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(54) **SYSTEM AND METHOD FOR APPLYING A LUBRICATING PASTE TO A WHEEL**

SYSTEM UND VERFAHREN ZUM AUFBRINGEN VON SCHMIERPASTE AUF EIN RAD

SYSTÈME ET PROCÉDÉ PERMETTANT D'APPLIQUER UNE PÂTE LUBRIFIANTE À UNE ROUE

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Description

FIELD OF THE INVENTION

[0001] The disclosure relates to tire-wheel assemblies and to a system and method for assembling a tire-wheel assembly.

DESCRIPTION OF THE RELATED ART

[0002] It is known in the art to assemble a tire-wheel assembly in several steps. Usually, conventional methodologies that conduct such steps require a significant capital investment and human oversight. The present invention overcomes drawbacks associated with the prior art by setting forth a simple system and method for assembling a tire-wheel assembly.

[0003] EP2108532 discloses a method and device for managed filling of fitted vehicle wheels with a lubrication

[0004] conditioning system to regulate the amount of soap to be applied to the tire and wheel portion. US 2009/283221 discloses a single-cell workstation for processing a tire-wheel assembly including a tire and a wheel.

BRIEF DESCRIPTION OF THE DRAWINGS

[0005] The disclosure will now be described, by way of example, with reference to the accompanying drawings, in which:

FIG. 1A is block diagram view of an apparatus for processing a tire and a wheel in accordance with an exemplary embodiment of the invention.

FIG. 1B is block diagram view of an apparatus for processing a tire and a wheel in accordance with an exemplary embodiment of the invention.

FIG. 1C is block diagram view of an apparatus for processing a tire and a wheel in accordance with an exemplary embodiment of the invention.

FIG. 2A is a view of a lubrication conditioning system and a lubricant arranged in a first state of matter.

FIG. 2A' is an enlarged view of the lubricant according to line 2A' of FIG. 2A.

FIG. 2B is a view of the lubrication conditioning system and the lubricant of FIG. 2A arranged in a second state of matter that is different from the first state of matter after actuating the lubrication conditioning system.

FIG. 2B' is an enlarged view of the lubricant according to line 2B' of FIG. 2B.

FIG. 3A is a view of a lubrication conditioning system and a lubricant arranged in a first state of matter.

FIG. 3B is a view of the lubrication conditioning system and the lubricant of FIG. 3A arranged in a second state of matter that is different from the first state of matter after actuating the lubrication conditioning system.

FIG. 4A is a view of a lubrication temperature control system for directly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 4B is a view of a lubrication temperature control system for directly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5A is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5B is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5C is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5D is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5E is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5F is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 5G is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 6A is a view of any of the lubrication temperature control systems of FIGS. 4A-5G fluidly connected to a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 6B is a view of any of the lubrication temperature control systems of FIGS. 4A-5G fluidly connected to a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 7A is a view of any of the lubrication temperature control systems of FIGS. 4A-5G fluidly connected to a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 7B is a view of any of the lubrication temperature control systems of FIGS. 4A-5G fluidly connected to a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 6A' is a view of a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 6B' is a view of a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 7A' is a view of a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 7B' is a view of a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 8A is a view of a lubrication temperature control system for directly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 8B is a view of a lubrication temperature control system for directly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9A is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9B is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9C is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9D is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9E is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9F is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 9G is a view of a lubrication temperature control system for indirectly heating a lubricant contained by a lubricant reservoir in accordance with an exemplary embodiment of the invention.

FIG. 10A is a view of any of the lubrication temperature control systems of FIGS. 8A-9G fluidly connected to a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 10B is a view of any of the lubrication temperature control systems of FIGS. 8A-9G fluidly connected to a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 11A is a view of any of the lubrication temperature control systems of FIGS. 8A-9G fluidly connected to a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 11B is a view of any of the lubrication temperature control systems of FIGS. 8A-9G fluidly connected to a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 10A' is a view of a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 10B' is a view of a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 11A' is a view of a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention.

FIG. 11B' is a view of a tire lubricating sub-station for lubricating an upper beat and a lower beat of a tire in accordance with an exemplary embodiment of the invention.

FIG. 12 is a view of a lubrication temperature control system for directly heating a lubricant contained by a lubricant reservoir that is fluidly connected to a wheel lubricating sub-station for lubricating an upper beat seat and a lower beat seat of a wheel in accordance with an exemplary embodiment of the invention in accordance with an exemplary embodiment of the invention.

FIG. 13 is an exemplary graph illustrating an operating cycle of the wheel lubricating sub-station.

FIG. 14 is an enlarged view of a portion of a wheel including a plurality of lubricated regions performed by the lubricating sub-station.

FIG. 15 illustrates a view of an apparatus for processing a tire-wheel assembly in accordance with an exemplary embodiment of the invention.

FIG. 16A is a top view of an exemplary tire; FIG. 16B is a cross-sectional view of the tire according to line 16B-16B of FIG. 16A.

FIG. 16C is a side view of the tire of FIG. 16A; FIG. 16D is a bottom view of the tire of FIG. 16A; FIG. 17A is a top view of an exemplary wheel; and FIG. 17B is a side view of the wheel of FIG. 17A.

SUMMARY

[0006] The invention is defined in the attached independent claims to which reference should now be made. Further, optional features may be found in the sub-claims appended thereto. One aspect of the disclosure provides a processing station for processing at least one of a tire and a wheel prior to joining the tire and the wheel for forming a tire-wheel assembly. The processing station includes one of a tire lubricating sub-station and a wheel lubricating sub-station. The system also includes a lubrication conditioning system fluidly-coupled to the processing station. The lubrication conditioning system includes: a lubricant reservoir, a lubricant temperature modifier arranged at least proximate to the lubricant reservoir, a lubricant temperature sensor arranged within a cavity formed by the lubricant reservoir, and a controller communicatively-coupled to both of the lubricant temperature modifier and the lubricant temperature sensor. Another aspect of the invention is a method for disposing lubricant to a wheel portion using the lubrication conditioning system of claim 1. A further aspect of the invention is a method of using the system of claim 1 for conditioning the lubrication paste from an un-sprayable state to a sprayable state of higher temperature.

[0007] In some examples, the lubrication conditioning system directly changes a temperature of a lubricant contained by the lubricant reservoir from a first temperature to a second temperature.

[0008] In some implementations, the second temperature is greater than the first temperature.

[0009] In some instances, the lubricant temperature modifier is a light source that emits light. The light passes through an opening formed by the lubricant reservoir for directly changing the temperature of the lubricant from the first temperature to the second temperature.

[0010] In some examples, the lubricant temperature modifier is an electrical source connected to a heating coil. The heating coil is submerged within the lubricant for directly changing the temperature of the lubricant from the first temperature to the second temperature.

[0011] In some implementations, the lubrication conditioning system indirectly changes a temperature of a lubricant contained by the lubricant reservoir from a first temperature to a second temperature.

[0012] In some instances, the second temperature is greater than the first temperature.

[0013] In some examples, the lubricant temperature modifier is a light source that emits light, wherein the light is incident upon the lubricant reservoir for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0014] In some implementations, the system includes a fluid container forming a cavity that contains a fluid. The lubricant reservoir is submerged within the fluid. The lubricant temperature modifier is a light source that emits light. The light is incident upon the fluid for indirectly changing the temperature of the lubricant from the first

temperature to the second temperature.

[0015] In some instances, the system includes a fluid container forming a cavity that contains a fluid. The lubricant reservoir is submerged within the fluid. The lubricant temperature modifier is an electrical source connected to a heating coil. The heating coil is submerged within the fluid for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0016] In some examples, the lubricant temperature modifier is a hot plate that is disposed directly adjacent an exterior surface of the lubricant reservoir for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0017] In some implementations, the system includes a fluid container forming a cavity that contains a fluid. The lubricant reservoir is submerged within the fluid. The lubricant temperature modifier is a hot plate that is disposed directly adjacent an exterior surface of the fluid container for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0018] In some instances, the system includes an enclosed housing. The lubricant temperature modifier and the lubricant reservoir are contained within the enclosed housing. The lubricant temperature modifier is a burner that produces a flame. The flame heats the ambient air within the enclosed housing for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0019] In some examples, the system includes a fluid container forming a cavity that contains a fluid. The lubricant reservoir is submerged within the fluid. The system includes an enclosed housing. The lubricant temperature modifier and the lubricant reservoir are contained within the enclosed housing. The lubricant temperature modifier is a burner that produces a flame. The flame heats the ambient air within the enclosed housing for indirectly changing the temperature of the lubricant from the first temperature to the second temperature.

[0020] Another aspect of the disclosure provides a system. The system includes a single cell workstation including a plurality of sub-stations. At least one sub-station of the plurality of sub-stations includes at least one of a tire lubricating sub-station and a wheel lubricating sub-station. The system also includes a lubrication conditioning system fluidly-coupled to the processing station. The lubrication conditioning system includes: a lubricant reservoir, a lubricant temperature modifier arranged at least proximate to the lubricant reservoir, a lubricant temperature sensor arranged within a cavity formed by the lubricant reservoir, and a controller communicatively-coupled to both of the lubricant temperature modifier and the lubricant temperature sensor.

[0021] In some examples, the at least one sub-station of the plurality of sub-stations includes only the wheel lubricating sub-station.

[0022] In some implementations, the at least one sub-

station of the plurality of sub-stations includes only the tire lubricating sub-station.

[0023] In some instances, the at least one sub-station of the plurality of sub-stations includes both of the tire lubricating sub-station and the wheel lubricating sub-station.

DETAILED DESCRIPTION OF THE INVENTION

[0024] The Figures illustrate exemplary embodiments of apparatuses and methods for assembling a tire-wheel assembly. Based on the foregoing, it is to be generally understood that the nomenclature used herein is simply for convenience and the terms used to describe the invention should be given the broadest meaning by one of ordinary skill in the art.

[0025] Prior to describing embodiments of the invention, reference is made to FIGS. 16A-16D, which illustrates an exemplary tire, T. In the present disclosure, reference may be made to the "upper," "lower," "left," "right" and "side" of the tire, T; although such nomenclature may be utilized to describe a particular portion or aspect of the tire, T, such nomenclature may be adopted due to the orientation of the tire, T, with respect to structure that supports the tire, T. Accordingly, the above nomenclature should not be utilized to limit the scope of the claimed invention and is utilized herein for exemplary purposes in describing an embodiment of the invention.

[0026] In an embodiment, the tire, T, includes an upper sidewall surface, T_{su} (see, e.g., FIG. 16A), a lower sidewall surface, T_{sl} (see, e.g., FIG. 16D), and a tread surface, T_T (see, e.g., FIGS. 16B-16C), that joins the upper sidewall surface, T_{su} , to the lower sidewall surface, T_{sl} . Referring to FIG. 16B, the upper sidewall surface, T_{su} , may rise away from the tread surface, T_T , to a peak and subsequently descend at a slope to terminate at and form a circumferential upper bead, T_{BU} ; similarly, the lower sidewall surface, T_{sl} , may rise away from the tread surface, T_T , to a peak and subsequently descend at a slope to terminate at and form a circumferential lower bead, T_{BL} .

[0027] As seen in FIG. 16B, when the tire, T, is in a relaxed, unbiased state, the upper bead, T_{BU} , forms a circular, upper tire opening, T_{ou} ; similarly, when the tire, T, is in a relaxed, unbiased state, the lower bead, T_{BL} , forms a circular, lower tire opening, T_{ol} . It will be appreciated that when an external force is applied to the tire, T, the tire, T, may be physically manipulated, and, as a result, one or more of the upper tire opening, T_{ou} , and the lower tire opening, T_{ol} , may be temporally upset such that one or more of the upper tire opening, T_{ou} , and the lower tire opening, T_{ol} , is/are not entirely circular, but, may, for example, be manipulated to include an oval shape.

[0028] Referring to FIG. 16B, when in the relaxed, unbiased state, each of the upper tire opening, T_{ou} , and the lower tire opening, T_{ol} , form, respectively, an upper tire opening diameter, T_{ou-D} , and a lower tire opening

diameter, T_{ol-D} . Further, as seen in FIGS. 16A-16B, when in the relaxed, unbiased state, the upper sidewall surface, T_{su} , and the lower sidewall surface, T_{sl} , define the tire, T, to include a tire diameter, T_D .

[0029] Referring to FIGS. 16A-16B and 16D, the tire, T, also includes a passage, T_P . Access to the passage, T_P , is permitted by either of the upper tire opening, T_{ou} , and the lower tire opening, T_{ol} . Referring to FIG. 16B, when the tire, T, is in a relaxed, unbiased state, the upper tire opening, T_{ou} , and the lower tire opening, T_{ol} , define the passage, T_P , to include a diameter, T_{P-D} . Referring also to FIG. 16B, the tire, T, includes a circumferential air cavity, T_{AC} , that is in communication with the passage, T_P . After joining the tire, T, to a wheel, W, pressurized air is deposited into the circumferential air cavity, T_{AC} , for inflating the tire, T.

[0030] When the tire, T, is arranged adjacent structure or a wheel, W (see, e.g., FIGS. 17A-17B), as described in the following disclosure, the written description may reference a "left" portion or a "right" portion of the tire, T. Referring to FIG. 16C, the tire, T, is shown relative to a support member, S; the support member, S, is provided (and shown in phantom) in order to establish a frame of reference for the "left" portion and the "right" portion of the tire, T. In FIG. 16C, the tire, T, is arranged in a "non-rolling" orientation such that the tread surface, T_T , is not disposed adjacent the phantom support member, S, but, rather the lower sidewall surface, T_{sl} , is disposed adjacent the phantom support member, S. A center dividing line, DL, equally divides the "non-rolling" orientation of the tire, T, in half in order to generally indicate a "left" portion of the tire, T, and a "right" portion of the tire, T.

[0031] As discussed above, reference is made to several diameters, T_{P-D} , T_{ou-D} , T_{ol-D} of the tire, T. According to geometric theory, a diameter passes through the center of a circle, or, in the present disclosure, the axial center of the tire, T, which may alternatively be referred to as an axis of rotation of the tire, T. Geometric theory also includes the concept of a chord, which is a line segment that whose endpoints both lie on the circumference of a circle; according to geometric theory, a diameter is the longest chord of a circle.

[0032] In the following description, the tire, T, may be moved relative to structure; accordingly, in some instances, a chord of the tire, T, may be referenced in order to describe an embodiment of the invention. Referring to FIG. 16A, several chords of the tire, T, are shown generally at T_{C1} , T_{C2} (i.e., the tire diameter, T_D) and T_{C3} .

[0033] The chord, T_{C1} , may be referred to as a "left" tire chord. The chord, T_{C3} , may be referred to as a "right" tire chord. The chord, T_{C2} , may be equivalent to the tire diameter, T_D , and be referred to as a "central" chord. Both of the left and right tire chords, T_{C1} , T_{C3} , include a geometry that is less than central chord, T_{C2} , / tire diameter, T_D .

[0034] In order to reference the location of the left chord, T_{C1} , and the right chord, T_{C3} , reference is made to a left tire tangent line, T_{TAN-L} , and a right tire tangent

line, $T_{\text{TAN-R}}$. The left chord, T_{C1} , is spaced apart approximately one-fourth ($1/4$) of the tire diameter, T_D , from the left tire tangent line, $T_{\text{TAN-L}}$. The right chord, T_{C3} , is spaced apart approximately one-fourth ($1/4$) of the tire diameter, T_D , from the right tire tangent line, $T_{\text{TAN-R}}$. Each of the left and right tire chords, T_{C1} , T_{C3} , may be spaced apart about one-fourth ($1/4$) of the tire diameter, T_D , from the central chord, T_{C2} . The above spacings referenced from the tire diameter, T_D , are exemplary and should not be meant to limit the scope of the invention to approximately a one-fourth ($1/4$) ratio; accordingly, other ratios may be defined, as desired.

[0035] Further, as will be described in the following disclosure, the tire, T , may be moved relative to structure. Referring to FIG. 16C, the movement may be referenced by an arrow, U , to indicate upwardly movement or an arrow, D , to indicate downwardly movement. Further, the movement may be referenced by an arrow, L , to indicate left or rearwardly movement or an arrow, R , to indicate right or forwardly movement.

[0036] Prior to describing embodiments of the invention, reference is made to FIGS. 17A-17B, which illustrate an exemplary wheel, W . In the present disclosure, reference may be made to the "upper," "lower," "left," "right" and "side" of the wheel, W ; although such nomenclature may be utilized to describe a particular portion or aspect of the wheel, W , such nomenclature may be adopted due to the orientation of the wheel, W , with respect to structure that supports the wheel, W . Accordingly, the above nomenclature should not be utilized to limit the scope of the claimed invention and is utilized herein for exemplary purposes in describing an embodiment of the invention.

[0037] In an embodiment, the wheel, W , includes an upper rim surface, W_{RU} , a lower rim surface, W_{RL} , and an outer circumferential surface, W_C , that joins the upper rim surface, W_{RU} , to the lower rim surface, W_{RL} . Referring to FIG. 17B, the upper rim surface, W_{RU} , forms a wheel diameter, W_D . The wheel diameter, W_D , may be non-constant about the circumference, W_C , from the upper rim surface, W_{RU} , to the lower rim surface, W_{RL} . The wheel diameter, W_D , formed by the upper rim surface, W_{RU} , may be largest diameter of the non-constant diameter about the circumference, W_C , from the upper rim surface, W_{RU} , to the lower rim surface, W_{RL} . The wheel diameter, W_D , is approximately the same as, but slightly greater than the diameter, T_{P-D} , of the passage, T_P , of the tire, T ; accordingly, once the wheel, W , is disposed within the passage, T_P , the tire, T , may flex and be frictionally-secured to the wheel, W , as a result of the wheel diameter, W_D , being approximately the same as, but slightly greater than the diameter, T_{P-D} , of the passage, T_P , of the tire, T .

[0038] The outer circumferential surface, W_C , of the wheel, W , further includes an upper bead seat, W_{su} , and a lower bead seat, W_{sl} . The upper bead seat, W_{su} , forms a circumferential cusp, corner or recess that is located proximate the upper rim surface, W_{RU} . The lower bead seat, W_{sl} , forms a circumferential cusp, corner or recess

that is located proximate the lower rim surface, W_{RL} . Upon inflating the tire, T , the pressurized air causes the upper bead, T_{BU} , to be disposed adjacent and "seat" in the upper bead seat, W_{su} ; similarly, upon inflating the tire, T , the pressurized air causes the lower bead, T_{BL} , to be disposed adjacent and "seat" in the lower bead seat, W_{sl} .

[0039] The non-constant diameter of the outer circumference, W_C , of the wheel, W , further forms a wheel "drop center," W_{DC} . A wheel drop center, W_{DC} , may include the smallest diameter of the non-constant diameter of the outer circumference, W_C , of the wheel, W . Functionally, the wheel drop center, W_{DC} , may assist in the mounting of the tire, T , to the wheel, W .

[0040] The non-constant diameter of the outer circumference, W_C , of the wheel, W , further forms an upper "safety bead," W_{SB} . In an embodiment, the upper safety bead may be located proximate the upper bead seat, W_{su} . In the event that pressurized air in the circumferential air cavity, T_{AC} , of the tire, T , escapes to atmosphere the upper bead, T_{BU} , may "unseat" from the upper bead seat, W_{su} ; because of the proximity of the safety bead, W_{SB} , the safety bead, W_{SB} , may assist in the mitigation of the "unseating" of the upper bead, T_{BU} , from the upper bead seat, W_{su} , by assisting in the retaining of the upper bead, T_{BU} , in a substantially seated orientation relative to the upper bead seat, W_{su} . In some embodiments, the wheel, W , may include a lower safety bead (not shown); however, upper and/or lower safety beads may be included with the wheel, W , as desired, and are not required in order to practice the invention described in the following disclosure.

[0041] Referring to FIGS. 1A, 1B, 1C and 15, embodiments of single cell workstations 10, 10' and 10" for processing a tire-wheel assembly, TW (as seen in, e.g., FIG. 15), are shown. The single cell workstations 10, 10', 10" each include a plurality of processing sub-stations 12-24, 12'-24', 12"-24". The "processing" conducted by each processing sub-station 12-24, 12'-24', 12"-24" may contribute to the act of "joining" or "mounting" a tire, T , to a wheel, W , for forming the tire-wheel assembly, TW. The act of "joining" or "mounting" may mean to physically couple, connect or marry the tire, T , and wheel, W , such that the wheel, W , may be referred to as a male portion that is inserted into the passage, T_P , of a tire, T , being a female portion.

[0042] The plurality of processing sub-stations 12-24, 12'-24', 12"-24" of the single-cell workstation 10, 10', 10" may include, for example: a wheel repository sub-station 12, 12', 12", a tire repository sub-station 14, 14', 14", a wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b", a mounting sub-station 18, 18', 18", an inflating sub-station 20, 20', 20", a seating sub-station 22, 22', 22" or the like. If desired, the single cell workstation 10, 10', 10" may include other sub-stations 24, 24', 24" for further processing the tire-wheel assembly, TW. The one or more further processing sub-stations 24, 24', 24" may include, for example, a balanc-

joining the tire, T, to the wheel, W, as performed by the single cell workstation 10, 10', 10". Referring to FIGS. 2A-2B, in a first example, selective adjustment of the temperature of the lubricant, L, by the lubrication conditioning system 100 permits a change of viscosity of the lubricant, L, from a higher viscosity (see, e.g., FIGS. 2A, 2A') to a lower viscosity (see, e.g., FIGS. 2B, 2B'). Accordingly, if a lubricant, L, having a high viscosity (as seen in, e.g., FIGS. 2A, 2A') at a first temperature (e.g., "room temperature" / "ambient temperature") is selected for use in the operation of the single cell workstation 10, 10', 10", a change of (e.g., an increase of) the temperature of the lubricant, L, to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") may reduce the viscosity (as seen in, e.g., FIGS. 2B, 2B') of the lubricant, L, and, as a result, the change of the temperature of the lubricant, L, from the first temperature to the second temperature may permit, for example, air bubble entrapments, E (see, e.g., FIGS. 2A', 2B'), within the lubricant, L, to more easily escape the lubricant, L, to atmosphere, A (as seen in FIG. 2B'), prior to the lubricant, L, being applied to one or more of the tire, T, and the wheel, W, at one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b". Therefore, by decreasing the viscosity of the lubricant, L, for the purpose of reducing the number / amount of air bubble entrapments, E, within the lubricant, L, improvements in the seating of the beads T_{BU}, T_{BL}, of the tire, T, directly adjacent the bead seats W_{SU}, W_{SL} of the wheel, W, may be realized due to the lack of air bubble entrapments, E, otherwise being interveniently-arranged between the beads T_{BU}, T_{BL}, of the tire, T, and the bead seats W_{SU}, W_{SL} of the wheel, W, after the tire, T, is joined to the wheel, W (i.e., if air bubble entrapments, E, were to be interveniently-arranged between the beads T_{BU}, T_{BL}, of the tire, T, and the bead seat W_{SU}, W_{SL} of the wheel, W, the beads T_{BU}, T_{BL}, of the tire, T, may be inhibited from being seated directly adjacent the bead seats W_{SU}, W_{SL} of the wheel, W, which may impair the joining of the tire, T, to the wheel, W, for forming the tire-wheel assembly, TW).

[0046] Referring to FIGS. 3A-3B, in another example, selective adjustment of the temperature of the lubricant, L, by the lubrication conditioning system 100 may permit a phase transition of the lubricant, L (e.g., a change from a substantially semi-solid lubricant, L, state of matter to a substantially liquid lubricant, L, state of matter). In an example, as seen in FIG. 3A, if the lubricant, L, is in a substantially semi-solid (e.g., "paste") state of matter at a first temperature (e.g., "room temperature" / "ambient temperature") that may not be suitable for a particular depositing (e.g., "spraying") application upon one or more of the tire, T, and the wheel, W, at one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b", a selective change of (e.g., an increase of) the temperature of the substantially semi-solid (e.g., "paste") state of the lubricant, L, by the lubrication conditioning system 100 from the first temperature

[0045] Selective adjustment of the temperature of the lubricant, L, realizes several benefits for the purpose of

(e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") may permit the substantially semi-solid (e.g., "paste") state of the lubricant, L, to change from a substantially semi-solid state (as seen in, e.g., FIG. 3A) to a substantially liquid state (as seen in, e.g., FIG. 3B) that is more suitable for being ejected from an applicator, S (e.g., a spray nozzle), of a particular depositing (e.g., "spraying") application upon one or more of the tire, T, and the wheel, W, at one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b". Therefore, by permitting a phase transition of the lubricant, L, to occur, one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L, from a spray nozzle, S, may not be limited to a particular (e.g., liquid state of matter) lubricant, L, that is arranged in at a first temperature (e.g., "room temperature" / "ambient temperature"); accordingly, by permitting a phase transition of the lubricant, L, to occur as a result of inclusion of the lubrication condition system 100, lubricants, L, having, for example, a non-liquid state of matter (such as, e.g., a semi-solid paste lubricant) at the first temperature (e.g., "room temperature" / "ambient temperature") may be utilized by one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L.

[0047] Although two benefits realized by the inclusion of the lubrication conditioning system 100 are described above, the lubrication conditioning system 100 may also provide other benefits not described in this disclosure. Further, although the two benefits are described separately above, both of the benefits may be concurrently realized (i.e., if a selected lubricant, L, is in a semi-solid paste form, the selective change of (e.g., an increase of) the temperature of the semi-solid paste-form lubricant, L, may permit the above-described phase transition to occur while also changing the viscosity, which may thereby also permit air bubble entrapments, E, within the paste-form lubricant, L, to more easily escape to atmosphere, A. Yet even further, it will be appreciated that the lubrication conditioning system 100 permits many types of lubricants, L, to be utilized by one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b"; for example, lubricants, L, utilized by one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" may include, but is not limited to: substantially semi-solid paste lubricants, substantially semi-solid petroleum-based lubricants, substantially liquid water-soap lubricants, or the like.

[0048] As seen in FIGS. 4A-4B, 5A-5G, 8A-8B and 9A-9G, embodiments of lubrication conditioning systems 100a-100a', 100b-100b"', 100c-100c' and 100d-100d"' are described. The lubrication conditioning systems 100a-100a' and 100c-100c' of FIGS. 4A-4B and 8A-8B function by directly increasing the temperature of the lu-

bricant, L; the lubrication conditioning systems 100b-100b"' and 100d-100d"' of FIGS. 5A-5G and 9A-9G function as heat exchangers by indirectly increasing the temperature of the lubricant, L. In some instances, the lubrication conditioning systems 100a-100d"' raise the temperature of the lubricant, L, between about 130°F to 145°F. Any of the lubrication conditioning systems 100a-100a', 100b-100b"', 100c-100c' and 100d-100d"' seen in FIGS. 4A-4B, 5A-5G, 8A-8B and 9A-9G may be interchangeably-arranged at the location of the lubrication conditioning system 100 described at FIGS. 1A, 1B, 1C and 15 to thereby be fluidly-connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" for the purpose of depositing lubricant, L, upon one or more of at least the beads T_{BU} , T_{BL} , of the tire, T, and the bead seats W_{SU} , W_{SL} of the wheel, W.

[0049] Referring to FIG. 4A, a lubrication conditioning system 100a is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100a directly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0050] In an example, the lubrication conditioning system 100a includes a lubricant reservoir 102a, a lubricant temperature modifier 104a, a lubricant temperature sensor 106a and a controller 108a. The lubricant reservoir 102a contains the lubricant, L. The lubricant temperature modifier 104a is arranged relative to (e.g., over) an opening 103a formed by the lubricant reservoir 102a in order to permit the lubricant temperature modifier 104a to directly communicate with the lubricant, L. The lubricant temperature sensor 106a may be arranged within a cavity 105a formed by the lubricant reservoir 102a and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108a may be communicatively coupled to the lubricant temperature modifier 104a and the lubricant temperature sensor 106a for receiving temperature readings from the lubricant temperature sensor 106a in order to de/actuate the lubricant temperature modifier 104a for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0051] In an implementation, the lubricant temperature modifier 104a may be a light source that emits light defined by a wavelength. The light source 104a may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. The light emitted from the light source 104a passes through the opening 103a formed by the lubricant reservoir 102a in order to permit the light from the light source 104a to directly impacts upon / enters the lubricant, L; once the light impacts / enters the lubricant, L, the light may directly heat the lubricant, L, thereby raising the temperature of the lubrication from a first tem-

perature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0052] In an example, the controller 108a may include a manually-operated on/off switch to permit manual on/off switching of the light source 104a. The controller 108a may also include a display that displays the temperature of the lubricant, L, that is determined by the lubricant temperature sensor 106a; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106a to the controller 108a. Accordingly, if an operator of the of lubrication conditioning systems 100a is aware of the type of lubricant, L, arranged within the lubricant reservoir 102a, and, if the operator of the lubrication conditioning system 100a is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108a in order to manually maintain control over the temperature of the lubricant, L.

[0053] In another example, the controller 108a may include logic that permits automatic control over the lubrication conditioning system 100a. In an example, a processor provided by the controller 108a may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100a, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106a to the controller 108a. Accordingly, the controller 108a may maintain the light source 104a in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108a may automatically switch the light source 104a to an 'off state.'

[0054] Further, in an embodiment, automatic control over the lubrication conditioning system 100a may be executed by providing the controller 108a with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108a may be provided with a user interface that permits an operator to inform the controller 108a which type of lubricant, L, is deposited into the lubricant reservoir 102a. Once the operator informs the controller 108a which type of lubricant, L, is deposited into the lubricant reservoir 102a, the controller 108a will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room tempera-

ture" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108a. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104a will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0055] Referring to FIG. 4B, a lubrication conditioning system 100a' is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100a' directly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0056] In an example, the lubrication conditioning system 100a' includes a lubricant reservoir 102a', a lubricant temperature modifier 104a', a lubricant temperature sensor 106a' and a controller 108a'. The lubricant reservoir 102a' contains the lubricant, L. At least a portion (see, e.g., 104a₂') of the lubricant temperature modifier 104a' is arranged within a cavity 105a' formed by the lubricant reservoir 102a' and submerged within the lubricant, L, in order to permit the lubricant temperature modifier 104a' to directly communicate with the lubricant, L. The lubricant temperature sensor 106a' may be arranged within the cavity 105a' formed by the lubricant reservoir 102a' and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108a' may be communicatively coupled to the lubricant temperature modifier 104a' and the lubricant temperature sensor 106a' for receiving temperature readings from the lubricant temperature sensor 106a' in order to de/actuate the lubricant temperature modifier 104a' for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0057] In an implementation, the lubricant temperature modifier 104a' may include an electrical source (e.g., a current source) 104a₁' connected to a heating coil 104a₂'. In an example, the controller 108a' may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104a₁' connected to the heating coil 104a₂'. The controller 108a' may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106a' to the controller 108a'. Accordingly, if an operator of the of lubrication conditioning systems 100a' is aware of the type of lubricant, L, arranged within the lubricant reservoir 102a', and, if the operator of the lubrication conditioning system 100a' is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108a' in order to man-

ually maintain control over the temperature of the lubricant, L. Once the electrical source 104a₁' is actuated, the electrical source 104a₁' may cause the heating coil 104a₂' to be heated; because the lubricant, L, is in direct contact with the heating coil 104a₂', the heating coil 104a₂' may directly heat the lubricant, L, thereby raising the temperature of the lubrication from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0058] In another example, the controller 108a' may include logic that permits automatic control over the lubrication conditioning system 100a'. In an example, a processor provided by the controller 108a' may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100a', the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106a' to the controller 108a'. Accordingly, the controller 108a' may maintain the electrical source 104a₁' connected to the heating coil 104a₂' in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108a' may automatically switch the electrical source 104a₁' connected to the heating coil 104a₂' to an 'off state.'

[0059] Further, in an embodiment, automatic control over the lubrication conditioning system 100a' may be executed by providing the controller 108a' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108a' may be provided with a user interface that permits an operator to inform the controller 108a' which type of lubricant, L, is deposited into the lubricant reservoir 102a'. Once the operator informs the controller 108a' which type of lubricant, L, is deposited into the lubricant reservoir 102a', the controller 108a' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108a'. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104a₁' connected to the heating coil 104a₂' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0060] Referring to FIG. 5A, a lubrication conditioning system 100b is shown according to an embodiment of

the invention. As described above, the lubrication conditioning system 100b indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0061] In an example, the lubrication conditioning system 100b includes a lubricant reservoir 102b, a lubricant temperature modifier 104b, a lubricant temperature sensor 106b and a controller 108b. The lubricant reservoir 102b contains the lubricant, L. The lubricant temperature modifier 104b is arranged relative to (e.g., over) the lubricant reservoir 102b in order to permit the lubricant temperature modifier 104b to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L. The lubricant temperature sensor 106b may be arranged within a cavity 105b formed by the lubricant reservoir 102b and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108b may be communicatively coupled to the lubricant temperature modifier 104b and the lubricant temperature sensor 106b for receiving temperature readings from the lubricant temperature sensor 106b in order to de/actuate the lubricant temperature modifier 104b for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0062] In an implementation, the lubricant temperature modifier 104b may be a light source that emits light defined by a wavelength. The light source 104b may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. Unlike the embodiment described above at FIG. 4A, the light emitted from the light source 104b does not pass through an opening (see, e.g., opening 103a of FIG. 4A) formed by the lubricant reservoir 102b, but, rather, the light impacts upon the material defining the lubricant reservoir 102b itself thereby raising the temperature of the lubricant reservoir 102b. Because the lubricant, L, is contained by and in contact with the lubricant reservoir 102b, the light emitted by the light source 104b that heats the material defining the lubricant reservoir 102b may thereby indirectly heat the lubricant, L, contained by and in contact with the lubricant reservoir 102b such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0063] In an example, the controller 108b may include a manually-operated on/off switch to permit manual on/off switching of the light source 104b. The controller 108b may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106b to the controller 108b. Accordingly, if an operator of the of lubrication conditioning systems 100b is aware

of the type of lubricant, L, arranged within the lubricant reservoir 102b, and, if the operator of the lubrication conditioning system 100b is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b in order to manually maintain control over the temperature of the lubricant, L.

[0064] In another example, the controller 108b may include logic that permits automatic control over the lubrication conditioning system 100b. In an example, a processor provided by the controller 108b may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the lubricant temperature sensor 106b to the controller 108b. Accordingly, the controller 108b may maintain the light source 104b in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b may automatically switch the light source 104b to an 'off state.'

[0065] Further, in an embodiment, automatic control over the lubrication conditioning system 100b may be executed by providing the controller 108b with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b may be provided with a user interface that permits an operator to inform the controller 108b which type of lubricant, L, is deposited into the lubricant reservoir 102b. Once the operator informs the controller 108b which type of lubricant, L, is deposited into the lubricant reservoir 102b, the controller 108b will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104b will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0066] Referring to FIG. 5B, a lubrication conditioning system 100b' is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b' indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature")

to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0067] In an example, the lubrication conditioning system 100b' includes a lubricant reservoir 102b', a lubricant temperature modifier 104b', a lubricant temperature sensor 106b', a controller 108b', a fluid container 110b' and a fluid temperature sensor 112b'. The lubricant reservoir 102b' contains the lubricant, L. The lubricant temperature modifier 104b' is arranged relative to (e.g., over) the lubricant reservoir 102b' and the fluid container 110b' in order to permit the lubricant temperature modifier 104b' to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L; indirect communication of the lubricant temperature modifier 104b' with the lubricant, L, is achieved by submerging the lubricant reservoir 102b' within a fluid, F, that is contained by the fluid container 110b'.

