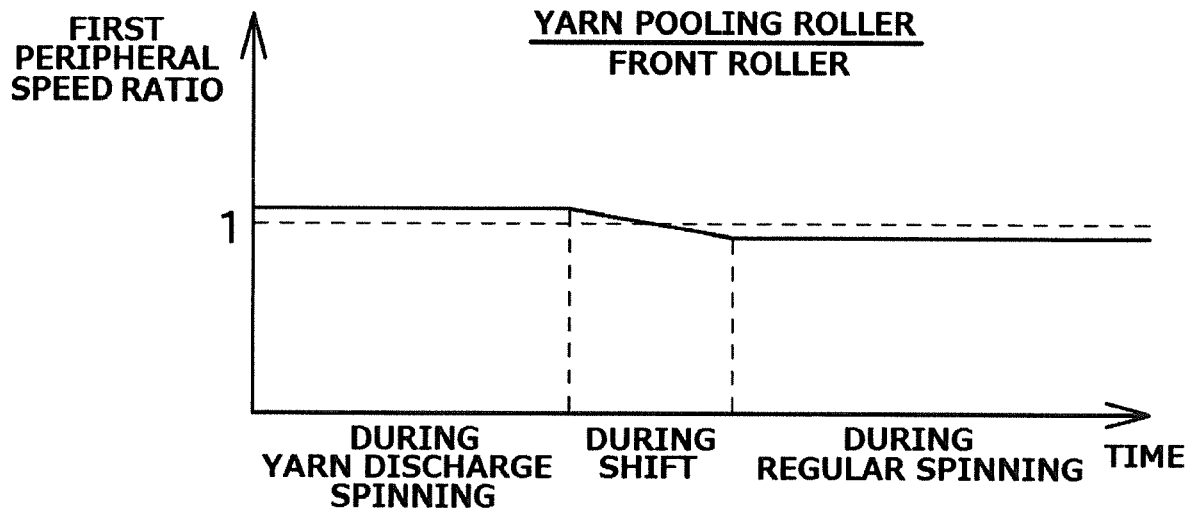


FIG.5C





EUROPEAN SEARCH REPORT

Application Number
EP 15 17 2508

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Place of search Munich		Date of completion of the search 20 April 2016	Examiner Humbert, Thomas
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