(11) **EP 2 979 847 A8**

(12) CORRECTED EUROPEAN PATENT APPLICATION

(15) Correction information:

Corrected version no 1 (W1 A1) Corrections, see

Bibliography INID code(s) 72

(48) Corrigendum issued on:

16.03.2016 Bulletin 2016/11

(43) Date of publication:

03.02.2016 Bulletin 2016/05

(21) Application number: 15175580.8

(22) Date of filing: 07.07.2015

(84) Designated Contracting States:

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated Extension States:

BA ME

Designated Validation States:

MA

(30) Priority: **31.07.2014 DE 102014110913**

(71) Applicant: Newfrey LLC

Newark,

Delaware 19711 (US)

(51) Int Cl.:

B29C 65/02 (2006.01) B29C 65/06 (2006.01)

B29C 65/36 (2006.01)

F16B 37/06 (2006.01) B29C 65/08 (2006.01) B29K 101/12 (2006.01)

(72) Inventors:

 SALTENBERGER, Reimar 35394 Giessen (DE)

STAU, Bastian

35394 Giessen (DE)

 KURZ, Roland 35394 Giessen (DE)

BRUMM, Mathias

35394 Giessen (DE)
• SENG, Hans-Peter

• SENG, Hans-Peter 35394 Giessen (DE)

(74) Representative: Witte, Weller & Partner

Patentanwälte mbB Postfach 10 54 62 70047 Stuttgart (DE)

(54) FASTENING ELEMENT AND THERMOPLASTIC JOINING METHOD

(57) Fastening element (10) which is joinable, in particular is thermoplastically weldable, onto a surface (41) of a workpiece (40), said fastening element having a fastening portion (12) for fastening an object and having a joining portion (14) for joining the fastening element (10) onto the workpiece surface (41), wherein the joining portion (14) comprises a joining axis (16) and a joining surface (20) which is aligned transversely hereto and can be placed onto the workpiece surface (41) for joining. In this case, the joining surface (20) comprises at least one

support portion (22) which juts out in relation to a base plane (24) which extends transversely with respect to the joining axis (16) such that the support portion (22) is able to contact the workpiece surface (41) when placed in position, and wherein the joining surface (20) comprises at least one radial channel (30) which is realized for the purpose of guiding fluid in the radial direction (32) during the joining operation. (Fig. 3)