[0068] The lubricant temperature sensor 106b' may be arranged within a cavity 105b' formed by the lubricant reservoir 102b' and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112b' may be arranged within a cavity 113b' formed by the fluid container 110b' and submerged within the fluid, F, for detecting a temperature of the fluid, F. The controller 108b' may be communicatively coupled to the lubricant temperature modifier 104b', the lubricant temperature sensor 106b' and the fluid temperature sensor 112b' for receiving temperature readings from one or more of the lubricant temperature sensor 106b' and the fluid temperature sensor 112b' in order to de/actuate the lubricant temperature modifier 104b' for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0069] In an implementation, the lubricant temperature modifier 104b' may be a light source that emits light defined by a wavelength. The light source 104b' may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. Unlike the embodiment described above at FIG. 4A, the light emitted from the light source 104b' does not pass through an opening (see, e.g., opening 103a of FIG. 4A) formed by the lubricant reservoir 102b', but, rather, the light impacts upon / enters the fluid, F, arranged within the fluid container 110b' thereby raising the temperature of the fluid, F, that surrounds the lubricant reservoir 102b'. Because the lubricant, L, is contained by and in direct contact with an interior surface of lubricant reservoir 102b', and, because an exterior surface of the lubricant reservoir 102b' is in direct contact with the fluid, F, the light emitted by the light source 104b' that heats the fluid, F, may thereby indirectly heat the lubricant, L, contained by and in contact with the lubricant reservoir 102b' such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0070] In an example, the controller 108b' may include a manually-operated on/off switch to permit manual on/off switching of the light source 104b'. The controller 108b' may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106b' and the fluid temperature sensor 112b' to the controller 108b'. Accordingly, if an operator of the of lubrication conditioning systems 100b' is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b', and, if the operator of the lubrication conditioning system 100b' is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b' in order to manually maintain control over the temperature of the lubricant, L.

[0071] In another example, the controller 108b' may include logic that permits automatic control over the lubrication conditioning system 100b'. In an example, a processor provided by the controller 108b' may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b', the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106b' and the fluid temperature sensor 112b' to the controller 108b'. Accordingly, the controller 108b' may maintain the light source 104b' in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b' may automatically switch the light source 104b' to an 'off state.'

[0072] Further, in an embodiment, automatic control over the lubrication conditioning system 100b' may be executed by providing the controller 108b' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b' may be provided with a user interface that permits an operator to inform the controller 108b' which type of lubricant, L, is deposited into the lubricant reservoir 102b'. Once the operator informs the controller 108b' which type of lubricant, L, is deposited into the lubricant reservoir 102b', the controller 108b' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at

the user interface of the controller 108b'. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104b' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0073] Referring to FIG. 5C, a lubrication conditioning system 100b" is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b" indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0074] In an example, the lubrication conditioning system 100b" includes a lubricant reservoir 102b", a lubricant temperature modifier 104b", a lubricant temperature sensor 106b", a controller 108b", a fluid container 110b" and a fluid temperature sensor 112b". The lubricant reservoir 102b" contains the lubricant, L. At least a portion (see, e.g., 104b₂") of the lubricant temperature modifier 104b' is arranged within a cavity 113b" formed by the fluid container 110b" and submerged within a fluid, F, contained by the fluid container 110b" in order to permit the lubricant temperature modifier 104b" to indirectly communicate with the lubricant, L; indirect communication of the lubricant temperature modifier 104b" with the lubricant, L, is achieved by submerging the lubricant reservoir 102b" containing the lubricant, L, within the fluid, F, that is contained within the cavity 113b" of the fluid container 110b".

[0075] The lubricant temperature sensor 106b" may be arranged within a cavity 105b" formed by the lubricant reservoir 102b" and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112b" may be arranged within the cavity 113b" formed by the fluid container 110b" and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0076] The controller 108b" may be communicatively coupled to the lubricant temperature modifier 104b", the lubricant temperature sensor 106b" and the fluid temperature sensor 112b" for receiving temperature readings from one or more of the lubricant temperature sensor 106b" and the fluid temperature sensor 112b" in order to de/actuate the lubricant temperature modifier 104b" for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0077] In an implementation, the lubricant temperature modifier 104b" may include an electrical source (e.g., a current source) 104b₁" connected to a heating coil 104b₂". In an example, the controller 108b" may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104b₁" connected to the heating coil 104b₂". The controller 108b" may also include a display that displays the temperature of one or more of the lubricant, L, and the

fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106b" and the fluid temperature sensor 112b" to the controller 108b". Accordingly, if an operator of the of lubrication conditioning systems 100b" is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b", and, if the operator of the lubrication conditioning system 100b" is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b" in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104b₁" is actuated, the electrical source 104b₁" may cause the heating coil 104b₂" to be heated; because the fluid, F, is in direct contact with the heating coil 104b₂", the heating coil 104b₂" may directly heat the fluid, F. Because the lubricant reservoir 102b" is in direct contact with the fluid, F, the lubricant, L, contained within lubricant reservoir 102b" is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0078] In another example, the controller 108b" may include logic that permits automatic control over the lubrication conditioning system 100b". In an example, a processor provided by the controller 108b" may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b", the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106b" and the fluid temperature sensor 112b" to the controller 108b". Accordingly, the controller 108b" may maintain the electrical source 104b₁" connected to the heating coil 104b₂" in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b" may automatically switch the electrical source 104b₁" connected to the heating coil 104b₂" to an 'off state.'

[0079] Further, in an embodiment, automatic control over the lubrication conditioning system 100b" may be executed by providing the controller 108b" with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b" may be provided with a user interface that permits an operator

to inform the controller 108b" which type of lubricant, L, is deposited into the lubricant reservoir 102b". Once the operator informs the controller 108b" which type of lubricant, L, is deposited into the lubricant reservoir 102b", the controller 108b" will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b". Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104b₁" connected to the heating coil 104b₂" will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0080] Referring to FIG. 5D, a lubrication conditioning system 100b"" is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b"" indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0081] In an example, the lubrication conditioning system 100b"" includes a lubricant reservoir 102b"", a lubricant temperature modifier 104b"", a lubricant temperature sensor 106b"" and a controller 108b"". The lubricant reservoir 102b"" contains the lubricant, L. Unlike the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b" described above, the lubricant temperature modifier 104b"" is not submerged within the lubricant, L, or the fluid, F, nor is the lubricant temperature modifier 104b"" arranged in a spaced apart relationship with respect to, lubricant reservoir 102a, 102a', 102b, 102b', 102b" and/or fluid container 102b', 102b"; rather, a portion (see, e.g., 104b₂"" of the lubricant temperature modifier 104b"" is disposed directly adjacent an exterior surface 114b"" of the lubricant reservoir 102b"". Accordingly, as a result of the lubricant temperature modifier 104b"" being arranged directly adjacent the exterior surface 114b"" of the lubricant reservoir 102b"", the portion 104b₂"" of the lubricant temperature modifier 104b"" permits the lubricant temperature modifier 104b"" to indirectly communicate with the lubricant, L, by way of the material defined by lubricant reservoir 102b"".

[0082] The lubricant temperature sensor 106b"" may be arranged within a cavity 105b"" formed by the lubricant reservoir 102b"" and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108b"" may be communicatively coupled to the lubricant temperature modifier 104b"" and the lubricant temperature sensor 106b"" for receiving temperature readings from the lubricant temperature sensor 106b"" in order to de/actuate the lubricant temperature modifier 104b"" for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0083] In an implementation, the lubricant temperature modifier 104b^{'''} may include an electrical source (e.g., a current source) 104b₁^{'''} connected to a hot plate 104b₂^{'''}. In an example, the controller 108b^{'''} may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''}. The controller 108b^{'''} may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the lubricant temperature sensor 106b^{'''} to the controller 108b^{'''}. Accordingly, if an operator of the lubrication conditioning systems 100b^{'''} is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b^{'''}, and, if the operator of the lubrication conditioning system 100b^{'''} is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b^{'''} in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104b₁^{'''} is actuated, the electrical source 104b₁^{'''} may cause the hot plate 104b₂^{'''} to be heated; because the exterior surface 114b^{'''} of the lubricant reservoir 102b^{'''} is in direct contact with the hot plate 104b₂^{'''}, the hot plate 104b₂^{'''} may directly heat the material defining the lubricant reservoir 102b^{'''}; because the lubricant reservoir 102b^{'''} is in direct contact with the lubricant, L, the lubricant, L, is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0084] In another example, the controller 108b^{'''} may include logic that permits automatic control over the lubrication conditioning system 100b^{'''}. In an example, a processor provided by the controller 108b^{'''} may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b^{'''}, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the lubricant temperature sensor 106b^{'''} to the controller 108b^{'''}. Accordingly, the controller 108b^{'''} may maintain the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''} in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b^{'''} may automatically switch the hot plate 104b₂^{'''} to an 'off state.'

[0085] Further, in an embodiment, automatic control over the lubrication conditioning system 100b^{'''} may be executed by providing the controller 108b^{'''} with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liq-

uid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b^{'''} may be provided with a user interface that permits an operator to inform the controller 108b^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{'''}. Once the operator informs the controller 108b^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{'''}, the controller 108b^{'''} will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b^{'''}. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''} will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0086] Referring to FIG. 5E, a lubrication conditioning system 100b^{'''} is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b^{'''} indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0087] In an example, the lubrication conditioning system 100b^{'''} includes a lubricant reservoir 102b^{'''}, a lubricant temperature modifier 104b^{'''}, a lubricant temperature sensor 106b^{'''}, a controller 108b^{'''}, a fluid container 110b^{'''} and a fluid temperature sensor 112b^{'''}. The lubricant reservoir 102b^{'''} contains the lubricant, L, and the fluid container 110b^{'''} contains a fluid, F. Unlike the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b" described above, the lubricant temperature modifier 104b^{'''} is not submerged within the lubricant, L, or the fluid, F, nor is the lubricant temperature modifier 104b^{'''} arranged in a spaced apart relationship with respect to, lubricant reservoir 102a, 102a', 102b, 102b', 102b" and/or fluid container 102b', 102b"; rather, a portion (see, e.g., 104b₂^{'''}) of the lubricant temperature modifier 104b^{'''} is disposed directly adjacent an exterior surface 116b^{'''} of the fluid container 110b^{'''}. Accordingly, as a result of the portion 104b₂^{'''} of the temperature modifier 104b^{'''} being arranged directly adjacent the exterior surface 116b^{'''} of the fluid container 110b^{'''}, the portion 104b₂^{'''} of the lubricant temperature modifier 104b^{'''} permits the lubricant temperature modifier 104b^{'''} to indirectly communicate with the lubricant, L, by way of: the material defining the lubricant reservoir 102b^{'''}, the material defining the fluid container 110b^{'''} and the fluid, F, that is contained by the fluid container 110b^{'''} that surrounds the lubricant reservoir 102b^{'''}.

[0088] The lubricant temperature sensor 106b^{'''} may

be arranged within a cavity 105b^{'''} formed by the lubricant reservoir 102b^{'''} and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112b^{'''} may be arranged within the cavity 113b^{'''} formed by the fluid container 110b^{'''} and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0089] The controller 108b^{'''} may be communicatively coupled to the lubricant temperature modifier 104b^{'''}, the lubricant temperature sensor 106b^{'''} and the fluid temperature sensor 112b^{'''} for receiving temperature readings from one or more of the lubricant temperature sensor 106b^{'''} and the fluid temperature sensor 112b^{'''} in order to de/actuate the lubricant temperature modifier 104b^{'''} for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0090] In an implementation, the lubricant temperature modifier 104b^{'''} may include an electrical source (e.g., a current source) 104b₁^{'''} connected to a hot plate 104b₂^{'''}. In an example, the controller 108b^{'''} may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''}. The controller 108b^{'''} may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106b^{'''} and the fluid temperature sensor 112b^{'''} to the controller 108b^{'''}. Accordingly, if an operator of the of lubrication conditioning systems 100b^{'''} is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b^{'''}, and, if the operator of the lubrication conditioning system 100b^{'''} is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b^{'''} in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104b₁^{'''} is actuated, the electrical source 104b₁^{'''} may cause the hot plate 104b₂^{'''} to be heated; because the exterior surface 116b^{'''} of the fluid container 110b^{'''} is in direct contact with the hot plate 104b₂^{'''}, the hot plate 104b₂^{'''} may directly heat the fluid, F. Because the lubricant reservoir 102b^{'''} is in direct contact with the exterior surface 116b^{'''} of the fluid container 110b^{'''}, which contains the fluid, F, the lubricant, L, contained within lubricant reservoir 102b^{'''} and submerged within the fluid, F, is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0091] In another example, the controller 108b^{'''} may include logic that permits automatic control over the lubrication conditioning system 100b^{'''}. In an example, a processor provided by the controller 108b^{'''} may be pro-

grammed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b^{'''}, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106b^{'''} and the fluid temperature sensor 112b^{'''} to the controller 108b^{'''}. Accordingly, the controller 108b^{'''} may maintain the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''} in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b^{'''} may automatically switch the hot plate 104b₂^{'''} to an 'off state.'

[0092] Further, in an embodiment, automatic control over the lubrication conditioning system 100b^{'''} may be executed by providing the controller 108b^{'''} with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b^{'''} may be provided with a user interface that permits an operator to inform the controller 108b^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{'''}. Once the operator informs the controller 108b^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{'''}, the controller 108b^{'''} will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b^{'''}. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104b₁^{'''} connected to the hot plate 104b₂^{'''} will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0093] Referring to FIG. 5F, a lubrication conditioning system 100b^{'''} is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b^{'''} indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0094] In an example, the lubrication conditioning system 100b^{'''} includes a lubricant reservoir 102b^{'''}, a lubricant temperature modifier 104b^{'''}, a lubricant temperature sensor 106b^{'''}, a controller 108b^{'''} and an enclosed housing 118b^{'''}. The lubricant reservoir 102b^{'''} contains the lubricant, L. The lubricant temperature modifier 104b^{'''} is arranged relative to (e.g., next to or proximate)

the lubricant reservoir 102b^{''''} and within the enclosed housing 118b^{''''} along with the lubricant reservoir 102b^{''''} in order to permit the lubricant temperature modifier 104b^{''''} to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L. The lubricant temperature sensor 106b^{''''} may be arranged within a cavity 105b^{''''} formed by the lubricant reservoir 102b^{''''} and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108b^{''''} may be communicatively coupled to the lubricant temperature modifier 104b^{''''} and the lubricant temperature sensor 106b^{''''} for receiving temperature readings from the lubricant temperature sensor 106b^{''''} in order to de/actuate the lubricant temperature modifier 104b^{''''} for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0095] In an implementation, the lubricant temperature modifier 104b^{''''} may be a burner that burns a fuel (e.g., gas) in order to produce a flame. The flame heats the ambient air within the enclosed housing 118b^{''''} thereby raising the temperature of one or more of the lubricant reservoir 102b^{''''} and lubricant, L, that are arranged within the enclosed housing 118b^{''''}. Because the lubricant, L, is arranged within the enclosed housing 118b^{''''} the fluid (i.e., the ambient air, A) within the enclosed housing 118b^{''''} may indirectly heat one or more of the lubricant reservoir 102b^{''''} and the lubricant, L, contained by and in contact with the lubricant reservoir 102b^{''''} such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0096] In an example, the controller 108b^{''''} may include a manually-operated on/off switch to permit manual on/off switching of the burner 104b^{''''}. The controller 108b^{''''} may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106b^{''''} to the controller 108b^{''''}. Accordingly, if an operator of the of lubrication conditioning systems 100b^{''''} is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b^{''''}, and, if the operator of the lubrication conditioning system 100b^{''''} is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108b^{''''} in order to manually maintain control over the temperature of the lubricant, L.

[0097] In another example, the controller 108b^{''''} may include logic that permits automatic control over the lubrication conditioning system 100b^{''''}. In an example, a processor provided by the controller 108b^{''''} may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the

lubrication conditioning system 100b^{''''} the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106b^{''''} to the controller 108b^{''''}. Accordingly, the controller 108b^{''''} may maintain the burner 104b^{''''} in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b^{''''} may automatically switch the burner 104b^{''''} to an 'off state.'

[0098] Further, in an embodiment, automatic control over the lubrication conditioning system 100b^{''''} may be executed by providing the controller 108b^{''''} with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b^{''''} may be provided with a user interface that permits an operator to inform the controller 108b^{''''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{''''}. Once the operator informs the controller 108b^{''''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{''''}, the controller 108b^{''''} will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b^{''''}. Accordingly, upon the operator actuating the lubrication conditioning system, the burner 104b^{''''} will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0099] Referring to FIG. 5G, a lubrication conditioning system 100b^{''''} is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100b^{''''} indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0100] In an example, the lubrication conditioning system 100b^{''''} includes a lubricant reservoir 102b^{''''}, a lubricant temperature modifier 104b^{''''}, a lubricant temperature sensor 106b^{''''}, a controller 108b^{''''}, a fluid container 110b^{''''}, a fluid temperature sensor 112b^{''''} and an enclosed housing 118b^{''''}. The lubricant reservoir 102b^{''''} contains the lubricant, L. The lubricant temperature modifier 104b^{''''} is arranged relative to (e.g., next to or proximate) the lubricant reservoir 102b^{''''} and the fluid container 110b^{''''} within the enclosed housing 118b^{''''} in order to permit the lubricant temperature modifier 104b^{''''} to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L; indirect commu-

nication of the lubricant temperature modifier 104b^{''''} with the lubricant, L, is achieved by submerging the lubricant reservoir 102b^{''''} with a fluid, F, that is contained by the fluid container 110b^{''''}.

[0101] The lubricant temperature sensor 106b^{''''} may be arranged within a cavity 105b^{''''} formed by the lubricant reservoir 102b^{''''} and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112b^{''''} may be arranged within a cavity 113b^{''''} formed by the fluid container 110b^{''''} and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0102] The controller 108b^{''''} may be communicatively coupled to the lubricant temperature modifier 104b^{''''} the lubricant temperature sensor 106b^{''''} and the fluid temperature sensor 112b^{''''} for receiving temperature readings from one or more of the lubricant temperature sensor 106b^{''''} and the fluid temperature sensor 112b^{''''} in order to de/actuate the lubricant temperature modifier 104b^{''''} for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0103] In an implementation, the lubricant temperature modifier 104b^{''''} may be a burner that burns a fuel (e.g., gas) in order to produce a flame. The flame heats the ambient air, A, within the enclosed housing 118b^{''''} thereby raising the temperature of one or more of the lubricant reservoir 102b^{''''} the lubricant, L, the fluid container 110b^{''''} and the fluid, F, that are also arranged within the enclosed housing 118b^{''''}. Because the lubricant, L, is arranged within the enclosed housing 118b^{''''} the fluid (i.e., the ambient air, A) within the enclosed housing 118b^{''''} may indirectly heat one or more of the fluid container 110b^{''''} the fluid, F, contained by the fluid container 110b^{''''} and the lubrication reservoir 102b^{''''} and the lubricant, L, that is contained by and in contact with the lubricant reservoir 102b^{''''} such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0104] In an example, the controller 108b^{''''} may include a manually-operated on/off switch to permit manual on/off switching of the burner 104b^{''''}. The controller 108b^{''''} may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106b^{''''} and the fluid temperature sensor 112b^{''''} to the controller 108b^{''''}. Accordingly, if an operator of the of lubrication conditioning systems 100b^{''''} is aware of the type of lubricant, L, arranged within the lubricant reservoir 102b^{''''}, and, if the operator of the lubrication conditioning system 100b^{''''} is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by

the controller 108b^{''''} in order to manually maintain control over the temperature of the lubricant, L.

[0105] In another example, the controller 108b^{''''} may include logic that permits automatic control over the lubrication conditioning system 100b^{''''}. In an example, a processor provided by the controller 108b^{''''} may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100b^{''''} the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106b^{''''} and the fluid temperature sensor 112b^{''''} to the controller 108b^{''''}. Accordingly, the controller 108b^{''''} may maintain the burner 104b^{''''} in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108b^{''''} may automatically switch the burner 104b^{''''} to an 'off state.'

[0106] Further, in an embodiment, automatic control over the lubrication conditioning system 100b^{''''} may be executed by providing the controller 108b^{''''} with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108b^{''''} may be provided with a user interface that permits an operator to inform the controller 108b^{''''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{''''}. Once the operator informs the controller 108b^{''''} which type of lubricant, L, is deposited into the lubricant reservoir 102b^{''''}, the controller 108b^{''''} will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108b^{''''}. Accordingly, upon the operator actuating the lubrication conditioning system, the burner 104b^{''''} will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0107] Referring to FIG. 6A, a lubrication conditioning system 100 connected to the wheel lubricating sub-station 16a, 16a' is shown according to an embodiment. Any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b'''''' shown and described at FIGS. 4A-5G may be arranged at the location of the lubrication conditioning system 100 of FIG. 6A such that any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b'''''' may be fluidly-coupled to the wheel lubricating sub-station 16a, 16a''.

[0108] In some implementations, a fluid-moving device

(e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a" for drawing fluid from the lubrication conditioning system 100 to the wheel lubricating sub-station 16a, 16a". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a".

[0109] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, S, of the wheel lubricating sub-station 16a, 16a". In an embodiment, the applicator, S, may be a spray nozzle for spraying / misting the lubricant, L, upon the wheel, W. Upon being dispensed from the applicator, S, the lubricant, L, may be deposited upon at least one or more of the upper and lower the bead seats W_{SU} , W_{SL} of the wheel, W.

[0110] Referring to FIG. 6B, a lubrication conditioning system 100 connected to the tire lubricating sub-station 16b', 16b" is shown according to an embodiment. Any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' shown and described at FIGS. 4A-5G may be arranged at the location of the lubrication conditioning system 100 of FIG. 6B such that any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' may be fluidly-coupled to the tire lubricating sub-station 16b', 16b".

[0111] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b" for drawing fluid from the lubrication conditioning system 100 to the tire lubricating sub-station 16b', 16b". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b".

[0112] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, S, of the tire lubricating sub-station 16b', 16b". In an embodiment, the applicator, S, may be a spray nozzle for spraying / misting the lubricant, L, upon the tire, T. Upon being dispensed from the applicator, S, the lubricant, L, may be deposited upon at least one or more of the upper and lower the beads T_{BU} , T_{BL} of the tire, T.

[0113] Referring to FIG. 7A, a lubrication conditioning system 100 connected to the wheel lubricating sub-station 16a, 16a" is shown according to an embodiment. Any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' shown and described at FIGS. 4A-5G may be arranged at the location of the lubrication conditioning system 100 of FIG. 7A such that any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' may be fluidly-coupled to the wheel lubricating sub-station 16a, 16a".

[0114] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a" for drawing fluid from the lubrication conditioning system 100 to the wheel lubricating sub-station 16a, 16a".

The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a".

[0115] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, R, of the wheel lubricating sub-station 16a, 16a". In an embodiment, the applicator, R, may be a roller for wiping the lubricant, L, upon the wheel, W. Upon being dispensed from the applicator, R, the lubricant, L, may be deposited upon at least one or more of the upper and lower the bead seats W_{SU} , W_{SL} of the wheel, W.

[0116] Referring to FIG. 7B, a lubrication conditioning system 100 connected to the tire lubricating sub-station 16b', 16b" is shown according to an embodiment. Any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' shown and described at FIGS. 4A-5G may be arranged at the location of the lubrication conditioning system 100 of FIG. 7B such that any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b'''' may be fluidly-coupled to the tire lubricating sub-station 16b', 16b".

[0117] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b" for drawing fluid from the lubrication conditioning system 100 to the tire lubricating sub-station 16b', 16b". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b".

[0118] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, R, of the tire lubricating sub-station 16b', 16b". In an embodiment, the applicator, R, may be a roller for wiping the lubricant, L, upon the tire, T. Upon being dispensed from the applicator, R, the lubricant, L, may be deposited upon at least one or more of the upper and lower the beads T_{BU} , T_{BL} of the tire, T.

[0119] Referring to FIGS. 6A', 6B', 7A' and 7B', exemplary alternative systems for lubricating a wheel, W (see, e.g., FIGS. 6A', 7A'), and a tire, T (see, e.g., FIGS. 6B', 7B'), are shown. Unlike the systems shown and described above at FIGS. 6A, 6B, 7A and 7B, the systems shown and described at FIGS. 6A', 6B', 7A' and 7B' do not include a dedicated lubrication conditioning system 100 that increases the temperature of the lubricant, L; rather, the systems shown and described at FIGS. 6A', 6B', 7A' and 7B' include a high pressure pump 150' that inherently increases the temperature of the lubricant, L, by virtue of pressurizing the lubricant during the process of ejecting the lubricant upon the tire, T, and/or wheel, W, at the lubricating sub-station 16a, 16a", 16b', 16b" as the lubricant, L, is drawn through the high pressure pump 150'. As described above, when the temperature of the lubricant, L, is raised, the lubricant, L, undergoes a viscosity transition (e.g., a change from a substantially paste lubricant, L, to a substantially liquid lubricant, L) in order

to arrange the lubricant, L, in a more suitable state for being ejected from an applicator, S (e.g., a spray nozzle), of a particular depositing (e.g., "spraying") application upon one or more of the tire, T, and the wheel, W, at one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b". Therefore, by inducing a viscosity transition of the lubricant, L, to occur, one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L, from a spray nozzle, S, may not be limited to a particular (e.g., viscosity) lubricant, L, that is arranged in at a first temperature (e.g., "room temperature" / "ambient temperature"); accordingly, by permitting a viscosity transition of the lubricant, L, to occur as a result of inclusion of the high pressure pump 150', lubricants, L, having, for example, a non-liquid state of matter (such as, e.g., a semi-solid paste lubricant) at the first temperature (e.g., "room temperature" / "ambient temperature") may be utilized by one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L.

[0120] Referring to FIG. 8A, a lubrication conditioning system 100c is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100c directly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0121] In an example, the lubrication conditioning system 100c includes a lubricant reservoir 102c, a lubricant temperature modifier 104c, a lubricant temperature sensor 106c and a controller 108c. The lubricant reservoir 102c contains the lubricant, L. The lubricant temperature modifier 104c is arranged relative to (e.g., over) an opening 103c formed by the lubricant reservoir 102c in order to permit the lubricant temperature modifier 104c to directly communicate with the lubricant, L. The lubricant temperature sensor 106c may be arranged within a cavity 105c formed by the lubricant reservoir 102c and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108c may be communicatively coupled to the lubricant temperature modifier 104c and the lubricant temperature sensor 106c for receiving temperature readings from the lubricant temperature sensor 106c in order to de/actuate the lubricant temperature modifier 104c for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0122] In an implementation, the lubricant temperature modifier 104c may be a light source that emits light defined by a wavelength. The light source 104c may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. The light emitted from the light source 104c passes through the opening 103c formed by the

lubricant reservoir 102c in order to permit the light from the light source 104c to directly impacts upon / enters the lubricant, L; once the light impacts / enters the lubricant, L, the light may directly heat the lubricant, L, thereby raising the temperature of the lubrication from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0123] In an example, the controller 108c may include a manually-operated on/off switch to permit manual on/off switching of the light source 104c. The controller 108c may also include a display that displays the temperature of the lubricant, L, that is determined by the lubricant temperature sensor 106c; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106c to the controller 108c. Accordingly, if an operator of the lubrication conditioning systems 100c is aware of the type of lubricant, L, arranged within the lubricant reservoir 102c, and, if the operator of the lubrication conditioning system 100c is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108c in order to manually maintain control over the temperature of the lubricant, L.

[0124] In another example, the controller 108c may include logic that permits automatic control over the lubrication conditioning system 100c. In an example, a processor provided by the controller 108c may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100c, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106c to the controller 108c. Accordingly, the controller 108c may maintain the light source 104c in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108c may automatically switch the light source 104c to an 'off state.'

[0125] Further, in an embodiment, automatic control over the lubrication conditioning system 100c may be executed by providing the controller 108c with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108c may be provided with a user interface that permits an operator to inform the controller 108c which type of lubricant, L, is deposited into the lubricant reservoir 102c. Once the

operator informs the controller 108c which type of lubricant, L, is deposited into the lubricant reservoir 102c, the controller 108c will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108c. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104c will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0126] Unlike the exemplary embodiment described above at FIG. 4A, the lubricant reservoir 102c of the exemplary embodiment described above at FIG. 8A does not include an opening (see, e.g., 103a in FIG. 4A) such as a vent to atmosphere that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A; rather, the lubricant reservoir 102c is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0127] Although the lubricant reservoir 102c may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102c may include several ports 120c, 122c and 124c, which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120c may permit a source of pressurized fluid 126c to pressurize the cavity 105c formed by the lubricant reservoir 102c; movement of the pressurized fluid from the source of pressurized fluid 126c to the cavity 105c is permitted when a flow control valve 128c is arranged in an open orientation. In other instances, the fluid communication port 122c may permit a pressure sensor 130c to detect a pressurization level of the cavity 105c formed by the lubricant reservoir 102c.

[0128] In other examples, the fluid communication port 124c may permit the lubricant, L, contained in the cavity 105c to be evacuated from the lubricant reservoir 102c. A proximal end 132c₁ of a conduit member 132c may be fluidly-connected to the fluid communication port 124c, and, a distal end 132c₂ of the conduit member 132c may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134c may be connected to the conduit member 132c for selectively adjusting the temperature of the conduit member 132c. In other examples, a temperature sensor 136c may be disposed upon the conduit member 132c for determining the temperature of the conduit member 132c.

[0129] As seen in FIG. 8A, the controller 108c may also be communicatively-coupled to one or more of the source of pressurized fluid 126c, the flow control valve 128c, the pressure sensor 130c, the one or more heating elements 134c and the temperature sensor 136c. In an example,

the controller 108c may send and/or receive signals to one or more of the source of pressurized fluid 126c, the flow control valve 128c, the pressure sensor 130c, the one or more heating elements 134c and the temperature sensor 136c as follows.

[0130] The controller 108c may send a signal to the flow control valve 128c for arranging the flow control valve 128c in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126c to be in communication with the cavity 105c by way of the fluid communication port 124c. Upon the controller 108c sending a signal to the flow control valve 128c for arranging the flow control valve 128c in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126c may be directed into the cavity 105c and thereby registering an amount of pressure within the cavity 105c that is detected by the pressure sensor 130c; the pressure sensor 130c may communicate a signal to the controller 108c indicating the amount of pressure within the cavity 105c.

[0131] After pressurizing the cavity 105c with the pressurized fluid contained by the source of pressurized fluid 126c, and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105c by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124c and through the conduit member 132c. In some instances, if the controller 108c learns (e.g., from the signal sent from the pressure sensor 130c) that the cavity 105c is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108c causes the source of pressurized fluid 126c to increase the amount or flow rate of pressurized fluid provided to the cavity 105c by way of the fluid communication port 120c. In other examples, if the conduit member 132c is not sufficiently heated (which is determined by the controller 108c by way of a temperature signal sent from the temperature sensor 136c to the controller 108c), and, thereby cools the lubricant, L, flowing there-through, the controller 108c may actuate one or more heating elements 134c for raising the temperature of the conduit member 132c; upon increasing the temperature of the conduit member 132c, the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105c and into the conduit member 132c prior to exiting the applicator, S.

[0132] Referring to FIG. 8B, a lubrication conditioning system 100c' is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100c' directly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0133] In an example, the lubrication conditioning sys-

tem 100c' includes a lubricant reservoir 102c', a lubricant temperature modifier 104c', a lubricant temperature sensor 106c' and a controller 108c'. The lubricant reservoir 102c' contains the lubricant, L. At least a portion (see, e.g., 104c₂') of the lubricant temperature modifier 104c' is arranged within a cavity 105c' formed by the lubricant reservoir 102c' and submerged within the lubricant, L, in order to permit the lubricant temperature modifier 104c' to directly communicate with the lubricant, L. The lubricant temperature sensor 106c' may be arranged within the cavity 105c' formed by the lubricant reservoir 102c' and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108c' may be communicatively coupled to the lubricant temperature modifier 104c' and the lubricant temperature sensor 106c' for receiving temperature readings from the lubricant temperature sensor 106c' in order to de/actuate the lubricant temperature modifier 104c' for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0134] In an implementation, the lubricant temperature modifier 104c' may include an electrical source (e.g., a current source) 104c₁' connected to a heating coil 104c₂'. In an example, the controller 108c' may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104c₁' connected to the heating coil 104c₂'. The controller 108c' may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106c' to the controller 108c'. Accordingly, if an operator of the of lubrication conditioning systems 100c' is aware of the type of lubricant, L, arranged within the lubricant reservoir 102c', and, if the operator of the lubrication conditioning system 100c' is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108c' in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104c₁' is actuated, the electrical source 104c₁' may cause the heating coil 104c₂' to be heated; because the lubricant, L, is in direct contact with the heating coil 104c₂', the heating coil 104c₂' may directly heat the lubricant, L, thereby raising the temperature of the lubrication from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0135] In another example, the controller 108c' may include logic that permits automatic control over the lubrication conditioning system 100c'. In an example, a processor provided by the controller 108c' may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100c', the temperature

of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106c' to the controller 108c'. Accordingly, the controller 108c' may maintain the electrical source 104c₁' connected to the heating coil 104c₂' in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108c' may automatically switch the electrical source 104c₁' connected to the heating coil 104c₂' to an 'off state.'

[0136] Further, in an embodiment, automatic control over the lubrication conditioning system 100c' may be executed by providing the controller 108c' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108c' may be provided with a user interface that permits an operator to inform the controller 108c' which type of lubricant, L, is deposited into the lubricant reservoir 102c'. Once the operator informs the controller 108c' which type of lubricant, L, is deposited into the lubricant reservoir 102c', the controller 108c' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108c'. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104c₁' connected to the heating coil 104c₂' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0137] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 4B, the lubricant reservoir 102c' of the exemplary embodiment described above at FIG. 8B does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102c' is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0138] Although the lubricant reservoir 102c' may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102c' may include several ports 120c', 122c' and 124c', which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120c' may permit a source of pressurized fluid 126c' to pressurize the cavity 105c' formed by the lubricant reservoir 102c'; movement of the pressurized fluid from the source of pressurized fluid 126c' to the cavity 105c' is permitted

when a flow control valve 128c' is arranged in an open orientation. In other instances, the fluid communication port 122c' may permit a pressure sensor 130c' to detect a pressurization level of the cavity 105c' formed by the lubricant reservoir 102c'.

[0139] In other examples, the fluid communication port 124c' may permit the lubricant, L, contained in the cavity 105c' to be evacuated from the lubricant reservoir 102c'. A proximal end 132c₁' of a conduit member 132c' may be fluidly-connected to the fluid communication port 124c', and, a distal end 132c₂' of the conduit member 132c' may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134c' may be connected to the conduit member 132c' for selectively adjusting the temperature of the conduit member 132c'. In other examples, a temperature sensor 136c' may be disposed upon the conduit member 132c' for determining the temperature of the conduit member 132c'.

[0140] As seen in FIG. 8B, the controller 108c' may also be communicatively-coupled to one or more of the source of pressurized fluid 126c', the flow control valve 128c', the pressure sensor 130c', the one or more heating elements 134c' and the temperature sensor 136c'. In an example, the controller 108c' may send and/or receive signals to one or more of the source of pressurized fluid 126c', the flow control valve 128c', the pressure sensor 130c', the one or more heating elements 134c' and the temperature sensor 136c' as follows.

[0141] The controller 108c' may send a signal to the flow control valve 128c' for arranging the flow control valve 128c' in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126c' to be in communication with the cavity 105c' by way of the fluid communication port 124c'. Upon the controller 108c' sending a signal to the flow control valve 128c' for arranging the flow control valve 128c' in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126c' may be directed into the cavity 105c' and thereby registering an amount of pressure within the cavity 105c' that is detected by the pressure sensor 130c'; the pressure sensor 130c' may communicate a signal to the controller 108c' indicating the amount of pressure within the cavity 105c'.

[0142] After pressurizing the cavity 105c' with the pressurized fluid contained by the source of pressurized fluid 126c', and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105c' by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124c' and through the conduit member 132c'. In some instances, if the controller 108c' learns (e.g., from the signal sent from the pressure sensor 130c') that the cavity 105c' is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108c' causes

the source of pressurized fluid 126c' to increase the amount or flow rate of pressurized fluid provided to the cavity 105c' by way of the fluid communication port 120c'. In other examples, if the conduit member 132c' is not sufficiently heated (which is determined by the controller 108c' by way of a temperature signal sent from the temperature sensor 136c' to the controller 108c'), and, thereby cools the lubricant, L, flowing there-through, the controller 108c' may actuate one or more heating elements 134c' for raising the temperature of the conduit member 132c'; upon increasing the temperature of the conduit member 132c', the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105c' and into the conduit member 132c' prior to exiting the applicator, S.

