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(54) **BASE PANEL MATERIAL FOR USE AS HEAT EXCHANGE PLATE AND METHOD FOR MANUFACTURING SUCH BASE PANEL MATERIAL**

(57) The object of the invention is to provide: a plate for a heat-exchanging plate that allows a liquid film generated during the operation of a heat exchanger to be efficiently discharged, allows irregularities to be formed such that the thickness of the liquid film is reduced, and allows enhancing heat-transfer performance without collapse of the irregularities; and a method for producing the plate. A plate (1) for a heat-exchanging plate is constituted by a metallic flat plate having fine irregularities formed on a surface thereof, and is obtained through press working, which is implemented as a post-process, of the flat plate. The irregularities include a plurality of projections (2) formed at a predetermined spacing. The plurality of projections (2) include first ridges (2a) disposed at an angle + θ with respect to the width direction of the plate (1), and second ridges (2b) disposed at an angle - θ with respect to the width direction of the plate (1). The projections (2) are formed into V-shapes by the first ridges (2a) and the second ridges (2b).

FIG.1

