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(54) **ONE-PIECE PISTON FEATURING ADDITIVE MACHINING PRODUCED COMBUSTION BOWL RIM AND COOLING GALLERY**

EINTEILIGER KOLBEN MIT DURCH ADDITIVE BEARBEITUNG HERGESTELLTEM  
BRENNRAUMMULDENRAND UND KÜHLKANAL

PISTON D'UN SEUL TENANT COMPORTANT UN REBORD DE CUVETTE DE COMBUSTION  
PRODUIT PAR USINAGE ADDITIF ET UNE GALERIE DE REFROIDISSEMENT

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