[0143] Referring to FIG. 9A, a lubrication conditioning system 100d is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0144] In an example, the lubrication conditioning system 100d includes a lubricant reservoir 102d, a lubricant temperature modifier 104d, a lubricant temperature sensor 106d and a controller 108d. The lubricant reservoir 102d contains the lubricant, L. The lubricant temperature modifier 104d is arranged relative to (e.g., over) the lubricant reservoir 102d in order to permit the lubricant temperature modifier 104d to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L. The lubricant temperature sensor 106d may be arranged within a cavity 105d formed by the lubricant reservoir 102d and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108d may be communicatively coupled to the lubricant temperature modifier 104d and the lubricant temperature sensor 106d for receiving temperature readings from the lubricant temperature sensor 106d in order to de/actuate the lubricant temperature modifier 104d for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0145] In an implementation, the lubricant temperature modifier 104d may be a light source that emits light defined by a wavelength. The light source 104d may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. Unlike the embodiment described above at FIG. 8A, the light emitted from the light source 104d does not pass through an opening (see, e.g., opening 103c of FIG. 8A) formed by the lubricant reservoir 102d, but, rather, the light impacts upon the material defining the lubricant reservoir 102d itself thereby raising the temperature of the lubricant reservoir 102d. Because the lubricant, L, is contained by and in contact with the lubricant reservoir 102d, the light emitted by the light

source 104d that heats the material defining the lubricant reservoir 102d may thereby indirectly heat the lubricant, L, contained by and in contact with the lubricant reservoir 102d such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0146] In an example, the controller 108d may include a manually-operated on/off switch to permit manual on/off switching of the light source 104d. The controller 108d may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106d to the controller 108d. Accordingly, if an operator of the of lubrication conditioning systems 100d is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d, and, if the operator of the lubrication conditioning system 100d is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d in order to manually maintain control over the temperature of the lubricant, L.

[0147] In another example, the controller 108d may include logic that permits automatic control over the lubrication conditioning system 100d. In an example, a processor provided by the controller 108d may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106d to the controller 108d. Accordingly, the controller 108d may maintain the light source 104d in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d may automatically switch the light source 104d to an 'off state.'

[0148] Further, in an embodiment, automatic control over the lubrication conditioning system 100d may be executed by providing the controller 108d with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d may be provided with a user interface that permits an operator to inform the controller 108d which type of lubricant, L, is deposited into the lubricant reservoir 102d. Once the operator informs the controller 108d which type of lubricant, L, is deposited into the lubricant reservoir 102d, the

controller 108d will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104d will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0149] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5A, the lubricant reservoir 102d of the exemplary embodiment described above at FIG. 9A does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0150] Although the lubricant reservoir 102d may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d may include several ports 120d, 122d and 124d, which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d may permit a source of pressurized fluid 126d to pressurize the cavity 105d formed by the lubricant reservoir 102d; movement of the pressurized fluid from the source of pressurized fluid 126d to the cavity 105d is permitted when a flow control valve 128d is arranged in an open orientation. In other instances, the fluid communication port 122d may permit a pressure sensor 130d to detect a pressurization level of the cavity 105d formed by the lubricant reservoir 102d.

[0151] In other examples, the fluid communication port 124d may permit the lubricant, L, contained in the cavity 105d to be evacuated from the lubricant reservoir 102d. A proximal end 132d₁ of a conduit member 132d may be fluidly-connected to the fluid communication port 124d, and, a distal end 132d₂ of the conduit member 132d may be connected to one or more of the wheel lubricating substation 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d may be connected to the conduit member 132d for selectively adjusting the temperature of the conduit member 132d. In other examples, a temperature sensor 136d may be disposed upon the conduit member 132d for determining the temperature of the conduit member 132d.

[0152] As seen in FIG. 9A, the controller 108d may also be communicatively-coupled to one or more of the source of pressurized fluid 126d, the flow control valve 128d, the pressure sensor 130d, the one or more heating elements 134d and the temperature sensor 136d. In an example, the controller 108d may send and/or receive signals to one or more of the source of pressurized fluid 126d, the flow control valve 128d, the pressure sensor

130d, the one or more heating elements 134d and the temperature sensor 136d as follows.

[0153] The controller 108d may send a signal to the flow control valve 128d for arranging the flow control valve 128d in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d to be in communication with the cavity 105d by way of the fluid communication port 124d. Upon the controller 108d sending a signal to the flow control valve 128d for arranging the flow control valve 128d in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d may be directed into the cavity 105d and thereby registering an amount of pressure within the cavity 105d that is detected by the pressure sensor 130d; the pressure sensor 130d may communicate a signal to the controller 108d indicating the amount of pressure within the cavity 105d.

[0154] After pressurizing the cavity 105d with the pressurized fluid contained by the source of pressurized fluid 126d, and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d and through the conduit member 132d. In some instances, if the controller 108d learns (e.g., from the signal sent from the pressure sensor 130d) that the cavity 105d is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d causes the source of pressurized fluid 126d to increase the amount or flow rate of pressurized fluid provided to the cavity 105d by way of the fluid communication port 120d. In other examples, if the conduit member 132d is not sufficiently heated (which is determined by the controller 108d by way of a temperature signal sent from the temperature sensor 136d to the controller 108d), and, thereby cools the lubricant, L, flowing there-through, the controller 108d may actuate one or more heating elements 134d for raising the temperature of the conduit member 132d; upon increasing the temperature of the conduit member 132d, the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d and into the conduit member 132d prior to exiting the applicator, S.

[0155] Referring to FIG. 9B, a lubrication conditioning system 100d' is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d' indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0156] In an example, the lubrication conditioning system 100d' includes a lubricant reservoir 102d', a lubricant temperature modifier 104d', a lubricant temperature sensor 106d', a controller 108d', a fluid container 110d' and

a fluid temperature sensor 112d'. The lubricant reservoir 102d' contains the lubricant, L. The lubricant temperature modifier 104d' is arranged relative to (e.g., over) the lubricant reservoir 102d' and the fluid container 110d' in order to permit the lubricant temperature modifier 104d' to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L; indirect communication of the lubricant temperature modifier 104d' with the lubricant, L, is achieved by submerging the lubricant reservoir 102d' within a fluid, F, that is contained by the fluid container 110d'.

[0157] The lubricant temperature sensor 106d' may be arranged within a cavity 105d' formed by the lubricant reservoir 102d' and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112d' may be arranged within a cavity 113d' formed by the fluid container 110d' and submerged within the fluid, F, for detecting a temperature of the fluid, F. The controller 108d may be communicatively coupled to the lubricant temperature modifier 104d', the lubricant temperature sensor 106d' and the fluid temperature sensor 112d' for receiving temperature readings from one or more of the lubricant temperature sensor 106d' and the fluid temperature sensor 112d' in order to de/actuate the lubricant temperature modifier 104d' for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0158] In an implementation, the lubricant temperature modifier 104d' may be a light source that emits light defined by a wavelength. The light source 104d' may be any desirable light source, such as, for example, an incandescent light source, an infrared light source, a laser light source, or the like. Unlike the embodiment described above at FIG. 8A, the light emitted from the light source 104d' does not pass through an opening (see, e.g., opening 103c of FIG. 8A) formed by the lubricant reservoir 102d', but, rather, the light impacts upon / enters the fluid, F, arranged within the fluid container 110d' thereby raising the temperature of the fluid, F, that surrounds the lubricant reservoir 102d'. Because the lubricant, L, is contained by and in direct contact with an interior surface of lubricant reservoir 102d', and, because an exterior surface of the lubricant reservoir 102d' is in direct contact with the fluid, F, the light emitted by the light source 104d' that heats the fluid, F, may thereby indirectly heat the lubricant, L, contained by and in contact with the lubricant reservoir 102d' such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0159] In an example, the controller 108d' may include a manually-operated on/off switch to permit manual on/off switching of the light source 104d'. The controller 108d' may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal

that is sent from the from one or more of the lubricant temperature sensor 106d' and the fluid temperature sensor 112d' to the controller 108d'. Accordingly, if an operator of the of lubrication conditioning systems 100d' is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d', and, if the operator of the lubrication conditioning system 100d' is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d' in order to manually maintain control over the temperature of the lubricant, L.

[0160] In another example, the controller 108d' may include logic that permits automatic control over the lubrication conditioning system 100d'. In an example, a processor provided by the controller 108d' may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d', the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106d' and the fluid temperature sensor 112d' to the controller 108d'. Accordingly, the controller 108d' may maintain the light source 104d' in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d' may automatically switch the light source 104d' to an 'off state.'

[0161] Further, in an embodiment, automatic control over the lubrication conditioning system 100d' may be executed by providing the controller 108d' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d' may be provided with a user interface that permits an operator to inform the controller 108d' which type of lubricant, L, is deposited into the lubricant reservoir 102d'. Once the operator informs the controller 108d' which type of lubricant, L, is deposited into the lubricant reservoir 102d', the controller 108d' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d'. Accordingly, upon the operator actuating the lubrication conditioning system, the light source 104d' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0162] In a somewhat similar fashion to the exemplary

embodiment described above at FIG. 5B, the lubricant reservoir 102d' of the exemplary embodiment described above at FIG. 9B does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d' is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0163] Although the lubricant reservoir 102d' may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d' may include several ports 120d', 122d' and 124d', which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d' may permit a source of pressurized fluid 126d' to pressurize the cavity 105d' formed by the lubricant reservoir 102d'; movement of the pressurized fluid from the source of pressurized fluid 126d' to the cavity 105d' is permitted when a flow control valve 128d' is arranged in an open orientation. In other instances, the fluid communication port 122d' may permit a pressure sensor 130d' to detect a pressurization level of the cavity 105d' formed by the lubricant reservoir 102d'.

[0164] In other examples, the fluid communication port 124d' may permit the lubricant, L, contained in the cavity 105d' to be evacuated from the lubricant reservoir 102d'. A proximal end 132d₁' of a conduit member 132d' may be fluidly-connected to the fluid communication port 124d', and, a distal end 132d₂' of the conduit member 132d' may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d' may be connected to the conduit member 132d' for selectively adjusting the temperature of the conduit member 132d'. In other examples, a temperature sensor 136d' may be disposed upon the conduit member 132d' for determining the temperature of the conduit member 132d'.

[0165] As seen in FIG. 9B, the controller 108d' may also be communicatively-coupled to one or more of the source of pressurized fluid 126d', the flow control valve 128d', the pressure sensor 130d', the one or more heating elements 134d' and the temperature sensor 136d'. In an example, the controller 108d' may send and/or receive signals to one or more of the source of pressurized fluid 126d', the flow control valve 128d', the pressure sensor 130d', the one or more heating elements 134d' and the temperature sensor 136d' as follows.

[0166] The controller 108d' may send a signal to the flow control valve 128d' for arranging the flow control valve 128d' in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d' to be in communication with the cavity 105d' by way of the fluid communication port 124d'. Upon the controller 108d' sending a signal to the flow control valve 128d' for arranging the flow control valve 128d' in the open orientation, the pressurized fluid contained by the

source of pressurized fluid 126d' may be directed into the cavity 105d' and thereby registering an amount of pressure within the cavity 105d' that is detected by the pressure sensor 130d'; the pressure sensor 130d' may communicate a signal to the controller 108d' indicating the amount of pressure within the cavity 105d'.

[0167] After pressurizing the cavity 105d' with the pressurized fluid contained by the source of pressurized fluid 126d', and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d' by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d' and through the conduit member 132d'. In some instances, if the controller 108d' learns (e.g., from the signal sent from the pressure sensor 130d') that the cavity 105d' is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d' causes the source of pressurized fluid 126d' to increase the amount or flow rate of pressurized fluid provided to the cavity 105d' by way of the fluid communication port 120d'. In other examples, if the conduit member 132d' is not sufficiently heated (which is determined by the controller 108d' by way of a temperature signal sent from the temperature sensor 136d' to the controller 108d'), and, thereby cools the lubricant, L, flowing there-through, the controller 108d' may actuate one or more heating elements 134d' for raising the temperature of the conduit member 132d'; upon increasing the temperature of the conduit member 132d', the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d' and into the conduit member 132d' prior to exiting the applicator, S.

[0168] Referring to FIG. 9C, a lubrication conditioning system 100d" is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d" indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0169] In an example, the lubrication conditioning system 100d" includes a lubricant reservoir 102d", a lubricant temperature modifier 104d", a lubricant temperature sensor 106d", a controller 108d", a fluid container 110d" and a fluid temperature sensor 112d". The lubricant reservoir 102d" contains the lubricant, L. At least a portion (see, e.g., 104d₂") of the lubricant temperature modifier 104d" is arranged within a cavity 113d" formed by the fluid container 110d" and submerged within a fluid, F, contained by the fluid container 110d" in order to permit the lubricant temperature modifier 104d" to indirectly communicate with the lubricant, L; indirect communication of the lubricant temperature modifier 104d" with the lubricant, L, is achieved by submerging the lubricant reservoir 102d" containing the lubricant, L, within the fluid,

F, that is contained within the cavity 113d" of the fluid container 110d".

[0170] The lubricant temperature sensor 106d" may be arranged within a cavity 105d" formed by the lubricant reservoir 102d" and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112d" may be arranged within the cavity 113d" formed by the fluid container 110d" and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0171] The controller 108d" may be communicatively coupled to the lubricant temperature modifier 104d", the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" for receiving temperature readings from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" in order to de/actuate the lubricant temperature modifier 104d" for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0172] In an implementation, the lubricant temperature modifier 104d" may include an electrical source (e.g., a current source) 104d₁" connected to a heating coil 104d₂". In an example, the controller 108d" may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104d₁" connected to the heating coil 104d₂". The controller 108d" may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" to the controller 108d". Accordingly, if an operator of the of lubrication conditioning systems 100d" is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d", and, if the operator of the lubrication conditioning system 100d" is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d" in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104d₁" is actuated, the electrical source 104d₁" may cause the heating coil 104d₂" to be heated; because the fluid, F, is in direct contact with the heating coil 104d₂", the heating coil 104d₂" may directly heat the fluid, F. Because the lubricant reservoir 102d" is in direct contact with the fluid, F, the lubricant, L, contained within lubricant reservoir 102d" is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0173] In another example, the controller 108d" may include logic that permits automatic control over the lubrication conditioning system 100d". In an example, a

processor provided by the controller 108d" may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d", the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" to the controller 108d". Accordingly, the controller 108d" may maintain the electrical source 104d₁" connected to the heating coil 104d₂" in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d" may automatically switch the electrical source 104d₁" connected to the heating coil 104d₂" to an 'off state'.

[0174] Further, in an embodiment, automatic control over the lubrication conditioning system 100d" may be executed by providing the controller 108d" with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d" may be provided with a user interface that permits an operator to inform the controller 108d" which type of lubricant, L, is deposited into the lubricant reservoir 102d". Once the operator informs the controller 108d" which type of lubricant, L, is deposited into the lubricant reservoir 102d", the controller 108d" will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d". Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104d₁" connected to the heating coil 104d₂" will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0175] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5C, the lubricant reservoir 102d" of the exemplary embodiment described above at FIG. 9C does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d" is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0176] Although the lubricant reservoir 102d" may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d" may include several ports 120d", 122d" and 124d", which may be re-

ferred to as one or more fluid communication ports. In some instances, the fluid communication port 120d" may permit a source of pressurized fluid 126d" to pressurize the cavity 105d" formed by the lubricant reservoir 102d"; movement of the pressurized fluid from the source of pressurized fluid 126d" to the cavity 105d" is permitted when a flow control valve 128d" is arranged in an open orientation. In other instances, the fluid communication port 122d" may permit a pressure sensor 130d" to detect a pressurization level of the cavity 105d" formed by the lubricant reservoir 102d".

[0177] In other examples, the fluid communication port 124d" may permit the lubricant, L, contained in the cavity 105d" to be evacuated from the lubricant reservoir 102d". A proximal end 132d₁" of a conduit member 132d" may be fluidly-connected to the fluid communication port 124d", and, a distal end 132d₂" of the conduit member 132d" may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d" may be connected to the conduit member 132d" for selectively adjusting the temperature of the conduit member 132d". In other examples, a temperature sensor 136d" may be disposed upon the conduit member 132d" for determining the temperature of the conduit member 132d".

[0178] As seen in FIG. 9C, the controller 108d" may also be communicatively-coupled to one or more of the source of pressurized fluid 126d", the flow control valve 128d", the pressure sensor 130d", the one or more heating elements 134d" and the temperature sensor 136d". In an example, the controller 108d" may send and/or receive signals to one or more of the source of pressurized fluid 126d", the flow control valve 128d", the pressure sensor 130d", the one or more heating elements 134d" and the temperature sensor 136d" as follows.

[0179] The controller 108d" may send a signal to the flow control valve 128d" for arranging the flow control valve 128d" in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d" to be in communication with the cavity 105d" by way of the fluid communication port 124d". Upon the controller 108d" sending a signal to the flow control valve 128d" for arranging the flow control valve 128d" in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d" may be directed into the cavity 105d" and thereby registering an amount of pressure within the cavity 105d" that is detected by the pressure sensor 130d"; the pressure sensor 130d" may communicate a signal to the controller 108d" indicating the amount of pressure within the cavity 105d".

[0180] After pressurizing the cavity 105d" with the pressurized fluid contained by the source of pressurized fluid 126d", and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d" by way of the pressurized fluid pushing the lubricant, L, out of

the fluid communication port 124d" and through the conduit member 132d". In some instances, if the controller 108d" learns (e.g., from the signal sent from the pressure sensor 130d") that the cavity 105d" is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d" causes the source of pressurized fluid 126d" to increase the amount or flow rate of pressurized fluid provided to the cavity 105d" by way of the fluid communication port 120d". In other examples, if the conduit member 132d" is not sufficiently heated (which is determined by the controller 108d" by way of a temperature signal sent from the temperature sensor 136d" to the controller 108d"), and, thereby cools the lubricant, L, flowing there-through, the controller 108d" may actuate one or more heating elements 134d" for raising the temperature of the conduit member 132d"; upon increasing the temperature of the conduit member 132d", the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d" and into the conduit member 132d" prior to exiting the applicator, S.

[0181] Referring to FIG. 9D, a lubrication conditioning system 100d'" is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d'" indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0182] In an example, the lubrication conditioning system 100d'" includes a lubricant reservoir 102d'", a lubricant temperature modifier 104d'", a lubricant temperature sensor 106d'" and a controller 108d'". The lubricant reservoir 102d'" contains the lubricant, L. Unlike the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d" described above, the lubricant temperature modifier 104d'" is not submerged within the lubricant, L, or the fluid, F, nor is the lubricant temperature modifier 104d'" arranged in a spaced apart relationship with respect to, lubricant reservoir 102c, 102c', 102d, 102d', 102d" and/or fluid container 102d', 102d"; rather, a portion (see, e.g., 104d₂'") of the lubricant temperature modifier 104d'" is disposed directly adjacent an exterior surface 114d'" of the lubricant reservoir 102d'". Accordingly, as a result of the lubricant temperature modifier 104d'" being arranged directly adjacent the exterior surface 114d'" of the lubricant reservoir 102d'", the portion 104d₂'" of the lubricant temperature modifier 104d'" permits the lubricant temperature modifier 104d'" to indirectly communicate with the lubricant, L, by way of the material defined by lubricant reservoir 102d'".

[0183] The lubricant temperature sensor 106d'" may be arranged within a cavity 105d'" formed by the lubricant reservoir 102d'" and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108d'" may be communicatively coupled to the lubricant temperature modifier 104d'" and the lubricant

temperature sensor 106d'" for receiving temperature readings from the lubricant temperature sensor 106d'" in order to de/actuate the lubricant temperature modifier 104d'" for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0184] In an implementation, the lubricant temperature modifier 104d'" may include an electrical source (e.g., a current source) 104d₁'" connected to a hot plate 104d₂'". In an example, the controller 108d'" may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104d₁'" connected to the hot plate 104d₂'". The controller 108d'" may also include a display that displays the temperature of the lubricant, L; the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106d'" to the controller 108d'". Accordingly, if an operator of the of lubrication conditioning systems 100d'" is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d'", and, if the operator of the lubrication conditioning system 100d'" is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d'" in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104d₁'" is actuated, the electrical source 104d₁'" may cause the hot plate 104d₂'" to be heated; because the exterior surface 114d'" of the lubricant reservoir 102d'" is in direct contact with the hot plate 104d₂'", the hot plate 104d₂'" may directly heat the material defining the lubricant reservoir 102d'" ; because the lubricant reservoir 102d'" is in direct contact with the lubricant, L, the lubricant, L, is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0185] In another example, the controller 108d'" may include logic that permits automatic control over the lubrication conditioning system 100d'". In an example, a processor provided by the controller 108d'" may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d'", the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the lubricant temperature sensor 106d'" to the controller 108d'". Accordingly, the controller 108d'" may maintain the electrical source 104d₁'" connected to the hot plate 104d₂'" in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d'" may automatically switch the hot plate 104d'" to an 'off state.'

[0186] Further, in an embodiment, automatic control

over the lubrication conditioning system 100d''' may be executed by providing the controller 108d''' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d''' may be provided with a user interface that permits an operator to inform the controller 108d''' which type of lubricant, L, is deposited into the lubricant reservoir 102d'''. Once the operator informs the controller 108d''' which type of lubricant, L, is deposited into the lubricant reservoir 102d''', the controller 108d''' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d'''. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104d₁''' connected to the hot plate 104d₂''' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0187] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5D, the lubricant reservoir 102d''' of the exemplary embodiment described above at FIG. 9D does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d''' is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0188] Although the lubricant reservoir 102d''' may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d''' may include several ports 120d''', 122d''' and 124d''', which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d''' may permit a source of pressurized fluid 126d''' to pressurize the cavity 105d''' formed by the lubricant reservoir 102d'''; movement of the pressurized fluid from the source of pressurized fluid 126d''' to the cavity 105d''' is permitted when a flow control valve 128d''' is arranged in an open orientation. In other instances, the fluid communication port 122d''' may permit a pressure sensor 130d''' to detect a pressurization level of the cavity 105d''' formed by the lubricant reservoir 102d'''.

[0189] In other examples, the fluid communication port 124d''' may permit the lubricant, L, contained in the cavity 105d''' to be evacuated from the lubricant reservoir 102d'''. A proximal end 132d₁''' of a conduit member 132d''' may be fluidly-connected to the fluid communication port 124d''', and, a distal end 132d₂''' of the conduit member 132d''' may be connected to one or more of the

wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d''' may be connected to the conduit member 132d''' for selectively adjusting the temperature of the conduit member 132d'''. In other examples, a temperature sensor 136d''' may be disposed upon the conduit member 132d''' for determining the temperature of the conduit member 132d'''.

[0190] As seen in FIG. 9D, the controller 108d''' may also be communicatively-coupled to one or more of the source of pressurized fluid 126d''', the flow control valve 128d''', the pressure sensor 130d''', the one or more heating elements 134d''' and the temperature sensor 136d'''. In an example, the controller 108d''' may send and/or receive signals to one or more of the source of pressurized fluid 126d''', the flow control valve 128d''', the pressure sensor 130d''', the one or more heating elements 134d''' and the temperature sensor 136d''' as follows.

[0191] The controller 108d''' may send a signal to the flow control valve 128d''' for arranging the flow control valve 128d''' in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d''' to be in communication with the cavity 105d''' by way of the fluid communication port 124d'''. Upon the controller 108d''' sending a signal to the flow control valve 128d''' for arranging the flow control valve 128d''' in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d''' may be directed into the cavity 105d''' and thereby registering an amount of pressure within the cavity 105d''' that is detected by the pressure sensor 130d'''; the pressure sensor 130d''' may communicate a signal to the controller 108d''' indicating the amount of pressure within the cavity 105d'''.

[0192] After pressurizing the cavity 105d''' with the pressurized fluid contained by the source of pressurized fluid 126d''', and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d''' by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d''' and through the conduit member 132d'''. In some instances, if the controller 108d''' learns (e.g., from the signal sent from the pressure sensor 130d''') that the cavity 105d''' is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d''' causes the source of pressurized fluid 126d''' to increase the amount or flow rate of pressurized fluid provided to the cavity 105d''' by way of the fluid communication port 120d'''. In other examples, if the conduit member 132d''' is not sufficiently heated (which is determined by the controller 108d''' by way of a temperature signal sent from the temperature sensor 136d''' to the controller 108d'''), and, thereby cools the lubricant, L, flowing there-through, the controller 108d''' may actuate one or more heating elements 134d''' for raising the temperature of the conduit member 132d'''; upon increasing the temperature of the

conduit member 132d", the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d" and into the conduit member 132d" prior to exiting the applicator, S.

[0193] Referring to FIG. 9E, a lubrication conditioning system 100d" is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d" indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0194] In an example, the lubrication conditioning system 100d" includes a lubricant reservoir 102d", a lubricant temperature modifier 104d", a lubricant temperature sensor 106d", a controller 108d", a fluid container 110d" and a fluid temperature sensor 112d". The lubricant reservoir 102d" contains the lubricant, L, and the fluid container 110d" contains a fluid, F. Unlike the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d" described above, the lubricant temperature modifier 104d" is not submerged within the lubricant, L, or the fluid, F, nor is the lubricant temperature modifier 104d" arranged in a spaced apart relationship with respect to, lubricant reservoir 102c, 102c', 102d, 102d', 102d" and/or fluid container 102d', 102d"; rather, a portion (see, e.g., 104d₂") of the lubricant temperature modifier 104d" is disposed directly adjacent an exterior surface 116d" of the fluid container 110d". Accordingly, as a result of the portion 104d₂" of the temperature modifier 104d" being arranged directly adjacent the exterior surface 116d" of the fluid container 110d", the portion 104d₂" of the lubricant temperature modifier 104d" permits the lubricant temperature modifier 104d" to indirectly communicate with the lubricant, L, by way of: the material defining the lubricant reservoir 102d", the material defining the fluid container 110d" and the fluid, F, that is contained by the fluid container 110d" that surrounds the lubricant reservoir 102d".

[0195] The lubricant temperature sensor 106d" may be arranged within a cavity 105d" formed by the lubricant reservoir 102d" and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112d" may be arranged within the cavity 113d" formed by the fluid container 110d" and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0196] The controller 108d" may be communicatively coupled to the lubricant temperature modifier 104d", the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" for receiving temperature readings from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" in order to de/actuate the lubricant temperature modifier 104d" for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0197] In an implementation, the lubricant temperature modifier 104d" may include an electrical source (e.g., a current source) 104d₁" connected to a hot plate 104d₂". In an example, the controller 108d" may include a manually-operated on/off switch to permit manual on/off switching of the electrical source 104d₁" connected to the hot plate 104d₂". The controller 108d" may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" to the controller 108d". Accordingly, if an operator of the of lubrication conditioning systems 100d" is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d", and, if the operator of the lubrication conditioning system 100d" is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d" in order to manually maintain control over the temperature of the lubricant, L. Once the electrical source 104d₁" is actuated, the electrical source 104d₁" may cause the hot plate 104d₂" to be heated; because the exterior surface 116d" of the fluid container 110d" is in direct contact with the hot plate 104d₂", the hot plate 104d₂" may directly heat the fluid, F. Because the lubricant reservoir 102d" is in direct contact with the exterior surface 116d" of the fluid container 110d", which contains the fluid, F, the lubricant, L, contained within lubricant reservoir 102d" and submerged within the fluid, F, is also heated, thereby raising the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0198] In another example, the controller 108d" may include logic that permits automatic control over the lubrication conditioning system 100d". In an example, a processor provided by the controller 108d" may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d", the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106d" and the fluid temperature sensor 112d" to the controller 108d". Accordingly, the controller 108d" may maintain the electrical source 104d₁" connected to the hot plate 104d₂" in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d" may automatically switch the hot plate 104d₂" to an 'off state.'

[0199] Further, in an embodiment, automatic control

over the lubrication conditioning system 100d^{'''} may be executed by providing the controller 108d^{'''} with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d^{'''} may be provided with a user interface that permits an operator to inform the controller 108d^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102d^{'''}. Once the operator informs the controller 108d^{'''} which type of lubricant, L, is deposited into the lubricant reservoir 102d^{'''}, the controller 108d^{'''} will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d^{'''}. Accordingly, upon the operator actuating the lubrication conditioning system, the electrical source 104d₁^{'''} connected to the hot plate 104d₂^{'''} will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0200] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5E, the lubricant reservoir 102d^{'''} of the exemplary embodiment described above at FIG. 9E does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d^{'''} is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0201] Although the lubricant reservoir 102d^{'''} may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d^{'''} may include several ports 120d^{'''}, 122d^{'''} and 124d^{'''}, which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d^{'''} may permit a source of pressurized fluid 126d^{'''} to pressurize the cavity 105d^{'''} formed by the lubricant reservoir 102d^{'''}; movement of the pressurized fluid from the source of pressurized fluid 126d^{'''} to the cavity 105d^{'''} is permitted when a flow control valve 128d^{'''} is arranged in an open orientation. In other instances, the fluid communication port 122d^{'''} may permit a pressure sensor 130d^{'''} to detect a pressurization level of the cavity 105d^{'''} formed by the lubricant reservoir 102d^{'''}.

[0202] In other examples, the fluid communication port 124d^{'''} may permit the lubricant, L, contained in the cavity 105d^{'''} to be evacuated from the lubricant reservoir 102d^{'''}. A proximal end 132d₁^{'''} of a conduit member 132d^{'''} may be fluidly-connected to the fluid communication port 124d^{'''}, and, a distal end 132d₂^{'''} of the conduit member 132d^{'''} may be connected to one or more of the

wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d^{'''} may be connected to the conduit member 132d^{'''} for selectively adjusting the temperature of the conduit member 132d^{'''}. In other examples, a temperature sensor 136d^{'''} may be disposed upon the conduit member 132d^{'''} for determining the temperature of the conduit member 132d^{'''}.

[0203] As seen in FIG. 9E, the controller 108d^{'''} may also be communicatively-coupled to one or more of the source of pressurized fluid 126d^{'''}, the flow control valve 128d^{'''}, the pressure sensor 130d^{'''}, the one or more heating elements 134d^{'''} and the temperature sensor 136d^{'''}. In an example, the controller 108d^{'''} may send and/or receive signals to one or more of the source of pressurized fluid 126d^{'''}, the flow control valve 128d^{'''}, the pressure sensor 130d^{'''}, the one or more heating elements 134d^{'''} and the temperature sensor 136d^{'''} as follows.

[0204] The controller 108d^{'''} may send a signal to the flow control valve 128d^{'''} for arranging the flow control valve 128d^{'''} in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d^{'''} to be in communication with the cavity 105d^{'''} by way of the fluid communication port 124d^{'''}. Upon the controller 108d^{'''} sending a signal to the flow control valve 128d^{'''} for arranging the flow control valve 128d^{'''} in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d^{'''} may be directed into the cavity 105d^{'''} and thereby registering an amount of pressure within the cavity 105d^{'''} that is detected by the pressure sensor 130d^{'''}; the pressure sensor 130d^{'''} may communicate a signal to the controller 108d^{'''} indicating the amount of pressure within the cavity 105d^{'''}.

[0205] After pressurizing the cavity 105d^{'''} with the pressurized fluid contained by the source of pressurized fluid 126d^{'''}, and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d^{'''} by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d^{'''} and through the conduit member 132d^{'''}. In some instances, if the controller 108d^{'''} learns (e.g., from the signal sent from the pressure sensor 130d^{'''}) that the cavity 105d^{'''} is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d^{'''} causes the source of pressurized fluid 126d^{'''} to increase the amount or flow rate of pressurized fluid provided to the cavity 105d^{'''} by way of the fluid communication port 120d^{'''}. In other examples, if the conduit member 132d^{'''} is not sufficiently heated (which is determined by the controller 108d^{'''} by way of a temperature signal sent from the temperature sensor 136d^{'''} to the controller 108d^{'''}), and, thereby cools the lubricant, L, flowing there-through, the controller 108d^{'''} may actuate one or more heating elements 134d^{'''} for raising the temperature of the conduit member 132d^{'''}; upon increasing the temperature of

the conduit member 132d''', the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d''' and into the conduit member 132d''' prior to exiting the applicator, S.

[0206] Referring to FIG. 9F, a lubrication conditioning system 100d''' is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d''' indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0207] In an example, the lubrication conditioning system 100d''' includes a lubricant reservoir 102d''', a lubricant temperature modifier 104d''', a lubricant temperature sensor 106d''', a controller 108d''' and an enclosed housing 118d'''. The lubricant reservoir 102d''' contains the lubricant, L. The lubricant temperature modifier 104d''' is arranged relative to (e.g., next to or proximate) the lubricant reservoir 102d''' and within the enclosed housing 118d''' along with the lubricant reservoir 102d''' in order to permit the lubricant temperature modifier 104d''' to indirectly communicate with the lubricant, L, that is contained by the lubricant reservoir, L. The lubricant temperature sensor 106d''' may be arranged within a cavity 105d''' formed by the lubricant reservoir 102d''' and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The controller 108d''' may be communicatively coupled to the lubricant temperature modifier 104d''' and the lubricant temperature sensor 106d''' for receiving temperature readings from the lubricant temperature sensor 106d''' in order to de/actuate the lubricant temperature modifier 104d''' for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0208] In an implementation, the lubricant temperature modifier 104d''' may be a burner that burns a fuel (e.g., gas) in order to produce a flame. The flame heats the ambient air within the enclosed housing 118d''' thereby raising the temperature of one or more of the lubricant reservoir 102d''' and lubricant, L, that are arranged within the enclosed housing 118d'''. Because the lubricant, L, is arranged within the enclosed housing 118d''', the fluid (i.e., the ambient air, A) within the enclosed housing 118d''' may indirectly heat one or more of the lubricant reservoir 102d''' and the lubricant, L, contained by and in contact with the lubricant reservoir 102d''' such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0209] In an example, the controller 108d''' may include a manually-operated on/off switch to permit manual on/off switching of the burner 104d'''. The controller 108d''' may also include a display that displays the temperature of the lubricant, L; the temperature of the lubri-

cant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106d''' to the controller 108d'''. Accordingly, if an operator of the of lubrication conditioning systems 100d''' is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d''', and, if the operator of the lubrication conditioning system 100d''' is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the operator may de/actuate the on/off switch provided by the controller 108d''' in order to manually maintain control over the temperature of the lubricant, L.

[0210] In another example, the controller 108d''' may include logic that permits automatic control over the lubrication conditioning system 100d'''. In an example, a processor provided by the controller 108d''' may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d''' the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from the from the lubricant temperature sensor 106d''' to the controller 108d'''. Accordingly, the controller 108d''' may maintain the burner 104d''' in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d''' may automatically switch the burner 104d''' to an 'off state.'

[0211] Further, in an embodiment, automatic control over the lubrication conditioning system 100d''' may be executed by providing the controller 108d''' with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d''' may be provided with a user interface that permits an operator to inform the controller 108d''' which type of lubricant, L, is deposited into the lubricant reservoir 102d'''. Once the operator informs the controller 108d''' which type of lubricant, L, is deposited into the lubricant reservoir 102d''', the controller 108d''' will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d'''. Accordingly, upon the operator actuating the lubrication conditioning system, the burner 104d''' will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0212] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5F, the lubricant

reservoir 102d^{'''} of the exemplary embodiment described above at FIG. 9F does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d^{'''} is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0213] Although the lubricant reservoir 102d^{'''} may be defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d^{'''} may include several ports 120d^{'''}, 122d^{'''} and 124d^{'''}, which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d^{'''} may permit a source of pressurized fluid 126d^{'''} to pressurize the cavity 105d^{'''} formed by the lubricant reservoir 102d^{'''}; movement of the pressurized fluid from the source of pressurized fluid 126d^{'''} to the cavity 105d^{'''} is permitted when a flow control valve 128d^{'''} is arranged in an open orientation. In other instances, the fluid communication port 122d^{'''} may permit a pressure sensor 130d^{'''} to detect a pressurization level of the cavity 105d^{'''} formed by the lubricant reservoir 102d^{'''}.

