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(54) **Automatically controlled method for forging a workpiece.**

Automatisch gesteuertes Verfahren zum Schmieden eines Werkstücks

Procédé de commande automatique pour forger une pièce à usiner

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(73) Proprietor: **Vea S.r.l.**
20010 Canegrate, MI (IT)

(72) Inventor: **Rosi, Fabio**
20010 Canegrate MI (IT)

(74) Representative: **Acco, Stefania et al**
Perani & Partners
Piazza San Babila, 5
20122 Milano (IT)

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