[0214] In other examples, the fluid communication port 124d^{'''} may permit the lubricant, L, contained in the cavity 105d^{'''} to be evacuated from the lubricant reservoir 102d^{'''}. A proximal end 132d₁^{'''} of a conduit member 132d^{'''} may be fluidly-connected to the fluid communication port 124d^{'''}, and, a distal end 132d₂^{'''} of the conduit member 132d^{'''} may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d^{'''} may be connected to the conduit member 132d^{'''} for selectively adjusting the temperature of the conduit member 132d^{'''}. In other examples, a temperature sensor 136d^{'''} may be disposed upon the conduit member 132d^{'''} for determining the temperature of the conduit member 132d^{'''}.

[0215] As seen in FIG. 9F, the controller 108d^{'''} may also be communicatively-coupled to one or more of the source of pressurized fluid 126d^{'''}, the flow control valve 128d^{'''}, the pressure sensor 130d^{'''}, the one or more heating elements 134d^{'''} and the temperature sensor 136d^{'''}. In an example, the controller 108d^{'''} may send and/or receive signals to one or more of the source of pressurized fluid 126d^{'''}, the flow control valve 128d^{'''}, the pressure sensor 130d^{'''}, the one or more heating elements 134d^{'''} and the temperature sensor 136d^{'''} as follows.

[0216] The controller 108d^{'''} may send a signal to the flow control valve 128d^{'''} for arranging the flow control valve 128d^{'''} in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d^{'''} to be in communication with the cavity 105d^{'''} by way of the fluid communication port 124d^{'''}. Upon the controller 108d^{'''} sending a signal to the flow control valve 128d^{'''} for arranging the flow control valve

128d^{'''} in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d^{'''} may be directed into the cavity 105d^{'''} and thereby registering an amount of pressure within the cavity 105d^{'''} that is detected by the pressure sensor 130d^{'''}; the pressure sensor 130d^{'''} may communicate a signal to the controller 108d^{'''} indicating the amount of pressure within the cavity 105d^{'''}.

[0217] After pressurizing the cavity 105d^{'''} with the pressurized fluid contained by the source of pressurized fluid 126d^{'''}, and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d^{'''} by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d^{'''} and through the conduit member 132d^{'''}. In some instances, if the controller 108d^{'''} learns (e.g., from the signal sent from the pressure sensor 130d^{'''}) that the cavity 105d^{'''} is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d^{'''} causes the source of pressurized fluid 126d^{'''} to increase the amount or flow rate of pressurized fluid provided to the cavity 105d^{'''} by way of the fluid communication port 120d^{'''}. In other examples, if the conduit member 132d^{'''} is not sufficiently heated (which is determined by the controller 108d^{'''} by way of a temperature signal sent from the temperature sensor 136d^{'''} to the controller 108d^{'''}), and, thereby cools the lubricant, L, flowing there-through, the controller 108d^{'''} may actuate one or more heating elements 134d^{'''} for raising the temperature of the conduit member 132d^{'''}; upon increasing the temperature of the conduit member 132d^{'''}, the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d^{'''} and into the conduit member 132d^{'''} prior to exiting the applicator, S.

[0218] Referring to FIG. 9G, a lubrication conditioning system 100d^{'''} is shown according to an embodiment of the invention. As described above, the lubrication conditioning system 100d^{'''} indirectly changes (e.g., increases) the temperature of the lubricant, L, from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0219] In an example, the lubrication conditioning system 100d^{'''} includes a lubricant reservoir 102d^{'''}, a lubricant temperature modifier 104d^{'''}, a lubricant temperature sensor 106d^{'''}, a controller 108d^{'''}, a fluid container 110d^{'''}, a fluid temperature sensor 112d^{'''} and an enclosed housing 118d^{'''}. The lubricant reservoir 102d^{'''} contains the lubricant, L. The lubricant temperature modifier 104d^{'''} is arranged relative to (e.g., next to or proximate) the lubricant reservoir 102d^{'''} and the fluid container 110d^{'''} within the enclosed housing 118d^{'''} in order to permit the lubricant temperature modifier 104d^{'''} to indirectly communicate with the lubricant,

L, that is contained by the lubricant reservoir, L; indirect communication of the lubricant temperature modifier 104d⁰⁰⁰⁰ with the lubricant, L, is achieved by submerging the lubricant reservoir 102d⁰⁰⁰⁰ with a fluid, F, that is contained by the fluid container 110d⁰⁰⁰⁰.

[0220] The lubricant temperature sensor 106d⁰⁰⁰⁰ may be arranged within a cavity 105d⁰⁰⁰⁰ formed by the lubricant reservoir 102d⁰⁰⁰⁰ and submerged within the lubricant, L, for detecting a temperature of the lubricant, L. The fluid temperature sensor 112d⁰⁰⁰⁰ may be arranged within a cavity 113d⁰⁰⁰⁰ formed by the fluid container 110d⁰⁰⁰⁰ and submerged within the fluid, F, for detecting a temperature of the fluid, F.

[0221] The controller 108d⁰⁰⁰⁰ may be communicatively coupled to the lubricant temperature modifier 104d⁰⁰⁰⁰, the lubricant temperature sensor 106d⁰⁰⁰⁰ and the fluid temperature sensor 112d⁰⁰⁰⁰ for receiving temperature readings from one or more of the lubricant temperature sensor 106d⁰⁰⁰⁰ and the fluid temperature sensor 112d⁰⁰⁰⁰ in order to de/actuate the lubricant temperature modifier 104d⁰⁰⁰⁰ for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L.

[0222] In an implementation, the lubricant temperature modifier 104d⁰⁰⁰⁰ may be a burner that burns a fuel (e.g., gas) in order to produce a flame. The flame heats the ambient air, A, within the enclosed housing 118d⁰⁰⁰⁰ thereby raising the temperature of one or more of the lubricant reservoir 102d⁰⁰⁰⁰, the lubricant, L, the fluid container 110d⁰⁰⁰⁰ and the fluid, F, that are also arranged within the enclosed housing 118d⁰⁰⁰⁰. Because the lubricant, L, is arranged within the enclosed housing 118d⁰⁰⁰⁰, the fluid (i.e., the ambient air, A) within the enclosed housing 118d⁰⁰⁰⁰ may indirectly heat one or more of the fluid container 110d⁰⁰⁰⁰, the fluid, F, contained by the fluid container 110d⁰⁰⁰⁰, and the lubrication reservoir 102d⁰⁰⁰⁰ and the lubricant, L, that is contained by and in contact with the lubricant reservoir 102d⁰⁰⁰⁰ such that the temperature of the lubricant, L, is raised from a first temperature (e.g., "room temperature" / "ambient temperature") to a second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature").

[0223] In an example, the controller 108d⁰⁰⁰⁰ may include a manually-operated on/off switch to permit manual on/off switching of the burner 104d⁰⁰⁰⁰. The controller 108d⁰⁰⁰⁰ may also include a display that displays the temperature of one or more of the lubricant, L, and the fluid, F; the temperature of one or more of the lubricant, L, and the fluid, F, may be communicated in the form of a signal that is sent from the from one or more of the lubricant temperature sensor 106d⁰⁰⁰⁰ and the fluid temperature sensor 112d⁰⁰⁰⁰ to the controller 108d⁰⁰⁰⁰. Accordingly, if an operator of the of lubrication conditioning systems 100d⁰⁰⁰⁰ is aware of the type of lubricant, L, arranged within the lubricant reservoir 102d⁰⁰⁰⁰, and, if the operator of the lubrication conditioning system 100d⁰⁰⁰⁰ is aware of a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") that the lubricant, L, should be arranged at, the

operator may de/actuate the on/off switch provided by the controller 108d⁰⁰⁰⁰ in order to manually maintain control over the temperature of the lubricant, L.

[0224] In another example, the controller 108d⁰⁰⁰⁰ may include logic that permits automatic control over the lubrication conditioning system 100d⁰⁰⁰⁰. In an example, a processor provided by the controller 108d⁰⁰⁰⁰ may be programmed with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of the lubricant, L. After actuating the lubrication conditioning system 100d⁰⁰⁰⁰, the temperature of the lubricant, L, may be communicated in the form of a signal that is sent from one or more of the lubricant temperature sensor 106d⁰⁰⁰⁰ and the fluid temperature sensor 112d⁰⁰⁰⁰ to the controller 108d⁰⁰⁰⁰. Accordingly, the controller 108d⁰⁰⁰⁰ may maintain the burner 104d⁰⁰⁰⁰ in an 'on state' until the temperature of the lubricant, L, has been increased to the second temperature; upon reaching the lubricant, L, reaching the second temperature, the controller 108d⁰⁰⁰⁰ may automatically switch the burner 104d⁰⁰⁰⁰ to an 'off state.'

[0225] Further, in an embodiment, automatic control over the lubrication conditioning system 100d⁰⁰⁰⁰ may be executed by providing the controller 108d⁰⁰⁰⁰ with a data lookup table that associates a particular lubricant, L (e.g., a substantially semi-solid paste lubricant, a substantially semi-solid petroleum-based lubricant, a substantially liquid soap lubricant, or the like), with a desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") of a selected lubricant, L. In an example, the controller 108d⁰⁰⁰⁰ may be provided with a user interface that permits an operator to inform the controller 108d⁰⁰⁰⁰ which type of lubricant, L, is deposited into the lubricant reservoir 102d⁰⁰⁰⁰. Once the operator informs the controller 108d⁰⁰⁰⁰ which type of lubricant, L, is deposited into the lubricant reservoir 102d⁰⁰⁰⁰, the controller 108d⁰⁰⁰⁰ will refer to the data lookup table and automatically select the desired second temperature (e.g., a temperature that is greater than "room temperature" / "ambient temperature") associated with the lubricant, L, that was entered / selected by the operator at the user interface of the controller 108d⁰⁰⁰⁰. Accordingly, upon the operator actuating the lubrication conditioning system, the burner 104d⁰⁰⁰⁰ will remain in the 'on state' until the temperature of the lubricant, L, has been adjusted to the temperature associated with the lubricant, L, in the data lookup table.

[0226] In a somewhat similar fashion to the exemplary embodiment described above at FIG. 5G, the lubricant reservoir 102d⁰⁰⁰⁰ of the exemplary embodiment described above at FIG. 9G does not include an opening (such as a vent to atmosphere) that permits the lubricant, L, to be in direct communication with surrounding atmosphere, A. As such, the lubricant reservoir 102d⁰⁰⁰⁰ is defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A.

[0227] Although the lubricant reservoir 102d⁰⁰⁰⁰ may be

defined by an enclosure that does not permit the lubricant, L, to be in direct communication with surrounding atmosphere, A, the lubricant reservoir 102d^{''''''} may include several ports 120d^{''''''}, 122d^{''''''} and 124d^{''''''}, which may be referred to as one or more fluid communication ports. In some instances, the fluid communication port 120d^{''''''} may permit a source of pressurized fluid 126d^{''''''} to pressurize the cavity 105d^{''''''} formed by the lubricant reservoir 102d^{''''''}; movement of the pressurized fluid from the source of pressurized fluid 126d^{''''''} to the cavity 105d^{''''''} is permitted when a flow control valve 128d^{''''''} is arranged in an open orientation. In other instances, the fluid communication port 122d^{''''''} may permit a pressure sensor 130d^{''''''} to detect a pressurization level of the cavity 105d^{''''''} formed by the lubricant reservoir 102d^{''''''}.

[0228] In other examples, the fluid communication port 124d^{''''''} may permit the lubricant, L, contained in the cavity 105d^{''''''} to be evacuated from the lubricant reservoir 102d^{''''''}. A proximal end 132d₁^{''''''} of a conduit member 132d^{''''''} may be fluidly-connected to the fluid communication port 124d^{''''''}, and, a distal end 132d₂^{''''''} of the conduit member 132d^{''''''} may be connected to one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b". In some instances, one or more heating elements 134d^{''''''} may be connected to the conduit member 132d^{''''''} for selectively adjusting the temperature of the conduit member 132d^{''''''}. In other examples, a temperature sensor 136d^{''''''} may be disposed upon the conduit member 132d^{''''''} for determining the temperature of the conduit member 132d^{''''''}.

[0229] As seen in FIG. 9G, the controller 108d^{''''''} may also be communicatively-coupled to one or more of the source of pressurized fluid 126d^{''''''}, the flow control valve 128d^{''''''}, the pressure sensor 130d^{''''''}, the one or more heating elements 134d^{''''''} and the temperature sensor 136d^{''''''}. In an example, the controller 108d^{''''''} may send and/or receive signals to one or more of the source of pressurized fluid 126d^{''''''}, the flow control valve 128d^{''''''}, the pressure sensor 130d^{''''''}, the one or more heating elements 134d^{''''''} and the temperature sensor 136d^{''''''} as follows.

[0230] The controller 108d^{''''''} may send a signal to the flow control valve 128d^{''''''} for arranging the flow control valve 128d^{''''''} in a closed orientation, thereby denying the pressurized fluid contained by the source of pressurized fluid 126d^{''''''} to be in communication with the cavity 105d^{''''''} by way of the fluid communication port 124d^{''''''}. Upon the controller 108d^{''''''} sending a signal to the flow control valve 128d^{''''''} for arranging the flow control valve 128d^{''''''} in the open orientation, the pressurized fluid contained by the source of pressurized fluid 126d^{''''''} may be directed into the cavity 105d^{''''''} and thereby registering an amount of pressure within the cavity 105d^{''''''} that is detected by the pressure sensor 130d^{''''''}; the pressure sensor 130d^{''''''} may communicate a signal to the controller 108d^{''''''} indicating the amount of pressure within the cavity 105d^{''''''}.

[0231] After pressurizing the cavity 105d^{''''''} with the pressurized fluid contained by the source of pressurized fluid 126d^{''''''}, and, upon actuation of the applicator, S (e.g., a spray nozzle), of the wheel lubricating sub-station 16a, 16a" and/or tire lubricating sub-station 16b', 16b", the lubricant, L, may be expelled from the cavity 105d^{''''''} by way of the pressurized fluid pushing the lubricant, L, out of the fluid communication port 124d^{''''''} and through the conduit member 132d^{''''''}. In some instances, if the controller 108d^{''''''} learns (e.g., from the signal sent from the pressure sensor 130d^{''''''}) that the cavity 105d^{''''''} is insufficiently pressurized, which may impair a desired amount of expelled fluid from the applicator, S, the controller 108d^{''''''} causes the source of pressurized fluid 126d^{''''''} to increase the amount or flow rate of pressurized fluid provided to the cavity 105d^{''''''} by way of the fluid communication port 120d^{''''''}. In other examples, if the conduit member 132d^{''''''} is not sufficiently heated (which is determined by the controller 108d^{''''''} by way of a temperature signal sent from the temperature sensor 136d^{''''''} to the controller 108d^{''''''}), and, thereby cools the lubricant, L, flowing there-through, the controller 108d^{''''''} may actuate one or more heating elements 134d^{''''''} for raising the temperature of the conduit member 132d^{''''''}; upon increasing the temperature of the conduit member 132d^{''''''}, the temperature of the lubricant, L, may be maintained as the lubricant, L, is expelled from the cavity 105d^{''''''} and into the conduit member 132d^{''''''} prior to exiting the applicator, S.

[0232] The source of pressurized fluid 126c-126d^{''''''} may be any desirable component that pressurizes the lubricant, L, within the cavity 105c-105d^{''''''} for the purpose of pushing the lubricant, L, out of the cavity 105c-105d^{''''''} and into the conduit member 132c-132d^{''''''} and out of the applicator, S. In some implementations, the source of pressurized fluid 126c-126d^{''''''} may pressurize the cavity 105c-105d^{''''''} to a pressure between approximately 25psi and 30psi. In some examples, the source of pressurized fluid 126c-126d^{''''''} may be a pressurized air source, an inert gas source or the like. In other examples, the source of pressurized fluid 126c-126d^{''''''} may be a piston, an air cylinder or the like.

[0233] Referring to FIG. 10A, a lubrication conditioning system 100 connected to the wheel lubricating sub-station 16a, 16a" is shown according to an embodiment. Any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d''', 100d''''', 100d''''' shown and described at FIGS. 8A-9G may be arranged at the location of the lubrication conditioning system 100 of FIG. 10A such that any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d''', 100d''''', 100d''''' may be fluidly-coupled to the wheel lubricating sub-station 16a, 16a".

[0234] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a" for drawing fluid from the lubrication conditioning system 100 to the wheel lubricating sub-

station 16a, 16a". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a".

[0235] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, S, of the wheel lubricating sub-station 16a, 16a". In an embodiment, the applicator, S, may be a spray nozzle for spraying / misting the lubricant, L, upon the wheel, W. Upon being dispensed from the applicator, S, the lubricant, L, may be deposited upon at least one or more of the upper and lower the bead seats W_{SU} , W_{SL} of the wheel, W.

[0236] As seen in FIG. 10A, a conduit is shown fluidly-connecting the lubrication conditioning system 100 to the fluid-moving device 150, and, a conduit is shown fluidly-connecting the fluid-moving device 150 to the applicator, S. Each of these conduits may be substantially similar to the conduit member 132c-132d" in that the conduits may include one or more heating elements (substantially similar to the one or more heating elements 134c-134d" and temperature sensor (substantially similar to the one or more temperature sensors 136c-136d" connected to the controller 108c-108d" such that the temperature of the lubricant, L, may be maintained as the lubricant, L, travels through the conduits.

[0237] Referring to FIG. 10B, a lubrication conditioning system 100 connected to the tire lubricating sub-station 16b', 16b" is shown according to an embodiment. Any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' shown and described at FIGS. 8A-9G may be arranged at the location of the lubrication conditioning system 100 of FIG. 10B such that any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' may be fluidly-coupled to the tire lubricating sub-station 16b', 16b".

[0238] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b" for drawing fluid from the lubrication conditioning system 100 to the tire lubricating sub-station 16b', 16b". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b".

[0239] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, S, of the tire lubricating sub-station 16b', 16b". In an embodiment, the applicator, S, may be a spray nozzle for spraying / misting the lubricant, L, upon the tire, T. Upon being dispensed from the applicator, S, the lubricant, L, may be deposited upon at least one or more of the upper and lower the beads T_{BU} , T_{BL} of the tire, T.

[0240] As seen in FIG. 10B, a conduit is shown fluidly-connecting the lubrication conditioning system 100 to the fluid-moving device 150, and, a conduit is shown fluidly-connecting the fluid-moving device 150 to the applicator, S. Each of these conduits may be substantially similar to the conduit member 132c-132d" in that the conduits

may include one or more heating elements (substantially similar to the one or more heating elements 134c-134d" and temperature sensor (substantially similar to the one or more temperature sensors 136c-136d" connected to the controller 108c-108d" such that the temperature of the lubricant, L, may be maintained as the lubricant, L, travels through the conduits.

[0241] Referring to FIG. 11A, a lubrication conditioning system 100 connected to the wheel lubricating sub-station 16a, 16a" is shown according to an embodiment. Any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' shown and described at FIGS. 8A-9G may be arranged at the location of the lubrication conditioning system 100 of FIG. 11A such that any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' may be fluidly-coupled to the wheel lubricating sub-station 16a, 16a".

[0242] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a" for drawing fluid from the lubrication conditioning system 100 to the wheel lubricating sub-station 16a, 16a". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the wheel lubricating sub-station 16a, 16a".

[0243] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, R, of the wheel lubricating sub-station 16a, 16a". In an embodiment, the applicator, R, may be a roller for wiping the lubricant, L, upon the wheel, W. Upon being dispensed from the applicator, R, the lubricant, L, may be deposited upon at least one or more of the upper and lower the bead seats W_{SU} , W_{SL} of the wheel, W.

[0244] As seen in FIG. 11A, a conduit is shown fluidly-connecting the lubrication conditioning system 100 to the fluid-moving device 150, and, a conduit is shown fluidly-connecting the fluid-moving device 150 to the applicator, S. Each of these conduits may be substantially similar to the conduit member 132c-132d" in that the conduits may include one or more heating elements (substantially similar to the one or more heating elements 134c-134d" and temperature sensor (substantially similar to the one or more temperature sensors 136c-136d" connected to the controller 108c-108d" such that the temperature of the lubricant, L, may be maintained as the lubricant, L, travels through the conduits.

[0245] Referring to FIG. 11B, a lubrication conditioning system 100 connected to the tire lubricating sub-station 16b', 16b" is shown according to an embodiment. Any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' shown and described at FIGS. 8A-9G may be arranged at the location of the lubrication conditioning system 100 of FIG. 11B such that any of the lubrication conditioning systems 100c, 100c', 100d, 100d', 100d", 100d'", 100d"', 100d''', 100d'''' may be fluidly-coupled to the tire lubricating sub-station 16b', 16b".

[0246] In some implementations, a fluid-moving device (e.g., a pump) 150 may be arranged between the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b" for drawing fluid from the lubrication conditioning system 100 to the tire lubricating sub-station 16b', 16b". The fluid-moving device 150 may be a component of either of the lubrication conditioning system 100 and the tire lubricating sub-station 16b', 16b".

[0247] In some implementations, the fluid-moving device 150 may also dispense the lubricant, L, from an applicator, R, of the tire lubricating sub-station 16b', 16b". In an embodiment, the applicator, R, may be a roller for wiping the lubricant, L, upon the tire, T. Upon being dispensed from the applicator, R, the lubricant, L, may be deposited upon at least one or more of the upper and lower beads T_{BU} , T_{BL} of the tire, T.

[0248] As seen in FIG. 11B, a conduit is shown fluidly-connecting the lubrication conditioning system 100 to the fluid-moving device 150, and, a conduit is shown fluidly-connecting the fluid-moving device 150 to the applicator, S. Each of these conduits may be substantially similar to the conduit member 132c-132d'''' in that the conduits may include one or more heating elements (substantially similar to the one or more heating elements 134c-134d''''') and temperature sensor (substantially similar to the one or more temperature sensors 136c-136d''''') connected to the controller 108c-108d'''''' such that the temperature of the lubricant, L, may be maintained as the lubricant, L, travels through the conduits.

[0249] Referring to FIGS. 10A', 10B', 11A' and 11B', exemplary alternative systems for lubricating a wheel, W (see, e.g., FIGS. 10A', 11A'), and a tire, T (see, e.g., FIGS. 10B', 11B'), are shown. Unlike the systems shown and described above at FIGS. 10A, 10B, 11A and 11B, the systems shown and described at FIGS. 10A', 10B', 11A' and 11B' do not include a dedicated lubrication conditioning system 100 that increases the temperature of the lubricant, L; rather, the systems shown and described at FIGS. 10A', 10B', 11A' and 11B' include a high pressure pump 150' that inherently increases the temperature of the lubricant, L, by virtue of pressurizing the lubricant during the process of ejecting the lubricant upon the tire, T, and/or wheel, W, at the lubricating sub-station 16a, 16a", 16b', 16b" as the lubricant, L, is drawn through the high pressure pump 150'. As described above, when the temperature of the lubricant, L, is raised, the lubricant, L, undergoes a viscosity transition (e.g., a change from a substantially paste lubricant, L, to a substantially liquid lubricant, L) in order to arrange the lubricant, L, in a more suitable state for being ejected from an applicator, S (e.g., a spray nozzle), of a particular depositing (e.g., "spraying") application upon one or more of the tire, T, and the wheel, W, at one or more of the wheel lubricating sub-station 16a, 16a", a tire lubricating sub-station 16b', 16b". Therefore, by inducing a viscosity transition of the lubricant, L, to occur, one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L, from a

spray nozzle, S, may not be limited to a particular (e.g., viscosity) lubricant, L, that is arranged in at a first temperature (e.g., "room temperature" / "ambient temperature"); accordingly, by permitting a viscosity transition of the lubricant, L, to occur as a result of inclusion of the high pressure pump 150', lubricants, L, having, for example, a non-liquid state of matter (such as, e.g., a semi-solid paste lubricant) at the first temperature (e.g., "room temperature" / "ambient temperature") may be utilized by one or more of the wheel lubricating sub-station 16a, 16a" and the tire lubricating sub-station 16b', 16b" that is tooled for spraying lubricant, L. Further, as seen in FIGS. 10A', 10B', 11A', 11B', a conduit is shown fluidly-connecting the fluid-moving device 150' to the applicator, S; the conduit may be substantially similar to the conduit member 132c-132d'''' in that the conduit may include one or more heating elements (substantially similar to the one or more heating elements 134c-134d''''') and temperature sensor (substantially similar to the one or more temperature sensors 136c-136d''''') connected to the controller 108c-108d'''''' such that the temperature of the lubricant, L, may be maintained as the lubricant, L, travels through the conduit.

[0250] Referring to FIG. 12, a fluid circuit 200 including any of the lubrication conditioning systems 100c-100d'''''' is shown according to an exemplary embodiment. The fluid circuit 200 generally includes a lubricant supply system 150 connected upstream of the lubrication conditioning system 100c-100d'''''' and a lubricant purge system 175 connected downstream of the lubrication conditioning system 100c-100d'''''' and upstream of the applicator, S. The fluid circuit 200 may also include a lubricant output detection portion 185 arranged proximate the applicator, S. As will be described in the following disclosure, each of the lubricant supply system 150, the lubricant purge system 175 and the lubricant output detection portion 185 are communicatively-coupled to the controller 108c-108d''''''.

[0251] The lubricant supply system 150 includes a lubricant supply container 152 and a lubricant supply conduit 154 that fluidly connects the lubricant supply container 152 to a lubricant supply port 138 formed by the lubricant reservoir 102c-102d'''''' of the lubrication conditioning system 100c-100d'''''''. The lubricant supply conduit 154 includes a pump 156 that permits lubricant, L, contained within the lubricant supply container 152 to be transported to the cavity 105c-105d'''''' of the lubricant reservoir 102c-102d'''''' of the lubrication conditioning system 100c-100d'''''''. In some instances, a lubrication amount detection device 140 may be disposed within the cavity 105c-105d'''''', and, when controller 108c-108d'''''' determines that the amount of lubricant, L, disposed within the cavity 105c-105d'''''' falls to a predetermined level (as a result of the controller 108c-108d'''''' being communicatively-coupled to the lubrication amount detection device 140), the controller 108c-108d'''''' may send a signal to the pump 156 for causing the lubricant, L, contained within the lubricant supply con-

tainer 152 to be transported to the cavity 105c-105d^{''''''} of the lubricant reservoir 102c-102d^{''''''} of the lubrication conditioning system 100c-100d^{''''''}.

[0252] Like any of the lubricant temperature modifiers 104c-104d^{''''''} of the lubrication conditioning systems 100c-100d^{''''''} described above, the lubricant supply system 150 may also include a lubricant temperature modifier 158 for the purpose of maintaining, increasing or decreasing the temperature of the lubricant, L, disposed within the lubricant supply container 152. In an example, the lubricant temperature modifier 158 may be disposed within the lubricant supply container 152 and may be in direct contact with the lubricant, L, disposed within the lubricant supply container 152.

[0253] In some instances, the lubricant supply system 150 may also include a lubrication amount detection device 160 that detects an amount of lubricant, L, disposed within the lubricant supply container 152. The lubrication amount detection device 160 may be communicatively-coupled to the controller 108c-108d^{''''''}, and, when controller 108c-108d^{''''''} determines that the amount of lubricant, L, disposed within the lubricant supply container 152 falls to a predetermined level (as a result of the controller 108c-108d^{''''''} being communicatively-coupled to the lubrication amount detection device 160), the controller 108c-108d^{''''''} may actuate an alert device (that produces, for example, an audible sound, flashing light, etc.) in order to notify an operator that the lubricant supply container 152 needs to be refilled with additional lubricant, L.

[0254] The lubricant purge system 175 includes a purge conduit member 178 that is fluidly-connected to both of the source of pressurized fluid 126c-126d^{''''''} and the conduit member 132c-132d^{''''''} that is fluidly-connected to the fluid communication port 124c-124d^{''''''} formed by the lubricant reservoir 102c-102d^{''''''}. The purge conduit member 178 is fluidly-connected to the conduit member 132c-132d^{''''''} such that the purge conduit member 178 is arranged downstream of the proximal end 132c₁-132d₁^{''''''} of the conduit member 132c-132d^{''''''} and upstream of the distal end 132c₂-132d₂^{''''''} of a conduit member 132c-132d^{''''''}.

[0255] The purge conduit member 178 includes a plurality of valves 180, 182 184 that are communicatively-coupled to the controller 108c-108d^{''''''}. The valve 180 may be referred to as a purge conduit member pressurization valve. The valve 182 may be referred to as a lubricant purge reservoir access valve. The valve 184 may be referred to as an applicator access valve.

[0256] The purge conduit member pressurization valve 180 is arranged downstream of the source of pressurized fluid 126c-126d^{''''''} and will permit or deny movement of pressurized fluid from the source of pressurized fluid 126c-126d^{''''''} into the purge conduit member 178. The lubricant purge reservoir access valve 182 is arranged downstream of both of the proximal end 132c₁-132d₁^{''''''} of the conduit member 132c-132d^{''''''} and the purge conduit member pressurization valve 180. The lu-

bricant purge reservoir access valve 182 is also arranged upstream of a lubricant purge reservoir 176. The applicator access valve 184 is arranged downstream of both of the proximal end 132c₁-132d₁^{''''''} of the conduit member 132c-132d^{''''''} and the purge conduit member pressurization valve 180.

[0257] The lubricant purge system 175 may function according to the following exemplary embodiment. In some circumstances, if previously temperature-modified lubricant remains within the conduit member 132c-132d^{''''''} after a previous use of the fluid circuit 200, the previously temperature-modified lubricant may return to approximately room temperature, thereby potentially creating an obstruction or clog within the conduit member 132c-132d^{''''''}. Therefore, after a previous use of the fluid circuit 200, the lubricant purge system 175 may be actuated for the purpose of evacuating the previously temperature-modified lubricant from with the conduit member 132c-132d^{''''''} and into the lubricant purge reservoir 176, thereby removing the potential for a subsequent obstruction or clog. Therefore, in a situation when there is a desired to purge lubricant remaining with the conduit member 132c-132d^{''''''}, the controller 108c-108d^{''''''} may selective control the orientation of the valves 180, 182, 184.

[0258] In an example, the lubricant purge system 175 may operate as follows. Firstly, the controller 108c-108d^{''''''} may arrange: (1) the purge conduit member pressurization valve 180 in a closed orientation, (2) the lubricant purge reservoir access valve 182 in an open orientation, and (3) the applicator access valve 184 in a closed orientation. Then, the controller 108c-108d^{''''''} may arrange the purge conduit member pressurization valve 180 in an open orientation in order to expose the conduit member 132c-132d^{''''''} (and the previously temperature-modified lubricant disposed therein) to the pressurized fluid arising from the source of pressurized fluid 126c-126d^{''''''}. The pressurized fluid firstly enters the purge conduit member 178 for subsequent entry into the conduit member 132c-132d^{''''''} such that the previously temperature-modified lubricant disposed within the conduit member 132c-132d^{''''''} is evacuated into the lubricant purge reservoir 176 as a result of the lubricant purge reservoir access valve 182 being arranged in the open orientation. Because the applicator access valve 184 is arranged in the closed orientation, the previously temperature-modified lubricant disposed within the conduit member 132c-132d^{''''''} is prevented from travelling toward the applicator, S; however, in some circumstances, it may be desirable to also arrange the applicator access valve 184 in an open orientation (in a substantially similar manner as the lubricant purge reservoir access valve 182) such that an operator may elect to selectively arrange the applicator, S, in an open orientation to thereby purge the previously temperature-modified lubricant out of the applicator, S, in addition to discharging the previously temperature-modified lubricant into the lubricant purge reservoir 176. Upon completing the lubricant-purge-

ing process described above, then controller 108c-108d⁰⁰⁰⁰ may: (1) return the purge conduit member pressurization valve 180 in a closed orientation, (2) arrange the lubricant purge reservoir access valve 182 in a closed orientation and (3) the arrange the applicator access valve 184 in an open orientation for a subsequent use of the fluid circuit 200. By arranging the lubricant purge reservoir access valve 182 in the closed orientation, during a subsequent use of the fluid circuit 200, temperature modified lubricant is prevented from flowing into the lubricant purge reservoir 176, but, rather, toward the applicator, S, as a result of the applicator access valve 184 being arranged in the open orientation.

[0259] With continued reference to FIG. 12, the lubricant output detection portion 185 includes a lubricant spray sensor 186 communicatively-coupled to the controller 108c-108d⁰⁰⁰⁰. The lubricant spray sensor 186 determines if the applicator, S, is spraying lubricant upon the wheel, W, and, in some circumstances, if the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b'', 100b''', 100b''', 100b''', 100b''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''', 100d'''' is depleted of lubricant, or, if the applicator, S, is clogged by lubricant, which would effectively stop or inhibit a full flow of lubricant from the applicator, S, the lubricant spray sensor 186 will detect the lacking or non-existence of lubricant spray and communicate the detected condition to the controller 108c-108d⁰⁰⁰⁰. Upon receiving the signal at the controller 108c-108d⁰⁰⁰⁰, the controller 108c-108d⁰⁰⁰⁰ may cease the spraying operation until an operator resolves the spray issue.

[0260] Referring to FIGS. 13-14, a method of utilizing an applicator, S, fluidly-connected to any of the lubrication conditioning systems 100a, 100a', 100b, 100b', 100b'', 100b''', 100b''', 100b''', 100b''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''', 100d'''' is described according to an exemplary embodiment; in some instances, the applicator, S, may be communicatively-connected to and automatically controlled by the controller 108c-108d⁰⁰⁰⁰, as follows.

[0261] In some instances, the applicator, S, may include a solenoid valve (not shown) that receives an electrical pulse 300 (see, e.g., duty cycle pulse of FIG. 13) that automatically opens and closes the solenoid valve on a periodic basis. In some implementations, the duty cycle 300 may include a duty cycle pulse that is equal to approximately 10 millisecond on and approximately 30 milliseconds off. The periodic opening and closing of the valve results in a periodic spray pattern 325 of the lubricant (as seen in, e.g., FIG. 14) being disposed upon at least a portion of the circumference of the wheel, W. In an example, spray pattern 325 comprises a plurality of diagonally-arranged (see, e.g., angle, θ , of FIG. 14) oval areas 350 with each oval area 350 being defined by a major axis, X_1 , and a minor axis, Y_1 .

[0262] As seen in FIG. 14, a trailing edge 350a and a leading edge 350b of neighboring oval areas 350 slightly overlaps. The purpose of the shape of each oval area

350 and the placement of each oval area 350 upon an entire circumference of the wheel, W, contributes to a reduced amount of lubricant applied to the wheel, W, without 'over-applying' the lubricant to the wheel, W. In some instances, if lubricant is over-applied, an undesirable cost may arise from wasted lubricant material; further, if the lubricant was to be over-applied, additional lubricant may subsequently become trapped between the bead seats, W_{SU} , W_{SL} , of the wheel, W, and the beads, T_{BU} , T_{BL} , of the tire, T, thereby requiring a subsequent processing procedure for removing the trapped lubricant, which increases production time, thereby contributing to increased production costs. Therefore, as a tire, T, is slid across the wheel, W, for the purpose of joining the tire, T, to the wheel, W, the beads, T_{BU} , T_{BL} , of the tire, T, may be adequately lubricated with a minimal amount of lubricant as the beads, T_{BU} , T_{BL} , of the tire, T, wipe the lubricant across, for example, all of the circumference of the wheel, W, in order to facilitate lubricated mounting of the tire, T, upon the wheel, W. Therefore, as the beads, T_{BU} , T_{BL} , of the tire, T, wipe the lubricant across the wheel, W, the overlapping arrangement of neighboring trailing edges 350a and leading edges 350b of the oval patterns 350 results in the gaps between each oval pattern 350 about the circumference of the wheel, W, being lubricated during the tire-wheel lubricated mounting procedure. Further, it has been discovered that the diagonally-arrangement, θ , of the oval areas 350 provides an improved uniformity to the wiping of the lubricant across the wheel, W, when the beads, T_{BU} , T_{BL} , of the tire, T, wipe the lubricant across the wheel, W. In some examples, the angle, θ , defining the diagonal arrangement of the oval patterns 350 may be any angle between approximately 30° and approximately 45°.

[0263] The spray pattern 325 may be disposed about the circumference of the wheel, W, by, for example: (1) rotating the wheel, W, and spatially holding the applicator, S, in place, (2) spatially holding the wheel, W, in place and moving the applicator, S, about the circumference of the wheel, W, and (3) rotating the wheel, W, and spatially moving the applicator, S, about the circumference of the wheel, W, but in opposite directions.

[0264] In some instances, if the wheel, W, is rotated while being sprayed by the applicator, S, the amount of rotation of the wheel, W, may be determined by the number of applicators, S, if, for example, the entire circumference of the wheel, is to be sprayed with the lubricant. For example, if one applicator, S, is included, the wheel, W, may be rotated 360°. In another example, if two applicators, S, are included (and, if the applicators are arranged directly opposite each other), the wheel, W, may be rotated 180°.

[0265] The present invention has been described with reference to certain exemplary embodiments thereof. However, it will be readily apparent to those skilled in the art that it is possible to embody the invention in specific forms other than those of the exemplary embodiments

described above. This may be done without departing from the scope of the invention as defined by the claims. For example most embodiments shown herein depict engaging a wheel (by way of a robotic arm) and manipulating the wheel to mount a tire thereon. However, nothing herein shall be construed to limit the scope of the present invention to only manipulating a wheel to mount a tire thereon. The exemplary embodiments are merely illustrative and should not be considered restrictive in any way. The scope of the invention is defined by the appended claims and their equivalents, rather than by the preceding description.

Claims

1. A system, comprising:

a processing station (16b', 16b"; 16a, 16a") for processing at least one of a tire (T) and a wheel (W) prior to joining the tire (T) and the wheel (W) for forming a tire-wheel assembly (TW), wherein the processing station (16b', 16b"; 16a, 16a") includes one of a tire lubricating sub-station (16b', 16b") and a wheel lubricating sub-station (16a, 16a"); and
a lubrication conditioning system (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d", 100d"', 100d''', 100d''''') fluidly-coupled to the processing station (16b', 16b"; 16a, 16a"), wherein the lubrication conditioning system (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100c, 100c', 100d, 100d', 100d", 100d"', 100d''', 100d''''') includes a lubricant reservoir (102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d", 102d"', 102d''', 102d'''''),

characterized in that the lubrication conditioning system (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100c, 100c', 100d, 100d', 100d", 100d"', 100d''', 100d''''') further includes:

a lubricant temperature modifier (104a, 104a', 104b, 104b', 104b", 104b"', 104b''', 104b''''', 104c, 104c', 104d, 104d', 104d", 104d"', 104d''', 104d''''') arranged at least proximate to the lubricant reservoir (102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d", 102d"', 102d''', 102d'''''),

a lubricant temperature sensor (106a, 106a', 106b, 106b', 106b", 106b"', 106b''', 106b''''', 106c, 106c', 106d, 106d', 106d", 106d"', 106d''', 106d''''') ar-

ranged within a cavity (105a, 105a', 105b, 105b', 105b", 105b"', 105b''', 105b''''', 105c, 105c', 105d, 105d', 105d", 105d"', 105d''', 105d''''') formed by the lubricant reservoir (102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d", 102d"', 102d''', 102d'''''), and
a controller (108a, 108a', 108b, 108b', 108b", 108b"', 108b''', 108b''''', 108c, 108c', 108d, 108d', 108d", 108d"', 108d''', 108d''''') communicatively-coupled to both of the lubricant temperature modifier (104a, 104a', 104b, 104b', 104b", 104b"', 104b''', 104b''''', 104c, 104c', 104d, 104d', 104d", 104d"', 104d''', 104d''''') and the lubricant temperature sensor (106a, 106a', 106b, 106b', 106b", 106b"', 106b''', 106b''''', 106c, 106c', 106d, 106d', 106d", 106d"', 106d''', 106d''''').

2. The system according to claim 1, wherein the lubrication conditioning system (100a, 100a', 100c, 100c') directly changes a temperature of a lubricant (L) contained by the lubricant reservoir (102a, 102a', 102c, 102c') from a first temperature to a second temperature.

3. The system according to claim 2, wherein the lubricant temperature modifier (104a, 104c) is a light source that emits light for directly changing the temperature of the lubricant (L) from the first temperature to the second temperature.

4. The system according to claim 3, wherein the light passes through an opening (103a) formed by the lubricant reservoir (102a).

5. The system according to claim 2, wherein the lubricant temperature modifier (104a', 104c') is an electrical source (104a₁', 104c₁') connected to a heating coil (104a₂', 104c₂'), wherein the heating coil (104a₂', 104c₂') is submerged within the lubricant (L) for directly changing the temperature of the lubricant (L) from the first temperature to the second temperature.

6. The system according to claim 1, wherein the lubrication conditioning system (100b, 100b', 100b", 100b"', 100b''', 100b''''', 104d, 104d', 104d", 104d"', 104d''', 104d''''') indirectly changes a temperature of a lubricant (L) contained by the lubricant reservoir (102b, 102b', 102b", 102b"', 102b''', 102b''''', 102d, 102d', 102d", 102d"', 102d''', 102d''''') from a first temperature to a second temperature.

7. The system according to any of claims 2 to 6, wherein lubricant reservoir (102c, 102c', 102d, 102d', 102d", 102d'", 102d''', 102d''''') does not include an opening directly vented to atmosphere, wherein the lubricant (L) is not in direct communication with surrounding atmosphere (A), wherein the lubricant reservoir (102c, 102c', 102d, 102d', 102d", 102d'", 102d''', 102d''''') includes at least one fluid communication port (120c, 120c', 120d, 120d', 120d", 120d'", 120d''', 120d''''') that permits a source of pressurized fluid (126c, 126c', 126d, 126d', 126d", 126d'", 126d''', 126d''''') to pressurize the cavity (105c, 105c', 105d, 105d', 105d", 105d'", 105d''', 105d''''') thereby pressurizing the lubricant (L) within the cavity (105c, 105c', 105d, 105d', 105d", 105d'", 105d''', 105d''''').
8. The system according to claim 7, further comprising a flow control valve (128c, 128d, 128d', 128d", 128d'", 128d''', 128d''''') fluidly-connected to the at least one fluid communication port (120c, 120c', 120d, 120d', 120d", 120d'", 120d''', 120d''''') that permits or denies movement of pressurized fluid from the source of pressurized fluid (126c, 126c', 126d, 126d', 126d", 126d'", 126d''', 126d''''') to the cavity (105c, 105c', 105d, 105d', 105d", 105d'", 105d''', 105d''''').
9. The system according to claim 7 or 8, wherein the lubricant reservoir (102c, 102c', 102d, 102d', 102d", 102d'", 102d''', 102d''''') includes at least one fluid communication port (122c, 122c', 122d, 122d', 122d", 122d'", 122d''', 122d''''') that is fluidly-connected to a pressure sensor (130c, 130c', 130d, 130d', 130d", 130d'", 130d''', 130d''''') that detects a pressurization level of the cavity (105c, 105c', 105d, 105d', 105d", 105d'", 105d''', 105d''''').
10. The system according to any of claims 7 to 9, wherein the lubricant reservoir (102c, 102c', 102d, 102d', 102d", 102d'", 102d''', 102d''''') includes at least one fluid communication port (124c, 124c', 124d, 124d', 124d", 124d'", 124d''', 124d''''') that is fluidly-connected to a proximal end (132c₁, 132c₁', 132d₁, 132d₁', 132d₁", 132d₁', 132d₁'', 132d₁''', 132d₁''''') of a conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d'''''), wherein a distal end (132c₂, 132c₂', 132d₂, 132d₂', 132d₂", 132d₂', 132d₂'', 132d₂''', 132d₂''''') of the conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d''''') is fluidly-connected to the processing station (16a, 16a", 16b', 16b'').
11. The system according to claim 10 further comprising one or more heating elements (134c, 134c', 134d, 134d', 134d", 134d'", 134d''', 134d''''') connected to the conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d''''') for selectively adjusting the temperature of the conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d''''').
12. The system according to claim 10 or 11 further comprising a temperature sensor (136c, 136c', 136d, 136d', 136d", 136d'", 136d''', 136d''''') disposed upon the conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d''''') for determining a temperature of the conduit member (132c, 132c', 132d, 132d', 132d", 132d'", 132d''', 132d''''').
13. The system according to any of claims 2 to 12, wherein the second temperature is greater than the first temperature.
14. The system according to claim 6 and any of claims 7 to 13 when dependent on claim 6, wherein the lubricant temperature modifier (104b, 104d) is:
- a light source that emits light, wherein the light is incident upon the lubricant reservoir (102b, 104d) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature; or
- a hot plate that is disposed directly adjacent an exterior surface (114b'', 114d'') of the lubricant reservoir (102b'', 102d'') for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature.
15. The system according to claim 6 and any of claims 7 to 13 when dependent on claim 6, further comprising:
- a fluid container (110b', 110d') forming a cavity (113b', 113d') that contains a fluid (F), wherein the lubricant reservoir is submerged within the fluid (F), wherein the lubricant temperature modifier (104b', 104d') is:
- a light source that emits light, wherein the light is incident upon the fluid (F) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature; or
- an electrical source (104b₁", 104d₁"') connected to a heating coil (104b₂"', 104d₂'''), wherein the heating coil (104b₂"', 104d₂''') is submerged within the fluid (F) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature; or

- a hot plate that is disposed directly adjacent an exterior surface (116b^{'''}, 116d^{'''}) of the fluid container (110b^{'''}, 110d^{'''}) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature. 5
- 16.** The system according to claim 6 and any of claims 7 to 13 when dependent on claim 6, further comprising: 10
- an enclosed housing (118b^{'''}, 118d^{'''}), wherein the lubricant temperature modifier (104b^{'''}, 104d^{'''}) and the lubricant reservoir (102b^{'''}, 102d^{'''}) are contained within the enclosed housing (118b^{'''}, 118d^{'''}), wherein the lubricant temperature modifier (104b^{'''}, 104d^{'''}) is a burner that produces a flame, wherein the flame heats the ambient air within the enclosed housing (118b^{'''}, 118d^{'''}) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature. 15 20
- 17.** The system according to claim 6 and any of claims 7 to 13 when dependent on claim 6, further comprising: 25
- a fluid container (110b^{'''}, 110d^{'''}) forming a cavity (113b^{'''}, 113d^{'''}) that contains a fluid (F), wherein the lubricant reservoir (102b^{'''}, 102d^{'''}) is submerged within the fluid (F), and an enclosed housing (118b^{'''}, 118d^{'''}), wherein the lubricant temperature modifier (104b^{'''}, 104d^{'''}) and the lubricant reservoir (102b^{'''}, 102d^{'''}) are contained within the enclosed housing (118b^{'''}, 118d^{'''}), wherein the lubricant temperature modifier (104b^{'''}, 104d^{'''}) is a burner that produces a flame, wherein the flame heats the ambient air within the enclosed housing (118b^{'''}, 118d^{'''}) for indirectly changing the temperature of the lubricant (L) from the first temperature to the second temperature. 30 35 40
- 18.** The system according to any preceding claim, further comprising: 45
- a single cell workstation (10, 10', 10'') including a plurality of sub-stations (12-24, 12'-24', 12''-24''), wherein the processing station (16b', 16b'', 16a, 16a'') is one of the plurality of sub-stations (12-24, 12'-24', 12''-24''). 50
- 19.** A fluid circuit (200), comprising:
- the system of any preceding claim; and further comprising: 55
- a lubricant supply system (150) communicatively-coupled to the controller (108c, 108c', 108d, 108d', 108d'', 108d''', 108d'''' and fluidly-connected upstream of the lubrication conditioning system (100c, 100c', 100d, 100d', 100d'', 100d''', 100d'''' and a lubricant purge system (175) communicatively-coupled to the controller (108c, 108c', 108d, 108d', 108d'', 108d''', 108d'''' and fluidly-connected downstream of the lubrication conditioning system (100c, 100c', 100d, 100d', 100d'', 100d''', 100d'''' and upstream of an applicator (S).
- 20.** The fluid circuit (200) according to claim 19 further comprising:
- a lubricant output detection portion (185) including a lubricant spray sensor (186) communicatively-coupled to the controller (108c, 108c', 108d, 108d', 108d'', 108d''', 108d'''' and arranged proximate the applicator (S) for determining if the applicator, S, is spraying lubricant.
- 21.** The fluid circuit (200) according to claim 19 or 20, wherein the lubricant supply system (150) includes
- a lubricant supply container (152); and
- a lubricant temperature modifier (158) that maintains, increases or decreases the temperature of the lubricant (L) disposed within the lubricant supply container (152), wherein the lubricant temperature modifier (158) is disposed within the lubricant supply container (152).
- 22.** A method, comprising the steps of:
- utilizing an applicator (S) fluidly-connected to the lubrication conditioning system (100a, 100a', 100b, 100b', 100b'', 100b''', 100b'''' of the system of claim 1, wherein the applicator (S) is communicatively-connected to and automatically controlled by the controller (108a, 108a', 108b, 108b', 108b'', 108b''', 108b'''' and 108c, 108c', 108d, 108d', 108d'', 108d''', 108d''''; receiving an electrical pulse (300) that controls a valve of the applicator (S) that automatically opens and closes the valve on a periodic basis that results in a periodic spray pattern (325) of the lubricant being disposed upon at least a portion of the circumference of the wheel (W); and sliding a tire (T) across the wheel (W) for joining the tire (T) to the wheel (W) such that beads

(T_{BU} , T_{BL}) of the tire (T) wipe the lubricant across the circumference of the wheel (W) in order to facilitate lubricated mounting of the tire (T) upon the wheel (W).

23. The method according to claim 22, wherein the electrical pulse (300) is a duty cycle that includes an on period of approximately 10 millisecond and an off period of approximately 30 milliseconds.

24. The method according to claim 22 or 23, wherein the spray pattern (325) comprises a plurality of diagonally-arranged (θ) oval areas (350) with each oval area (350) of the plurality of oval areas being defined by a major axis (X_1) and a minor axis (Y_1).

25. The method according to claim 24, wherein a trailing edge (350a) and a leading edge (350b) of neighboring oval areas (350) slightly overlap, wherein gaps between each oval area (350) about the circumference of the wheel (W) are lubricated as the tire (T) slides across the wheel (W) as a result of the overlapped arrangement of the trailing edge (350a) and the leading edge (350b) of neighboring oval areas (350).

26. A method of using the system of claim 1 comprising the steps of: providing a lubricant paste within the lubricant reservoir; activating the lubricant temperature modifier for heating the lubricant paste from an un-sprayable, substantially semi-solid state at a first, lower temperature to a sprayable, substantially liquid state at a second, higher temperature.

Patentansprüche

1. System, umfassend:

eine Verarbeitungsstation (16b', 16b"; 16a, 16a") zum Verarbeiten von mindestens einem Reifen (T) und einem Rad (W) bevor der Reifen (T) und das Rad (W) zu einer Reifen-Rad-Baugruppe (TW) zusammengesetzt werden, wobei die Verarbeitungsstation (16b', 16b"; 16a, 16a") eine Unterstation zum Schmieren des Reifens (16b', 16b") und eine Unterstation zum Schmieren des Rades (16a, 16a") umfasst; und ein Schmierstoffaufbereitungssystem (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') flüssig gekoppelt mit der Verarbeitungsstation (16b', 16b"; 16a, 16a"), wobei das Schmierstoffaufbereitungssystem (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') ein Schmierstoffreservoir

(102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') umfasst,

dadurch gekennzeichnet, dass das Schmierstoffaufbereitungssystem (100a, 100a', 100b, 100b', 100b", 100b"', 100b''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') ferner umfasst:

einen Schmierstofftemperaturwandler (104a, 104a', 104b, 104b', 104b", 104b"', 104b''', 104b''''', 104c, 104c', 104d, 104d', 104d'', 104d''', 104d''''', 104d'''''), der zumindest in der Nähe des Schmierstoffreservoirs (102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') angebracht ist,

ein Schmierstofftemperatursensor (106a, 106a', 106b, 106b', 106b", 106b"', 106b''', 106b''''', 106c, 106c', 106d, 106d', 106d'', 106d''', 106d''''', 106d'''''), angebracht in einer Vertiefung (105a, 105a', 105b, 105b', 105b", 105b"', 105b''', 105b''''', 105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d'''''), gebildet aus dem Schmierstoffreservoir (102a, 102a', 102b, 102b', 102b", 102b"', 102b''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d'''''), und

ein Steuergerät (108a, 108a', 108b, 108b', 108b", 108b"', 108b''', 108b''''', 108c, 108c', 108d, 108d', 108d'', 108d''', 108d''''', 108d''''') kommunikativ gekoppelt, sowohl mit dem Schmierstofftemperaturwandler (104a, 104a', 104b, 104b', 104b", 104b"', 104b''', 104b''''', 104c, 104c', 104d, 104d', 104d'', 104d''', 104d''''', 104d''''') als auch mit dem Schmierstofftemperatursensor (106a, 106a', 106b, 106b', 106b", 106b"', 106b''', 106b''''', 106c, 106c', 106d, 106d', 106d'', 106d''', 106d''''', 106d''''').

2. Das System gemäß Anspruch 1, wobei das Schmierstoffaufbereitungssystem (100a, 100a', 100c, 100c') die Temperatur des Schmierstoffes (L) im Schmierstoffreservoir (102a, 102a', 102c, 102c') direkt von einer ersten Temperatur zu einer zweiten Temperatur umwandelt.

3. Das System gemäß Anspruch 2, wobei der Schmierstofftemperaturwandler (104a, 104c) eine Lichtquelle ist, die Licht emittiert, um die Temperatur des Schmierstoffes (L) von der ersten Temperatur zur

zweiten Temperatur umzuwandeln.

4. Das System gemäß Anspruch 3, wobei das Licht eine Öffnung (103a) im Schmierstoffreservoir (102a) passiert.
5. Das System gemäß Anspruch 2, wobei der Schmierstofftemperaturwandler (104a', 104c') eine Stromquelle (104a₁', 104c₁') ist, verbunden mit einer Heizspule (104a₂', 104c₂'), wobei die Heizspule (104a₂', 104c₂') im Schmierstoff (L) eingetaucht ist, um die Temperatur des Schmierstoffes (L) direkt von der ersten Temperatur zur zweiten Temperatur umzuwandeln.
6. Das System gemäß Anspruch 1, wobei das Schmierstoffaufbereitungssystem (100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 104d, 104d', 104d'', 104d''', 104d''''', 104d''''') die Temperatur eines Schmierstoffes (L) im Schmierstoffreservoir (102b, 102b', 102b'', 102b''', 102b''''', 102b''''', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') indirekt von der ersten Temperatur zur zweiten Temperatur umwandelt.
7. Das System gemäß einem der Ansprüche 2 bis 6, wobei das Schmierstoffreservoir (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') keine Öffnung hat, die direkt mit der Atmosphäre verbunden ist, wobei der Schmierstoff (L) nicht in direkter Flüssigkeitskommunikation mit der umgebenden Atmosphäre (A) steht, wobei das Schmierstoffreservoir (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') mindestens eine Kommunikationsöffnung (120c, 120c', 120d, 120d', 120d'', 120d''', 120d''''', 120d''''') aufweist, die einer Quelle mit druckbeaufschlagter Flüssigkeit (126c, 126c', 126d, 126d', 126d'', 126d''', 126d''''', 126d''''') gestattet, die Vertiefung (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') mit Druck zu beaufschlagen, wodurch der Schmierstoff (L) in der Vertiefung (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') mit Druck beaufschlagt wird.
8. Das System gemäß Anspruch 7, ferner umfassend ein Flusskontrollventil (128c, 128d, 128d', 128d'', 128d''', 128d''''', 128d'''''), flüssig verbunden mit mindestens einer Flüssigkeitskommunikationsöffnung (120c, 120c', 120d, 120d', 120d'', 120d''', 120d''''', 120d'''''), welche die Bewegung der druckbeaufschlagten Flüssigkeit von der Quelle mit druckbeaufschlagter Flüssigkeit (126c, 126c', 126d, 126d', 126d'', 126d''', 126d''''', 126d''''') zur Vertiefung (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') gestattet oder verhindert.
9. Das System gemäß Anspruch 7 oder 8, wobei das

Schmierstoffreservoir (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') mindestens eine Flüssigkeitskommunikationsöffnung (122c, 122c', 122d, 122d', 122d'', 122d''', 122d''''', 122d''''') umfasst, die flüssig verbunden ist mit einem Drucksensor (130c, 130c', 130d, 130d', 130d'', 130d''', 130d''''', 130d'''''), der den Druck der Vertiefung (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') misst.

10. Das System gemäß einem der Ansprüche 7 bis 9, wobei das Schmierstoffreservoir (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') mindestens eine Flüssigkeitskommunikationsöffnung (124c, 124c', 124d, 124d', 124d'', 124d''', 124d''''', 124d''''') umfasst, die flüssig verbunden ist mit dem proximalen Ende (132c₁, 132c₁', 132d₁, 132d₁', 132d₁'', 132d₁'', 132d₁'''', 132d₁'''') eines Leitungsgliedes (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d'''''), wobei ein distales Ende (132c₂, 132c₂', 132d₂, 132d₂', 132d₂'', 132d₂'', 132d₂'''', 132d₂'''') des Leitungsgliedes (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d''''') flüssig verbunden ist mit der Verarbeitungsstation (16a, 16a', 16b', 16b'').

11. Das System gemäß Anspruch 10, ferner umfassend ein oder mehrere Heizelemente (134c, 134c', 134d, 134d', 134d'', 134d''', 134d''''', 134d'''''), verbunden mit einem Leitungsglied (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d'''''), um die Temperatur des Leitungsgliedes (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d''''') selektiv einzustellen.

12. Das System gemäß Anspruch 10 oder 11, ferner umfassend einen Temperatursensor (136c, 136c', 136d, 136d', 136d'', 136d''', 136d''''', 136d'''''), der auf dem Leitungsglied (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d''''') angebracht ist, zum Bestimmen der Temperatur des Leitungsgliedes (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''''', 132d''''').

13. Das System gemäß einem der Ansprüche 2 bis 12, wobei die zweite Temperatur höher als die erste Temperatur ist.

14. Das System gemäß Anspruch 6 und einem der Ansprüche 7 bis 13, sofern von Anspruch 6 abhängig, wobei der Schmierstofftemperaturwandler (104b, 104d) Folgendes ist:

eine Lichtquelle, die Licht emittiert, wobei das Licht auf das Schmierstoffreservoir (102b, 104d) fällt, für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur; oder

eine Heizplatte, angebracht direkt angrenzend an die Außenfläche (114b^{'''}, 114d^{'''}) des Schmierstoffreservoirs (102b^{'''}, 102d^{'''}) für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur.

15. Das System gemäß Anspruch 6 und einem der Ansprüche 7 bis 13, sofern von Anspruch 6 abhängig, ferner umfassend:

einen Flüssigkeitsbehälter (110b', 110d'), der eine Vertiefung (113b', 113d') bildet, die eine Flüssigkeit (F) beinhaltet, wobei das Schmierstoffreservoir in der Flüssigkeit (F) eingetaucht ist, wobei der Schmierstofftemperaturwandler (104b', 104d') Folgendes ist:

eine Lichtquelle, die Licht emittiert, wobei das Licht auf die Flüssigkeit (F) fällt, für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur; oder eine Stromquelle (104b₁', 104d₁') verbunden mit einer Heizspule (104b₂', 104d₂'), wobei die Heizspule (104b₂', 104d₂') in der Flüssigkeit (F) eingetaucht ist, für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur; oder eine Heizplatte, angebracht direkt angrenzend an die Außenfläche (116b^{'''}, 116d^{'''}) des Flüssigkeitsbehälters (110b^{'''}, 110d^{'''}) für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur.

16. Das System gemäß Anspruch 6 und einem der Ansprüche 7 bis 13, sofern von Anspruch 6 abhängig, ferner umfassend:

ein geschlossenes Gehäuse (118b^{'''}, 118d^{'''}), wobei der Schmierstofftemperaturwandler (104b^{'''}, 104d^{'''}) und das Schmierstoffreservoir (102b^{'''}, 102d^{'''}) im geschlossenen Gehäuse (118b^{'''}, 118d^{'''}) enthalten sind, wobei der Schmierstofftemperaturwandler (104b^{'''}, 104d^{'''}) ein Brenner ist, der eine Flamme erzeugt, wobei die Flamme die Umgebungsluft im geschlossenen Gehäuse (118b^{'''}, 118d^{'''}) aufheizt, für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur.

17. Das System gemäß Anspruch 6 und einem der Ansprüche 7 bis 13, sofern von Anspruch 6 abhängig, ferner umfassend:

einen Flüssigkeitsbehälter (110b^{'''}, 110d^{'''}), der eine Vertiefung (113b^{'''}, 113d^{'''}), die eine Flüssigkeit (F) beinhaltet, wobei das Schmierstoffreservoir (102b^{'''}, 102d^{'''}) in der Flüssigkeit (F) eingetaucht ist, und ein geschlossenes Gehäuse (118b^{'''}, 118d^{'''}), wobei der Schmierstofftemperaturwandler (104b^{'''}, 104d^{'''}) und das Schmierstoffreservoir (102b^{'''}, 102d^{'''}) im geschlossenen Gehäuse (118b^{'''}, 118d^{'''}) enthalten sind, wobei der Schmierstofftemperaturwandler (104b^{'''}, 104d^{'''}) ein Brenner ist, der eine Flamme erzeugt, wobei die Flamme die Umgebungsluft im geschlossenen Gehäuse (118b^{'''}, 118d^{'''}) aufheizt, für das indirekte Umwandeln der Temperatur des Schmierstoffes (L) von der ersten Temperatur zur zweiten Temperatur.

18. Das System gemäß einem der vorigen Ansprüche, ferner umfassend:

einen Einzelarbeitsplatz (10, 10', 10''), eine Vielzahl von Unterstationen (12-24, 12'-24', 12''-24'') umfassend, wobei die Verarbeitungsstation (16b', 16b''); 16a, 16a'') eine von einer Vielzahl von Unterstationen (12-24, 12'-24', 12''-24'') ist.

19. Flüssigkeitskreislauf (200), umfassend:

das System gemäß einem der vorigen Ansprüche; und ferner umfassend:

ein Schmierstoffversorgungssystem (150) kommunikativ gekoppelt mit dem Steuergerät (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''', 108d''') und vorgeschaltet flüssig verbunden mit dem Schmierstoffaufbereitungssystem (100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d'''); und ein Schmierstoffreinigungssystem (175) kommunikativ gekoppelt mit dem Steuergerät (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''') und nachgeschaltet flüssig verbunden mit dem Schmierstoffaufbereitungssystem (100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''') und vorgeschaltet mit einem Applikator (S).

20. Der Flüssigkeitskreislauf (200) gemäß Anspruch 19 ferner umfassend:

einen Schmierstoffausgabedetektor (185), einen Schmierstoffzerstäubersensor (186) umfassend, kommunikativ gekoppelt mit dem Steuergerät (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''') und in der Nähe des

Applikators (S) angebracht, zum Bestimmen, ob der Applikator, S, Schmierstoff zerstäubt.

21. Der Flüssigkeitskreislauf (200) gemäß Anspruch 19 oder 20, wobei das Schmierstoffversorgungssystem (150) Folgendes umfasst:

einen Schmierstoffversorgungsbehälter (152); und
einen Schmierstofftemperaturwandler (158), der die Temperatur des Schmierstoffes (L) im Schmierstoffversorgungsbehälter (152) aufrecht erhält, erhöht oder vermindert, wobei der Schmierstofftemperaturwandler (158) innerhalb des Schmierstoffversorgungsbehälters (152) angebracht ist.

22. Verfahren, die folgenden Schritte umfassend:

verwenden eines Applikators (S), flüssig verbunden mit dem Schmierstoffaufbereitungssystem (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') des Systems nach Anspruch 1, wobei der Applikator (S) mit dem Steuergerät (108a, 108a', 108b, 108b', 108b'', 108b''', 108b''''', 108b''''', 108c, 108c', 108d, 108d', 108d'', 108d''', 108d''''', 108d''''') kommunikativ verbunden ist und von diesem gesteuert wird, empfangen eines elektrischen Impulses (300), der ein Ventil des Applikators (S) steuert, der das Ventil automatisch öffnet und schließt, auf einer periodischen Basis, die zu einem periodischen Zerstäubungsmuster (325) des Schmierstoffes, der zumindest auf einem Teil des Umfangs des Rades (W) aufgebracht wird, führt; und
aufziehen eines Reifens (T) auf das Rad (W) zum Verbinden des Reifens (T) mit dem Rad (W), sodass die Wulste (T_{BU} , T_{BL}) des Reifens (T) den Schmierstoff entlang des Umfangs des Rades (W) verteilen, um eine geschmierte Montage des Reifens (T) auf dem Rad (W) zu ermöglichen.

23. Das Verfahren gemäß Anspruch 22, wobei der elektrische Impuls (300) ein Betriebszyklus ist, mit einer Einzeit von ungefähr 10 Millisekunden und einer Auszeit von ungefähr 30 Millisekunden.

24. Das Verfahren gemäß Anspruch 22 oder 23, wobei das Zerstäubungsmuster (325) eine Vielzahl von diagonal angeordneten (θ) ovalen Bereichen (350) umfasst, wobei jeder ovale Bereich (350) der Vielzahl von ovalen Bereichen durch eine Hauptachse (X_1) und eine Nebenachse (Y_1) definiert ist.

25. Das Verfahren gemäß Anspruch 24, wobei eine Hinterkante (350a) und eine Vorderkante (350b) benachbarter ovaler Bereiche (350) leicht überlappen, wobei Lücken zwischen den einzelnen ovalen Bereichen (350) auf dem Umfang des Rades (W) geschmiert werden, während der Reifen (T) entlang dem Rad (W) gleitet, infolge der überlappenden Anordnung der Hinterkante (350a) und der Vorderkante (350b) benachbarter ovaler Bereiche (350).

26. Ein Verfahren unter Verwendung des Systems gemäß Anspruch 1, die folgenden Schritte umfassend: Bereitstellen einer Schmierpaste im Schmierstoffreservoir; Aktivieren des Schmierstofftemperaturwandlers zum Erhitzen der Schmierpaste von einem nicht-zerstäubbaren, im Wesentlichen halbfesten Zustand, mit einer ersten, niedrigeren Temperatur, zu einem zerstäubbaren, im Wesentlichen flüssigen Zustand, mit einer zweiten, höheren Temperatur.

Revendications

1. Un système comprenant:

un poste de traitement (16b', 16b'' ; 16a, 16a'') pour traiter au moins l'un parmi un pneu (T) et une roue (W) avant de joindre le pneu (T) et la roue (W) pour former un ensemble de pneus (TW), dans lequel le poste de traitement (16b', 16b'', 16a, 16a'') comprend un sous-poste de lubrification de pneumatique (16b', 16b'') et un sous-poste de lubrification de roue ; poste (16a, 16a'') ; et

un système de conditionnement de lubrifiant (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') couplés fluidiquement au poste de traitement (16b', 16b'' ; 16a, 16a''), dans lequel le système de conditionnement de lubrification (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') comprend un réservoir de lubrifiant (102a, 102a', 102b, 102b', 102b'', 102b''', 102b''''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d'''''),

caractérisé en ce que le système de conditionnement de lubrification (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''''', 100d''''') comprend en outre :

un modificateur de température du lubrifiant (104a, 104a', 104b, 104b', 104b'', 104b''', 104b''''', 104b''''', 104c, 104c', 104d, 104d', 104d'', 104d''', 104d''''', 104d'''''),

- 104d''''') agencé au moins à proximité du réservoir du lubrifiant (102a, 102a', 102b, 102b', 102b'', 102b''', 102b''''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d'''''), un capteur de température du lubrifiant (106a, 106a', 106b, 106b', 106b'', 106b''', 106b''''', 106b''''', 106c, 106c', 106d, 106d', 106d'', 106d''', 106d''''', 106d''''') disposé dans une cavité (105a, 105a', 105b, 105b', 105b'', 105b''', 105b''''', 105b''''', 105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') formé par le réservoir du lubrifiant (102a, 102a', 102b, 102b', 102b'', 102b''', 102b''''', 102b''''', 102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d'''''), et un contrôleur (108a, 108a', 108b, 108b', 108b'', 108b''', 108b''''', 108b''''', 108c, 108c', 108d, 108d', 108d'', 108d''', 108d''''', 108d''''') couplés de manière communicative aux deux modificateurs de température du lubrifiant (104a, 104a', 104b, 104b', 104b'', 104b''', 104b''''', 104b''''', 104c, 104c', 104d, 104d', 104d'', 104d''', 104d''''', 104d''''') et le capteur de température du lubrifiant (106a, 106a', 106b, 106b', 106b'', 106b''', 106b''''', 106b''''', 106c, 106c', 106d, 106d', 106d'', 106d''', 106d''''', 106d''''').
2. Un système selon la revendication 1, dans lequel le système de conditionnement de lubrification selon la revendication 1, dans lequel le système de conditionnement de lubrification (100a, 100a', 100c, 100c') change directement la température d'un lubrifiant (L) contenu dans le réservoir de lubrifiant (102a, 102a', 102c, 102c') d'une première température à une seconde température.
 3. Un système selon la revendication 2, dans lequel le modificateur de température du lubrifiant (104a, 104c) est une source lumineuse qui émet de la lumière pour changer directement la température du lubrifiant (L) de la première à la seconde température.
 4. Un système selon la revendication 3, dans lequel la lumière traverse une ouverture (103a) formée par le réservoir de lubrifiant (102a).
 5. Un système selon la revendication 2, dans lequel le modificateur de température du lubrifiant (104a', 104c') est une source électrique (104a₁', 104c₁') reliée à une bobine chauffante (104a₂', 104c₂'), dans laquelle la bobine chauffante (104a₂', 104c₂') est immergée dans le lubrifiant (L) pour changer directement la température du lubrifiant (L) de la première température à la seconde température.
 6. Un système selon la revendication 1, dans lequel le système de conditionnement de lubrification (100b, 100b', 100b'', 100b''', 100b''''', 100b''''', 104d, 104d', 104d'', 104d''', 104d''''', 104d''''') modifie indirectement la température d'un lubrifiant (L) contenu dans le réservoir de lubrifiant (102b, 102b', 102b'', 102b''', 102b''''', 102b''''', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') d'une première température à une seconde température.
 7. Système selon l'une quelconque des revendications 2 à 6, dans lequel le réservoir de lubrifiant (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') n'inclut pas une ouverture directement ventilée vers l'atmosphère, dans laquelle le lubrifiant (L) n'est pas en communication directe avec l'atmosphère environnante (A), dans lequel le réservoir de lubrifiant (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') comprend au moins un port de communication de fluide (120c, 120c', 120d, 120d', 120d'', 120d''', 120d''''', 120d''''') permettant une source de fluide sous pression (126c, 126c', 126d, 126d', 126d'', 126d''', 126d''''', 126d''''') pour pressuriser la cavité (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') pressurant ainsi le lubrifiant (L) dans la cavité (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''').
 8. Un système selon la revendication 7, comprenant en outre une vanne de régulation de débit (128c, 128c', 128d, 128d', 128d'', 128d''', 128d''''', 128d''''') connecté de manière fluide à au moins un orifice de communication de fluide (120c, 120c', 120d, 120d', 120d'', 120d''', 120d''''', 120d''''') qui permet ou refuse le mouvement du fluide sous pression provenant de la source de fluide sous pression (126c, 126c', 126d, 126d', 126d'', 126d''', 126d''''', 126d''''') pour pressuriser la cavité (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''') à la cavité (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''').
 9. Un système selon la revendication 7 ou 8, dans lequel le réservoir de lubrifiant (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''''', 102d''''') comprend au moins un port de communication de fluide (122c, 122c', 122d, 122d', 122d'', 122d''', 122d''''', 122d''''') qui est reliée fluidiquement à un capteur de pression (130c, 130c', 130d, 130d', 130d'', 130d''', 130d''''', 130d''''') qui détecte un niveau de pressurisation de la cavité (105c, 105c', 105d, 105d', 105d'', 105d''', 105d''''', 105d''''').
 10. Système selon les revendications 7 à 9, dans lequel

- le réservoir de lubrifiant (102c, 102c', 102d, 102d', 102d'', 102d''', 102d''', 102d''') comprend au moins un orifice de communication de fluide (124c, 124c', 124d, 124d', 124d'', 124d''', 124d''', 124d''') qui est reliée fluidiquement à une extrémité proximale (132c1, 132c1', 132d1, 132d1', 132d1'', 132d1''', 132d1''', 132d1''') d'un élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'''), dans lequel une extrémité distale (132c2, 132c2', 132d2, 132d2', 132d2'', 132d2''', 132d2''', 132d2''') de l'élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'') est relié fluidiquement au poste de traitement (16a, 16a', 16b', 16b'').
11. Un système selon la revendication 10, comprenant en outre un ou plusieurs éléments chauffants (134c, 134c', 134d, 134d', 134d'', 134d''', 134d''', 134d'') connecté à l'élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'') pour ajuster sélectivement la température de l'élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'').
12. Un système selon la revendication 10 ou 11, comprenant en outre un capteur de température (136c, 136c', 136d, 136d', 136d'', 136d''', 136d''', 136d'') disposé sur l'élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'') pour déterminer une température de l'élément de conduit (132c, 132c', 132d, 132d', 132d'', 132d''', 132d''', 132d'').
13. Un système selon l'une quelconque des revendications 2 à 12, dans lequel la seconde température est supérieure à la première température.
14. Un système selon la revendication 6 et l'une quelconque des revendications 7 à 13 lorsqu'elles dépendent de la revendication 6, dans lequel le modificateur de température de lubrifiant (104b, 104d) est :
- une source lumineuse qui émet de la lumière, dans laquelle la lumière est incidente sur le réservoir de lubrifiant (102b, 104d) pour modifier indirectement la température du lubrifiant (L) de la première température à la seconde température; ou
- une plaque chauffante qui est disposée directement adjacente à une surface extérieure (114b'', 114d'') du réservoir de lubrifiant (102b'', 102d'') pour modifier indirectement la température du lubrifiant (L) à partir de la première température à la deuxième température.
15. Un système selon la revendication 6 et l'une quelconque des revendications 7 à 13 lorsqu'elles dépendent de la revendication 6, comprenant en outre :
- un récipient de fluide (110b', 110d') formant une cavité (113b', 113d') qui contient un fluide (F), dans lequel le réservoir de lubrifiant est immergé dans le fluide (F), dans lequel le modificateur de température du lubrifiant (104b', 104d') est :
- une source lumineuse qui émet de la lumière, dans laquelle la lumière tombe sur le fluide (F) pour modifier indirectement la température du lubrifiant (L) de la première température à la seconde température ; ou
- une source électrique (104b₁'', 104d₁'') reliée à une bobine chauffante (104b₂'', 104d₂''), dans laquelle la bobine chauffante (104b₂'', 104d₂'') est immergée dans le fluide (F) pour indirectement changer la température du lubrifiant (L) de la première température à la seconde température; ou
- une plaque chauffante qui est disposée directement adjacente à une surface extérieure (116b''', 116d''') du récipient de fluide (110b''', 110d''') pour modifier indirectement la température du lubrifiant (L) de la première température à la seconde température.
16. Un système selon la revendication 6 et l'une quelconque des revendications 7 à 13 lorsqu'elles dépendent de la revendication 6, comprenant en outre :
- un boîtier fermé (118b''', 118d'''), dans lequel le modificateur de température de lubrifiant (104b''', 104d''') et le réservoir de lubrifiant (102b''', 102d''') sont contenues dans le boîtier fermé (118b''', 118d'''), dans lequel le modificateur de température de lubrifiant (104b''', 104d''') est un brûleur produisant une flamme, dans lequel la flamme chauffe l'air ambiant à l'intérieur du boîtier fermé (118b''', 118d''') pour modifier indirectement la température du lubrifiant (L) de la première température à la seconde température.
17. Un système selon la revendication 6 et l'une quelconque des revendications 7 à 13 lorsqu'elles dépendent de la revendication 6, comprenant en outre :
- un réservoir de fluide (110b''', 110d''') formant une cavité (113b''', 113d''') qui contient un fluide (F), dans lequel le réservoir de lubrifiant (102b''', 102d''') est immergé dans le fluide (F), et
- un boîtier fermé (118b''', 118d'''), dans lequel le modificateur de température de lubrifiant

- (104b^{''''}, 104d^{''''}) et le réservoir de lubrifiant (102b^{''''}, 102d^{''''}) sont contenus dans le boîtier fermé (118b^{''''}, 118d^{''''}), dans lequel le modificateur de température de lubrifiant (104b^{''''}, 104d^{''''}) est un brûleur produisant une flamme, dans lequel la flamme chauffe l'air ambiant à l'intérieur du boîtier fermé (118b^{''''}, 118d^{''''}) pour changer indirectement le température du lubrifiant (L) de la première température à la seconde température.
- 18.** Un système selon l'une quelconque des revendications précédentes, comprenant en outre :
- un poste de travail à cellule unique (10, 10', 10'') comprenant une pluralité de sous-postes (12-24, 12'-24', 12''-24''), dans lequel le poste de traitement (16b', 16b''); 16a, 16a'') est l'une de la pluralité de sous-postes (12-24, 12'-24', 12''-24'').
- 19.** Un circuit de fluide (200) comprenant :
- le système de l'une quelconque des revendications précédentes; et comprenant en outre:
- un système d'alimentation en lubrifiant (150) couplé de façon communicative au contrôleur (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''''', 108d''''') et fluidiquement connecté en amont du système de conditionnement de lubrification (100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''''', 100d'''''); et
- un système de purge de lubrifiant (175) couplé de façon communicative au contrôleur (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''''', 108d''''') et raccordé fluidiquement en aval du système de conditionnement de lubrification (100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''''', 100d''''') et en amont d'un applicateur (S).
- 20.** Un circuit de fluide (200) selon la revendication 19 comprenant en outre:
- une partie de détection de sortie de lubrifiant (185) comprenant un capteur de pulvérisation de lubrifiant (186) couplé de manière communicative au contrôleur (108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''''', 108d''''') et disposé à proximité de l'applicateur (S) pour déterminer si l'applicateur, (S), pulvérise du lubrifiant.
- 21.** Un circuit de fluide (200) selon la revendication 19 ou 20, dans lequel le système d'alimentation en lubrifiant (150) comprend un récipient d'alimentation en lubrifiant (152) ; et
- un récipient de température de lubrifiant (158) qui maintient, augmente ou diminue la température du lubrifiant (L) disposé dans le récipient d'alimentation en lubrifiant (152), dans lequel le modificateur de température de lubrifiant (158) est disposé dans le récipient d'alimentation en lubrifiant (152).
- 22.** Une méthode, comprenant les étapes de :
- l'utilisation d'une application (S) fluidiquement connectée au système de conditionnement de lubrification (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''', 100b''''', 100b''''', 100c, 100c', 100d, 100d', 100d'', 100d''', 100d''', 100d''''', 100d''''') du système de revendication 1, dans lequel l'applicateur (S) est commandé automatiquement par le contrôleur et est relié de manière communicative au contrôleur (100a, 100a', 100b, 100b', 100b'', 100b''', 100b''', 100b''''', 100b''''', 100c, 108c, 108c', 108d, 108d', 108d'', 108d''', 108d''', 108d''''', 108d'''''); la réception d'une impulsion électrique (300) qui commande une soupape de l'applicateur (S) qui ouvre et ferme automatiquement la soupape sur une base périodique qui résulte en un jet de pulvérisation périodique (325) du lubrifiant disposé sur au moins une partie de la circonférence de la roue (W); et
- glisser un pneu (T) sur la roue (W) pour joindre le pneu (T) à la roue (W) de sorte que les talons (T_{BU}, T_{BL}) du pneu (T) essuient le lubrifiant sur la circonférence de la roue (W) afin de faciliter le montage lubrifié du pneu (T) sur la roue (W).
- 23.** Un procédé selon la revendication 22, dans lequel l'impulsion électrique (300) est un cycle de service qui comprend une période d'activation d'environ 10 millisecondes et une période d'arrêt d'approximativement 30 millisecondes.
- 24.** Un procédé selon la revendication 22 ou 23, dans lequel le motif de pulvérisation (325) comprend une pluralité de zones ovales (350) agencées en diagonale (θ) (350), chaque zone ovale (350) de la pluralité de zones ovales étant définie par un axe principal (X₁) et un axe mineur (Y₁).
- 25.** Un procédé selon la revendication 24, dans lequel un bord de fuite (350a) et un bord d'attaque (350b) de zones ovales voisines (350) se chevauchent légèrement, des espaces entre chaque zone ovale (350) autour de la circonférence de la roue (W) sont lubrifiés lorsque le pneu (T) glisse sur la roue (W) en raison de l'agencement en chevauchement du bord de fuite (350a) et du bord d'attaque (350b) des zones ovales voisines (350).
- 26.** Un procédé d'utilisation du système selon la reven-

dication 1 comprenant les étapes consistant à : fournir une pâte lubrifiante dans le réservoir de lubrifiant activant le modificateur de température du lubrifiant pour chauffer la pâte lubrifiante d'un état non pulvérisable, sensiblement semi-solide à un premier niveau de température inférieure à un état pulvérisable, sensiblement liquide à une seconde température plus élevée.

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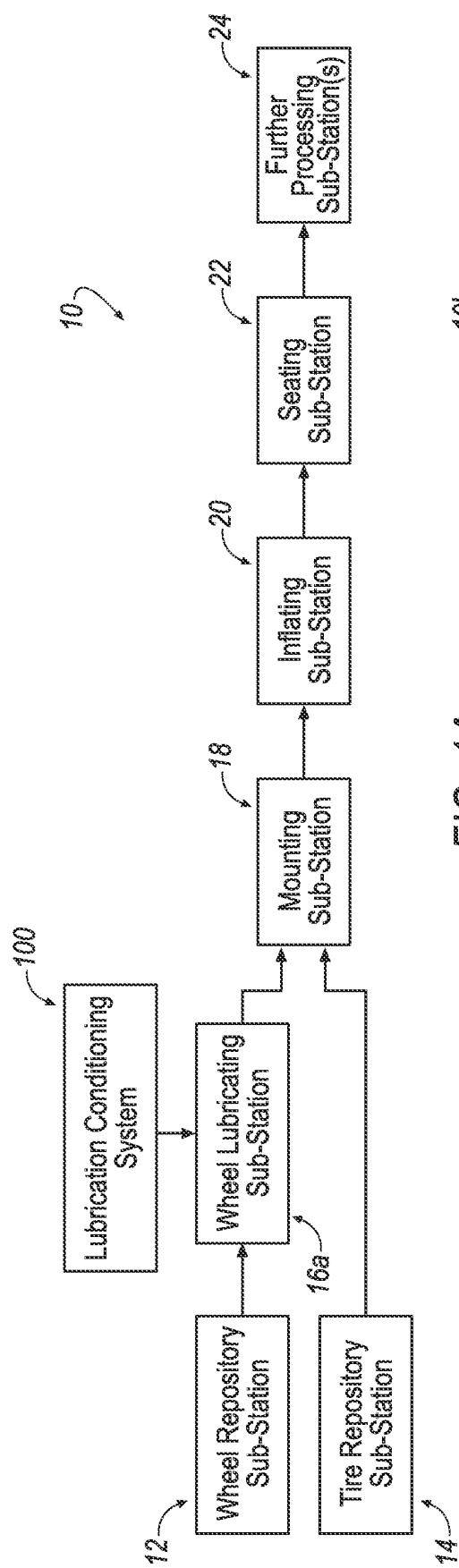


FIG. 1A

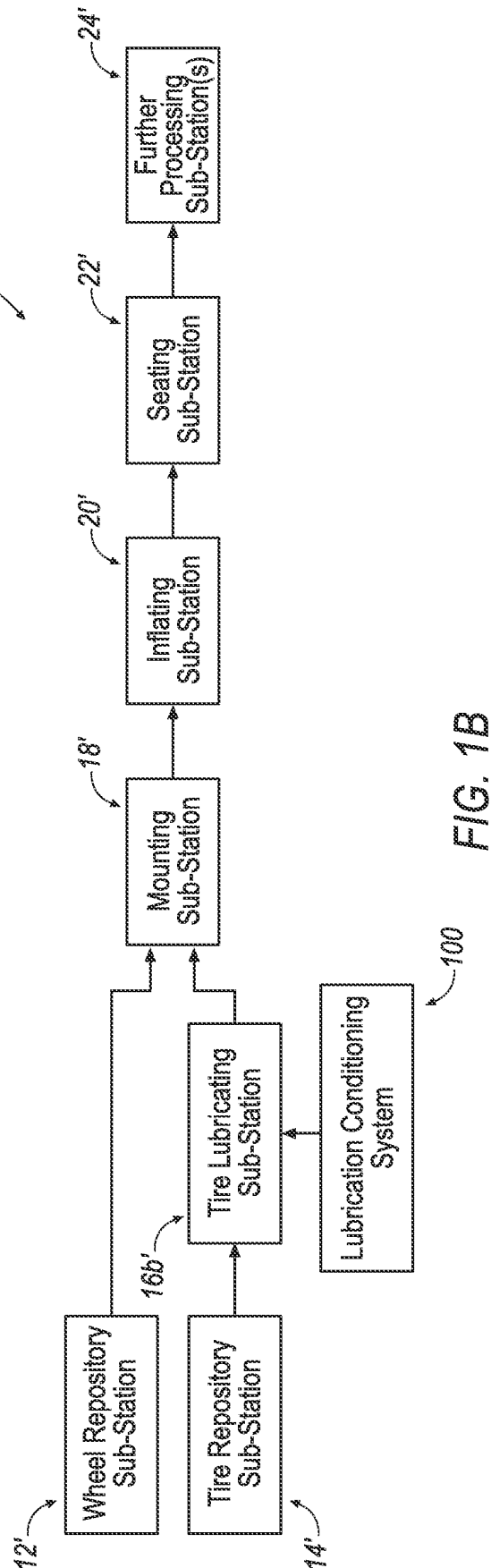


FIG. 1B

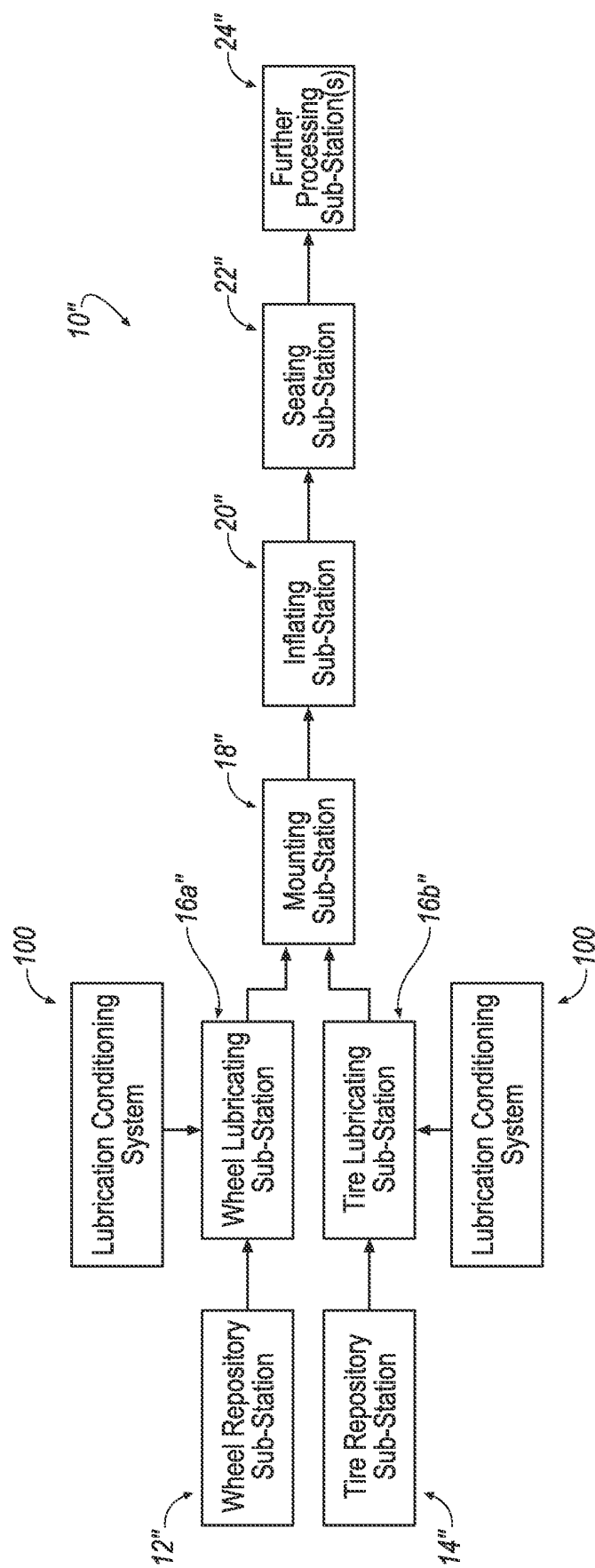


FIG. 1C

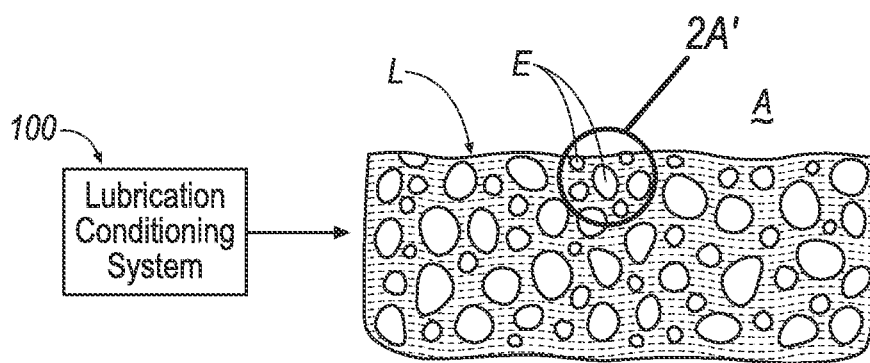


FIG. 2A

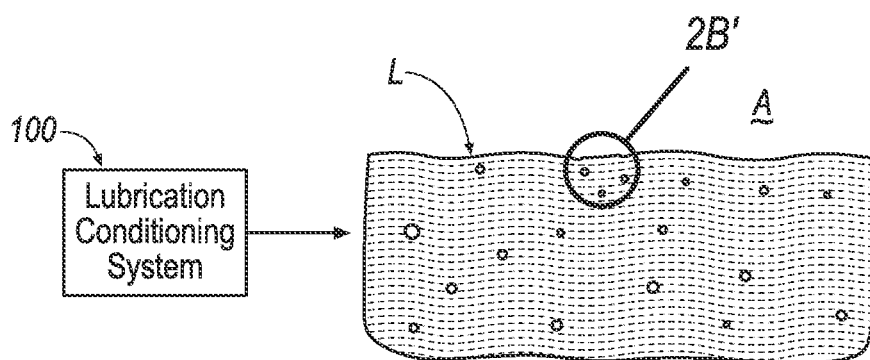


FIG. 2B

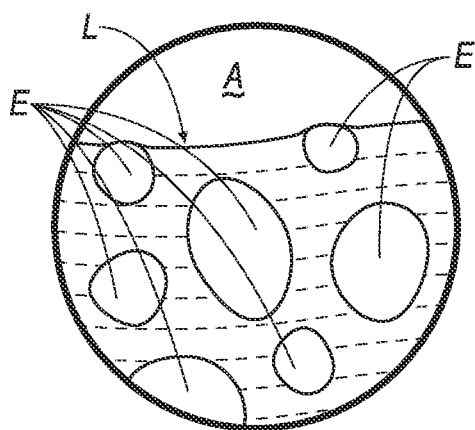


FIG. 2A'

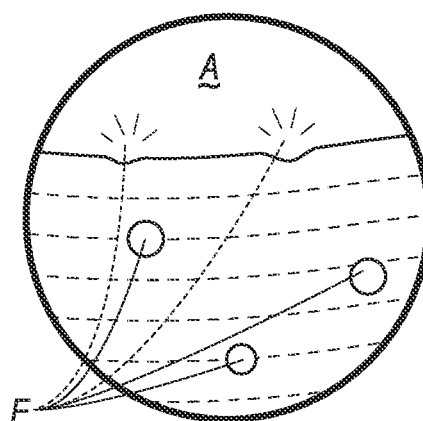


FIG. 2B'

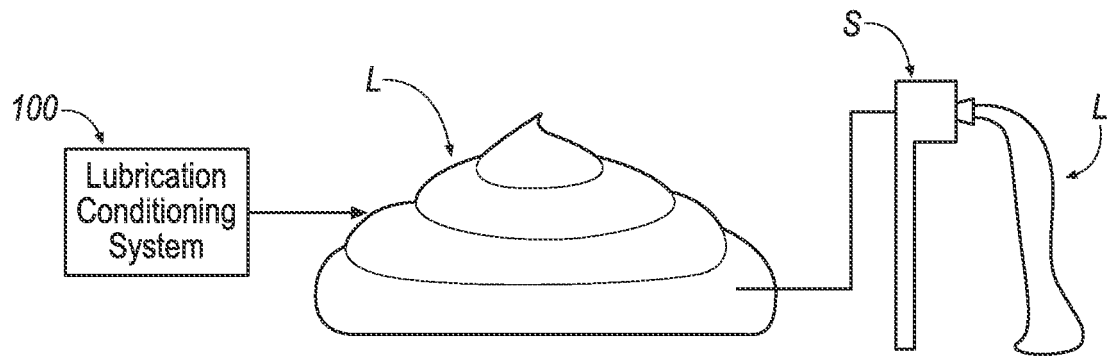


FIG. 3A

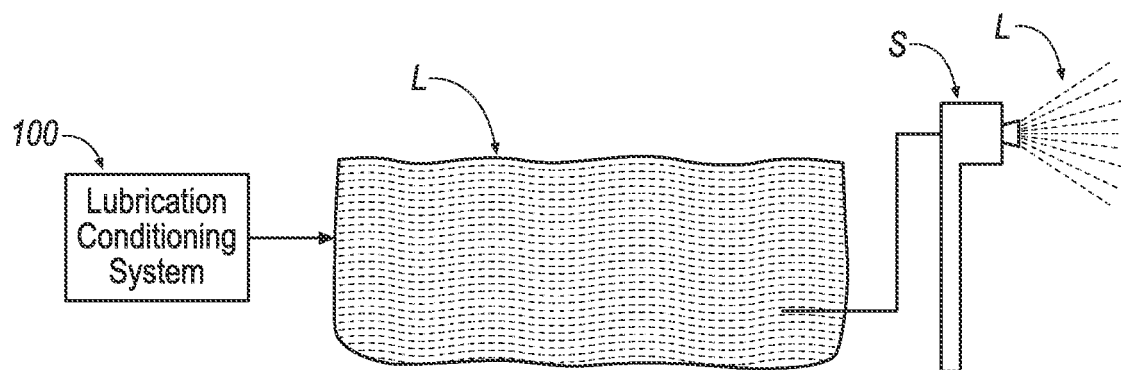


FIG. 3B

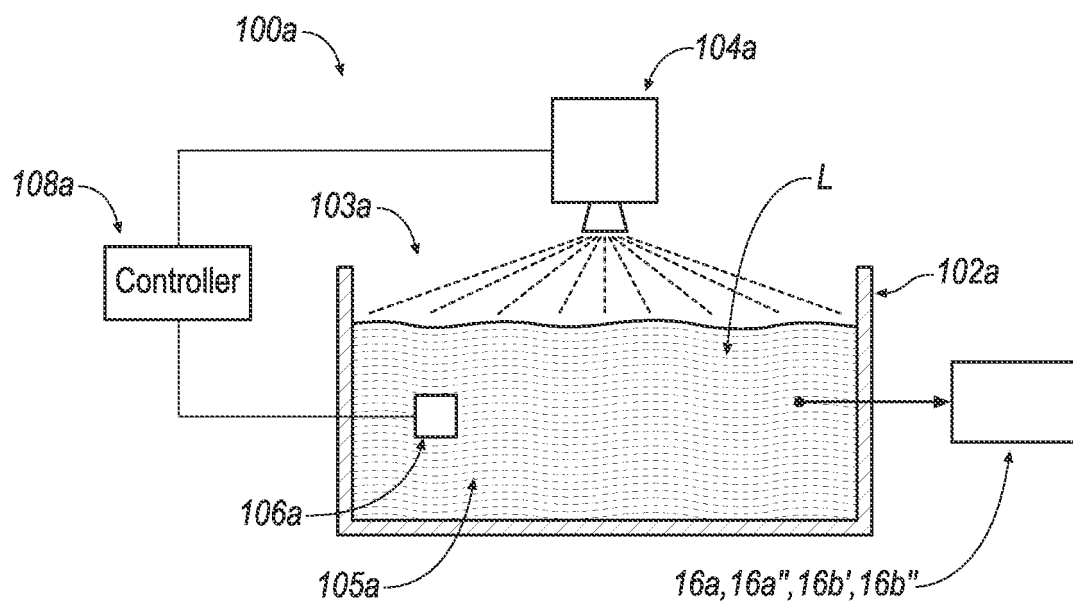


FIG. 4A

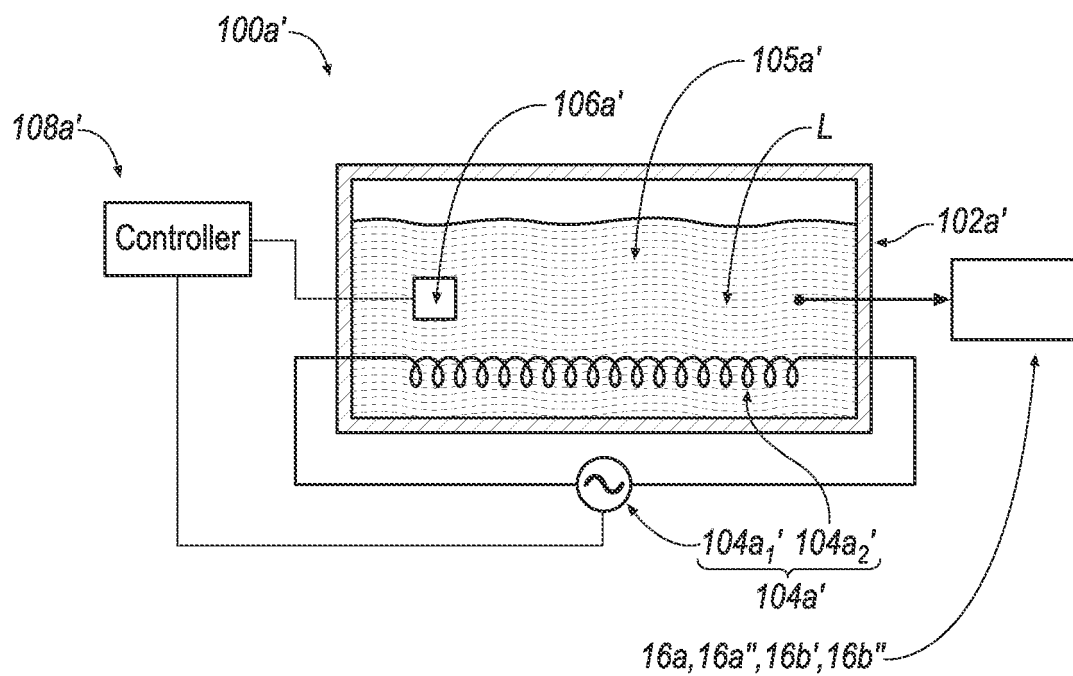
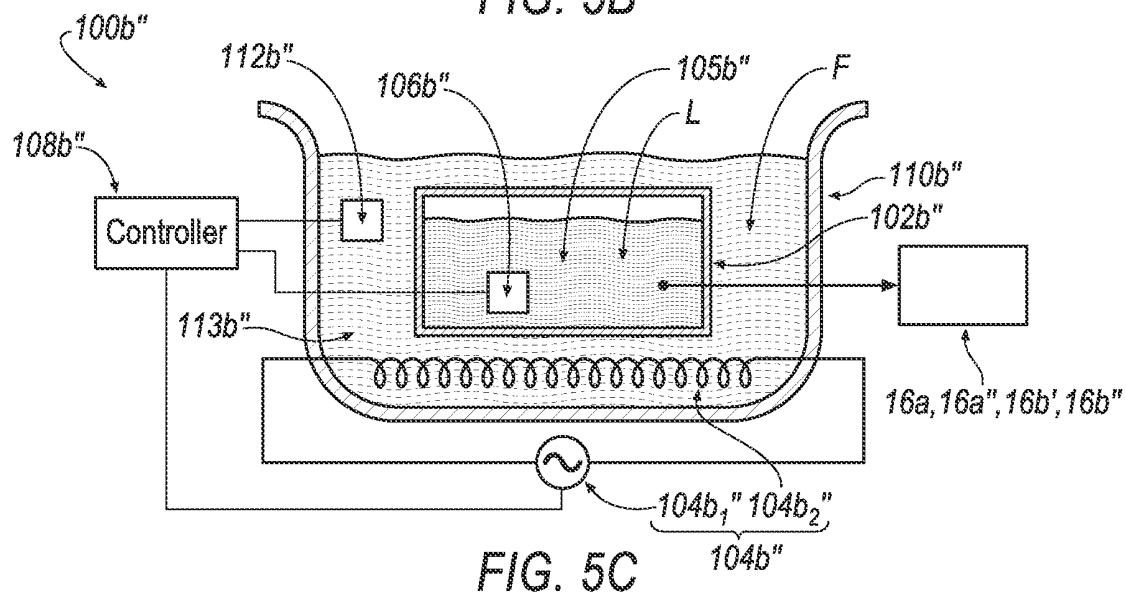
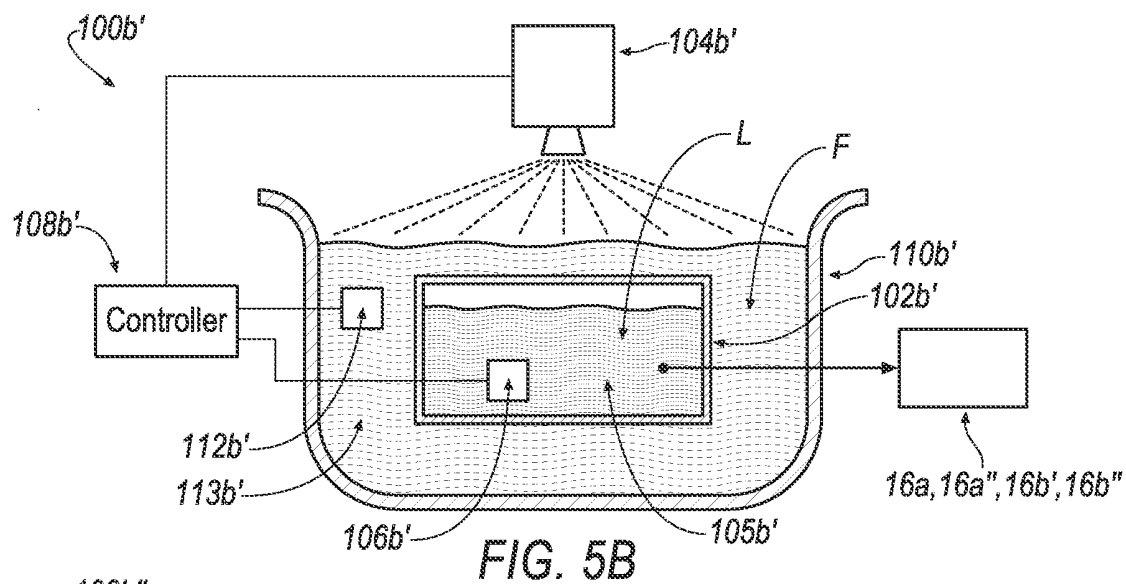
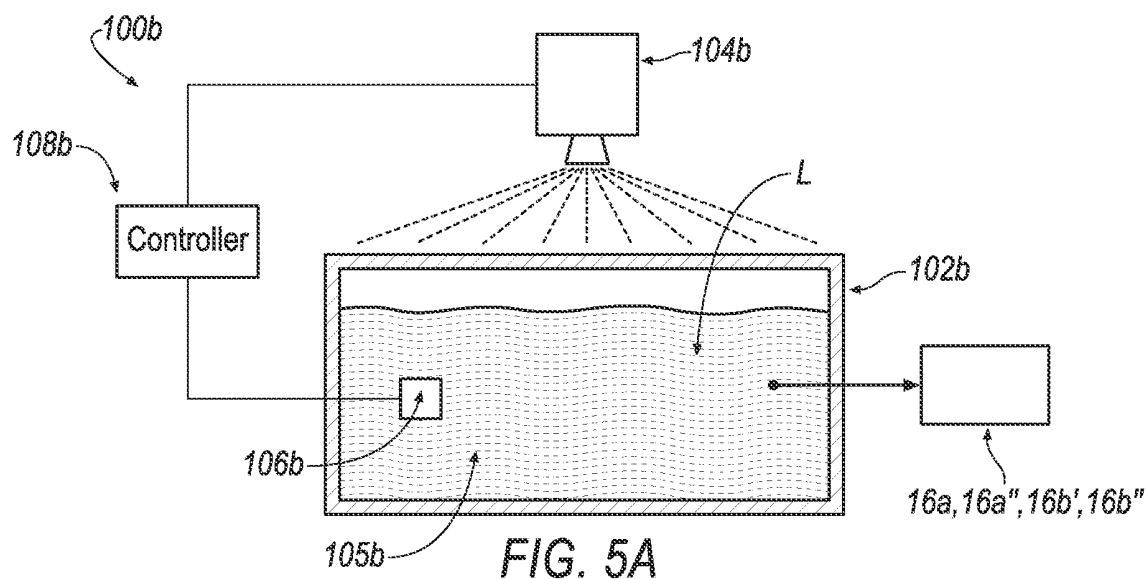


FIG. 4B



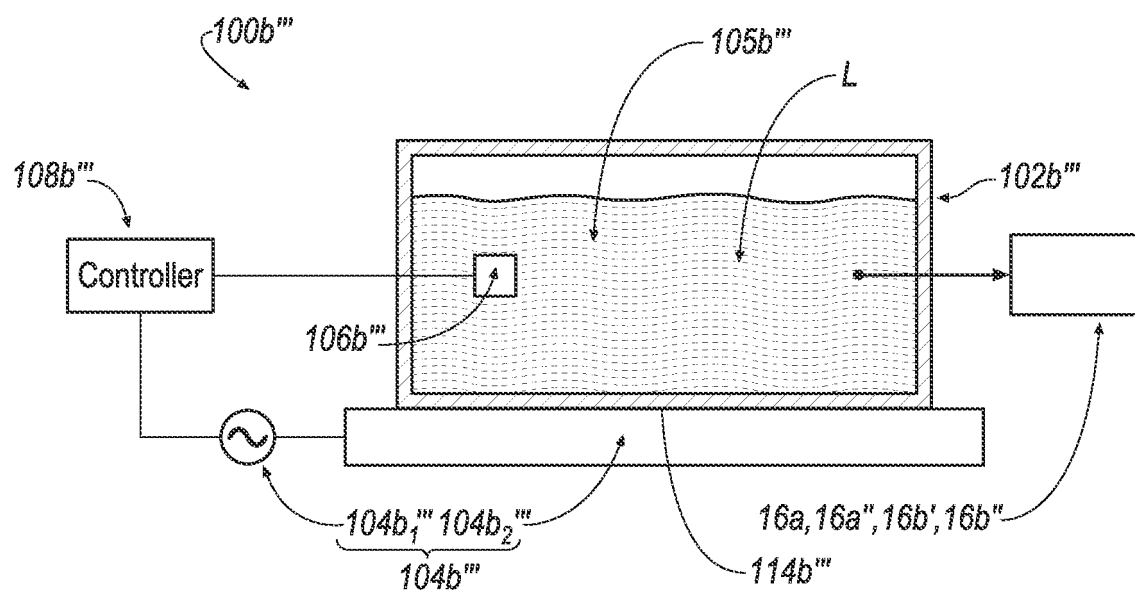


FIG. 5D

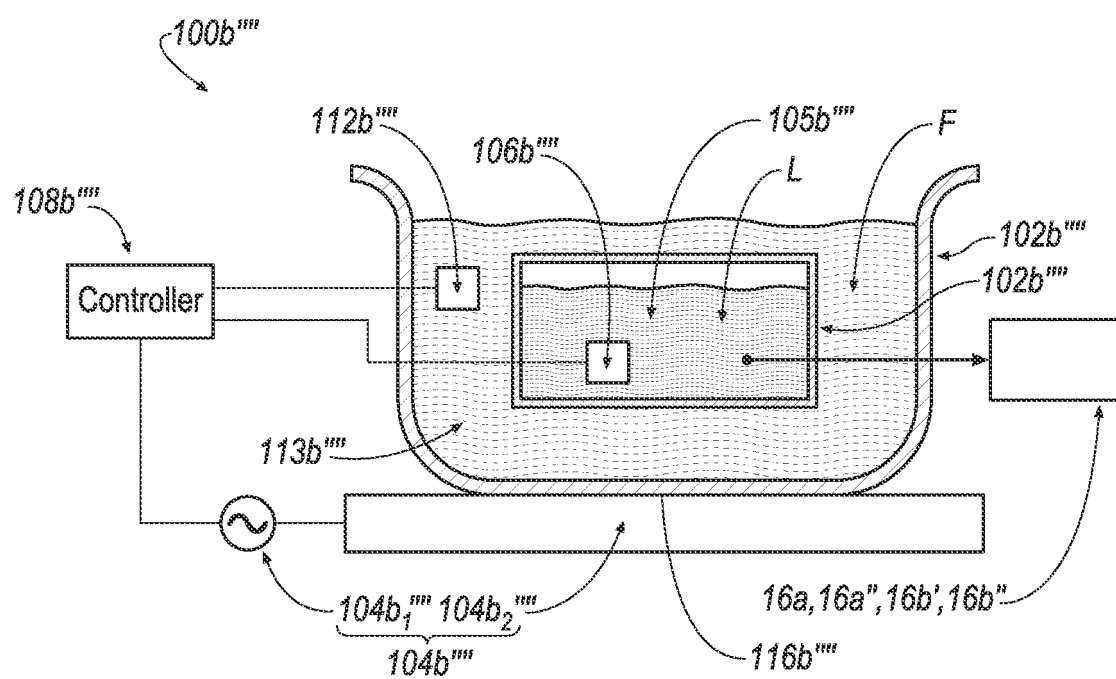


FIG. 5E

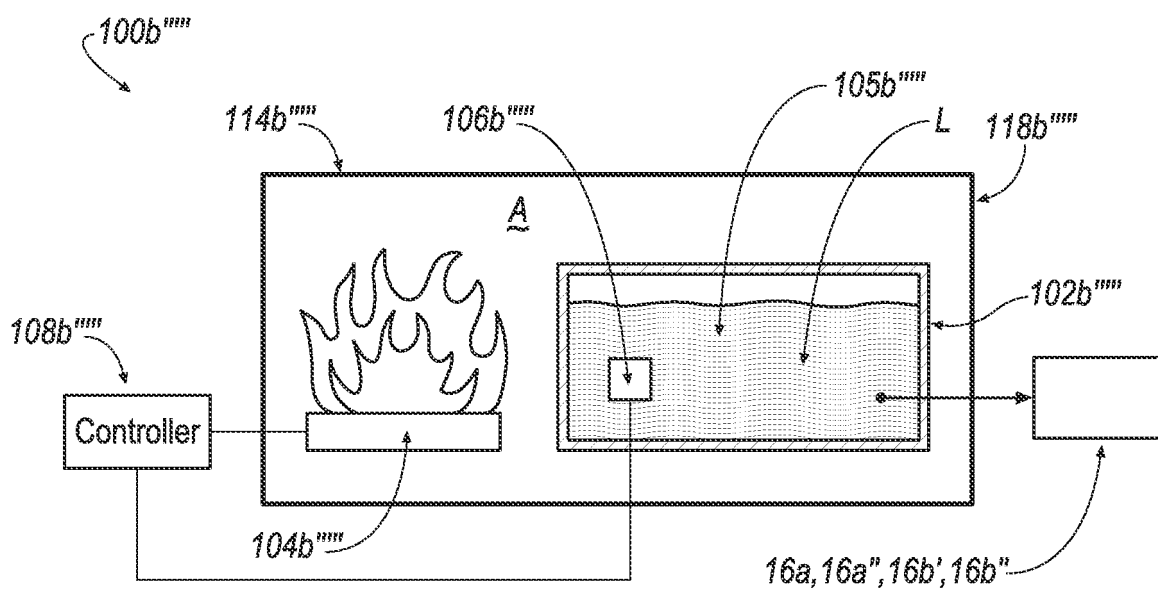


FIG. 5F

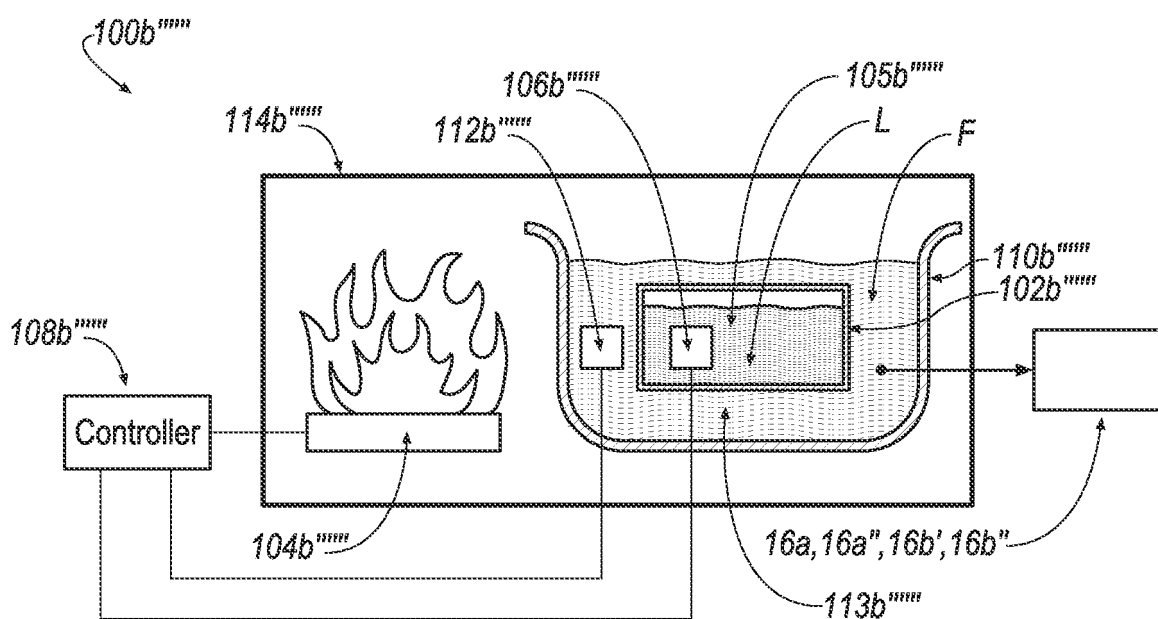


FIG. 5G

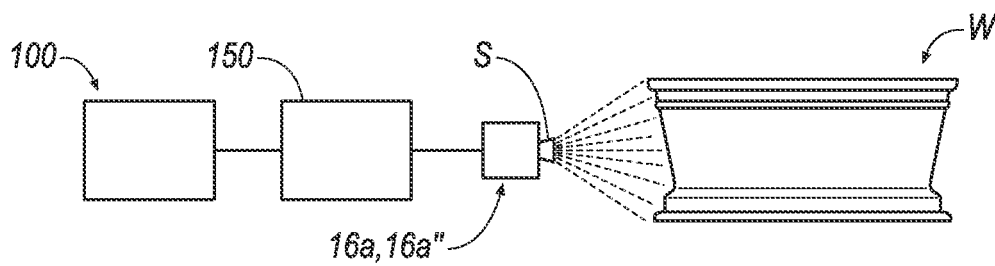


FIG. 6A

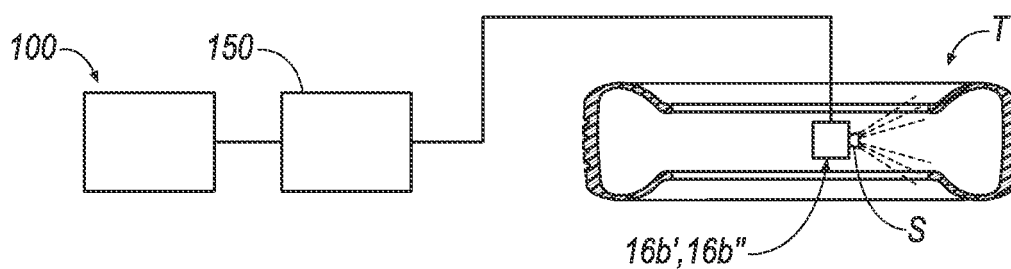


FIG. 6B

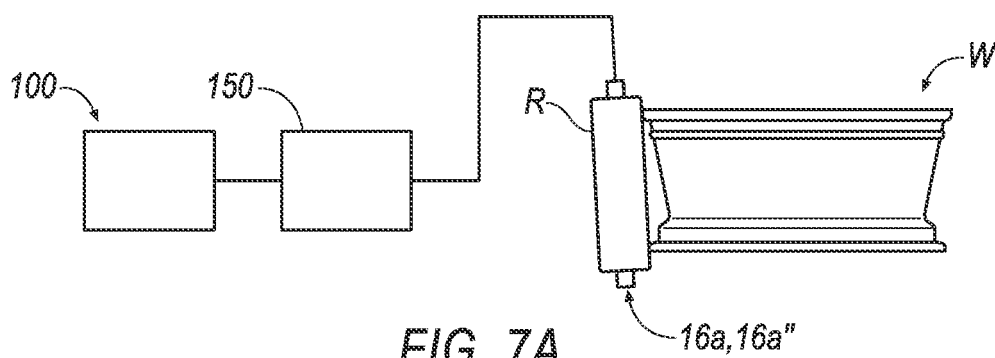


FIG. 7A

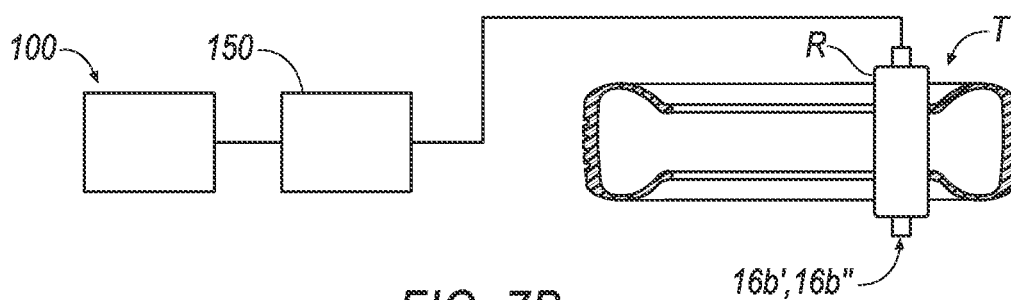


FIG. 7B

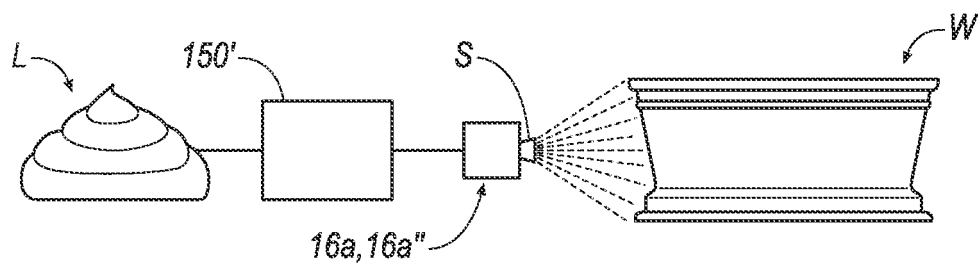


FIG. 6A'

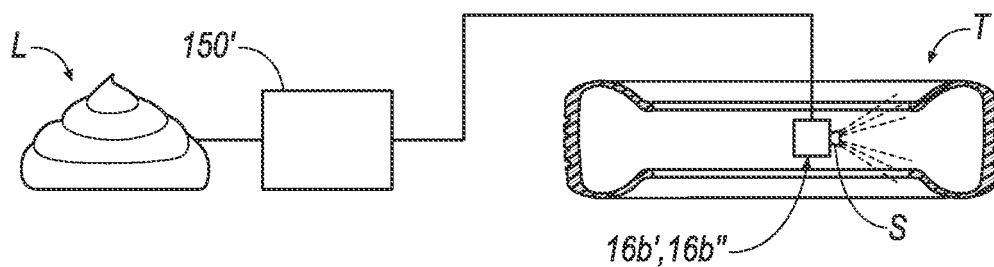


FIG. 6B'

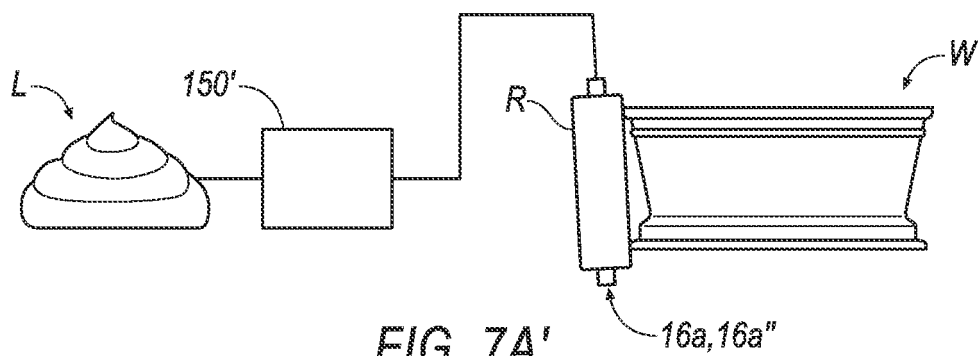


FIG. 7A'

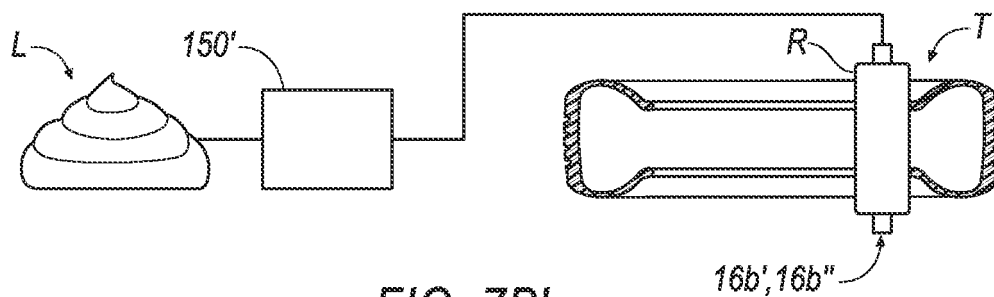
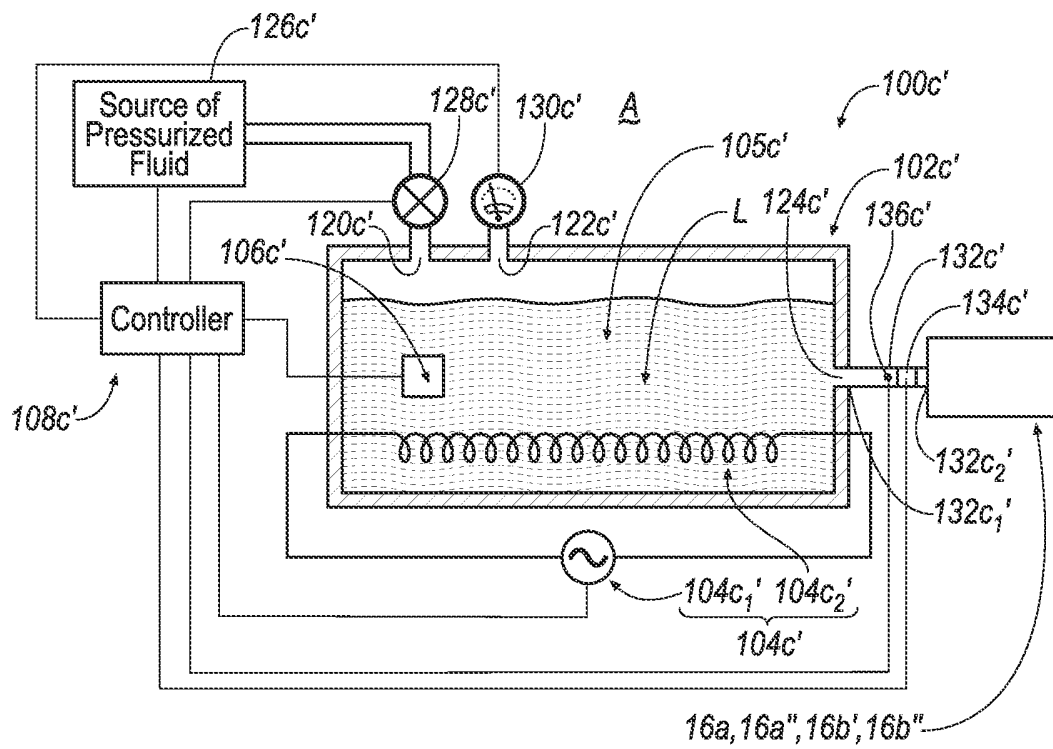
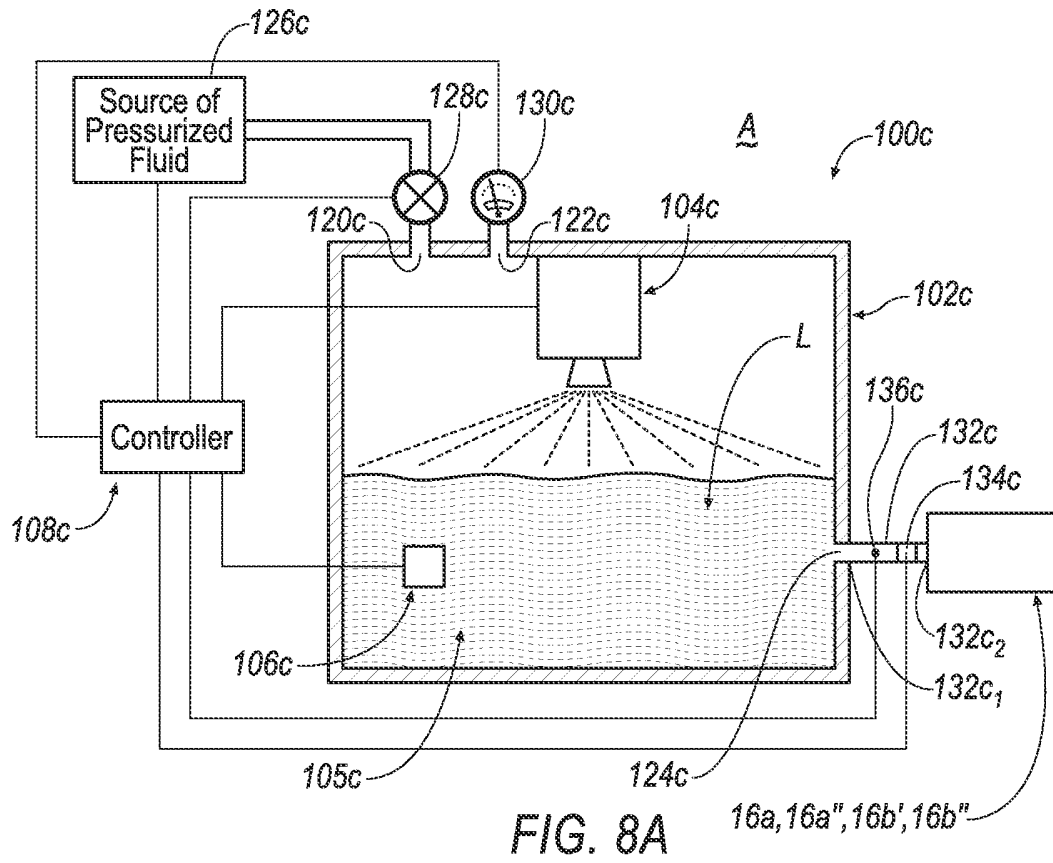
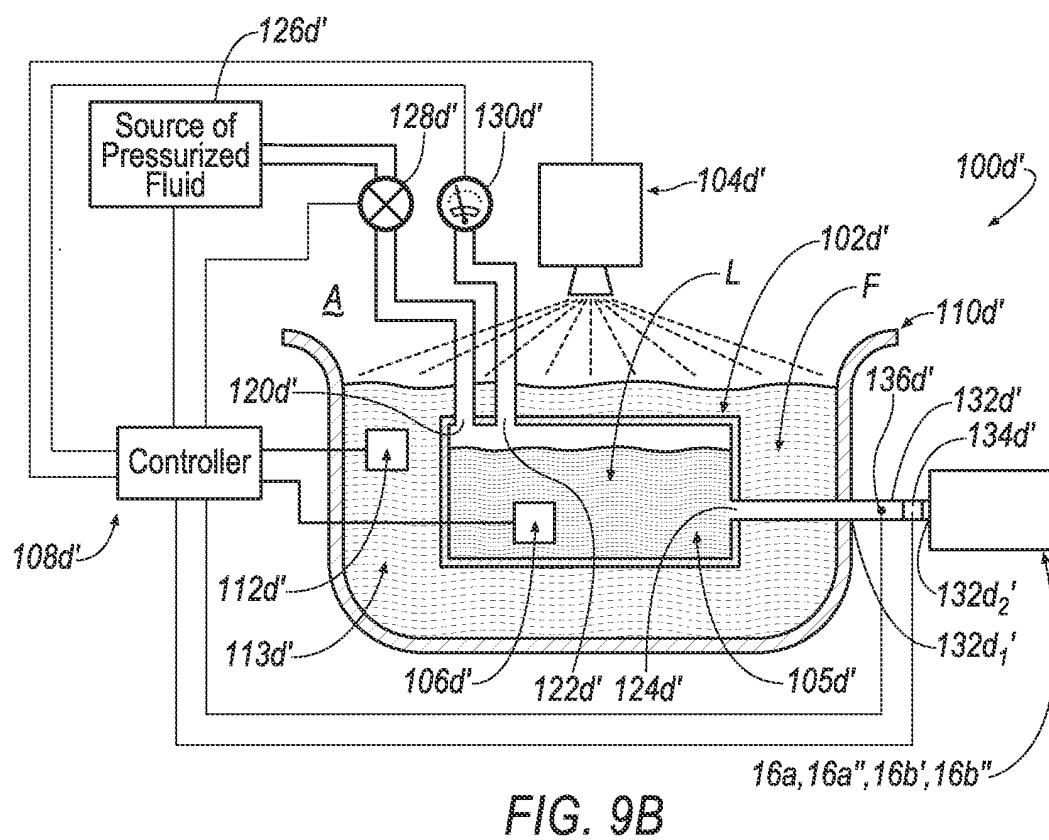
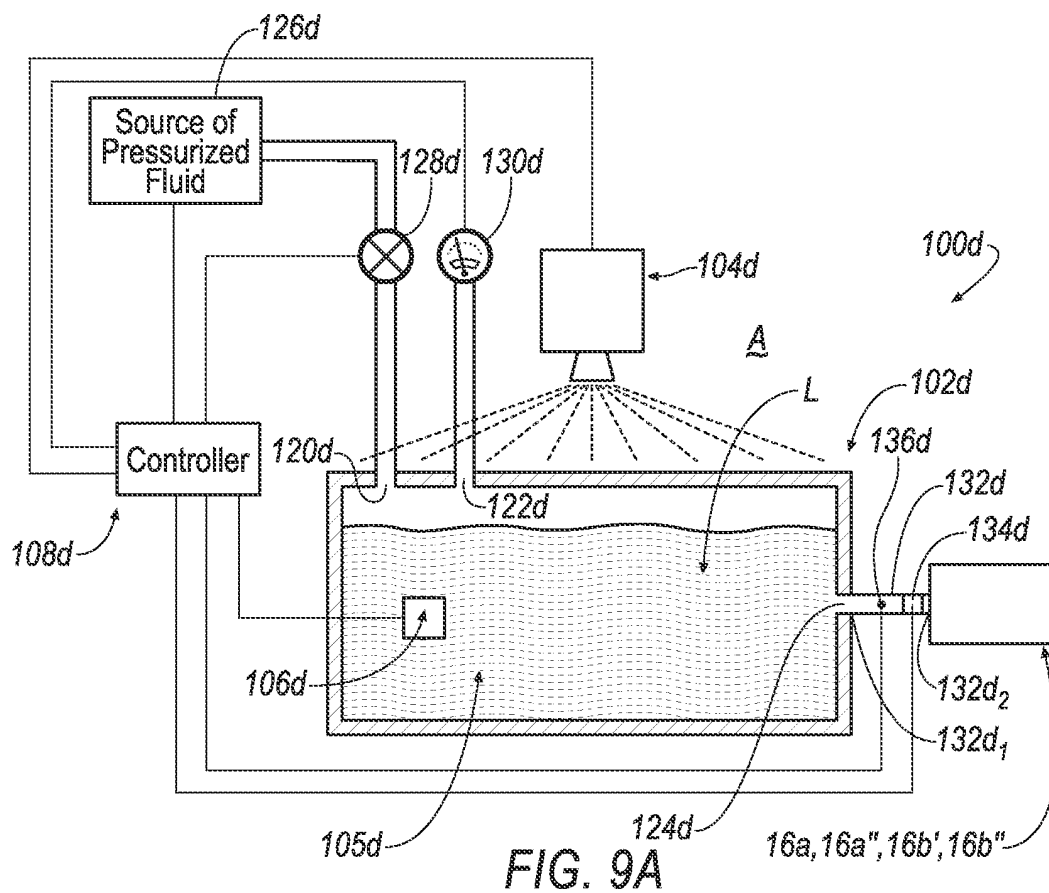


FIG. 7B'





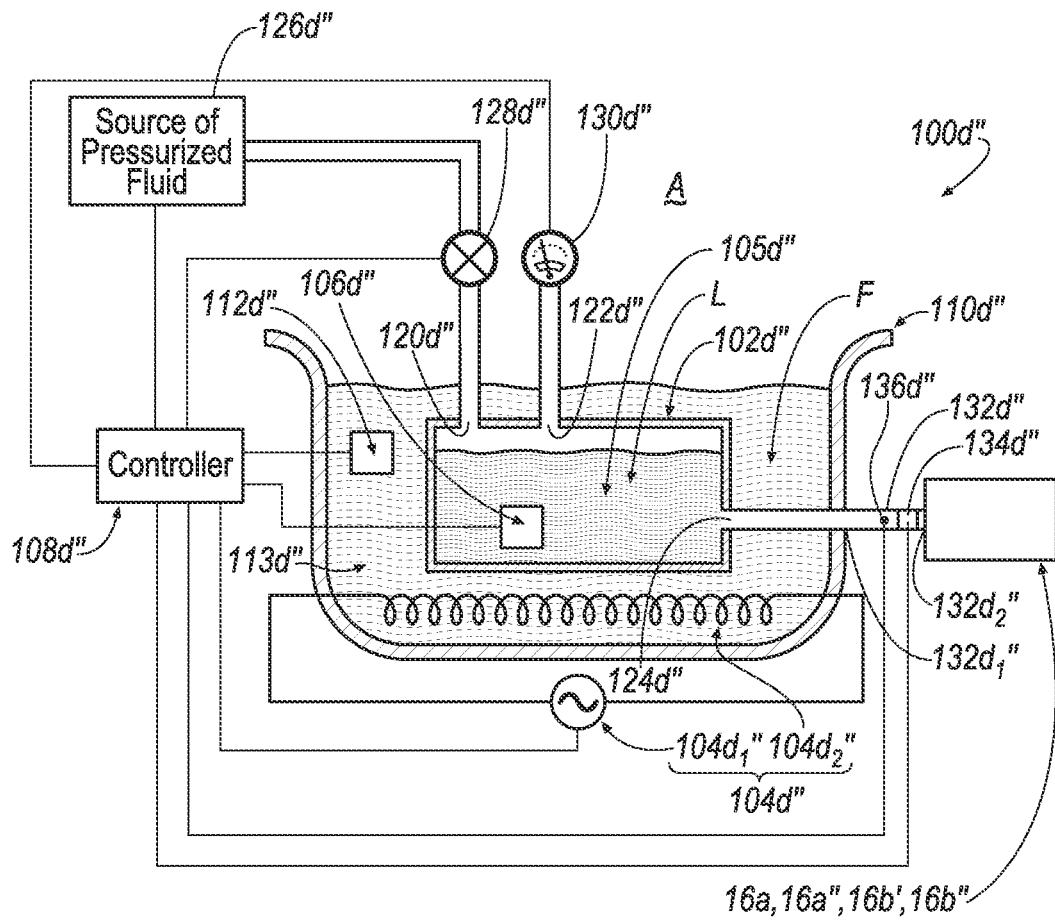


FIG. 9C

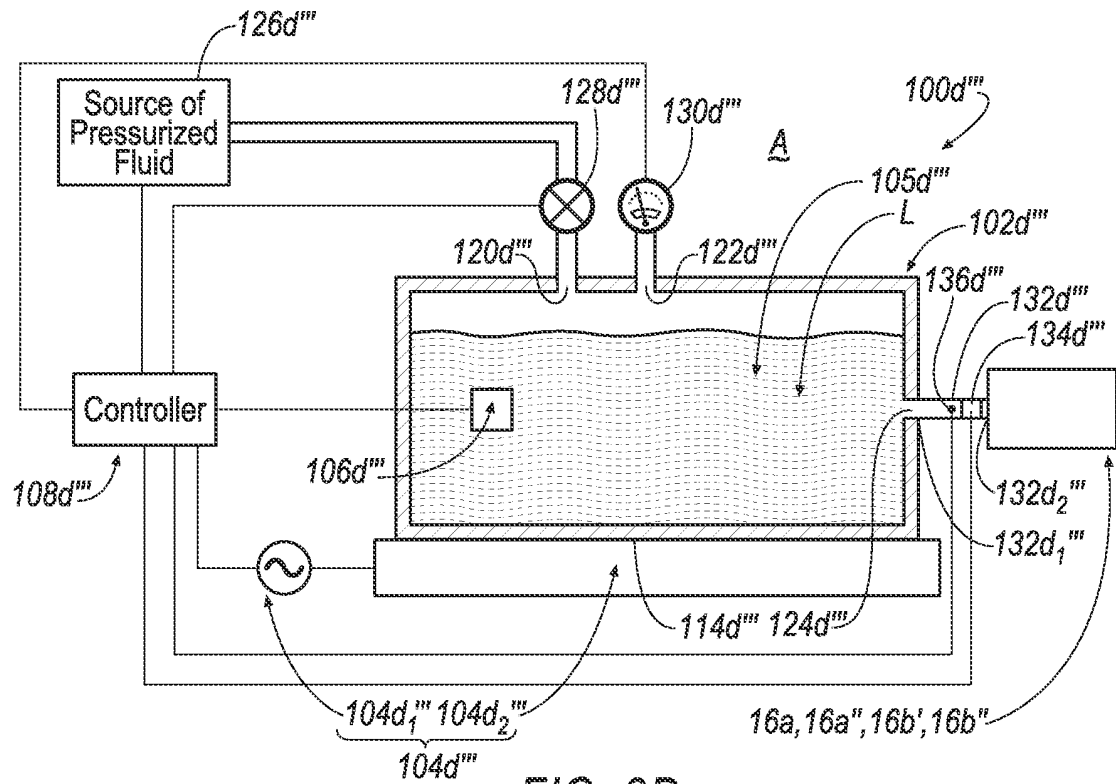


FIG. 9D

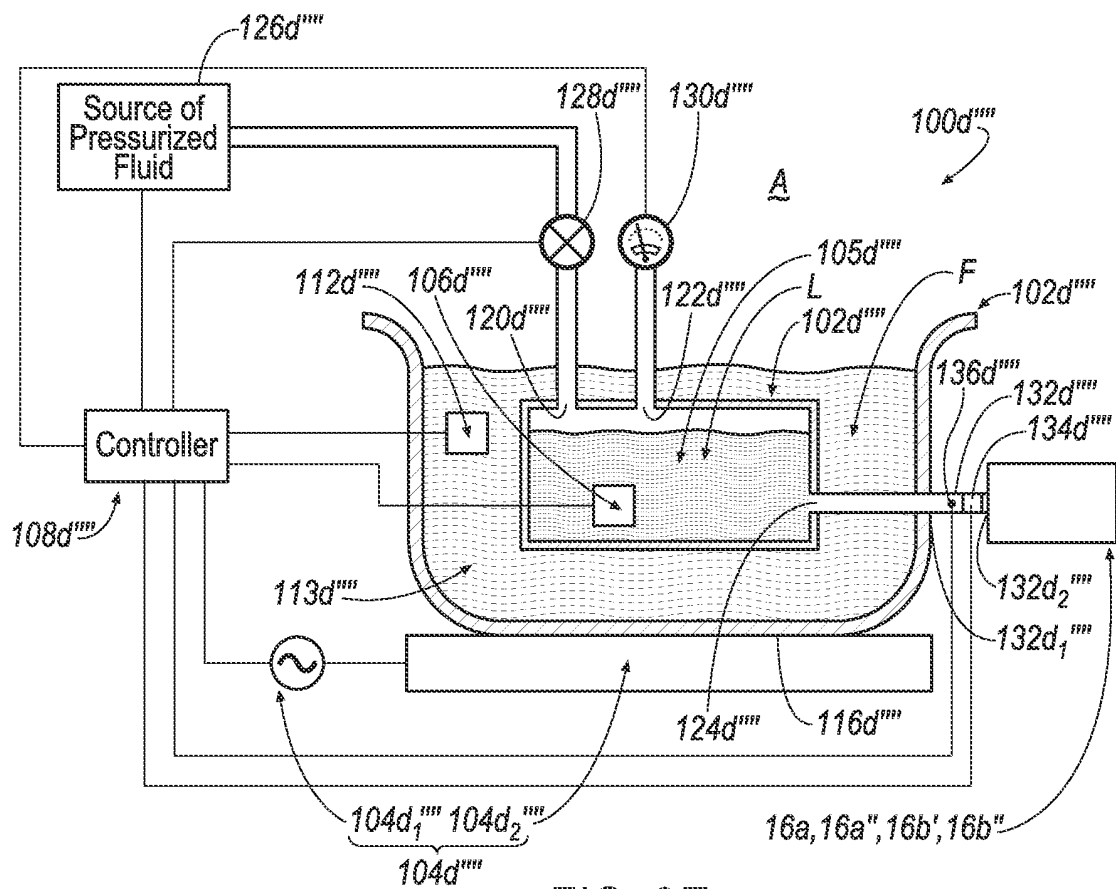


FIG. 9E

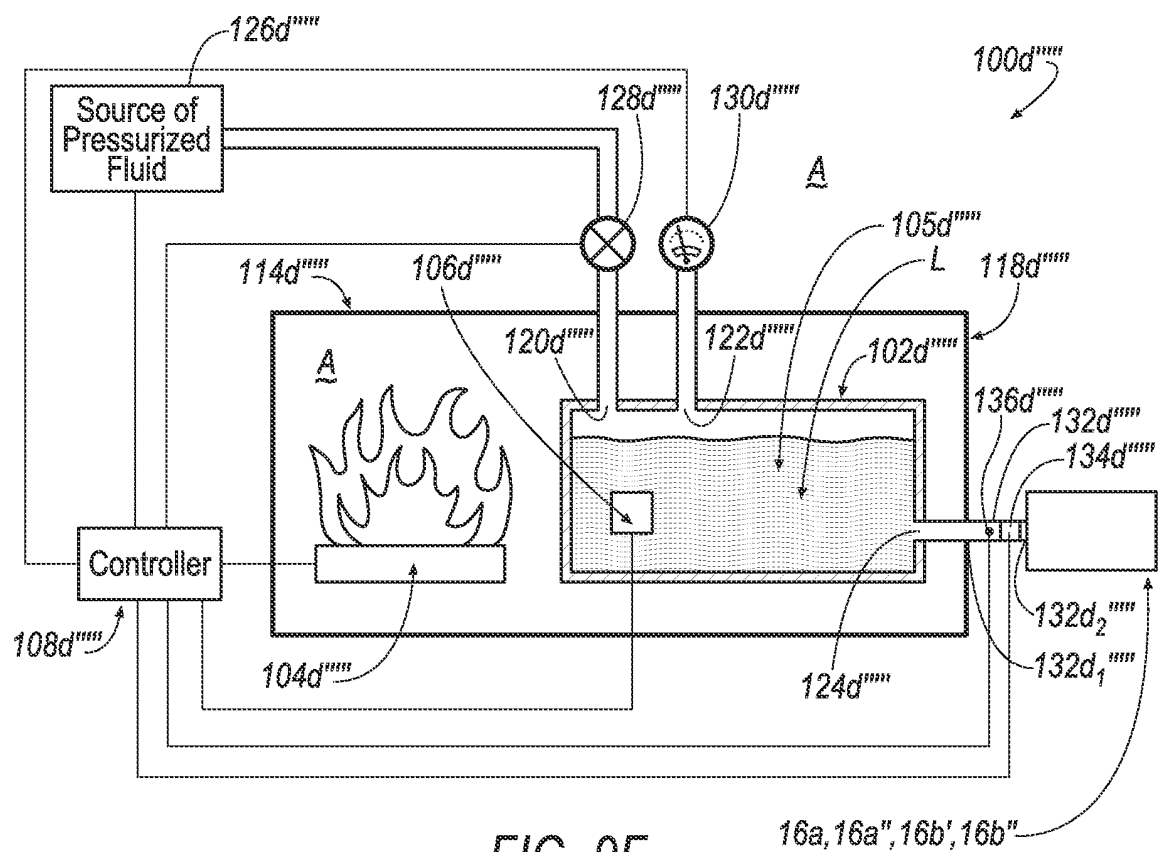


FIG. 9F

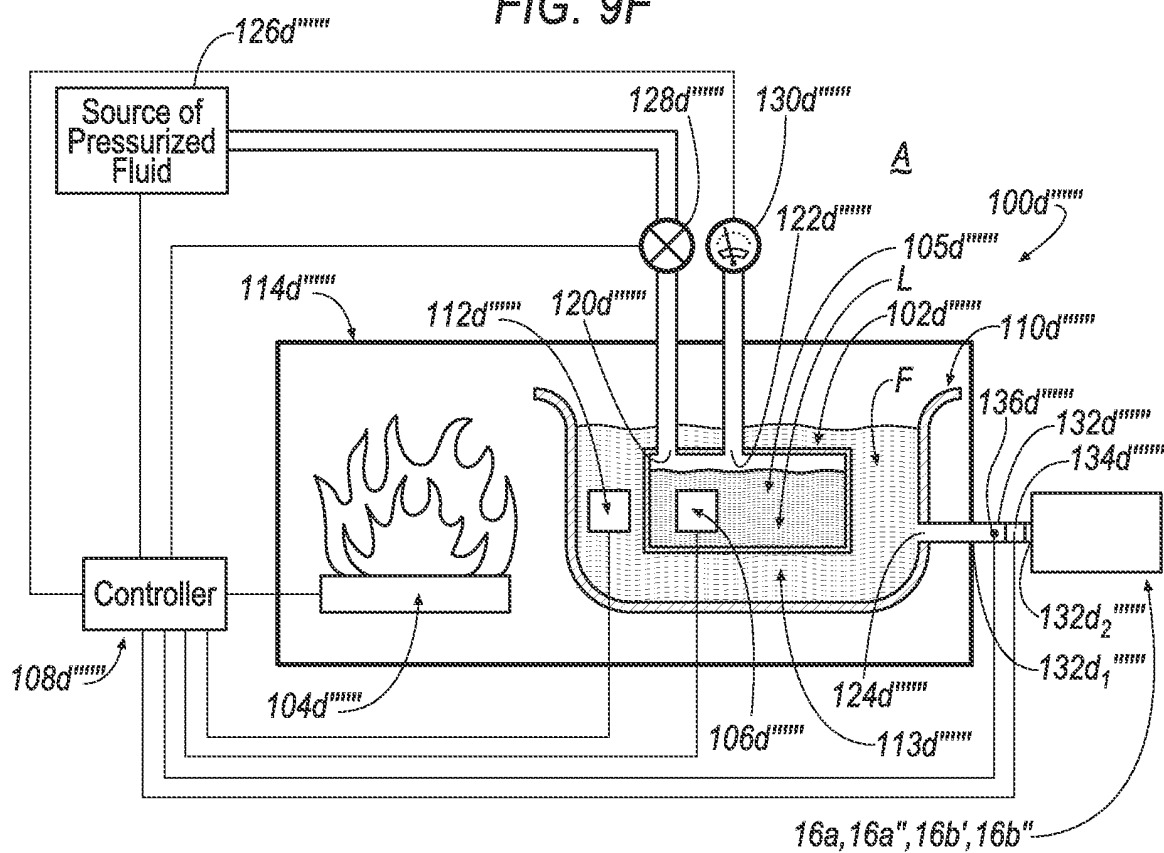
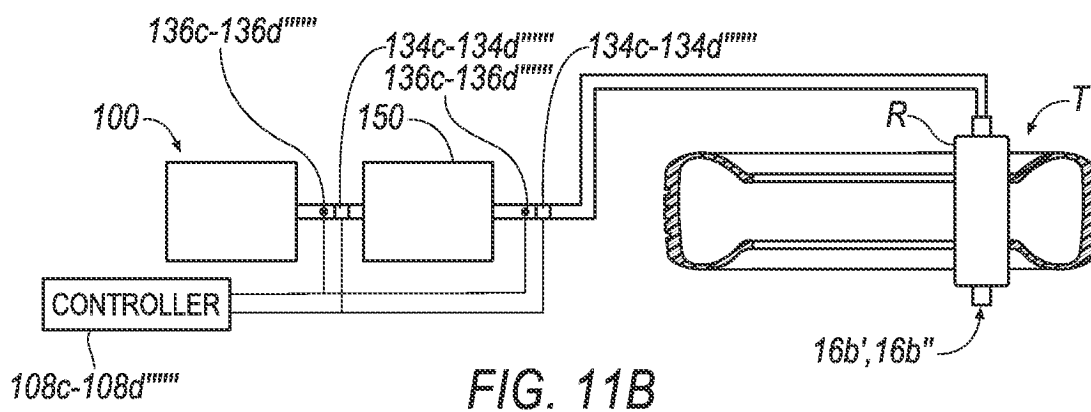
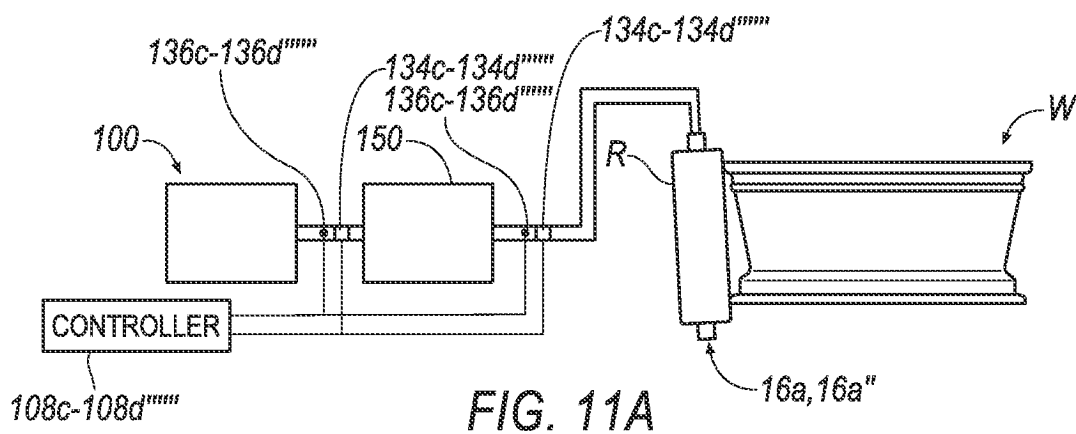
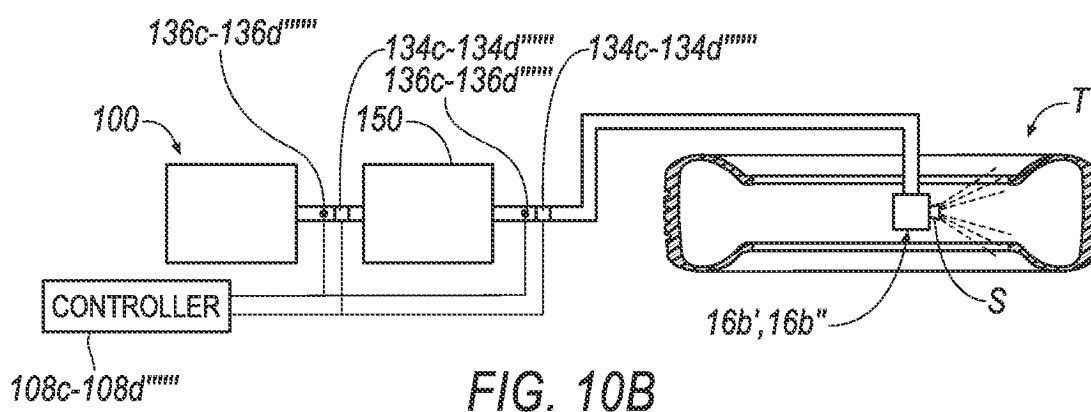
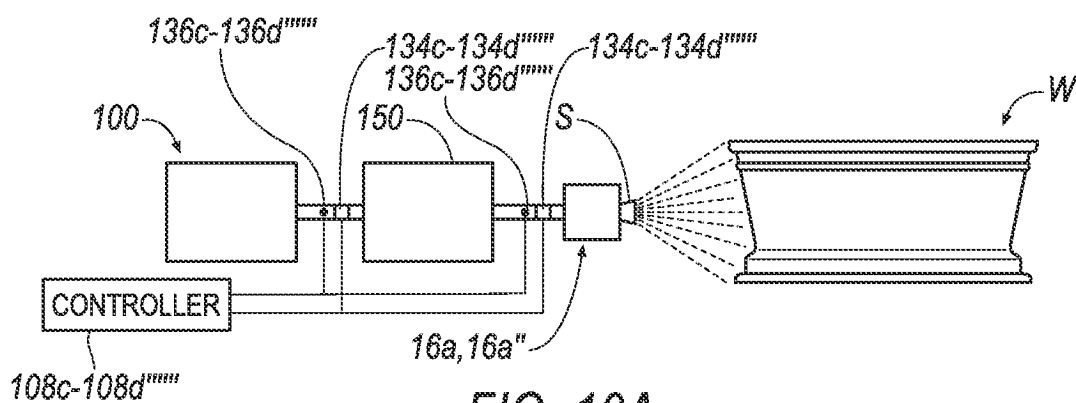
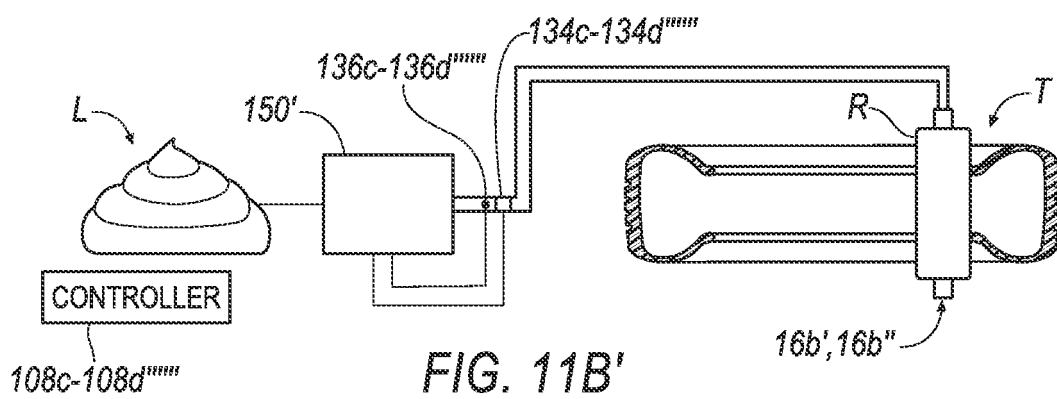
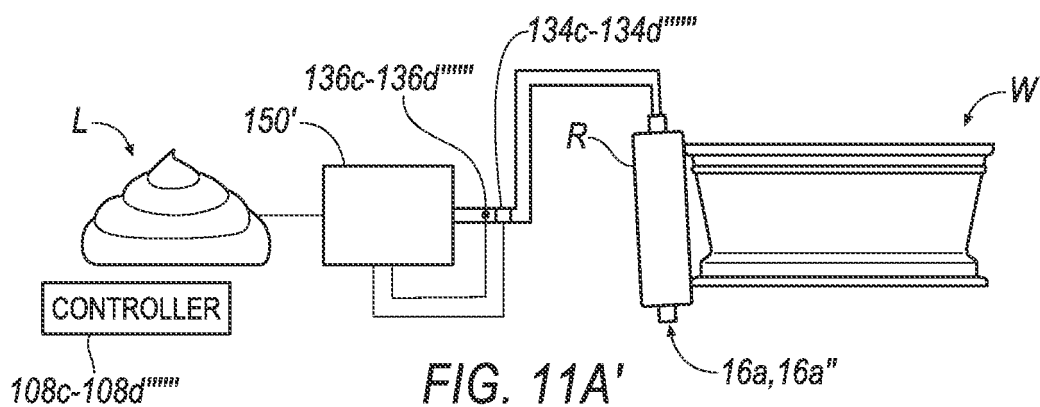
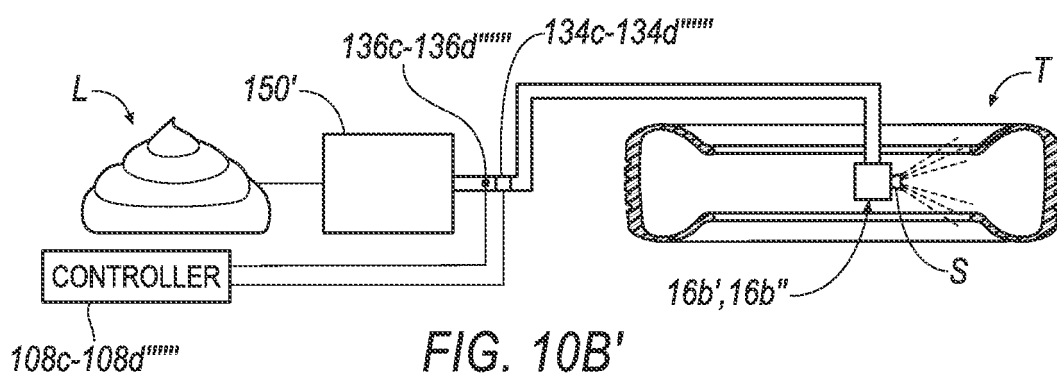
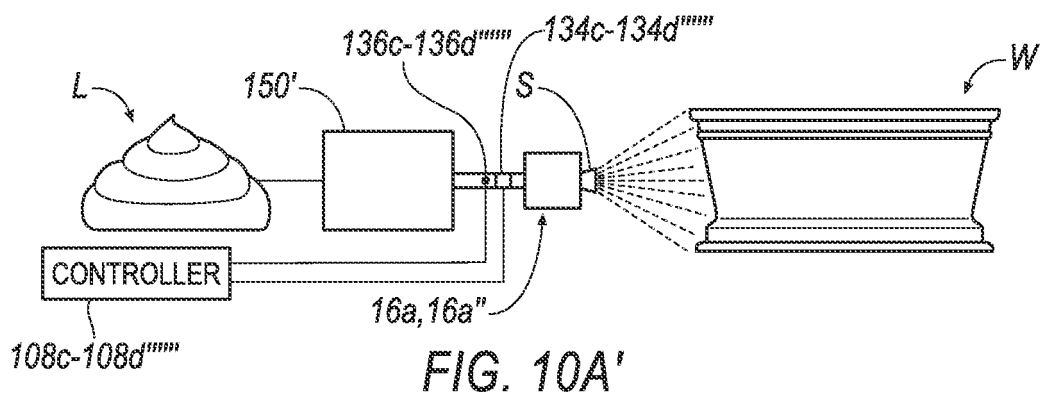
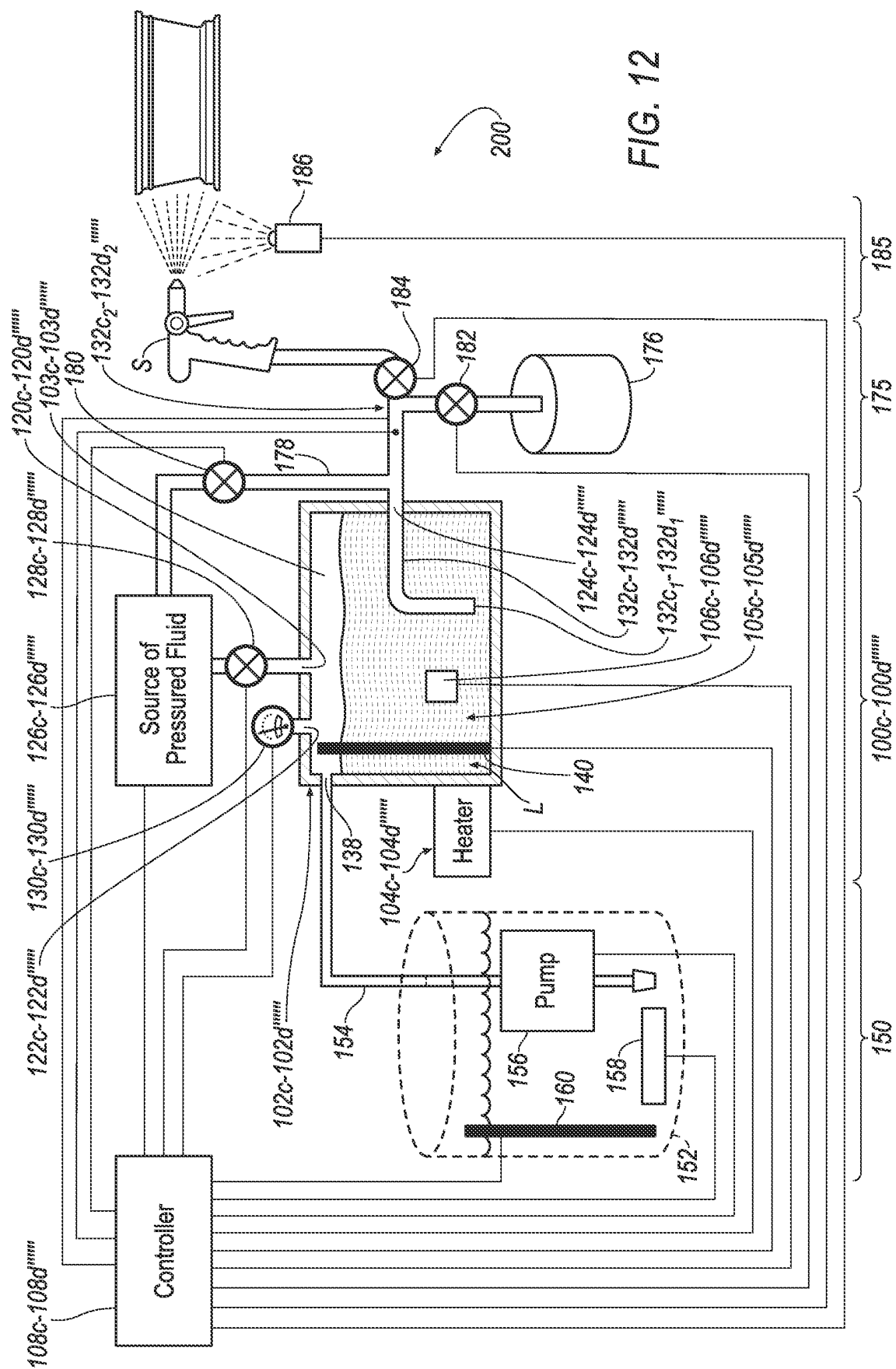


FIG. 9G







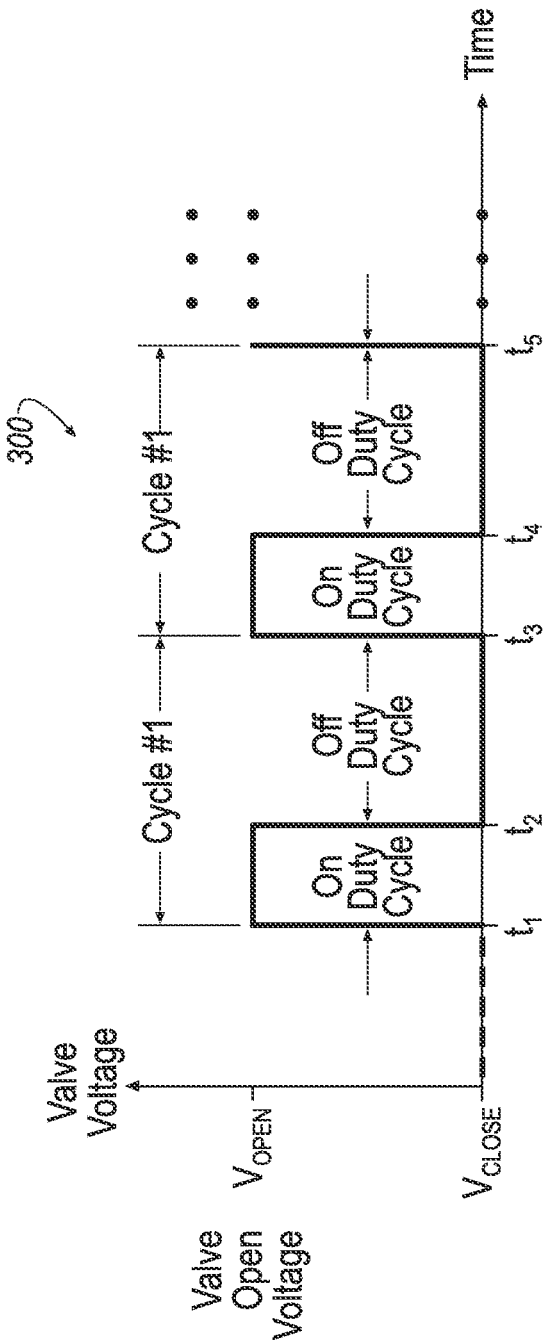


FIG. 13

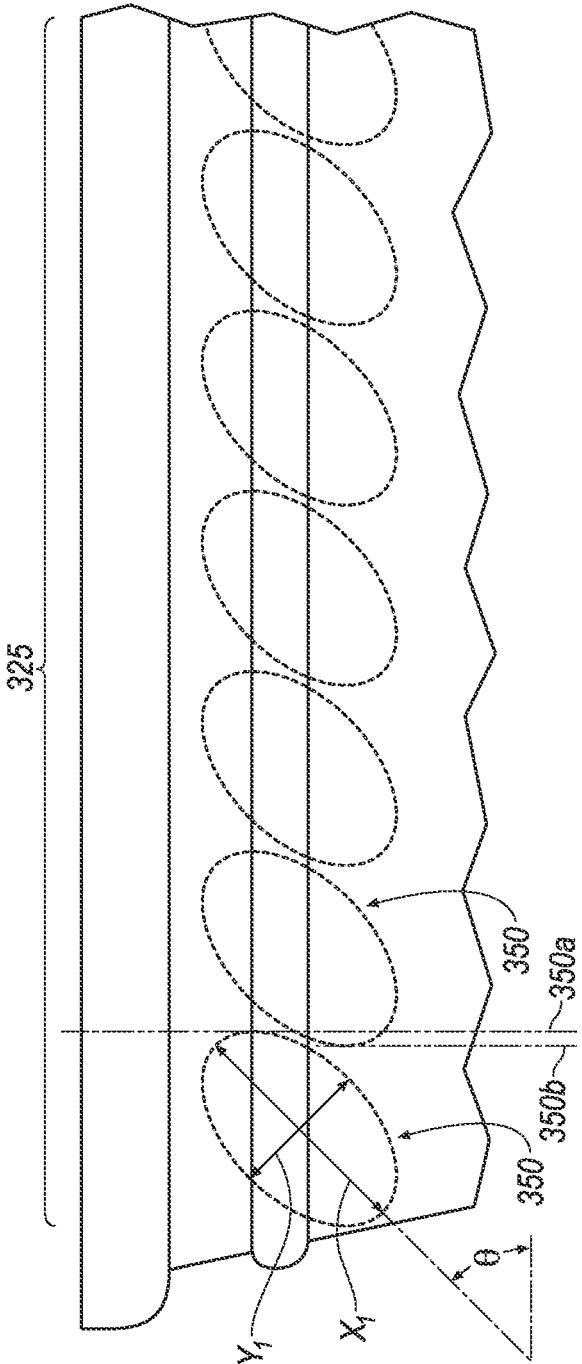


FIG. 14

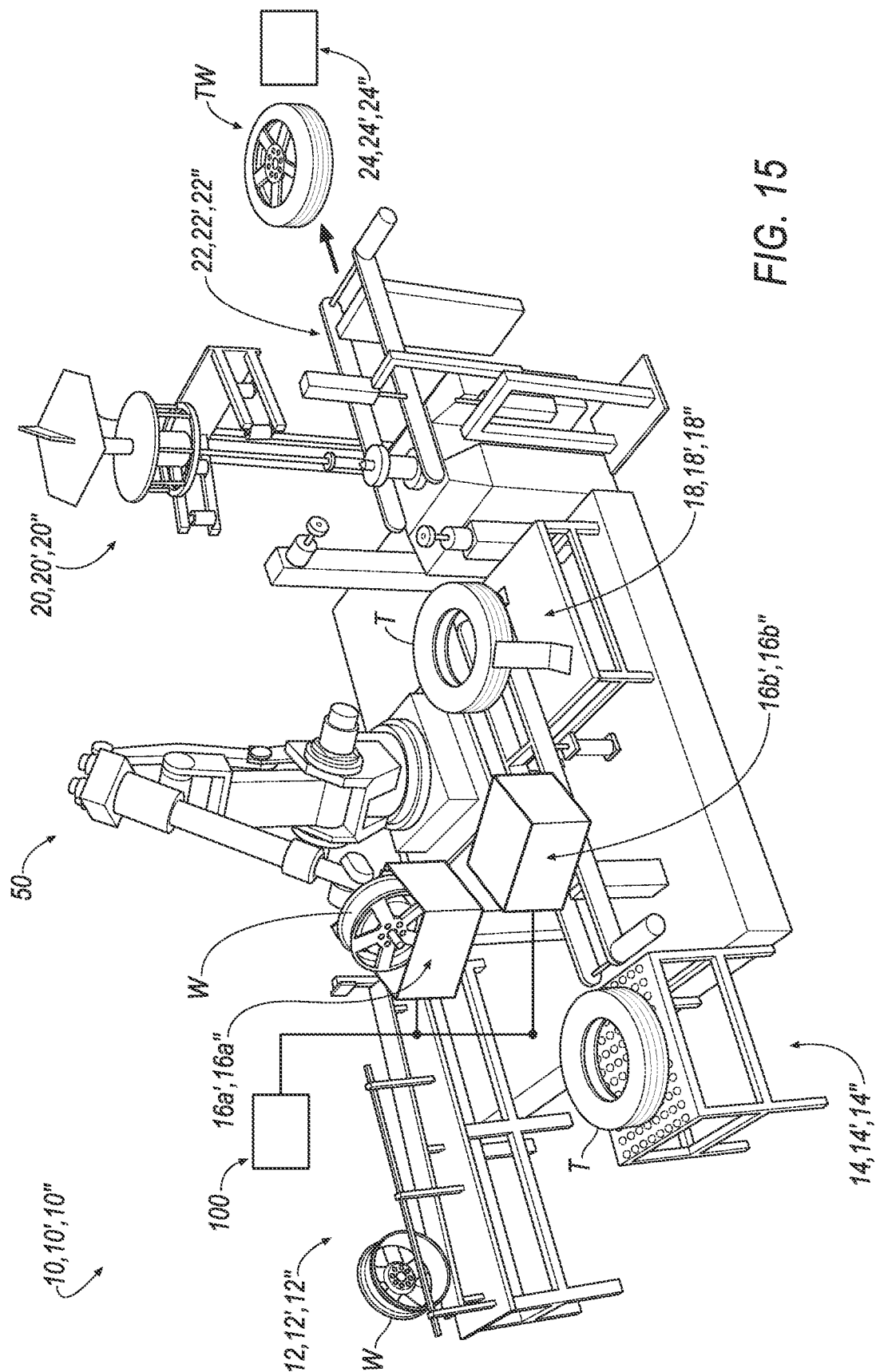


FIG. 15

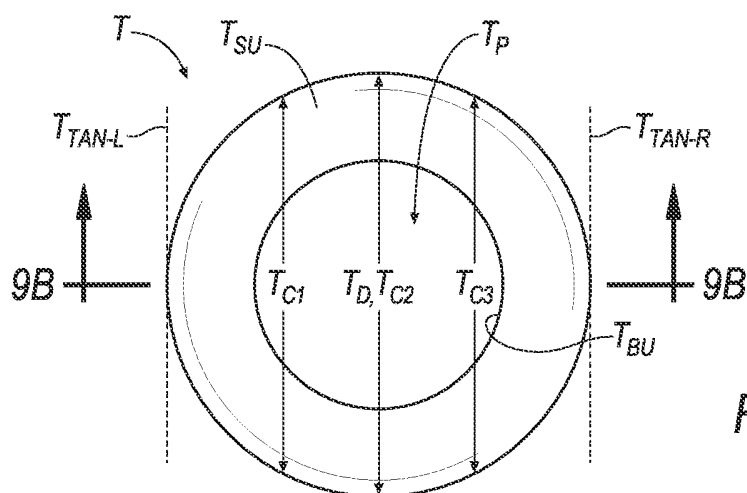


FIG. 16A

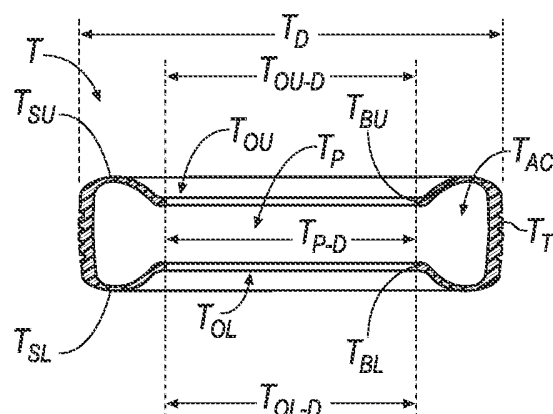


FIG. 16B

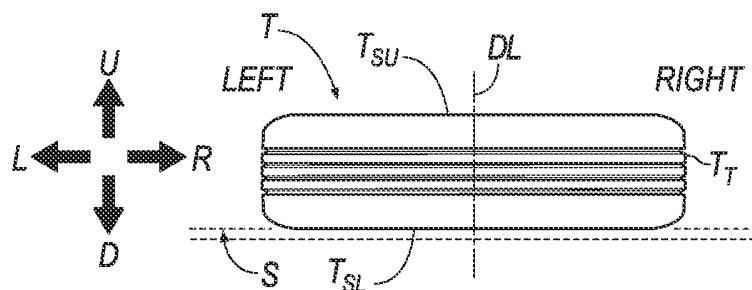


FIG. 16C

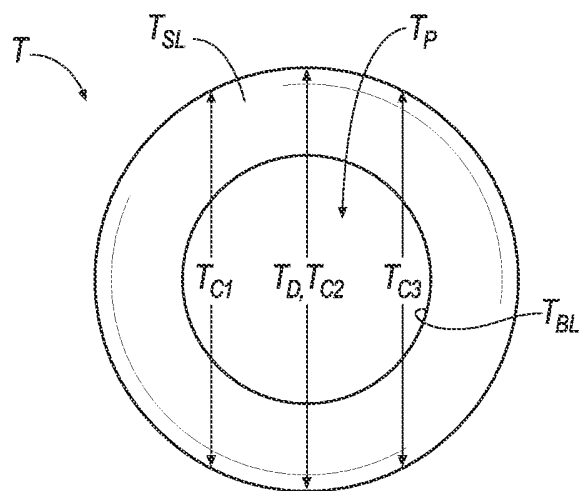


FIG. 16D

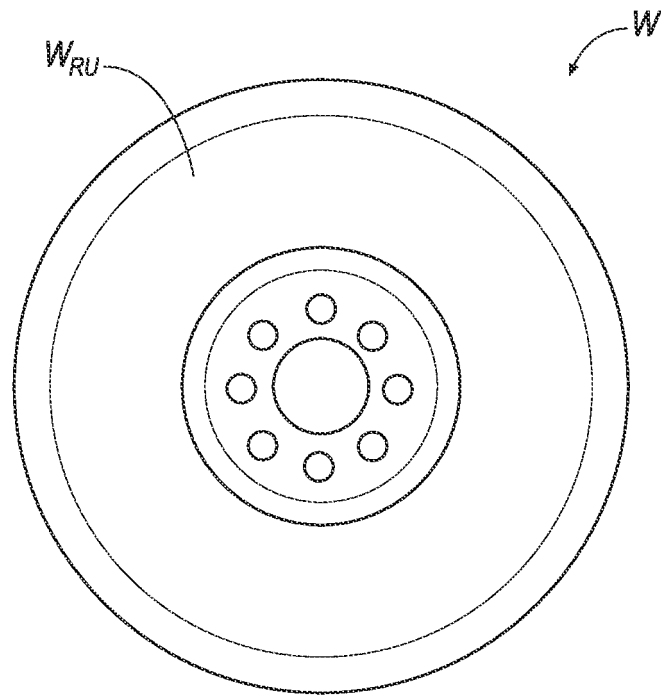


FIG. 17A

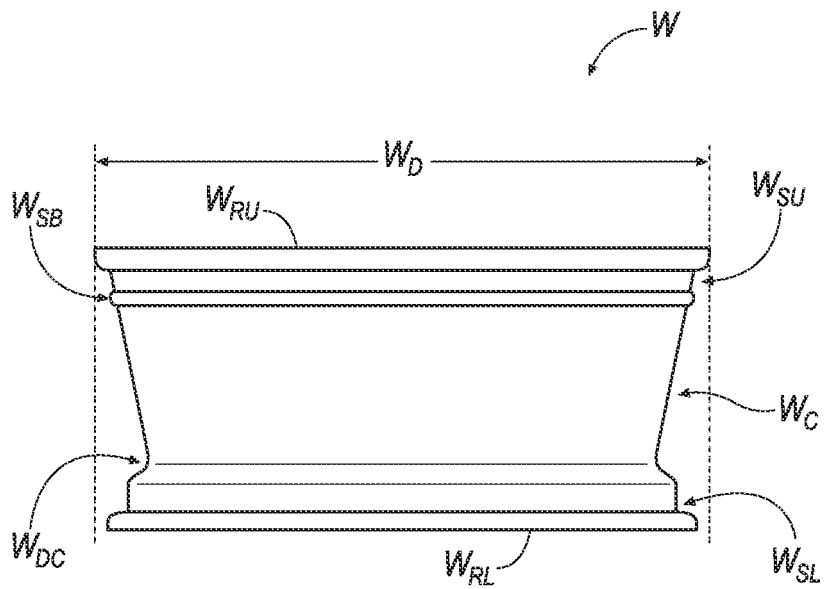


FIG. 17B

REFERENCES CITED IN THE DESCRIPTION

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